Report Date : 07/01/2008

REVISION DATE: NOVEMBER 2007

SAFETY DATA SHEET FLUX REMOVER C

1 IDENTIFICATION OF THE MATERIAL AND SUPPLIER

PRODUCT NAME FLUX REMOVER C

PRODUCT NO. EFRC200DB

APPLICATION Manufacture of electrical equipment SUPPLIER H K WENTWORTH PTY LIMITED

P.O. BOX 339

BROOKVALE, NSW 2100

AUSTRALIA TEL: 02 9938 1566 FAX: 02 9938 1467 GENERAL MANAGER

EMERGENCY TELEPHONE Tel: 029938 1566 between 8.30am and 5.00pm EST

2 HAZARDS IDENTIFICATION

HAZARD ID

Harmful by inhalation.

Harmful to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

HAZARD ID 2

The above phrases are the risks associated with the product

STATEMENT OF HAZARDOUS NATURE

HAZARDOUS SUBSTANCE (According to criteria of NOHSC). DANGEROUS GOODS (According to ADG Code).

SAFETY PHRASES

S23 Do not breathe vapour/spray.

S38 In case of insufficient ventilation, wear suitable respiratory equipment.

S51 Use only in well-ventilated areas.

A1 Pressurised container: protect from sunlight and do not expose to temperatures

exceeding 50°C. Do not pierce or burn, even after use.

A2 Do not spray on a naked flame or any incandescent material.

DG CLASS

Division 2.2: Non-flammable, non-toxic gases.

PACKING GROUP

Not Applicable

UN NO. 1950

3 COMPOSITION/INFORMATION ON INGREDIENTS

Name	EC No.	CAS-No.	Content	Classification
trans-DICHLOROETHYLENE	205-860-2	156-60-5	30-60%	F;R11 Xn;R20 R52/53
DECAFLUOROPENTANE	420-640-8	138495-42-8	10-30%	R52/53.
1,1,1,2-TETRAFLUOROETHANE R134A	212-377-0	811-97-2	10-30%	-
PENTAFLUOROBUTANE		406-58-6	10-30%	Xi;R36.
METHANOL	200-659-6	67-56-1	1-5%	F;R11 T;R23/24/25,R39/23/24/25

COMPOSITION COMMENTS

Ingredients not listed are classified as non-hazardous or at a concentration below reportable levels Ingredients are registered on AICS

4 FIRST-AID MEASURES

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NOTES TO THE PHYSICIAN

Treat symptomatically

INHALATION

Move the exposed person to fresh air at once. Keep the affected person warm and at rest. Get prompt medical attention.

INGESTION

DO NOT INDUCE VOMITING! NEVER MAKE AN UNCONSCIOUS PERSON VOMIT OR DRINK FLUIDS! Get medical attention immediately! Provide rest, warmth and fresh air.

SKIN CONTACT

Wash the skin immediately with soap and water. Get medical attention if any discomfort continues.

EYE CONTACT

Make sure to remove any contact lenses from the eyes before rinsing. Promptly wash eyes with plenty of water while lifting the eye lids. Continue to rinse for at least 15 minutes and get medical attention.

5 FIRE-FIGHTING MEASURES

EXTINGUISHING MEDIA

This product is not flammable. Use fire-extinguishing media appropriate for surrounding materials.

SPECIAL FIRE FIGHTING PROCEDURES

Move container from fire area if it can be done without risk.

UNUSUAL FIRE & EXPLOSION HAZARDS

Aerosol cans may explode in a fire.

6 ACCIDENTAL RELEASE MEASURES

SPILL CLEAN UP METHODS

Absorb in vermiculite, dry sand or earth and place into containers.

7 HANDLING AND STORAGE

USAGE PRECAUTIONS

Ventilate well, avoid breathing vapours. Use approved respirator if air contamination is above accepted level.

STORAGE PRECAUTIONS

Store at moderate temperatures in dry, well ventilated area.

8 EXPOSURE CONTROLS/PERSONAL PROTECTION

Name	Std	LT - ppm	LT - mg/m3	ST - ppm	ST - mg/m3
1,1,1,2-TETRAFLUOROETHANE R134A	ES- TWA	1000 ppm	4240 mg/m3		
METHANOL	ES- TWA	200 ppm	262 mg/m3	250 ppm	328 mg/m3

INGREDIENT COMMENTS

Australian exposure limits are: LT= ES-TWA and ST= ES STEL

ENGINEERING MEASURES

Provide adequate general and local exhaust ventilation.

RESPIRATORY EQUIPMENT

In case of inadequate ventilation and work of brief duration, use suitable respiratory equipment.

HAND PROTECTION

Use suitable protective gloves if risk of skin contact. The most suitable glove must be chosen in consultation with the gloves supplier, who can inform about the breakthrough time of the glove material.

EYE PROTECTION

Wear approved, tight fitting safety glasses where splashing is probable.

OTHER PROTECTION

Wear appropriate clothing to prevent any possibility of liquid contact and repeated or prolonged vapour contact.

HYGIENE MEASURES

Wash at the end of each work shift and before eating, smoking and using the toilet. Use appropriate skin cream to prevent drying of skin. When using do not eat, drink or smoke. DO NOT SMOKE IN WORK AREA!

9 PHYSICAL AND CHEMICAL PROPERTIES

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APPEARANCE Aerosol
COLOUR Colourless
ODOUR Characteristic
VOLATILITY DESCRIPTION Volatile.

SOLUBILITY Insoluble in water

RELATIVE DENSITY 1.33 @ 25 °c VAPOUR PRESSURE @ °c

pH-VALUE, CONC. SOLUTION 7

10 STABILITY AND REACTIVITY

CONDITIONS TO AVOID

Avoid heat, flames and other sources of ignition. Avoid contact with acids and alkalies.

HAZARDOUS DECOMPOSITION PRODUCTS

Fire creates: Toxic gases/vapours/fumes of: Hydrogen fluoride (HF).

11 TOXICOLOGICAL INFORMATION

GENERAL INFORMATION

No specific health warnings noted.

INHALATION

Harmful by inhalation. High concentrations of vapours may irritate respiratory system and lead to headache, fatigue, nausea and vomiting.

EYE CONTACT

Irritating to eyes.

Other Health Effects

This substance has no evidence of carcinogenic properties.

12 ECOLOGICAL INFORMATION

ECOTOXICITY

Dangerous for the environment if discharged into watercourses.

13 DISPOSAL CONSIDERATIONS

DISPOSAL METHODS

Empty containers must not be burned because of explosion hazard. Dispose of waste and residues in accordance with local authority requirements.

14 TRANSPORT INFORMATION



UK ROAD CLASS 2.2

PROPER SHIPPING NAME AEROSOLS

ADG CLASS

Class 2.2: Non-flammable non-toxic gases

UN NO. 1950 UK ROAD PACK GR. Not Applicable

ADR CLASS NO. 2.2 DG CLASS Division 2.2: Non-flammable,

non-toxic gases.

PACKING GROUP ADR LABEL NO. Not Applicable 2.2 CEFIC TEC(R) NO. 20G5A, RID CLASS NO. 2.2 **RID PACK GROUP** Not Applicable UN NO. SEA 1950 IMDG CLASS 2.2 IMDG PAGE NO. 9022 IMDG PACK GR. Not Applicable **EMS** 2-13 MFAG See Guide MARINE POLLUTANT No.

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FLUX REMOVER C

UN NO. AIR 1950 AIR CLASS 2.2

AIR PACK GR. Not Applicable

15 REGULATORY INFORMATION

LABELLING

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Harmful

CONTAINS trans-DICHLOROETHYLENE

RISK PHRASES

R20 Harmful by inhalation.

R52/53 Harmful to aquatic organisms, may cause long-term adverse effects in the aquatic

environment.

SAFETY PHRASES

S23 Do not breathe vapour/spray.

S38 In case of insufficient ventilation, wear suitable respiratory equipment.

S51 Use only in well-ventilated areas.

A1 Pressurised container: protect from sunlight and do not expose to temperatures

exceeding 50°C. Do not pierce or burn, even after use.

A2 Do not spray on a naked flame or any incandescent material.

GUIDANCE NOTES

Exposure Standards for Atmsopheric Contaminants in the Occupational Environment [NOHSC:1003 (1995)]

NATIONAL REGULATIONS

National Model Regulations for the Control of Workplace Hazardous Substances [NOHSC:1005(1994)]

National Code of Practice for the Control of Workplace Hazardous Substances [NOHSC:2007(1994)]

National Code of Practice for the Preparation of Material Safety Datasheets [NOHSC:2011(2003)

Approved Criteria for Classifying Hazardous Substances [NOHSC:1008 (2004) and List of Designated Hazardous Substances

POISONS SCHEDULE NUMBER NONE

16 OTHER INFORMATION

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REV. NO./REPL. SDS GENERATED 0

SDS NO. 11253

RISK PHRASES IN FULL

R11 Highly flammable.
R20 Harmful by inhalation.

R23/24/25 Toxic by inhalation, in contact with skin and if swallowed.

R36 Irritating to eyes.

R39/23/24/25 Toxic: danger of very serious irreversible effects through inhalation, in contact with skin and if swallowed.

R52/53 Harmful to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

DISCLAIMER

This information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process. Such information is, to the best of the company's knowledge and belief, accurate and reliable as of the date indicated. However, no warranty guarantee or representation is made to its accuracy, reliability or completeness. It is the user's responsibility to satisfy himself as to the suitability of such information for his own particular use.