
EVO-STIK IMPACT ADHESIVE

A SOLVENT-BORNE CONTACT ADHESIVE

Evo-Stik Impact Adhesive is a solvent-borne, polychloroprene, contact adhesive with a high initial grab.

Evo-Stik Impact Adhesive can be easily applied by brush or spreader; the resultant bonds give excellent bond strength, high shear strength and good temperature resistance.

APPLICATIONS & FEATURES

Evo-Stik Impact Adhesive is ideal for many DIY jobs.

It will bond many materials including:

- ◆ Laminated plastics.
- ◆ Wood
- ◆ Leather
- ◆ Rubber
- ◆ Rigid PVC
- ◆ Metal
- ◆ Cardboard, hardboard

Evo-Stik Impact Adhesive may also be used to bond boards of insulating and cane fibre, rigid polyurethane foam, laminated panels and acoustic tiles to suspended or vertical surfaces such as flat surfaced ceilings or walls. Most types of rigid plastic nosings and covings may also be bonded.

Evo-Stik Impact Adhesive is intended for interior use.

LIMITATIONS

Do not use on the following materials

- ◆ Rayon or acetate fabrics
- ◆ Polythene, polypropylene
- ◆ Polystyrene

- ◆ Vinyl and plasticised PVC.

Also do NOT use for repairing items that may contain hot liquids, food or drink.

APPLICATION INSTRUCTIONS

1. Make sure that the surfaces to be bonded are clean and dry, being free from dust, dirt and grease.
2. Carefully remove the cap and spread the adhesive evenly over both surfaces, preferably using the comb.
3. Leave the coated surfaces until the adhesive is just tacky – this occurs in 10-15 minutes but may be shorter on very small areas; longer on very large areas. The optimum time is when the adhesive is just dry enough not to transfer to the light pressure of knuckles on the adhesive surface.
4. Ensure the surfaces are accurately aligned and then press them firmly together. They will stick immediately.

CLEANING

Surplus adhesive can be removed with Evo-Stik Adhesive Cleaner

Codes:	
097056	250ml x12
094604	5 Litre x1

Work in well ventilated conditions, as the product is highly flammable. Try to use the minimum possible.

Date: 06 March 2005

Information Sheet No.: ZE0149

COVERAGE:	Small tube	0.18 m ²
	Large tube	0.37 m ²
	250ml tin	1.25 m ²
	500ml tin	2.50 m ²

These figures are approximate; coverage on porous and or rough surfaces may be reduced.

SHELF LIFE: 12 months from the date of manufacture, stored as below:

STORAGE: Store in dry conditions between 5°C and 25°C.

PACKAGING

Code:

389106	Small Tube Blister Pack x6
389113	Large Tube Blister Pack x6
347502	Small Tubes Boxed x24
347908	Large Tubes Boxed x12
348103	250ml tin x12
348301	500ml tin x12

HEALTH AND SAFETY Available separately in file named as the packaging code above.

TYPICAL CHARACTERISTICS

Physical Form:	Moderately viscous liquid
Colour:	Off white to amber
Chemical Type:	Polychloroprene rubber/synthetic resin blend
Solvent:	Ethyl acetate/hydrocarbon blend
Viscosity	Approx. 3750 mPas (Brookfield RVT, 10rpm at 25°C):
Solids Content:	Approx. 24%
Specific Gravity:	Approx. 0.88
Flammability:	Highly flammable
Temperature resistance:	-30 to + 65°C
Transport:	UN# 1133; Class 3; Packing group III

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