

# QuikCore<sup>®</sup> NC Flux

## Material Safety Data Sheet

### 1. CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

**Product Name:** QuikCore<sup>®</sup> NC Liquid Flux.  
**Part Numbers:** CT-NC-DP, CT-NC-BR, CT-NC-500ML, CT-NC-1L  
CT-NC-5L, CT-NC-20L  
**Product Type:** No-Clean flux for industrial use.  
**Company Address:** Chemtools Pty. Ltd.,  
PO Box 463, Emu Plains NSW 2750  
Ph: 02 4735 3126  
**EMERGENCY PHONE:** Australia: Poisons Information Centre 13 1126  
International: Infotrac (708) 918 1900

### 2. COMPOSITION/INFORMATION ON INGREDIENTS

Hazardous components	CAS #	%	HSIS TWA	HSIS STEL
Propan-2-ol	67-63-0	60 - 90	400ppm (983mg/m <sup>3</sup> )	500ppm (1,230mg/m <sup>3</sup> )
Petroleum distillates				
Naphtha, heavy alkylate	64741-65-7	1 - 5	N/A	N/A

### 3. HAZARDS IDENTIFICATION

**Hazard Classification:** Hazardous Substance, Dangerous Goods according to the criteria of SafeWork Australia and the ADG Code.  
**Risk Phrases:** R11 – Highly flammable  
R18 – In use, may form flammable/explosive vapour-air mixture  
R45 – May cause cancer  
R65 – Harmful: May cause lung damage if swallowed.  
**Safety Phrases:** S2 – Keep out of reach of children  
S21 – When using do not smoke  
S53 – Avoid exposure – obtain special instructions before use  
S51 – Use only in well ventilated areas.  
S24/25 – Avoid contact with skin and eyes.  
**Relevant routes of exposure:** Skin, Inhalation, Eyes  
**Potential Health Effects**  
**Inhalation:** May cause respiratory tract irritation. High concentrations of vapours may cause headache, fatigue, drowsiness and dizziness.  
**Skin contact:** May cause allergic skin reaction. May cause skin irritation. Product has a defatting effect on skin. Prolonged contact may cause dryness of skin.  
**Eye contact:** Contact with eyes will cause irritation.

### 4. FIRST AID MEASURES

**Inhalation:** Remove to fresh air. If symptoms develop and persist, get medical attention.  
**Skin contact:** Wash with soap and water. Remove contaminated clothing and shoes. Wash clothing before reuse. Get medical attention if symptoms occur.  
**Eye contact:** Check for and remove any contact lenses. Immediately flush with copious amounts of water, preferably, lukewarm water for at least 15 minutes, holding eyelids open all the time. Get medical attention.  
**Ingestion:** Do not induce vomiting. Rinse mouth thoroughly. Loosen any tight clothing. Keep individual calm.  
Obtain medical attention.

### 5. FIRE-FIGHTING MEASURES

**Flash point:** 12°C (Abel)  
**Autoignition temperature:** 425°C (ASTM D-2155)  
**Flammable/Explosive limits-lower %:** 2%  
**Flammable/Explosive limits-upper %:** 12%  
**Extinguishing media:** Alcohol resistant foam, dry chemical or carbon dioxide.  
**Special fire fighting procedures:** None  
**Unusual fire or explosion hazards:** None  
**Hazardous combustion products:** Oxides of carbon. Keep run-off water out of sewers and water sources.  
**Hazchem Code:** 2[Y] E



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### 6. ACCIDENTAL RELEASE MEASURES

<b>Environmental precautions:</b>	Extinguish all ignition sources. Ventilate well. Use approved respirator if air contamination. Is above accepted level. Prevent product from entering drains or open waters.
<b>Clean-up methods:</b>	Soak up with inert absorbent. Store in a partly filled, closed container until disposal.

### 7. HANDLING AND STORAGE

<b>Handling:</b>	Avoid contact with eyes, skin and clothing. Avoid breathing vapour and mist. Wash thoroughly after handling.
<b>Storage:</b>	For safe storage, store at or below 38°C (100°F). Keep in a cool, well ventilated area away from heat, sparks and open flame. Keep container tightly closed until ready for use.
<b>Incompatible products:</b>	Refer to Section 10.

### 8. EXPOSURE CONTROLS / PERSONAL PROTECTION

<b>Engineering controls:</b>	No specific ventilation requirements noted, but forced ventilation may still be required if concentrations exceed occupational exposure limits.
<b>Respiratory protection:</b>	Use NIOSH approved respirator if there is potential to exceed exposure limit(s).
<b>Skin protection:</b>	Use impermeable gloves and protective clothing as necessary to prevent skin contact. Neoprene gloves. Butyl rubber gloves. Natural rubber gloves.
<b>Eye/face protection:</b>	Safety goggles or safety glasses with side shields.
See Section 2 for exposure limits.	

### 9. PHYSICAL AND CHEMICAL PROPERTIES

<b>Physical state:</b>	Liquid.
<b>Colour:</b>	Colourless to light yellow.
<b>Odour:</b>	Organic solvents.
<b>pH:</b>	Not available
<b>Boiling point/range:</b>	82-83°C.
<b>Melting point/range:</b>	-88°C
<b>Specific gravity:</b>	0.785 at 20°C.
<b>Vapour density:</b>	2 at 20°C (air=1)
<b>Evaporation rate:</b>	1.5 (ASTM D-3539, nBuAc=1)
<b>Solubility in water:</b>	Completely miscible.

### 10. STABILITY AND REACTIVITY

<b>Stability:</b>	Stable under normal conditions of use.
<b>Hazardous polymerization:</b>	Will not occur.
<b>Hazardous decomposition products:</b>	Oxides of carbon.
<b>Incompatibility:</b>	Strong oxidizers. Strong acids.
<b>Conditions to avoid:</b>	See "Handling and Storage" (Section 7) and "Incompatibility" (Section 10).

### 11. TOXICOLOGICAL INFORMATION

<b>Product toxicity data:</b>	
Propan-2-ol	Oral: LD <sub>50</sub> >2,000 mg/Kg (rat). Skin: LD <sub>50</sub> >2,000mg/Kg (rabbit) Inhalation LC <sub>50</sub> :20mg/L/8hr (rat)
Petroleum distillates	Rat – Acute Oral LD <sub>50</sub> : 8000 mg/kg Rabbit – Acute Dermal LD <sub>50</sub> : 4000 mg/kg

### 12. ECOLOGICAL INFORMATION

<b>Acute Toxicity</b>	Fish: Low Toxicity: LC/EC/IC <sub>50</sub> >100mg/L Aquatic Invertebrates: Low Toxicity: LC/EC/IC <sub>50</sub> >1000mg/L Algae: expected to have Low Toxicity: LC/EC/IC <sub>50</sub> >1000mg/L Microorganisms: Low Toxicity: LC/EC/IC <sub>50</sub> >1000mg/L
<b>Mobility:</b>	Dissolves in water If product enters soil, it will be highly mobile and may contaminate groundwater

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**Persistence/degradability:** Readily biodegradable meeting the 10 day window criterion.  
**Bioaccumulation :** Oxidises rapidly by photo-chemical reactions in air.  
Not expected to bioaccumulate significantly.

### 13. DISPOSAL CONSIDERATIONS

**Recommended method of disposal:** Recover or recycle if possible. Dispose of according to Federal, State and local governmental regulations.

**Container disposal:** Drain container thoroughly. After draining, vent in a safe place away from sparks and fire. Recycle if possible.

### 14. TRANSPORT INFORMATION

**ADG:**  
**Proper shipping name:** Isopropanol  
**UN No.:** 1219  
**Class:** 3  
**Hazchem code:** 2[Y]E  
**Packing group:** II

**IMDG:**  
**Proper shipping name:** Isopropanol  
**Identification No.:** UN 1219  
**Class:** 3  
**Packing group:** II  
**Marine pollutant:** No

**IATA (country variations may occur):**  
**Proper shipping name:** Isopropanol  
**Identification No.:** UN 1219  
**Class:** 3  
**Packing group:** II

### 15. REGULATORY INFORMATION

**Poisons Schedule (SUSDP):** Not Listed.  
**AICS:** Listed.  
**DSL:** Listed.  
**INV (CN)** Listed.  
**ENCS (JP)** Listed. (2)-207  
**ISHL (JP)** Listed. 2-(8)-319  
**TSCA** Listed.  
**EINECS** Listed. 200-661-7  
**KECI (KR)** Listed. KE-29363  
**PICCS (PH)** Listed.

### 16. OTHER INFORMATION

**Abbreviations/Acronyms:** ACGIH – American Conference of Government Industrial Hygienists.  
ADG – Australian Dangerous Goods.  
HSIS - Hazardous Substances Information System.  
IARC – International Agency for Research on Cancer.  
NIOSH – National Institute of Occupational Health and Safety.  
NOHSC – National Occupational Health and Safety Commission.  
PEL – Permissible Exposure Limit.  
STEL – Short Term Exposure Limit.  
SUSDP – Standard for the Uniform Scheduling of Drugs and Poisons.  
TLV – Threshold Limit Value.  
TWA – Time Weighted Average.

#### DISCLAIMER:

The information contained within this MSDS applies only to the Chemtools product to which the sheet relates. The information provided is based on our best knowledge at the time of issue.

The information contained within this MSDS is believed to be accurate and is given in good faith. However, no warranty is made, either expressed or implied, regarding its accuracy or any liability arising out of the use of the information herein or the product supplied.

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When used in other preparations, formulations, or in mixtures, it is necessary to ascertain whether the classifications of the hazards have changed. The attention of the user is drawn to the possibility of creating other hazards when the product is used for purpose other than that for which it was recommended. In such cases, a reassessment may be necessary and should be made by the user.

This safety data sheet should only be used and reproduced in order that the necessary measures are taken relating to the protection of health and safety at work.

It is the responsibility of the handlers to pass on the totality of the information contained within this document to any subsequent person(s) who will come in to contact with, handle or use this product in any way.

They should check the adequacy of the information provided within this MSDS before passing it on to their customers/staff.

Date of issue: **November 2011**

End of MSDS



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