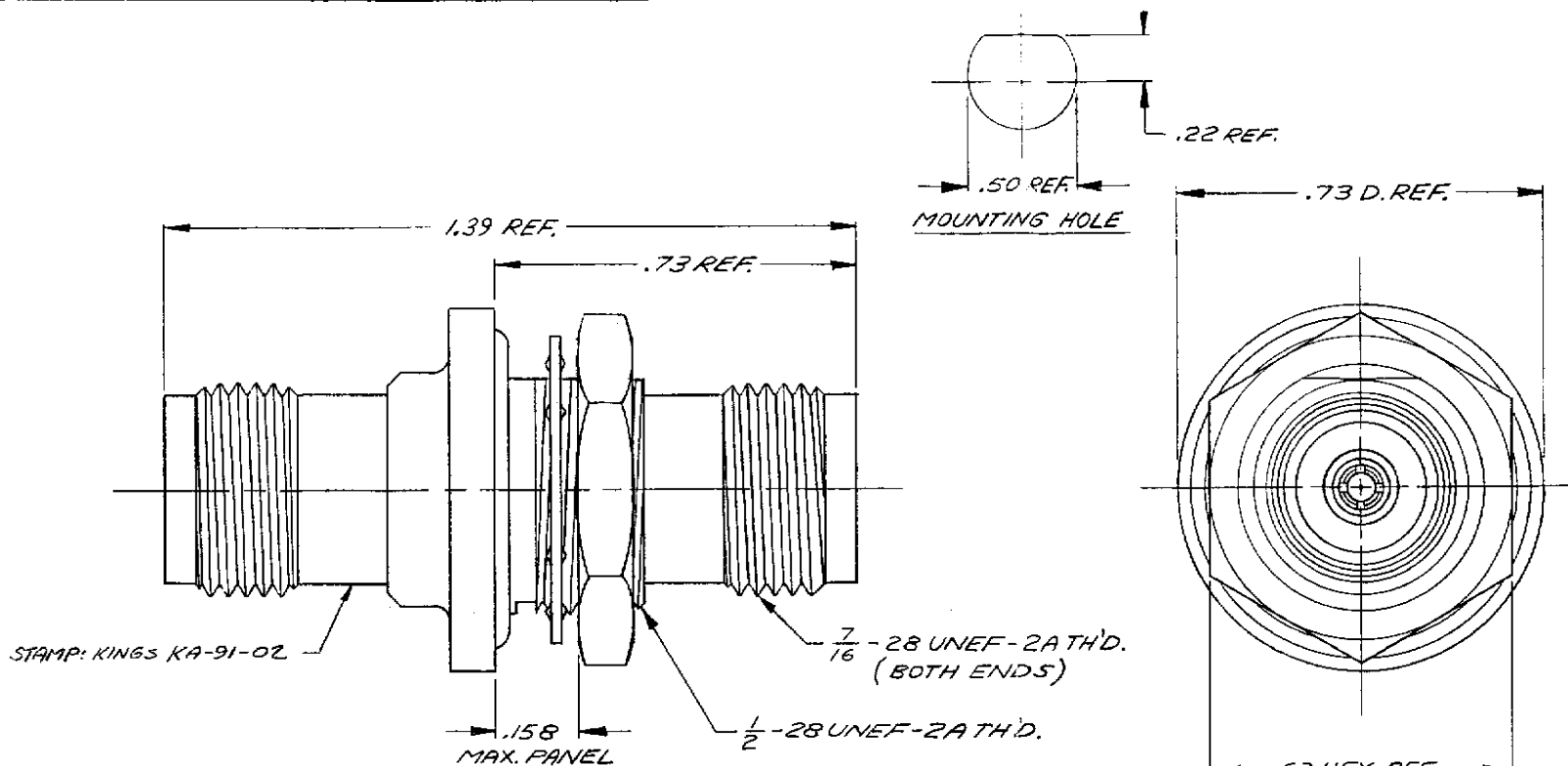


DASH NO.	M CODE	MADE FROM
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STAMP: KINGS KA-91-02

NOTES:

1. MATERIALS:

CENTER CONTACTS - BERYLLIUM COPPER, QQ-C-530.
GLASS - DOW CORNING EI #10.
GLASS SEAL { BAND - CRS STEEL.
CENTER CONDUCTOR - NICKEL STEEL.
LOCKWASHER - PHOSPHOR BRONZE, QQ-P-330.
ALL OTHER METAL PARTS - BRASS, QQ-B-626.
INSULATORS - TEFLON, L-P-403.
O-RING - SYNTHETIC RUBBER GRADE RS-415 PER MIL-R-3065.

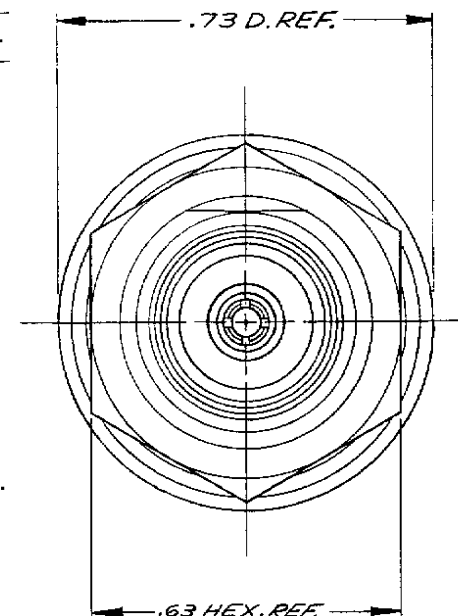
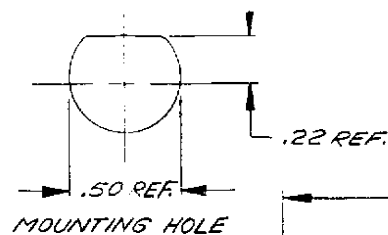
2. FINISHES:

GLASS SEAL (BAND & CENTER CONTACT) - HOT TIN DIP
CENTER CONTACTS - SILVER PLATE .0002 MIN. PER QQ-S-365
ALL OTHER METAL PARTS - SILVER PLATE .0001 MIN. PER QQ-S-365

UNLESS OTHERWISE SPECIFIED:

1. TOLERANCES: FRACTIONS & 2 PLACE DECIMALS $\pm .010$
3 PLACE DECIMALS $\pm .004$ ANGLES $\pm 0^{\circ}30'$
T. I. R. CONCENTRICITY OF ANY 2 DIAMETERS MAY
NOT EXCEED HALF THE SUM OF THEIR TOLERANCES.

2. REMOVE ALL BURRS, BREAK SHARP EDGES .005 MAX.
3. NO FILLETS PERMITTED.
4. SURFACE ROUGHNESS 63 MICROINCHES RMS MAX.
5. ALL DIMENSIONS PRIOR TO PLATING.
6. ALL PLATING IN ACCORDANCE WITH KER 10004.



KA-91-02

GSD

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REVISIONS	
ISSUE	CHANGES
4	CN 19024 C LX 6 MAR 79
5	CN 23929 C MD 9 NOV 82

SCALE	4:1
APPROX. SURFACE AREA	
USED ON:	
REF	
TNC BULKHEAD ADAPTER F-F (HERM) SEALED	
DRAWN GL	DATE 16 NOV 81
APPR. MJB	DATE 19 NOV 81
 ELECTRONICS CO., INC. TUCKAHOE, NEW YORK 10701	
KA-91-02	

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