

Date: 04 August 2011

Information Sheet No.: TDS01643

EVO-STIK STICKS LIKE CLEAR ADHESIVE

A HIGH STRENGTH, ONE COMPONENT, HYBRID POLYMER ADHESIVE

Evo-Stik Sticks Like Clear is a high performance, one component, moisture curing adhesive that offers excellent initial grab and a high strength bond. It will bond most surfaces even if both are impervious and can be applied to damp or wet surfaces. Evo-Stik Sticks Like Clear is low odour and a truly versatile adhesive suitable for interior and exterior use. When fully cured the product may be over painted with most types of paints. Before using this product refer to the relevant Health & Safety Data Sheet.

Features

- Clear formulation
- Bonds to most surfaces including wood, concrete, brick, plaster, glass, ceramics, metals, rigid pvc, grp, insulation boards and foam polystyrene.
- Excellent adhesion and initial grab.
- Suitable for interior or exterior use.
- Wide service temperature range
- Can be overpainted

Product Characteristics

Colour	Clear
Composition	Moisture curing Hybrid Polymer based system
Specific Gravity	1.05
Product Code	663824 C20 Cartridges x 12
Shelf life/storage	12 months when stored in the original unopened containers. Store under dry conditions between 5°C and 25°C and out of direct sunlight. Protect from frost.

Typical Performance Data (approx.)

Drying Time:	<i>Touch Dry:</i> 30 - 40 minutes <i>Cure Time:</i> 24 hours (Dependent on bead size and substrates being bonded)
Shore A hardness	25 - 29
Tensile strength	> 22MPa (at 50% extension)
Service Temperature	- 40°C to +100°C

Paintability Cured product may be over-painted with most types of paints excluding alkyd resin paints

Coverage 10 metres of 6mm diameter bead per C20 cartridge.

Precautions in Use

Will not bond Polyethylene, Polypropylene or Teflon. It should not be used on surfaces contaminated with bitumen. Not suitable for use on aquaria or for fixing mirrors.

Directions for use

IMPORTANT

Before using Evo-Stik Sticks Like Clear Adhesive refer to the relevant Health & Safety Data Sheet. Available at www.bostik.co.uk named as the code above.

1. Surfaces must be clean and free from dust, oil, grease and any loose material. Damp surfaces must be checked for weak or loose matter on the surface that the damp might hide.
2. Cut off the dome at the top of the cartridge taking care not to damage the thread. Cut the nozzle to the required diameter and screw onto the cartridge.
3. Insert the cartridge into a cartridge gun.
4. Apply adhesive in continuous beads to one of the surfaces, then immediately press the two materials firmly together with a slight twisting action.
5. For larger surfaces apply a continuous bead around the edge approx. 1 cm from the side and apply further beads at approximately 30cm intervals.
6. Heavy objects may require temporary support until the adhesive sets.

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Cleaning

Clean equipment and remove excess adhesive immediately using a cloth and white spirit.

Cured product requires mechanical removal.

For health and safety instruction, first aid measures and spillage and disposal instructions, see separate Health and Safety Data Sheet for Evo-Stik Sticks Like Clear Adhesive

Sales & Technical contacts at Bostik

	Telephone	Facsimile	Email addresses
Sales	0844 371 1192	01785 241818	customer.service@bostik.com
Technical advice	0844 371 1197	01785 272867	technical.service@bostik.com
Technical Data & COSHH (MSDS) sheets	01785 272625	01785 212962	stafford.gatehouse@bostik.com

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