EVO-STIK IMPACT ADHESIVE
A SOLVENT-BORNE CONTACT ADHESIVE

Evo-Stik Impact Adhesive is a solvent-borne, polychloroprene, contact adhesive with a high initial grab. Evo-Stik Impact Adhesive can be easily applied by brush or spreader; the resultant bonds give excellent bond strength, high shear strength and good temperature resistance.

APPLICATIONS & FEATURES
Evo-Stik Impact Adhesive is ideal for many DIY jobs.
It will bond many materials including:

♦ Laminated plastics.
♦ Wood
♦ Leather
♦ Rubber
♦ Rigid PVC
♦ Metal
♦ Cardboard, hardboard

Evo-Stik Impact Adhesive may also be used to bond boards of insulating and cane fibre, rigid polyurethane foam, laminated panels and acoustic tiles to suspended or vertical surfaces such as flat surfaced ceilings or walls. Most types of rigid plastic nosings and covings may also be bonded.

Evo-Stik Impact Adhesive is intended for interior use.

LIMITATIONS
Do not use on the following materials
♦ Rayon or acetate fabrics
♦ Polythene, polypropylene
♦ Polystyrene

♦ Vinyl and plasticised PVC.

Also do NOT use for repairing items that may contain hot liquids, food or drink.

APPLICATION INSTRUCTIONS
1. Make sure that the surfaces to be bonded are clean and dry, being free from dust, dirt and grease.
2. Carefully remove the cap and spread the adhesive evenly over both surfaces, preferably using the comb.
3. Leave the coated surfaces until the adhesive is just tacky – this occurs in 10-15 minutes but may be shorter on very small areas; longer on very large areas. The optimum time is when the adhesive is just dry enough not to transfer to the light pressure of knuckles on the adhesive surface.
4. Ensure the surfaces are accurately aligned and then press them firmly together. They will stick immediately.

CLEANING
Surplus adhesive can be removed with Evo-Stik Adhesive Cleaner Codes:

<table>
<thead>
<tr>
<th>Code</th>
<th>Quantity</th>
</tr>
</thead>
<tbody>
<tr>
<td>097056</td>
<td>250ml x12</td>
</tr>
<tr>
<td>094604</td>
<td>5 Litre x1</td>
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</tbody>
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Work in well ventilated conditions, as the product is highly flammable. Try to use the minimum possible.
PRODUCT DATA

Date: 06 March 2005

Coverage:
- Small tube: 0.18 m²
- Large tube: 0.37 m²
- 250ml tin: 1.25 m²
- 500ml tin: 2.50 m²

These figures are approximate; coverage on porous and or rough surfaces may be reduced.

Shelf Life:
12 months from the date of manufacture, stored as below:

Storage:
Store in dry conditions between 5°C and 25°C.

Packaging:
- Code: 389106 Small Tube Blister Pack x6
- Code: 389113 Large Tube Blister Pack x6
- Code: 347502 Small Tubes Boxed x24
- Code: 347908 Large Tubes Boxed x12
- Code: 348103 250ml tin x12
- Code: 348301 500ml tin x12

Health and Safety:
Available separately in file named as the packaging code above.

Typical Characteristics:
- Physical Form: Moderately viscous liquid
- Colour: Off white to amber
- Chemical Type: Polychloroprene rubber/synthetic resin blend
- Solvent: Ethyl acetate/hydrocarbon blend
- Viscosity: Approx. 3750 mPas (Brookfield RVT, 10rpm at 25°C):
- Solids Content: Approx. 24%
- Specific Gravity: Approx. 0.88
- Flammability: Highly flammable
- Temperature resistance: -30 to + 65°C
- Transport: UN# 1133; Class 3; Packing group III

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