Revision Date 23.03.2011

FOMBLIN® GR RT 15

1. PRODUCT AND COMPANY IDENTIFICATION

1.1. Product identifiers

- Product name : FOMBLIN® GR RT 15

- Chemical characterization : Preparation based on perfluoropolyether and polytetrafluoroethylene

- Structural formula : CF3-O-(C3F6-O)n-(CF2-O)m-CF3 + -(CF2-CF2)n-

1.2. Identified uses / Uses advised against

- Identified uses : - Lubricant

- For industrial use only.

1.3. Manufacturer or supplier's details

- Company : SOLVAY SPECIALTY POLYMERS ITALY

S.p.A.

- Address : VIALE LOMBARDIA, 20 I- 20021 BOLLATE

- Telephone : +390238351 - Fax : +390238352614

- E-mail address : <u>sds.solexis@solvay.com</u>

1.4. Emergency telephone number

- Emergency telephone number +44(0)1235 239 670 [CareChem 24] (Europe)

2. HAZARDS IDENTIFICATION

2.1. GHS Classification

2.1.1. European regulation (EC) 1272/2008, as amended

Not classified as hazardous according to the European regulation (EC) 1272/2008, as amended

2.1.2. European Directive 67/548/EEC or 1999/45/EC, as amended

Not classified as hazardous according to European Directive 67/548/EEC or 1999/45/EC, as amended

2.2. EC Label - According to Regulation (EC) 1272/2008, as amended

No labelling

2.3. Other hazards which do not result in classification

- Thermal decomposition can lead to release of toxic and corrosive gases.

3. COMPOSITION/INFORMATION ON INGREDIENTS

3.1. Concentration

Substance name:	Concentration
1-Propene, 1,1,2,3,3,3-hexafluoro-, oxidized, polymd.	%
CAS-No.: 69991-67-9 / EC-No.: - / Index-No.: -	
Polytetrafluoroethylene	%
CAS-No.: 9002-84-0 / EC-No.: - / Index-No.: -	



4. FIRST AID MEASURES

4.1. Description of necessary first-aid measures

4.1.1. If inhaled

- Move to fresh air in case of accidental inhalation of fumes from overheating or combustion.
- Oxygen or artificial respiration if needed.

4.1.2. In case of eye contact

- Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes.
- If eye irritation persists, consult a specialist.

4.1.3. In case of skin contact

Wash off with soap and water.

4.1.4. If swallowed

- Drink 1 or 2 glasses of water.
- Do NOT induce vomiting.
- If symptoms persist, call a physician.

4.2. Most important symptoms/effects, acute and delayed

4.2.1. Inhalation

No known effect.

4.2.2. Skin contact

May cause skin irritation and/or dermatitis.

4.2.3. Eye contact

- Contact with eyes may cause irritation.
- Redness
- Burn

4.2.4. Ingestion

- Ingestion may provoke the following symptoms:
- Symptoms: Nausea, Vomiting

5. FIRE-FIGHTING MEASURES

5.1. Extinguishing media

5.1.1. Suitable extinguishing media

- Water
- powder
- Foam
- Dry chemical
- Carbon dioxide (CO2)

5.1.2. Unsuitable extinguishing media

- None.

5.2. Specific hazards arising from the chemical

- The product is not flammable.
- Not explosive
- In case of fire hazardous decomposition products may be produced such as: Gaseous hydrogen fluoride (HF), Fluorophosgene

5.3. Special protective actions for fire-fighters

- Wear self-contained breathing apparatus and protective suit.
- When intervention in close proximity wear acid resistant over suit.
- Evacuate personnel to safe areas.
- Approach from upwind.
- Protect intervention team with a water spray as they approach the fire.
- Keep containers and surroundings cool with water spray.
- Keep product and empty container away from heat and sources of ignition.



6. ACCIDENTAL RELEASE MEASURES

6.1. Personal precautions, protective equipment and emergency procedures

6.1.1. Advice for non-emergency personnel

Prevent further leakage or spillage if safe to do so.

6.1.2. Advice for emergency responders

- Ensure adequate ventilation.
- Material can create slippery conditions.
- Sweep up to prevent slipping hazard.
- Keep away from open flames, hot surfaces and sources of ignition.
- Refer to protective measures listed in sections 7 and 8.

6.2. Environmental precautions

- Should not be released into the environment.
- Do not flush into surface water or sanitary sewer system.

6.3. Methods and materials for containment and cleaning up

- Soak up with inert absorbent material.
- Suitable material for picking up
- Dry sand
- Earth
- Shovel into suitable container for disposal.

7. HANDLING AND STORAGE

7.1. Precautions for safe handling

- No special handling advice required.
- Ensure adequate ventilation.
- Use personal protective equipment.
- Keep away from heat and sources of ignition.
- To avoid thermal decomposition, do not overheat.

7.2. Conditions for storage, including incompatibilities

7.2.1. Storage

- No special storage conditions required.
- Keep away from heat and sources of ignition.
- Keep in properly labelled containers.
- Keep away from combustible material.
- Keep away from incompatible products
- Provide tight electrical equipment well protected against corrosion.
- Refer to protective measures listed in sections 7 and 8.

7.2.2. Packaging material

7.2.2.1. Suitable material

- Plastic material
- glass

7.3. Specific use(s)

For further information, please contact: Supplier

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1. Control parameters

8.1.1. Exposure Limit Values

Remarks:

- Threshold limit values of by-products from thermal decomposition

Hydrogen fluoride anhydrous

- <u>UK. EH40 Workplace Exposure Limits (WELs)</u> 2007 time weighted average = 1.8 ppm

time weighted average = 1.5 mg/m3

Remarks: as F

- UK. EH40 Workplace Exposure Limits (WELs) 2007



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Short term exposure limit = 3 ppm

Short term exposure limit = 2.5 mg/m3

Remarks: as F

US. ACGIH Threshold Limit Values 2009

time weighted average = 0.5 ppm

Remarks: as F

US. ACGIH Threshold Limit Values 2009

Ceiling Limit Value = 2 ppm

Remarks: as F

- <u>EU. Indicative Exposure and Directives relating to the protection of risks related to work exposure to chemical, physical, and biological agents</u>. 12 2009

time weighted average = 1.8 ppm

time weighted average = 1.5 mg/m3

Remarks: Indicative

- <u>EU. Indicative Exposure and Directives relating to the protection of risks related to work exposure to chemical, physical, and biological agents.</u> 12 2009

Short term exposure limit = 3 ppm

Short term exposure limit = 2.5 mg/m3

Remarks: Indicative

US. ACGIH Threshold Limit Values 2009

Remarks: as F, Can be absorbed through skin.

Carbonyl difluoride

US. ACGIH Threshold Limit Values 2009

time weighted average = 2 ppm

- US. ACGIH Threshold Limit Values 2009

Short term exposure limit = 5 ppm

- UK. EH40 Workplace Exposure Limits (WELs) 2007

time weighted average = 2.5 mg/m3

Remarks: as F

EU. Indicative Exposure and Directives relating to the protection of risks related to work exposure to chemical, physical, and biological agents. 12 2009

time weighted average = 2.5 mg/m3

Remarks: Indicative

8.2. Exposure controls

8.2.1. Appropriate engineering controls

- Provide local ventilation appropriate to the product decomposition risk (see section 10).
- Refer to protective measures listed in sections 7 and 8.
- Apply technical measures to comply with the occupational exposure limits.

8.2.2. Individual protection measures

8.2.2.1. Respiratory protection

- No personal respiratory protective equipment normally required.
- Use respirator when performing operations involving potential exposure to vapour of the product.
- Use only respiratory protection that conforms to international/ national standards.

8.2.2.2. Hand protection

- Rubber or plastic gloves
- Latex gloves
- Take note of the information given by the producer concerning permeability and break through times, and of special workplace conditions (mechanical strain, duration of contact).

8.2.2.3. Eye protection

Tightly fitting safety goggles

8.2.2.4. Skin and body protection

- Long sleeved clothing
- Safety shoes

8.2.2.5. Hygiene measures

- Ensure that eyewash stations and safety showers are close to the workstation location.
- When using do not eat, drink or smoke.
- Wash hands before breaks and at the end of workday.
- Handle in accordance with good industrial hygiene and safety practice.

8.2.3. Environmental exposure controls

- Dispose of rinse water in accordance with local and national regulations.



9. PHYSICAL AND CHEMICAL PROPERTIES

9.1. Physical and chemical properties

9.1.1. General Information

Appearance
 Colour
 Odour
 Odour Threshold
 Odour

9.1.2. Important health safety and environmental information

pHpKaNo dataNo data

Melting point/freezing point not applicable
 Boiling point/boiling range no data available

■ Flash point The product is not flammable.

Evaporation rateFlammability (solid, gas)No data

■ Flammability The product is not flammable.

Explosive properties
Not explosive

Vapour pressureVapour densityDensityNo data1.9 g/cm3

Temperature: 20 °C

Relative densityBulk densityNo data

Solubility(ies) insoluble, Water

soluble, fluorinated solvents

Solubility/qualitative
 Partition coefficient: n No data

octanol/water

Autoignition temperature

Decomposition temperature

Viscosity

No data

Oxidizing properties

No data

10. STABILITY AND REACTIVITY

10.1. Reactivity

- No dangerous reaction known under conditions of normal use.

10.2. Chemical stability

- Stable under recommended storage conditions.
- metals promote and lower decomposition temperature

10.3. Possibility of hazardous reactions

No dangerous reaction known under conditions of normal use.

10.4. Conditions to avoid

- To avoid thermal decomposition, do not overheat.



- Keep away from flames and sparks.

10.5. Materials to avoid

- Flammable materials, Combustible material, non-aqueous alkalis, Lewis acids (Friedel-Crafts) above 100°C, Aluminum and magnesium in powder form above 200°C

10.6. Hazardous decomposition products

- Gaseous hydrogen fluoride (HF)., Fluorophosgene

11. TOXICOLOGICAL INFORMATION

11.1. Acute toxicity

11.1.1. Acute oral toxicity

- LD50, rat, > 5,000 mg/kg (1-Propene, 1,1,2,3,3,3-hexafluoro-, oxidized, polymd.)
- LD50, rat, > 5,000 mg/kg (Polytetrafluoroethylene)

11.1.2. Acute inhalation toxicity

- LC50, 30 min, rat , 3.5 mg/l (Polytetrafluoroethylene), pyrolysis products (625°C)
- LC50, 5 min, rat , 2.7 mg/l (Polytetrafluoroethylene), pyrolysis products (800°C)

11.1.3. Acute dermal toxicity

- LD50, rat, > 2,000 mg/kg (1-Propene, 1,1,2,3,3,3-hexafluoro-, oxidized, polymd.)

11.2. Skin corrosion/irritation

- rabbit, No skin irritation (1-Propene, 1,1,2,3,3,3-hexafluoro-, oxidized, polymd.)
- rabbit, No skin irritation (1-Propene, 1,1,2,3,3,3-hexafluoro-, oxidized, polymd.), 14 days
- rabbit, No skin irritation (Polytetrafluoroethylene)

11.3. Serious eye damage/eye irritation

- rabbit, No eye irritation (1-Propene, 1,1,2,3,3,3-hexafluoro-, oxidized, polymd.)
- rabbit, No eye irritation (Polytetrafluoroethylene)

11.4. Respiratory or skin sensitization

- guinea pig, Did not cause sensitization on laboratory animals. (1-Propene, 1,1,2,3,3,3-hexafluoro-, oxidized, polymd.), Dermal

11.5. Mutagenicity

- Not mutagenic in Ames Test. (1-Propene, 1,1,2,3,3,3-hexafluoro-, oxidized, polymd.)

11.6. Carcinogenicity

- (Polytetrafluoroethylene), IARC Group 3: Not classifiable as a human carcinogen.

11.7. Toxicity for reproduction

- no data available

11.8. Repeated dose toxicity

- no data available

11.9. Other information

- Description of possible hazardous to health effects is based on experience and/or toxicological characteristics of several components.
- Thermal decomposition can lead to release of toxic and corrosive gases.
- Exposure to decomposition products
- Causes severe irritation of eyes, skin and mucous membranes.

12. ECOLOGICAL INFORMATION

12.1. Toxicity

- Fishes, Brachydanio rerio, LC50, 96 h, > 360 mg/l, saturated aqueous solution (1-Propene, 1,1,2,3,3,3-hexafluoro-, oxidized, polymd.)
- Crustaceans, Daphnia magna, EC50, > 360 mg/l, saturated aqueous solution (1-Propene, 1,1,2,3,3,3-hexafluoro-, oxidized, polymd.)

12.2. Persistence and degradability

12.2.1. Abiotic degradation

- Result: no data available



12.2.2. Biodegradation

no data available

12.3. Bioaccumulative potential

Result: no data available

12.4. Mobility

no data available

12.5. Other adverse effects

- Ecological injuries are not known or expected under normal use.

13. DISPOSAL CONSIDERATIONS

13.1. Waste disposal methods

- Can be incinerated, when in compliance with local regulations.
- The incinerator must be equipped with a system for the neutralisation or recovery of HF.
- In accordance with local and national regulations.

13.2. Contaminated packaging

Empty containers can be landfilled, when in accordance with the local regulations.

14. TRANSPORT INFORMATION

14.1. International transport regulations

- Sea (IMO/IMDG)
- not regulated
- Air (ICAO/IATA)
- not regulated
- European Road/Rail (ADR/RID)
- not regulated
- Inland waterway transport
- not regulated

15. REGULATORY INFORMATION

15.1. Applicable Laws or Regulations

- Regulation (EC) No 1272/2008 of the European Parliament and of the Council of 16 December 2008 on classification, labelling and packaging of substances and mixtures, as amended
- Regulation (EC) No 1907/2006 of the European Parliament and of the Council of 18 December 2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH), as amended
- European Waste Catalogue
- Waste codes should be assigned by the user based on the application for which the product was used.

15.2. Notification status

Inventory Information	Status
Toxic Substance Control Act list (TSCA)	 In compliance with inventory
Australian Inventory of Chemical Substances (AICS)	 In compliance with inventory
Canadian Domestic Substances List (DSL)	 In compliance with inventory
Inventory of Existing Chemical Substances (China) (IECS)	 In compliance with inventory
Korean Existing Chemicals Inventory (KECI (KR))	 In compliance with inventory
Japanese Existing and New Chemical Substances (MITI List) (ENCS)	 In compliance with inventory
New Zealand Inventory (in preparation) (NZ)	 In compliance with inventory
Philippine Inventory of Chemicals and Chemical Substances (PICCS)	 In compliance with inventory
EU list of existing chemical substances (EINECS)	- not applicable
	 Product falls under the EU-
	polymer definition.

16. OTHER INFORMATION

16.1. Other information

- New (MSDS)
- Distribute new edition to clients



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This SDS is only intended for the indicated country to which it is applicable. The European SDS format compliant with the applicable European legislation is not intended for use nor distribution in countries outside the European Union with the exception of Norway and Switzerland. Safety datasheets applicable in other countries/regions are available upon request. The information given corresponds to the current state of our knowledge and experience of the product, and is not exhaustive. This applies to product which conforms to the specification, unless otherwise stated. In this case of combinations and mixtures one must make sure that no new dangers can arise. In any case, the user is not exempt from observing all legal, administrative and regulatory procedures relating to the product, personal hygiene, and protection of human welfare and the environment.

Print Date: 17.02.2012

