

# SAFETY DATA SHEET

CW8700 CircuitWorks(R) Tacky Flux Lead Free

## 1. IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY/UNDERTAKING

### Identification of the substance or mixture

**Product name** : CW8700 CircuitWorks(R) Tacky Flux Lead Free  
**Chemical name** : Welding and soldering agents Fluxing agents  
**Synonyms** : CW8700, CW8710  
**Product type** : Solid.

**Use of the substance/mixture** : Welding and soldering agents

### Company/undertaking identification

**Manufacturer** : ITW Chemtronics  
 8125 Cobb Center Drive  
 Kennesaw, GA 30152  
 Tel. 770-424-4888 or toll free 800-645-5244

**Distributor** :

**Importer** : ITW Contamination Control BV  
 Saffierlaan 5  
 VZ-2132 Hoofddorp  
 The Netherlands

Email: info@itw-cc.com

Tel: +31 88 1307 400

FAX: +31 88 1307 499

**e-mail address of person responsible for this SDS** : askchemtronics@chemtronics.com

**Emergency telephone number (with hours of operation)** : Chemtrec - 1-800-424-9300 or collect 703-527-3887

## 2. HAZARDS IDENTIFICATION

The product is classified as dangerous according to Directive 1999/45/EC and its amendments.

**Classification** : R43

**Human health hazards** : May cause sensitisation by skin contact. Harmful if swallowed.

See Section 11 for more detailed information on health effects and symptoms.

## 3. COMPOSITION/INFORMATION ON INGREDIENTS

**Substance/preparation** : Mixture

Ingredient name	CAS number	%	EC number	Classification
Solvent naphtha (petroleum), medium aliph.	64742-88-7	20 - 40	265-191-7	Xn; R65 [1]
rosin	73138-82-6	20 - 40	277-299-1	R43 [1]
<b>See Section 16 for the full text of the R-phrases declared above.</b>				

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

[1] Substance classified with a health or environmental hazard

[2] Substance with a workplace exposure limit

Occupational exposure limits, if available, are listed in Section 8.

## 4. FIRST AID MEASURES

### First-aid measures

**Inhalation** : Remove victim to fresh air and keep at rest in a position comfortable for breathing. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention if adverse health effects persist or are severe. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

**Ingestion** : Wash out mouth with water. Remove dentures if any. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Get medical attention if adverse health effects persist or are severe. Never give anything by mouth to an unconscious person.

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1/5

## 4. FIRST AID MEASURES

- If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.
- Skin contact** : Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 10 minutes. Get medical attention. In the event of any complaints or symptoms, avoid further exposure. Wash clothing before reuse. Clean shoes thoroughly before reuse.
- Eye contact** : Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Get medical attention if irritation occurs.
- Protection of first-aiders** : No action shall be taken involving any personal risk or without suitable training. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.
- Notes to physician** : Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.

See Section 11 for more detailed information on health effects and symptoms.

## 5. FIRE-FIGHTING MEASURES

### Extinguishing media

- Suitable** : Use an extinguishing agent suitable for the surrounding fire.
- Not suitable** : None known.
- Special exposure hazards** : No specific fire or explosion hazard.
- Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.
- Hazardous thermal decomposition products** : Decomposition products may include the following materials:  
carbon dioxide  
carbon monoxide
- Special protective equipment for fire-fighters** : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode. Clothing for fire-fighters (including helmets, protective boots and gloves) conforming to European standard EN 469 will provide a basic level of protection for chemical incidents.

## 6. ACCIDENTAL RELEASE MEASURES

- Personal precautions** : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment (see Section 8).
- Environmental precautions** : Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).
- Methods for cleaning up**
- Small spill** : Move containers from spill area. Vacuum or sweep up material and place in a designated, labelled waste container. Dispose of via a licensed waste disposal contractor.
- Large spill** : Move containers from spill area. Approach the release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Vacuum or sweep up material and place in a designated, labelled waste container. Dispose of via a licensed waste disposal contractor.

## 7. HANDLING AND STORAGE

- Handling** : Put on appropriate personal protective equipment (see Section 8). Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Do not get in eyes or on skin or clothing. Do not ingest. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container.
- Storage** : Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabelled containers. Use appropriate containment to avoid environmental contamination.
- Packaging materials**
- Recommended** : Use original container.

## 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

### Exposure limit values

#### Ingredient name

No exposure limit value known.

#### Occupational exposure limits

**Recommended monitoring procedures** : If this product contains ingredients with exposure limits, personal, workplace atmosphere or biological monitoring may be required to determine the effectiveness of the ventilation or other control measures and/or the necessity to use respiratory protective equipment. Reference should be made to European Standard EN 689 for methods for the assessment of exposure by inhalation to chemical agents and national guidance documents for methods for the determination of hazardous substances.

### Exposure controls

- Occupational exposure controls** : No special ventilation requirements. Good general ventilation should be sufficient to control worker exposure to airborne contaminants. If this product contains ingredients with exposure limits, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure below any recommended or statutory limits.
- Hygiene measures** : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.
- Respiratory protection** : Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.
- Hand protection** : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.
- Eye protection** : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists or dusts.
- Skin protection** : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
- Environmental exposure controls** : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

## 9. PHYSICAL AND CHEMICAL PROPERTIES

### General information

#### Appearance

**Physical state** : Solid. [Paste.]

**Colour** : Amber. [Light]

### Important health, safety and environmental information

**Flash point** : Closed cup: Higher than 93.3°C (200°F).

**Relative density** : Only known value: 1.04 (Water = 1) (propane-1,2-diol).

## 10. STABILITY AND REACTIVITY

- Stability** : The product is stable.
- Conditions to avoid** : No specific data.
- Materials to avoid** : No specific data.
- Hazardous decomposition products** : Under normal conditions of storage and use, hazardous decomposition products should not be produced.

## 11. TOXICOLOGICAL INFORMATION

### Potential acute health effects

- Inhalation** : FUMES MAY BE HARMFUL MAY CAUSE RESPIRATORY TRACT IRRITATION.
- Ingestion** : Harmful if swallowed. Aspiration hazard if swallowed. Can enter lungs and cause damage.
- Skin contact** : May cause skin irritation.
- Eye contact** : May cause mild eye irritation. fumes

### Acute toxicity

### Potential chronic health effects

- Skin** : May cause sensitisation by skin contact.
- Respiratory** : May cause sensitisation by inhalation.

**11. TOXICOLOGICAL INFORMATION**

<b>Chronic effects</b>	: Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.
<b>Carcinogenicity</b>	: No known significant effects or critical hazards.
<b>Mutagenicity</b>	: No known significant effects or critical hazards.
<b>Teratogenicity</b>	: No known significant effects or critical hazards.
<b>Developmental effects</b>	: No known significant effects or critical hazards.
<b>Fertility effects</b>	: No known significant effects or critical hazards.
<b>Over-exposure signs/symptoms</b>	
<b>Inhalation</b>	: No specific data.
<b>Ingestion</b>	: No specific data.
<b>Skin</b>	: Adverse symptoms may include the following: irritation redness
<b>Eyes</b>	: No specific data.

**12. ECOLOGICAL INFORMATION**

<b>Environmental effects</b>	: No known significant effects or critical hazards.
<b>Aquatic ecotoxicity</b>	
<b>Conclusion/Summary</b>	: Not available.
<b>Biodegradability</b>	
<b>Conclusion/Summary</b>	: Not available.
<b>Other adverse effects</b>	: No known significant effects or critical hazards.

**13. DISPOSAL CONSIDERATIONS**

<b>Methods of disposal</b>	: The generation of waste should be avoided or minimised wherever possible. Significant quantities of waste product residues should not be disposed of via the foul sewer but processed in a suitable effluent treatment plant. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers.
<b>Hazardous waste</b>	: The classification of the product may meet the criteria for a hazardous waste.


**14. TRANSPORT INFORMATION****International transport regulations**

Regulatory information	UN number	Proper shipping name	Classes	PG*	Label	Additional information
<b>ADR/RID Class</b>	Not available.	Not available.	Not available.	-		-
<b>ADN/ADNR Class</b>	Not available.	Not available.	Not available.	-		-
<b>IMDG Class</b>	Not available.	Not available.	Not available.	-		-
<b>IATA Class</b>	Not available.	Not available.	Not available.	-		-

PG\* : Packing group

**15. REGULATORY INFORMATION****EU regulations**

Classification and labeling have been determined according to EU Directives 67/548/EEC and 1999/45/EC (including amendments) and take into account the intended product use.

**Hazard symbol or symbols** : 

Irritant

<b>Risk phrases</b>	: R43- May cause sensitisation by skin contact.
<b>Safety phrases</b>	: S24- Avoid contact with skin. S37- Wear suitable gloves.
<b>Contains</b>	: rosin
<b>Product use</b>	: Professional applications.
<b>Europe inventory</b>	: All components are listed or exempted.

**16. OTHER INFORMATION**

**Full text of R-phrases referred to in sections 2 and 3 - Europe** : R65- Harmful: may cause lung damage if swallowed.  
R43- May cause sensitisation by skin contact.

**Full text of classifications referred to in sections 2 and 3 - Europe** : Xn - Harmful

**History**

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**Notice to reader**

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Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.