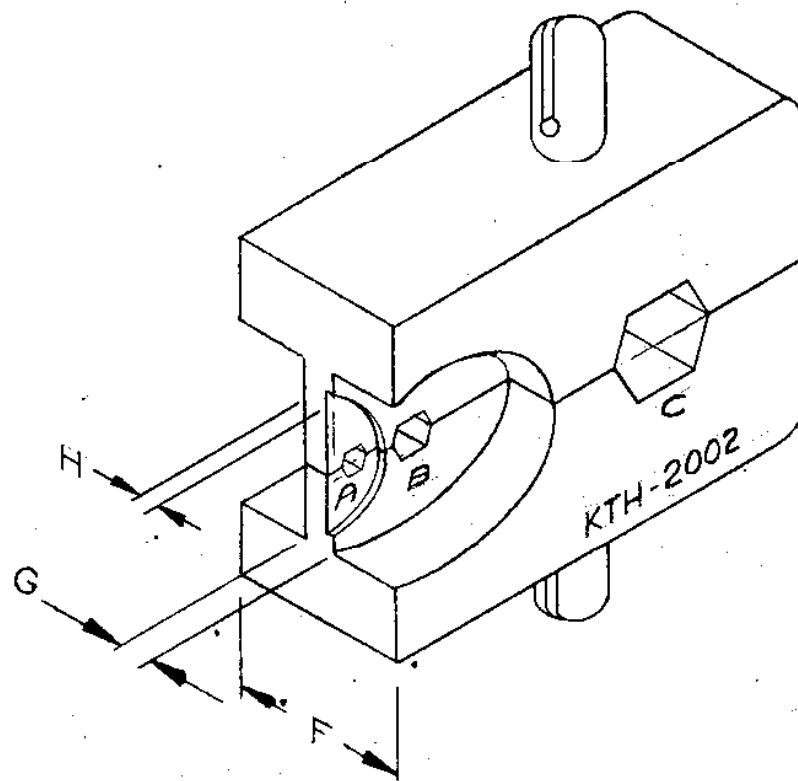




REVISIONS

ISSUE

CHANGES

CN 27547 C
AJ 2 DEC 85

REF.

FINISH

SPEC.

MATL.

SPEC.

CRIMP DIE

DRAWN J.G.L.

DATE 15 JUN 72

APPR.

DATE

KINGS ELECTRONICS

40 MARBLEDALE ROAD
TICKAHOE, N. Y. 10707

KTH-2002

R-CN

NOTES:

1. FOR USE WITH RG-59, 62, 71 & 210/U CABLE GROUPS.
2. MATERIAL: ALLOY STEEL; FINISH: BLACK OXIDE

HEX SIZES (ACROSS FLATS)				DIE WIDTH	WEB WIDTH		
A	B	C	D	F	G	H	I
.069	.100	.255	—	.400	.093	.080	—

UNLESS OTHERWISE SPECIFIED:

1. TOLERANCES: FRACTIONS & 2 PLACE DECIMALS $\pm .010$
3 PLACE DECIMALS $\pm .004$ ANGLES $\pm 0^\circ 30'$
2. REMOVE ALL BURRS, BREAK SHARP EDGES .005 MAX.
3. NO FILLETS PERMITTED.
4. SURFACE ROUGHNESS 63 MICROINCHES RMS MAX.
5. ALL DIMENSIONS PRIOR TO PLATING.