

## Straight Flute Taps



**DORMER**

ISO 529

**Tap tolerance:** Class 1,2 and 3

**Chamfer thread number:** 1, 2 and 3

**Cutting rake:** 7°

**Flute geometry:** Straight flutes

**Surface treatment:** Bright

**Range:** 1/8 - 1in

**Application:** For hand or machine tapping of through or blind holes.

495208

Size x	Cutter Ø	Overall	Flute	Shank Ø		Square		Price
Pitch (mm)	(mm)	Length (mm)	Length (mm)	(mm)	A/F (mm)	Type	Order Code	Each
1/8 x 28	9.728	59	15	8.0	6.30	Set 2	<b>148-5393</b>	
1/8 x 28	9.728	59	15	8.0	6.30	Taper	<b>138-9422</b>	
1/8 x 28	9.728	59	15	8.0	6.30	Second	<b>138-9495</b>	
1/8 x 28	9.728	59	15	8.0	6.30	Plug	<b>147-4166</b>	
1/4 x 19	13.157	67	19	10.0	8.00	Set 2	<b>148-5394</b>	
1/4 x 19	13.157	67	19	10.0	8.00	Taper	<b>138-9423</b>	
1/4 x 19	13.157	67	19	10.0	8.00	Second	<b>147-7502</b>	
1/4 x 19	13.157	67	19	10.0	8.00	Plug	<b>147-4167</b>	
3/8 x 19	16.662	75	21	12.5	10.00	Set 2	<b>148-8969</b>	
3/8 x 19	16.662	75	21	12.5	10.00	Taper	<b>147-4168</b>	
3/8 x 19	16.662	75	21	12.5	10.00	Plug	<b>147-4171</b>	
1/2 x 14	20.955	87	26	16.0	12.50	Set 2	<b>148-5395</b>	
1/2 x 14	20.955	87	26	16.0	12.50	Taper	<b>147-4172</b>	
1/2 x 14	20.955	87	26	16.0	12.50	Second	<b>147-7503</b>	
1/2 x 14	20.955	87	26	16.0	12.50	Plug	<b>147-4173</b>	
3/4 x 14	26.441	96	28	20.0	16.00	Set 2	<b>148-5396</b>	
3/4 x 14	26.441	96	28	20.0	16.00	Taper	<b>147-4174</b>	
3/4 x 14	26.441	96	28	20.0	16.00	Second	<b>147-7504</b>	
3/4 x 14	26.441	96	28	20.0	16.00	Plug	<b>147-4175</b>	
1 x 11	33.249	109	33	25.0	20.00	Taper	<b>147-4176</b>	
1 x 11	33.249	109	33	25.0	20.00	Second	<b>147-7505</b>	
1 x 11	33.249	109	33	25.0	20.00	Plug	<b>147-4177</b>	