



Safety Data Sheet

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This Safety Data Sheet has been prepared in accordance with the REACH Regulation (EC) 1907/2006 and its modifications.

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

3M™ Scotch-Weld™ Hot Melt Adhesive 3792LM B, 3792LM PG, 3792LM Q, 3792LM TC

Product identification numbers

62-3760-9132-8

1.2. Relevant identified uses of the substance or mixture and uses advised against

Identified uses

low-melt hot-melt adhesive

1.3. Details of the supplier of the substance or mixture

Address: 3M United Kingdom PLC, 3M Centre, Cain Road, Bracknell, Berkshire, RG12 8HT.

E Mail: tox.uk@mmm.com

Website: www.3M.com/uk

1.4. Emergency telephone number

+44 (0)1344 858 000

SECTION 2: Hazard identification

2.1. Classification of the substance or mixture

Dangerous substances(67/548/EEC)/preparations(1999/45/EC) directive

This product is not classified as hazardous according to EU Directive 1999/45/EC.

2.2. Label elements

Dangerous substances(67/548/EEC)/preparations(1999/45/EC) directive

Symbols None.

Contains:

3M™ Scotch-Weld™ Hot Melt Adhesive 3792LM B, 3792LM PG, 3792LM Q, 3792LM TC

No ingredients are assigned to the label.

Risk phrases None.

Safety phrases

S23J Do not breathe vapours of heated mixture.
S26 In case of contact with eyes, rinse immediately with plenty of water and seek medical advice.

Special provisions concerning the labelling of certain substances

Avoid contact with hot extruded molten material or applicator tip. Avoid direct eye exposure to vapours. In case of skin contact with molten material, immediately flush with cold water and cover with a clean dressing. Do not attempt to remove molten material. Have burn treated by a physician.

2.3. Other hazards

May cause thermal burns.

SECTION 3: Composition/information on ingredients

Ingredient	CAS Nbr	EU Inventory	% by Wt	Classification
EVA Copolymer	24937-78-8		60 - 70	
Naphtha (petroleum), light steam-cracked, debenzenised, polymers, hydrogenated	68132-00-3		30 - 40	

Please see section 16 for the full text of any R phrases and H statements referred to in this section

Please refer to section 15 for the any applicable Notas that have been applied to the above components

For information on ingredient occupational exposure limits or PBT or vPvB status, see sections 8 and 12 of this SDS

SECTION 4: First aid measures

4.1. Description of first aid measures

Eye contact

Immediately flush eyes with large amounts of water for at least 15 minutes. DO NOT ATTEMPT TO REMOVE MOLTEN MATERIAL. Get immediate medical attention.

Skin contact

Immediately flush skin with large amounts of cold water for at least 15 minutes. DO NOT ATTEMPT TO REMOVE MOLTEN MATERIAL. Cover affected area with a clean dressing. Get immediate medical attention.

Inhalation

Remove person to fresh air. If you feel unwell, get medical attention.

If swallowed

Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

See Section 11.1 Information on toxicological effects

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures

5.1. Extinguishing media

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam.

5.2. Special hazards arising from the substance or mixture

None inherent in this product.

Hazardous Decomposition or By-Products

<u>Substance</u>	<u>Condition</u>
Carbon monoxide.	During combustion.
Carbon dioxide.	During combustion.

5.3. Advice for fire-fighters

No unusual fire or explosion hazards are anticipated.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Evacuate area. Ventilate the area with fresh air. Observe precautions from other sections.

6.2. Environmental precautions

Avoid release to the environment.

6.3. Methods and material for containment and cleaning up

Collect as much of the spilled material as possible. Clean up residue. Place in a closed container approved for transportation by appropriate authorities. Dispose of collected material as soon as possible.

6.4. Reference to other sections

Refer to Section 8 and Section 13 for more information

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Keep out of reach of children. Avoid skin contact with hot material. Avoid contact with oxidising agents (eg. chlorine, chromic acid etc.)

7.2. Conditions for safe storage including any incompatibilities

Store away from heat. Store away from oxidising agents.

7.3. Specific end use(s)

See information in Section 7.1 and 7.2 for handling and storage recommendations. See Section 8 for exposure controls and personal protection recommendations.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational exposure limits

No occupational exposure limit values exist for any of the components listed in Section 3 of this Safety Data Sheet.

8.2. Exposure controls

8.2.1. Engineering controls

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapours/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

The following eye protection(s) are recommended: Safety glasses with side shields.
Indirect vented goggles.

Skin/hand protection

None required.

Respiratory protection

None required.

Thermal hazards

Wear heat insulating gloves when handling this material to prevent thermal burns.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	Solid.
Specific Physical Form:	Waxy Solid
Appearance/Odour	translucent, solid adhesive in rods, odourless. (When molten: pungent resinous odour.)
pH	<i>Not applicable.</i>
Boiling point/boiling range	<i>Not applicable.</i>
Melting point	<i>No data available.</i>
Flammability (solid, gas)	Not classified
Explosive properties	Not classified
Oxidising properties	Not classified
Flash point	≥ 232.2 °C [<i>Test Method</i> :Cleveland Open Cup] [<i>Details</i> :Conditions: ASTM D-92-72]
Autoignition temperature	<i>No data available.</i>
Flammable Limits(LEL)	<i>Not applicable.</i>
Flammable Limits(UEL)	<i>Not applicable.</i>
Relative density	1.01 [<i>Ref Std</i> :WATER=1]
Water solubility	Nil
Partition coefficient: n-octanol/water	<i>No data available.</i>
Evaporation rate	<i>Not applicable.</i>
Vapour density	Nil
Viscosity	<i>Not applicable.</i>
Density	1.01 g/cm ³

9.2. Other information

Hazardous air pollutants	0 % weight [<i>Test Method</i> :Calculated]
Volatile organic compounds (VOC)	0 g/l [<i>Details</i> :EU VOC content]
Percent volatile	0 % weight
VOC less H ₂ O & exempt solvents	0 g/l [<i>Test Method</i> :calculated SCAQMD rule 443.1]
VOC less H ₂ O & exempt solvents	0 lb/gal [<i>Test Method</i> :calculated SCAQMD rule 443.1]
VOC less H ₂ O & exempt solvents	0 % [<i>Test Method</i> :calculated per CARB title 2]

Solids content

100 %

SECTION 10: Stability and reactivity

10.1 Reactivity

This material is considered to be non reactive under normal use conditions

10.2 Chemical stability

Stable.

10.3 Possibility of hazardous reactions

Hazardous polymerisation will not occur.

10.4 Conditions to avoid

Heat.

10.5 Incompatible materials

Strong oxidising agents.

10.6 Hazardous decomposition products

<u>Substance</u>	<u>Condition</u>
None known.	

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labelling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1 Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Eye contact

Vapours from heated material may cause eye irritation: Signs/symptoms may include redness, swelling, pain, tearing, and blurred or hazy vision.

During heating:

Thermal burns: Signs/symptoms may include severe pain, redness and swelling, and tissue destruction.

Skin contact

Contact with the skin during product use is not expected to result in significant irritation.

During heating:

Thermal burns: Signs/symptoms may include intense pain, redness and swelling, and tissue destruction.

Inhalation

Vapours from heated material may cause irritation of the respiratory system: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, nose and throat pain.

Ingestion

Physical Blockage: Signs/symptoms may include cramping, abdominal pain, and constipation.

Toxicological Data

Acute Toxicity

Name	Route	Species	Value	UN GHS Classification
Overall product	Ingestion		No test data available; calculated ATE >5,000 mg/kg	Not classified (0% unknown)
EVA Copolymer	Ingestion		LD50 > 1,000 mg/kg	Not classified
Naphtha (petroleum), light steam-cracked, debenzenised, polymers, hydrogenated	Ingestion		LD50 estimated to be > 5,000 mg/kg	Not classified

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value	UN GHS Classification
Overall product		No test data available; calculated to cause no significant irritation	Not classified
EVA Copolymer		No significant irritation	Not classified
Naphtha (petroleum), light steam-cracked, debenzenised, polymers, hydrogenated		No significant irritation	Not classified

Serious Eye Damage/Irritation

Name	Species	Value	UN GHS Classification
Overall product		No test data available; calculated to cause no significant irritation	Not classified
EVA Copolymer		No data available	
Naphtha (petroleum), light steam-cracked, debenzenised, polymers, hydrogenated		No significant irritation	Not classified

Skin Sensitisation

Name	Species	Value	UN GHS Classification
Overall product		No test data available.	Not classified based on component data
EVA Copolymer		No data available	
Naphtha (petroleum), light steam-cracked, debenzenised, polymers, hydrogenated		No data available	

Respiratory Sensitisation

Name	Species	Value	UN GHS Classification
Overall product		No test data available.	Not classified based on component data
EVA Copolymer		No data available	
Naphtha (petroleum), light steam-cracked, debenzenised, polymers, hydrogenated		No data available	

Germ Cell Mutagenicity

3M™ Scotch-Weld™ Hot Melt Adhesive 3792LM B, 3792LM PG, 3792LM Q, 3792LM TC

Name	Route	Value	UN GHS Classification
Overall product		No data available	Overall Germ Cell Mutagenicity classification Not classified
Overall product		No test data available.	
EVA Copolymer		No data available	
Naphtha (petroleum), light steam-cracked, debenzenised, polymers, hydrogenated		No data available	

Carcinogenicity

Name	Route	Species	Value	UN GHS Classification
Overall product			No test data available.	Not classified based on component data
EVA Copolymer			No data available	
Naphtha (petroleum), light steam-cracked, debenzenised, polymers, hydrogenated			No data available	

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test result	Exposure Duration	UN GHS Classification
Overall product		No test data available.				Not classified based on component data
EVA Copolymer		No data available				
Naphtha (petroleum), light steam-cracked, debenzenised, polymers, hydrogenated		No data available				

Target Organ(s)

Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration	UN GHS Classification
Overall product			No test data available.				Not classified based on component data
EVA Copolymer			No data available				
Naphtha (petroleum), light steam-cracked, debenzenised, polymers, hydrogenated			No data available				

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration	UN GHS Classification
Overall product			No test data available.				Not classified based on component data
EVA Copolymer	Ingestion	liver	Some positive data exist, but the data are not sufficient for classification		NOAEL N/A		Not classified
Naphtha (petroleum), light steam-cracked, debenzenised, polymers, hydrogenated			No data available				

Aspiration Hazard

Name	Value	UN GHS Classification
Overall product	No test data available.	Not classified based on component and/or viscosity data
EVA Copolymer	Not an aspiration hazard	Not classified
Naphtha (petroleum), light steam-cracked, debenzenised, polymers, hydrogenated	Not an aspiration hazard	Not classified

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. Additional information leading to material classification in Section 2 is available upon request. In addition, environmental fate and effects data on ingredients may not be reflected in this section because an ingredient is present below the threshold for labelling, an ingredient is not expected to be available for exposure, or the data is considered not relevant to the material as a whole.

12.1. Toxicity

Acute aquatic hazard:

Not acutely toxic to aquatic life by GHS criteria.

Chronic aquatic hazard:

Not chronically toxic to aquatic life by GHS criteria.

No product test data available.

No component test data available.

12.2. Persistence and degradability

No test data available.

12.3 : Bioaccumulative potential

No test data available.

12.4. Mobility in soil

Please contact manufacturer for more details

12.5. Results of the PBT and vPvB assessment

No information available at this time, contact manufacturer for more details

12.6. Other adverse effects

No information available.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Dispose of contents/ container in accordance with the local/regional/national/international regulations

This product has been classified as a non-hazardous waste. Prior to disposal, consult all applicable authorities and regulations to insure proper classification. Dispose of waste product in a permitted industrial waste facility.

The coding of a waste stream is based on the application of the product by the consumer. Since this is out of the control of 3M, no waste code(s) for products after use will be provided. Please refer to the European Waste Code (EWC - 2000/532/EC and amendments) to assign the correct waste code to your waste stream. Ensure national and/or regional regulations are complied with and always use a licensed waste contractor.

EU waste code (product as sold)

08 04 10	Waste adhesives and sealants other than those mentioned in 08 04 09
20 01 28	Paint, inks, adhesives and resins other than those mentioned in 20 01 27

SECTION 14: Transportation information

62-3760-9132-8

Not hazardous for transportation

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Global inventory status

Contact 3M for more information. The components of this material are in compliance with the provisions of the Korean Toxic Chemical Control Law. Certain restrictions may apply. Contact the selling division for additional information. The components of this material are in compliance with the provisions of Australia National Industrial Chemical Notification and Assessment Scheme (NICNAS). Certain restrictions may apply. Contact the selling division for additional information. The components of this material are in compliance with the provisions of Japan Chemical Substance Control Law. Certain restrictions may apply. Contact the selling division for additional information. The components of this material are in compliance with the provisions of Philippines RA 6969 requirements. Certain restrictions may apply. Contact the selling division for additional information. The components of this product are in compliance with the new substance notification requirements of CEPA. The components of this product are in compliance with the chemical notification requirements of TSCA.

15.2. Chemical Safety Assessment

Not applicable

SECTION 16: Other information

Revision information:

Revision Changes:

Safety phrase was modified.

Section 9: Vapor density text was modified.

Section 9: Property description for required properties was modified.

Section 9: pH information was modified.

Section 1: Product identification numbers was modified.

Section 9: Evaporation Rate information was modified.

Section 9: Viscosity information was modified.

Section 3: Composition/ Information of ingredients table was modified.

Section 9: n-octanol/water coefficient information was modified.

Section 9: Boiling point information was modified.

Section 9: Relative density information was modified.

Section 9: Solubility in water text was modified.

Section 13: EU waste code (product as sold) information was modified.

Section 9: Flash point information was modified.

Section 9: Melting point information was modified.

Section 9: Flammable limits (LEL) information was modified.

Section 9: Flammable limits (UEL) information was modified.

Section 9: Density information was modified.

Section 9: Property description for optional properties was modified.

Aspiration Hazard Table was modified.

Section 11: Acute Toxicity table was modified.

Carcinogenicity Table was modified.

Serious Eye Damage/Irritation Table was modified.

Germ Cell Mutagenicity Table was modified.

Skin Sensitisation Table was modified.

Respiratory Sensitisation Table was modified.

Reproductive Toxicity Table was modified.

Skin Corrosion/Irritation Table was modified.

Target Organs - Repeated Table was modified.

Target Organs - Single Table was modified.

Section 5: Hazardous combustion products table was modified.

Section 10: Hazardous decomposition or by-products table was modified.

Section 13: Standard Phrase Category Waste GHS was modified.

Section 9: Autoignition temperature information was added.

DISCLAIMER: The information on this Safety Data Sheet is based on our experience and is correct to the best of our knowledge at the date of publication, but we do not accept any liability for any loss, damage or injury resulting from its use (except as required by law). The information may not be valid for any use not referred to in this Data Sheet or use of the product in combination with other materials. For these reasons, it is important that customers carry out their own test to satisfy themselves as to the suitability of the product for their own intended applications.

3M United Kingdom MSDSs are available at www.3M.com/uk