

MOTOR CONTROL OVERVIEW

Next-Generation Embedded Motor Control from Texas Instruments

3Q 2004



INSIDE ►

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Americas

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Fax +1(972) 927-6377
Internet/Email support.ti.com/sc/pic/americas.htm

Europe, Middle East, and Africa

Phone
Belgium (English) +32 (0) 27 45 55 32
Finland (English) +358 (0) 9 25173948
France +33 (0) 1 30 70 11 64
Germany +49 (0) 8161 80 33 11
Israel (English) 1800 949 0107
Italy 800 79 11 37
Netherlands (English) +31 (0) 546 87 95 45
Spain +34 902 35 40 28
Sweden (English) +46 (0) 8587 555 22
United Kingdom +44 (0) 1604 66 33 99
Fax +(49) (0) 8161 80 2045
Internet support.ti.com/sc/pic/euro.htm

Japan

Fax International +81-3-3344-5317
Domestic 0120-81-0036
Internet/Email International support.ti.com/sc/pic/japan.htm
Domestic www.tij.co.jp/pic

Asia

Phone
International +886-2-23786800
Domestic Toll-Free Number
Australia 1-800-999-084
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Hong Kong 800-96-5941
Indonesia 001-803-8861-1006
Korea 080-551-2804
Malaysia 1-800-80-3973
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Philippines 1-800-765-7404
Singapore 800-886-1028
Taiwan 0800-006800
Thailand 001-800-886-0010
Fax 886-2-2378-6808
Email tiasia@ti.com
ti-china@ti.com
Internet support.ti.com/sc/pic/asia.htm

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Introduction to Motor Control Solutions

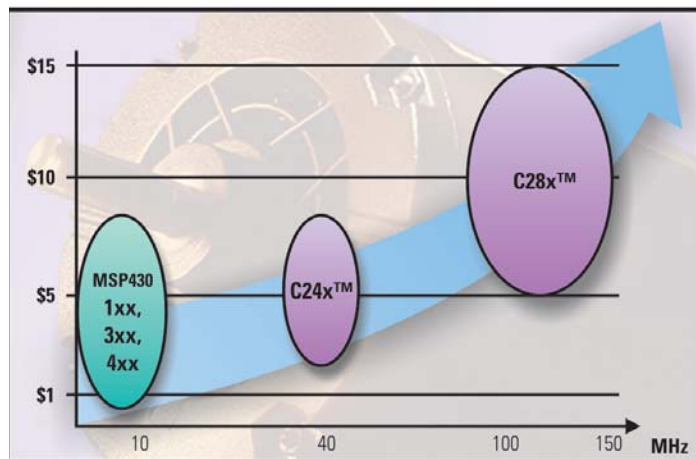
TI Solutions for Motor Control Applications

Today's competitive market demands motor control solutions that offer designers higher performance, greater functionality and efficiency and lower costs. As requirements have increased, traditional resources often lack the breadth of offerings, system expertise and knowledge that designers require for the next-generation motor control designs.

Texas Instruments (TI) offers customers a vast array of both analog and digital solutions for virtually any motor control applications. From power management and interface products to ultra-low-power microcontrollers and high-performance digital signal controllers, TI has the silicon expertise that combines systems expertise, hardware and software development tools and third-party support that's unmatched in the industry.

TI also offers the most comprehensive line of Analog-to-Digital and Digital-to-Analog solutions. And TI's leading interface products are highly robust and reliable even in the harshest environments and offer wide common-mode range fault tolerance and high ESD. The MSP430 line of ultra-low-power microcontrollers is ideal for applications that require 16-bit processing, low power consumption and precision measurement. Embedded controllers like TI's TMS320C2000™ digital signal controllers have emerged with the best combination of flexibility, efficiency and performance that makes them ideally suited for improving overall system capabilities and

Controller Solutions



reducing system cost. As motor systems evolve with advanced features like sensorless AC induction vector control, “current-shaped” switched-reluctance control, and Permanent Magnet Synchronous (PMSM) servo field-oriented control, motor control designers benefit from easy-to-use hardware and software solutions that help get motor control designs to market faster with more customized features, better performance and lower cost.

The industry's most comprehensive hardware and software solutions

TI's extensive application-specific software covers almost any type of motor, including AC Induction (ACI), Brushless DC (BLDC), PMSM and Switched Reluctance (SR) taking into account single or three-phase and sensed or sensorless control techniques. By tapping into the TI digital motor control library (DMCLib)

(www.ti.com/2000dmclib) you'll virtually eliminate the need for writing extensive code while quickly and efficiently adding the functionality that your latest motor control design requires. Our evaluation and development hardware tools will allow you to evaluate which controller works best for your specific requirements and start developing solutions quickly and easily.

Applications

- White goods/appliances
- Automotive
- Industrial drives/automation

TI offers a complete selection of motor control solutions including embedded digital signal controllers, microcontrollers, power management and interface solutions, development software and hardware as well as the industry's largest third party network.

Next-Generation Motor Control

Power, Integration, Flexibility

Digital signal controllers like TI's TMS320C2000™ controllers have emerged with the best combination of integration, flexibility, efficiency and performance that

What Customers Are Saying About TI Motor Control Solutions

Phil LeMay, manager of embedded designs, Segway LLC

"Since the Segway HT takes up no more space than an average person, space is an issue. The high level of performance and integration that TI's DSP controllers give us with on-board Flash and communication and control peripherals met our strict space requirements."

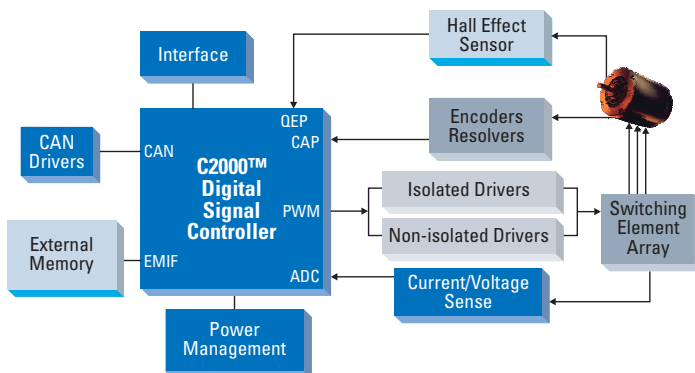
Don Urbano, Baldor Electric Company

"I just wanted to drop you a line to let TI know how happy I am with the IQ Math Library provided by TI. It has been a great help to me and has saved me a great deal of time with the math-intensive code in our Motor Control product that incorporates the TMS320C2812 DSP. I found IQ Math to be fast, accurate and easy-to-use."

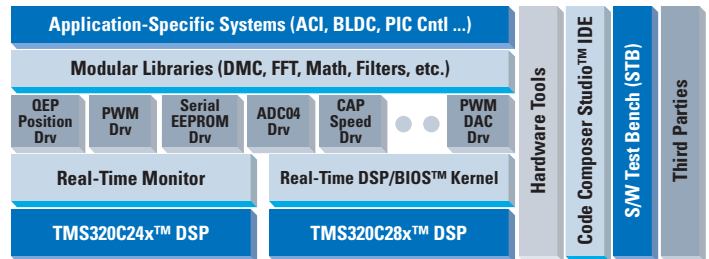
Rachael Karisny, senior marketing engineer, Rockwell Automation

"We needed a processor that could handle this complex task and algorithm, as well as meet our strict size restrictions. The LF2401A was the only embedded processor that met these requirements along with the price, service and support that we needed."

Motor Control Block Diagram



Software Block Diagram



makes them ideally suited for improving overall system capabilities and reducing system cost. As motor systems evolve with advanced techniques like sensorless field-orientated control (FOC) or "current-shaped" switched-reluctance control, motor control designers benefit from reduced system costs, easier compliance with regulations on power consumption and reduced EMI radiation, and improved efficiency and reliability. The system-on-chip approach of TI's C2000™ controllers means high integration of peripherals and memory for low system costs through reduced component and space requirements.

Performance Through Software

C2000 controllers are able to perform complex and intensive algorithms with ultra-fast interrupt response times and single-cycle read, modify and write. This allows TI's controllers to monitor and control the most simple to the most complex functions in software for design with higher torque, torque at zero revolutions per minute (rpm) and lower torque ripples.

TI offers flexibility and ease of use with hardware and software solutions that help get motor control designs to market faster with more customized features, better performance and lower cost. With application-specific algorithms and the DMC Library (www.ti.com/2000dmclib), for example, you'll virtually eliminate the need for writing extensive code while quickly and efficiently adding the functionality that your latest motor control design requires. Hardware development boards and evaluation modules will allow you to examine characteristics of the digital signal controller and determine which devices best fit your application requirements. TI's extensive third parties offer additional hardware, software and consulting services for virtually all motor control applications and design stages.

From Sub \$2 to 150 MIPS, DSP-Based Controllers for Your Application

TMS320C2000™ CONTROLLER PLATFORM DEVICE GENERATIONS

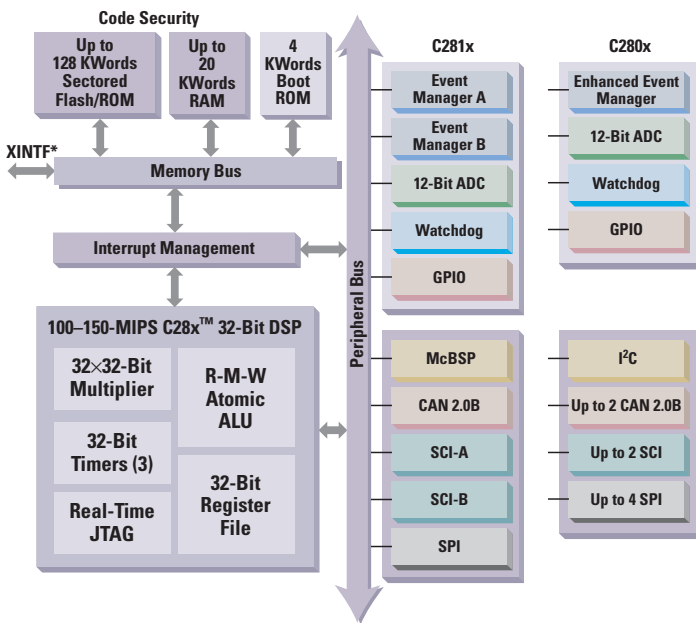
| DSP Generation | DSP Type | Features |
|-----------------|-------------------------|--|
| TMS320C24x™ DSP | 16-bit data fixed-point | SCI, SPI, CAN, 10-bit A/D, event manager (PWM, QEP, CAP, timers), watchdog timers, on-chip Flash memory, 20–40 MIPS |
| TMS320C28x™ DSP | 32-bit data fixed-point | SCI, SPI, CAN, 12-bit A/D, event manager (PWM, QEP, CAP, timers), McBSP, watchdog timers, on-chip Flash memory, up to 150 MIPS |

Based on TI's leading digital signal processing technology, TI's C2000™ controllers are driving the digital revolution of motor control by providing the industry's highest-performing and most code-efficient digital signal controllers. C2000 controllers set the standard for performance and MCU peripheral integration by offering a unique combination of standard on-chip peripherals such as communication interfaces and ultra-fast A/D converters as well as motor-specific peripherals such as PWM generation and QEP/CAP modules.

The TMS320F2810, TMS320F2811 and TMS320F2812 controllers are the industry's first 32-bit controllers with on-board Flash memory and performance up to 150 MIPS. The TMS320C28x™ core is the world's highest-performance DSP core optimized for digital motor control applications.

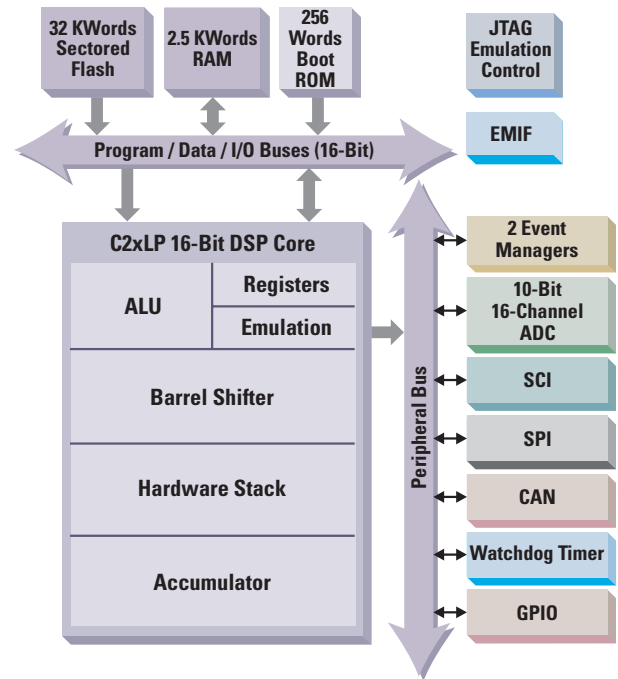
The C28x™ core has the computational bandwidth to handle numerous sophisticated control algorithms in real-time, such as sensorless field oriented control, motion profiling, and power factor correction. The C28x

TMS320C28x Digital Signal Controller Diagram



The C28x controllers are the industry's first 32-bit control-based DSPs with onboard reprogrammable Flash, factory programmed ROM, or cost effective RAM-only memory options and performance from 100 to 150 MIPS.

TMS320LF2407A Digital Signal Controller Block Diagram



For high-performance industrial applications, the Flash-based LF2407A Controller includes peripherals such as a Controller Area Network (CAN) module to enable communications in harsh and noisy environments.

core is also the industry's most C/C++ code efficient core and is fully code compatible with current devices in the C2000 digital signal controller platform.

The TMS320C24x generation offers the lowest cost and smallest optimized controllers available and is designed for applications that demand high integration due to space restrictions or cost sensitivity like consumer appliances. They offer 20 to 40 MIPS of DSP performance along with MCU control and ease-of-use with integrated Flash memory and are ideal for implementing sophisticated control algorithms that allows designers to choose smaller, more efficient motors while at the same time providing their customers with quieter, higher performance and energy-efficient systems.

Software and Hardware Tools for Fast and Easy Development

TI offers a full range of hardware development tools designed to help you get designing your system quickly and efficiently. These include:



eZdsp™ DSP Starter Kit

DM1500 Motor Controller

Features

- Compatible with LF2407 and F2812 eZdsp Starter Kits*
- Optically isolated digital I/O
- Rated bus voltages of +350 VDC
- Rated current is 5 A continuous, 10 A peak
- Compatible with ACI, BLDC and SR motors

Includes

- DMC1500 circuit board and base
- Technical reference with schematics from Spectrum Digital

*Customers must purchase eZdsp kit separately



DMC550 Motor Controller

Features

- Compatible with LF2407 and F2812 eZdsp Starter Kits
- 2.5-Amp drive at +24-VDC bus
- Compatible with BLDC motor

Includes

- Technical reference with schematics from Spectrum Digital

MOTOR-SPECIFIC SOFTWARE SOLUTIONS

<http://www.ti.com/c2000appsw>

| System | Motor Type | Sensored | Sensorless | Description | C24x™ DSP | C28x™ DSP |
|---------|-------------------------------|----------|------------|--|-----------|-----------|
| ACI1-1 | 1 ph AC Induction | • | | Tacho I/P, VHz / SinePWM/ Closed Loop (CL) Speed PID | • | |
| ACI3-1 | 3 ph AC Induction | • | | Tacho I/P, VHz / SinePWM / CL Speed PID | • | • |
| ACI3-2 | 3 ph AC Induction | | • | MRAS (speed estimator), VHz / SinePWM / CL Speed PID | • | • |
| ACI3-3 | 3 ph AC Induction | • | | Tacho I/P FOC / SinePWM / CL Current PID for D, Q / CL Speed PID | • | • |
| ACI3-4 | 3 ph AC Induction | | • | Direct Flux Estimator + Speed Estimator FOC / SinePWM / CL Current PID for D, Q / CL Speed PID | • | • |
| PMSM3-1 | 3 ph Permanent Magnet Synch | • | | QEP FOC / SinePWM / CL Current PID for D, Q / CL Speed PID | • | • |
| PMSM3-2 | 3 ph Permanent Magnet Synch | | • | SMO (Sliding Mode Observer) Position Estimator FOC / SinePWM / CL Current PID for D, Q / CL Speed PID | • | • |
| PMSM3-3 | 3 ph Permanent Magnet Synch | • | | Resolver / FOC / CL Current PID for D, Q / CL Speed PID | | • |
| PMSM3-4 | 3 ph Permanent Magnet Synch | • | | QEP / FOC / Position Control | | • |
| BLDC3-1 | 3 ph Trapezoidal Brushless DC | • | | 3 Hall Effect I/P Trapezoidal / CL Loop Current PID / CL Speed PID | • | • |
| BLDC3-2 | 3 ph Trapezoidal Brushless DC | | • | BEMF / Zero Crossing Detection Trapezoidal / CL Loop Current PID / CL Speed PID | • | • |
| DCMOTOR | Brushed DC | • | | Speed & Position / QEP without Index | | • |

Motor-specific software downloads available today, free of charge, that allow designers to develop solutions for sensed and sensorless control systems.

TMS320C2000™ DEVELOPMENT TOOLS

| Development Tool | http://www.ti.com/mcdevboards | Part Number | Includes | Price ¹ |
|--|---|------------------------------|---|--------------------|
| LF2401A eZdsp | | TMDSEZD2401 / TMDSEZD2401-0E | Code Composer Studio™ v2.21 DSK version | \$295 |
| LF2407A EVM Development Bundle | | TMDS3P70106A / TMDS3P70106AE | Code Composer Studio (CCStudio) v2.2, XDS510PP+ | \$1,995 |
| LF2407 eZdsp | | TMDSEZD2407 / TMDSEZD2407-0E | CCStudio v2.21 DSK version | \$295 |
| F2812 eZdsp | | TMDSEZD2812 / TMDXEZD2812-0E | CCStudio v2.12 DSK version | \$295 |
| F2812 eZdsp (DSP in Socket) | | TMDSEZS2812 / TMDXEZS2812-0E | CCStudio v2.12 DSK version | \$449 |
| R2812 eZdsp Starter Kit | | TMDXEZR2812 / TMDXEZR2812-0E | CCStudio, USB cable, 256-Kbit socket EEPROM | \$495 |
| DMC1500 | | Spectrum Digital 701228/9 | Driver platform for AC induction/DC brushless, switch reluctance motors | \$1,500 |
| DMC550 | | Spectrum Digital 701230 | Driver platform for DC brushless motors | \$495 |
| F2812 Development Bundle with XDS510PP+ Emulator | | TMDSEVP2812 / TMDXEVP2812-0E | F2812 eZdsp (DSP in socket), CCStudio v2.2, XDS510PP+ | \$1,995 |
| F2812 Development Bundle with USB Emulator | | TMDSEVU2812 / TMDXEVU2812-0E | F2812 eZdsp (DSP in socket), CCStudio v2.2, XDS510™ USB Emulator | \$2,295 |

¹ Price per unit in U.S. dollars

Third-Party Network Highlights

Application-specific software and hardware is available from TI and TI's Third-Party Network companies to help digital control developers more easily evaluate and

design products integrating either TMS320C24x™ or TMS320C28x™ Controllers.

MOTOR CONTROL THIRD PARTIES

| Third Party | http://www.ti.com/3rdparty | Category | Products |
|-------------------------|---|--|--|
| Softronics | | Hardware Development Boards & Emulators | Emulators, Target Boards, Flash*Pack |
| Spectrum Digital | | Hardware Development Boards & Emulators | Emulators, Evaluation modules, Development boards |
| Technosoft | | Hardware Development Boards & Algorithms | Digital Motor Control Developer, Development Kits |
| International Rectifier | | Hardware Development Boards | iNTERO Development System |
| NFO Control AB | | Hardware Development Boards | Hardware and Software Design Services |
| Hyperception | | Graphical Development Environment | RIDE, VAB® |
| MathWorks | | Graphical Development Environment | MATLAB®, SIMULINK®, Developer's Kit |
| Visual Solutions | | Graphical Development Environment | VisSim™ - TI C2000™ DSP Rapid Prototyper |
| ML Electronics | | Engineering Services | Hardware and Software Design Services |
| Aria Controls | | Engineering Services | Hardware and Software Design Services |
| Wiley Electronics | | Engineering Services | Motor Control Software Libraries, Control Boards |
| d3 Engineering | | Engineering Services | Hardware and Software Design Services, Kruse Control |
| Port GmbH | | CAN Drivers | ANSI-C CANopen Driver Package |
| Schmidhauser AG | | CAN Drivers | Dynamic Transverse Controller, ACS Servo Controller |
| Vector CANtech | | CAN Drivers | Automotive OEM packages |
| ETAS | | Operating System | OSEK-compliant |
| Pumpkin | | Operating System | Salvo |
| Windmill Innovations | | Ethernet and Development Boards | TCP/IP Stack |
| National Instruments | | Graphical Development Environment | LabVIEW |
| Data I/O | | Flash Programming | Device Programmers |
| BP Microsystems | | Flash Programming | Device Programmers |

Application Notes

TI has an extensive list of application-specific notes that are designed to help you in your development and implementation of embedded control solutions. Motor types covered include:

- AC induction
- Brushless DC
- Permanent magnet synchronous
- Single and three phase

For a complete listing of application notes, visit www.ti.com/mcappnotes

MSP430 Ultra-Low-Power MCUs

Microcontrollers Overview

The MSP430 family of ultra-low-power, 16-bit RISC, mixed-signal processors from TI provides the ultimate System-on-Chip (SoC) solution for battery-powered measurement. A flexible clock system switches from ultra-low-power standby to high-performance signal processing in less than 6 μ s. Embedded emulation reduces design cycle time. For low-power applications where both analog and digital signal processing are required, the MSP430 line provides a range of exceptional cost/performance options.

Ultra-Low-Power Flash MCUs

MSP430F449

With the highest level of analog integration and the industry's lowest power consumption, the MSP430F43x/F44x parts provide complete systems on a chip (SoC). The easy-to-use MSP-FET430P440 Flash emulation tool is available for U.S. \$99.

Key Features

- Ultra-low-power Flash MCU with high-performance 200-kSPS, 12-bit ADC and LCD driver on one chip
- Power consumption of <1 μ A in standby mode extends battery life
- Modern 16-bit RISC CPU enables new applications at a fraction of the code size
- In-system programmable Flash permits last-minute code changes, field upgrades and data logging to Flash

Get samples, datasheets, EVMs and application reports at:

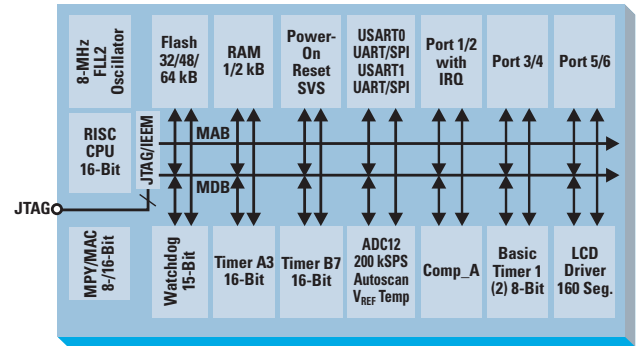
www.ti.com/sc/device/msp430f449

MSP430F169

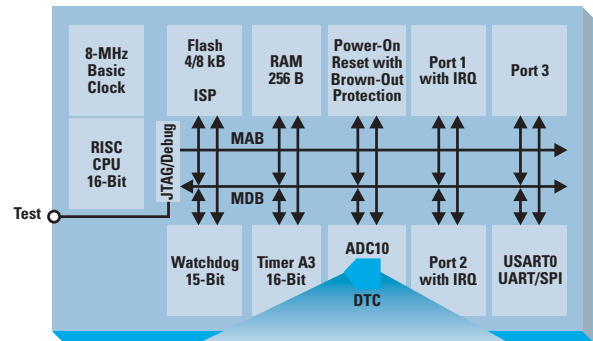
Experience the ultimate signal-chain-on-chip (SCoC) solution for low-power applications. As the industry's first ultra-low-power MCU-based SCoC, the MSP430F169 combines an 8-channel 200-kSPS 12-bit ADC, two 12-bit DACs and a programmable direct memory access (DMA) controller, and is ideal for power-, space-, and cost-sensitive applications. The device also includes 60-kB Flash, 2-kB RAM, a watchdog timer, a comparator, 10 channels of pulse width modulation, two universal synchronous asynchronous receive transmits (USARTs), an I²C interface, a 16-bit hardware multiplier and a supply voltage supervisor (SVS). The MSP-FET430P140 Flash emulation tool offers a completely integrated development environment for only U.S. \$99.

Key Features

- Ultra-low power consumption: 280- μ A active mode, 1.6- μ A standby mode at 2.2 V (typ)
- 16-bit RISC architecture enables new applications at a fraction of the code size
- In-system programmable Flash permits last-minute code changes, field upgrades and data logging to Flash
- High-performance integrated analog and digital peripherals reduce system cost and speed time-to-market



MSP430F449—TI's mixed-signal Flash MCU delivers the world's lowest power SoC solution for embedded display applications.



MSP430F169—The industry's first complete MCU-based SCoC.

Get samples, datasheets, EVMs and app reports at:

www.ti.com/sc/device/msp430f169

MSP-FET430 Flash Emulation Tool

- JTAG-based real-time in-system emulation
- Target board, interface box, cable and samples
- CD-ROM includes Kickstart IDE, assembler, linker, simulator and 2-KB C-compiler
- **Prices start at U.S. \$49.**

MSP430 ULTRA-LOW-POWER MICROCONTROLLERS

| Device ¹ | Program | SRAM | I/O | LCD Seg | Watch-dog 16-Bit | Timer_A 16-Bit No. of C/C ² | Timer_B 16-Bit No. of C/C ² | USART | I ² C | SVS | Brown-Out Reset | MPY | Comp_A | ADC | Additional Analog | Pins/Packages | Price ³ |
|--|---------|-------|-----|---------|------------------|--|--|-------|------------------|-----|-----------------|-----|--------|------------|-------------------|------------------------|--------------------|
| Flash/ROM-Based F1xx Family V_{CC} 1.8 to 3.6 V | | | | | | | | | | | | | | | | | |
| MSP430F1101A | 1 KB | 128 | 14 | — | ✓ | 3 | — | — | — | — | — | — | ✓ | slope | — | 20 DGV, DW, PW, 24 RGE | 0.99 |
| MSP430C1101 | 1 KB | 128 | 14 | — | ✓ | 3 | — | — | — | — | — | — | ✓ | slope | — | 20 DGV, DW, PW, 24 RGE | 0.60 |
| MSP430F1111A | 2 KB | 128 | 14 | — | ✓ | 3 | — | — | — | — | — | — | ✓ | slope | — | 20 DGV, DW, PW, 24 RGE | 1.35 |
| MSP430C1111 | 2 KB | 128 | 14 | — | ✓ | 3 | — | — | — | — | — | — | ✓ | slope | — | 20 DGV, DW, PW, 24 RGE | 1.10 |
| MSP430F1121A | 4 KB | 256 | 14 | — | ✓ | 3 | — | — | — | — | — | — | ✓ | slope | — | 20 DGV, DW, PW, 24 RGE | 1.70 |
| MSP430C1121 | 4 KB | 256 | 14 | — | ✓ | 3 | — | — | — | — | — | — | ✓ | slope | — | 20 DGV, DW, PW, 24 RGE | 1.35 |
| MSP430F1122 | 4 KB | 256 | 14 | — | ✓ | 3 | — | — | — | — | ✓ | — | — | 5-ch ADC10 | — | 20 DW, PW, 32 RHB | 2.00 |
| MSP430C1122 | 4 KB | 256 | 14 | — | ✓ | 3 | — | — | — | — | ✓ | — | — | 5-ch ADC10 | — | 20 DW, PW | 1.50 |
| MSP430F1132 | 8 KB | 256 | 14 | — | ✓ | 3 | — | — | — | — | ✓ | — | — | 5-ch ADC10 | — | 20 DW, PW, 32 RHB | 2.25 |
| MSP430C1132 | 8 KB | 256 | 14 | — | ✓ | 3 | — | — | — | — | ✓ | — | — | 5-ch ADC10 | — | 20 DW, PW | 1.70 |
| MSP430F122 | 4 KB | 256 | 22 | — | ✓ | 3 | — | 1 | — | — | — | — | ✓ | slope | — | 28 DW, PW, 32 RHB | 2.15 |
| MSP430F123 | 8 KB | 256 | 22 | — | ✓ | 3 | — | 1 | — | — | — | — | ✓ | slope | — | 28 DW, PW, 32 RHB | 2.30 |
| MSP430F1222 | 4 KB | 256 | 22 | — | ✓ | 3 | — | 1 | — | — | ✓ | — | — | 8-ch ADC10 | — | 28 DW, PW, 32 RHB | 2.40 |
| MSP430F1232 | 8 KB | 256 | 22 | — | ✓ | 3 | — | 1 | — | — | ✓ | — | — | 8-ch ADC10 | — | 28 DW, PW, 32 RHB | 2.50 |
| MSP430F133 | 8 KB | 256 | 48 | — | ✓ | 3 | 3 | 1 | — | — | — | — | ✓ | 8-ch ADC12 | — | 64 PM, RTD, PAG | 3.00 |
| MSP430C1331 | 8 KB | 256 | 48 | — | ✓ | 3 | 3 | 1 | — | — | — | — | ✓ | slope | — | 64 PM, RTD | 2.00 |
| MSP430F135 | 16 KB | 512 | 48 | — | ✓ | 3 | 3 | 1 | — | — | — | — | ✓ | 8-ch ADC12 | — | 64 PM, RTD, PAG | 3.60 |
| MSP430C1351 | 16 KB | 512 | 48 | — | ✓ | 3 | 3 | 1 | — | — | — | — | ✓ | slope | — | 64 PM, RTD | 2.30 |
| MSP430F147 | 32 KB | 1024 | 48 | — | ✓ | 3 | 7 | 2 | — | — | — | ✓ | ✓ | 8-ch ADC12 | — | 64 PM, RTD, PAG | 5.05 |
| MSP430F1471 | 32 KB | 1024 | 48 | — | ✓ | 3 | 7 | 2 | — | — | — | ✓ | ✓ | slope | — | 64 PM, RTD | 4.60 |
| MSP430F148 | 48 KB | 2048 | 48 | — | ✓ | 3 | 7 | 2 | — | — | — | ✓ | ✓ | 8-ch ADC12 | — | 64 PM, RTD, PAG | 5.75 |
| MSP430F1481 | 48 KB | 2048 | 48 | — | ✓ | 3 | 7 | 2 | — | — | — | ✓ | ✓ | slope | — | 64 PM, RTD | 5.30 |
| MSP430F149 | 60 KB | 2048 | 48 | — | ✓ | 3 | 7 | 2 | — | — | — | ✓ | ✓ | 8-ch ADC12 | — | 64 PM, RTD, PAG | 6.05 |
| MSP430F1491 | 60 KB | 2048 | 48 | — | ✓ | 3 | 7 | 2 | — | — | — | ✓ | ✓ | slope | — | 64 PM, RTD | 5.60 |
| MSP430F155 | 16 KB | 512 | 48 | — | ✓ | 3 | 3 | 1 | ✓ | ✓ | ✓ | — | ✓ | 8-ch ADC12 | (2) DAC12 | 64 PM | 4.95 |
| MSP430F156 | 24 KB | 1024 | 48 | — | ✓ | 3 | 3 | 1 | ✓ | ✓ | ✓ | — | ✓ | 8-ch ADC12 | (2) DAC12 | 64 PM | 5.35 |
| MSP430F157 | 32 KB | 1024 | 48 | — | ✓ | 3 | 3 | 1 | ✓ | ✓ | ✓ | — | ✓ | 8-ch ADC12 | (2) DAC12 | 64 PM | 5.85 |
| MSP430F167 | 32 KB | 1024 | 48 | — | ✓ | 3 | 7 | 2 | ✓ | ✓ | ✓ | ✓ | ✓ | 8-ch ADC12 | (2) DAC12 | 64 PM | 6.75 |
| MSP430F168 | 48 KB | 2048 | 48 | — | ✓ | 3 | 7 | 2 | ✓ | ✓ | ✓ | ✓ | ✓ | 8-ch ADC12 | (2) DAC12 | 64 PM | 7.45 |
| MSP430F169 | 60 KB | 2048 | 48 | — | ✓ | 3 | 7 | 2 | ✓ | ✓ | ✓ | ✓ | ✓ | 8-ch ADC12 | (2) DAC12 | 64 PM | 7.95 |
| MSP430F1610 | 32 KB | 5120 | 48 | — | ✓ | 3 | 7 | 2 | ✓ | ✓ | ✓ | ✓ | ✓ | 8-ch ADC12 | (2) DAC12 | 64 PM | 8.25 |
| MSP430F1611 | 48 KB | 10240 | 48 | — | ✓ | 3 | 7 | 2 | ✓ | ✓ | ✓ | ✓ | ✓ | 8-ch ADC12 | (2) DAC12 | 64 PM | 8.65 |
| MSP430F1612 | 55 KB | 5120 | 48 | — | ✓ | 3 | 7 | 2 | ✓ | ✓ | ✓ | ✓ | ✓ | 8-ch ADC12 | (2) DAC12 | 64 PM | 8.95 |
| Flash/ROM-Based F4xx Family With LCD Driver V_{CC} 1.8 to 3.6 V | | | | | | | | | | | | | | | | | |
| MSP430F412 | 4 KB | 256 | 48 | 96 | ✓ | 3 | — | — | — | ✓ | ✓ | — | ✓ | slope | — | 64 PM, RTD | 2.60 |
| MSP430C412 | 4 KB | 256 | 48 | 96 | ✓ | 3 | — | — | — | ✓ | ✓ | — | ✓ | slope | — | 64 PM, RTD | 1.90 |
| MSP430F413 | 8 KB | 256 | 48 | 96 | ✓ | 3 | — | — | — | ✓ | ✓ | — | ✓ | slope | — | 64 PM, RTD | 2.95 |
| MSP430C413 | 8 KB | 256 | 48 | 96 | ✓ | 3 | — | — | — | ✓ | ✓ | — | ✓ | slope | — | 64 PM, RTD | 2.10 |
| MSP430F423 | 8 KB | 256 | 14 | 128 | ✓ | 3 | — | 1 | — | ✓ | ✓ | — | — | (3) SD16 | — | 64 PM | 4.50 |
| MSP430F425 | 16 KB | 512 | 14 | 128 | ✓ | 3 | — | 1 | — | ✓ | ✓ | — | — | (3) SD16 | — | 64 PM | 4.95 |
| MSP430F427 | 32 KB | 1024 | 14 | 128 | ✓ | 3 | — | 1 | — | ✓ | ✓ | — | — | (3) SD16 | — | 64 PM | 5.40 |
| MSP430F435 | 16 KB | 512 | 48 | 128/160 | ✓ | 3 | 3 | 1 | — | ✓ | ✓ | — | ✓ | 8-ch ADC12 | — | 80 PN, 100 PZ | 4.45 |
| MSP430F436 | 24 KB | 1024 | 48 | 128/160 | ✓ | 3 | 3 | 1 | — | ✓ | ✓ | — | ✓ | 8-ch ADC12 | — | 80 PN, 100 PZ | 4.70 |
| MSP430F437 | 32 KB | 1024 | 48 | 128/160 | ✓ | 3 | 3 | 1 | — | ✓ | ✓ | — | ✓ | 8-ch ADC12 | — | 80 PN, 100 PZ | 4.90 |
| MSP430F447 | 32 KB | 1024 | 48 | 160 | ✓ | 3 | 7 | 2 | — | ✓ | ✓ | ✓ | ✓ | 8-ch ADC12 | — | 100 PZ | 5.75 |
| MSP430F448 | 48 KB | 2048 | 48 | 160 | ✓ | 3 | 7 | 2 | — | ✓ | ✓ | ✓ | ✓ | 8-ch ADC12 | — | 100 PZ | 6.50 |
| MSP430F449 | 60 KB | 2048 | 48 | 160 | ✓ | 3 | 7 | 2 | — | ✓ | ✓ | ✓ | ✓ | 8-ch ADC12 | — | 100 PZ | 7.05 |

¹C = ROM, F = Flash

²C/C = Capture/Compares

³Suggested resale price in U.S. dollars in quantities of 1,000.

All devices support industrial temperature range.



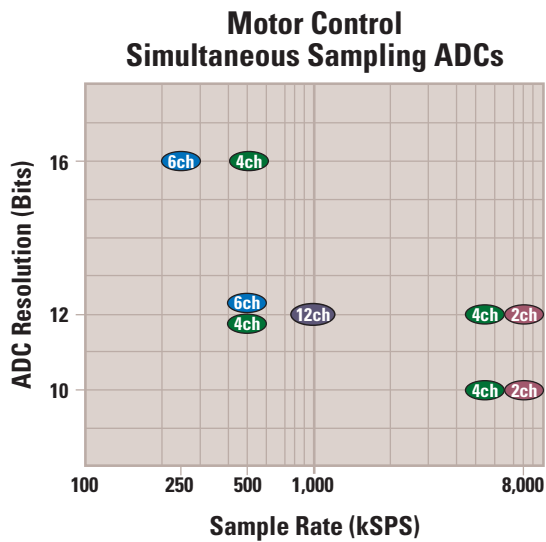
The Flash Emulation Tool (FET) supports complete in-system development and is available for all MSP430F1xx and MSP430F4xx Flash devices. Programming, assembler/C-source level debug, single stepping, multiple hardware breakpoints, full-speed operation and peripheral access are all fully supported in-system using JTAG.

Visit www.ti.com/msp430 for more information.

Data Converters for Motor Control Applications

Texas Instruments' Burr-Brown product line offers the most comprehensive line of Analog-to-Digital Converter (ADC) and Digital-to-Analog Converter (DAC) solutions to drive the revolution of digital motor control. The latest generation of simultaneous sampling ADCs from TI establishes a higher industrial standard by offering precision, speed and integration for motor control applications. Two, four or six simultaneous sampling, fully differential channel devices enable sampling of incoming signals from 250 kSPS up to 8 MSPS and with resolution from 10 to 16 bits.

The VECANA01, a complete analog front end solution designed by Burr-Brown ten years ago, set the standard for performance and peripheral integration by offering a unique combination of on-chip peripherals such as multiplexers, sample and hold amplifiers, programmable gain amplifiers, sign comparators, window comparators, as well as DAC and ADCs.

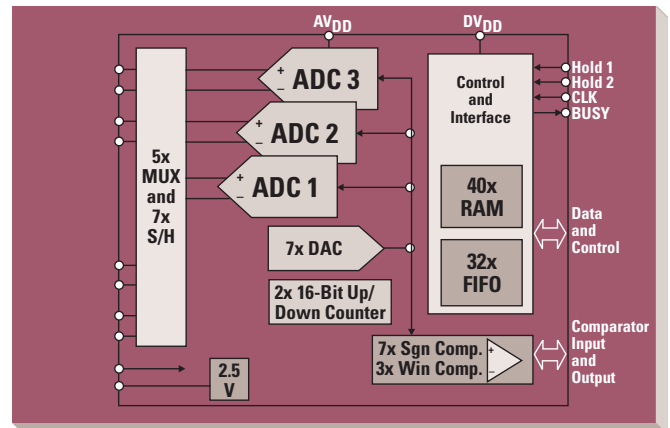


The new ADS7869 advances the performance of the VECANA01 by integrating three 12-bit, 1-MSPS ADCs, with additional functionality of 12 fully differential input channels and two 16-bit up/down counters designed specifically for motor control applications.

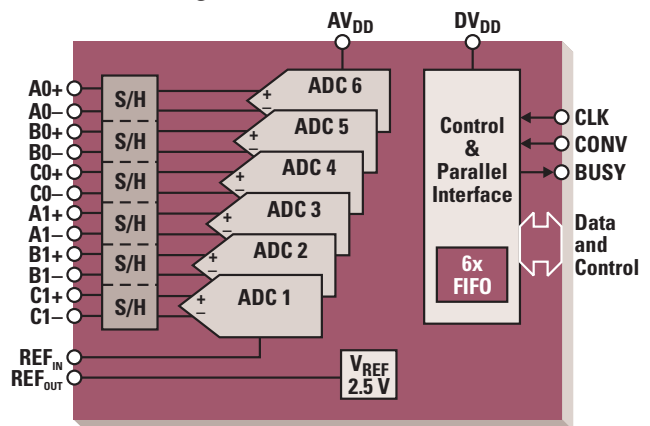
The ADS8364 is the industry's first 16-bit ADC that combines six independent ADCs on board, allowing simultaneous sampling of six fully differential analog signals at 250 kSPS. The ADS8364 features four times higher resolution and three times higher speed than the closest competitor. This functionality is also available in the 12-bit, 500-kSPS ADS7864.

The ADS8361 combines two advanced 16-bit ADCs on a single chip to provide simultaneous sampling of two fully differential analog signals at 500 kSPS. It is pin-for-pin and functionally compatible with the 12-bit, 500-kSPS ADS7861, allowing the same design for general-purpose and high-performance applications. The ADS8364 and ADS8361 feature digital interfaces which are DSP compatible and can accept voltage from 2.7 V up to 5.5 V, supporting different standards and control circuits.

ADS7869 Block Diagram



ADS8364 Block Diagram



Software and Hardware Tools for Fast and Easy Development

TI offers a full range of complete hardware and software development tools to help you design your signal chain quickly and efficiently. These tools include Data Converter Evaluation Modules (EVMs) which simplify prototyping of your signal chain and speed code development. The Data Converter EVMs are designed to interface to DSP development kits, either directly or through an interface board, allowing rapid prototyping of advanced data converter and DSP system designs. Many of these EVMs can also be directly connected to an MSP430-based development platform from Softbaugh, Inc. (HPA449).

DATA CONVERTERS FOR MOTOR CONTROL

| Device Name | Resolution (Bits) | Sample Rate (kSPS) | Supply (V) | Data-Bus Interface | Analog Inputs | Power (max) (mW) | Vref (Int/Ext) | DNL (max) (\pm LSB) | INL (max) (\pm LSB) | Package | Data Converter Plug-In |
|-------------|-------------------|--------------------|------------|--------------------|---------------|------------------|----------------|------------------------|------------------------|----------|------------------------|
| ADS1202 | 1 (16) | 10,000 | 5 | Serial | 1 | 37 | Int | 1 | 12 | TSSOP-8 | + |
| THS10064 | 10 | 6,000 | 3/5 | Parallel | 4 | 216 | Int | 1 | 1 | TSSOP-32 | + |
| THS1007 | 10 | 6,000 | 3/5 | Parallel | 4 | 216 | Int | 1 | 1 | TSSOP-32 | + |
| THS10082 | 10 | 8,000 | 3/5 | Parallel | 2 | 216 | Int | 1 | 1 | TSSOP-32 | + |
| THS1009 | 10 | 8,000 | 3/5 | Parallel | 2 | 216 | Int | 1 | 1 | TSSOP-32 | + |
| ADS7861 | 12 | 500 | 5 | Serial | 4 | 40 | Int | 1 | 1 | SSOP-24 | + |
| ADS7862 | 12 | 500 | 5 | Parallel | 4 | 40 | Int | 1 | 1 | TQFP-32 | + |
| ADS7864 | 12 | 500 | 5 | Parallel | 6 | 50 | Int | 1 | 1 | TQFP-48 | + |
| ADS7869 | 12 | 1,000 | 3/5 | Parallel/Serial | 12 | 250 | Int | 2 | 2 | TQFP-100 | + |
| THS1206 | 12 | 6,000 | 3/5 | Parallel | 4 | 216 | Int | 1 | 1.5 | TSSOP-32 | + |
| THS1207 | 12 | 6,000 | 3/5 | Parallel | 4 | 216 | Int | 1 | 1.5 | TSSOP-32 | + |
| THS12082 | 12 | 8,000 | 3/5 | Parallel | 2 | 216 | Int | 1 | 1.5 | TSSOP-32 | + |
| THS1209 | 12 | 8,000 | 3/5 | Parallel | 2 | 216 | Int | 1 | 1.5 | TSSOP-32 | + |
| ADS8364 | 16 | 250 | 3/5 | Parallel | 6 | 470 | Int | 2 | 8 | TQFP-64 | + |
| ADS8361 | 16 | 500 | 3/5 | Serial | 4 | 200 | Int | 2 | 8 | SSOP-24 | + |

+ Motor control analog-to-digital converters supported with new version 3.30 of the free data converter plug-in (DCP) for Code Composer Studio™ IDE. For a complete listing, visit www.ti.com/dataconverter.

DATA CONVERTER EVMS

| Tool Name | Part Number | Price |
|----------------------------|-------------|----------|
| ADS1202 Evaluation Module | ADS1202EVM | \$49.00 |
| THS10064 Evaluation Module | THS10064EVM | \$99.00 |
| THS1007 Evaluation Module | THS1007EVM | \$99.00 |
| THS10082 Evaluation Module | THS10082EVM | \$99.00 |
| THS1009 Evaluation Module | THS1009EVM | \$99.00 |
| ADS7861 Evaluation Module | ADS7861EVM | \$49.00 |
| THS1206 Evaluation Module | THS1206EVM | \$99.00 |
| THS1207 Evaluation Module | THS1207EVM | \$99.00 |
| THS12082 Evaluation Module | THS12082EVM | \$99.00 |
| THS1209 Evaluation Module | THS1209EVM | \$99.00 |
| ADS8364 Evaluation Module | ADS8364EVM | \$149.00 |
| ADS8361 Evaluation Module | ADS8361EVM | \$49.00 |

Code Composer Studio™ IDE Plug-In

The free data converter plug-in (DCP) for Code Composer Studio IDE provides software support for interfacing TI's data converter with TI's TMS320C28x™, TMS320C24x™, TMS320C54x™, TMS320C55x™, TMS320C62x™, TMS320C67x™ and TMS320C64x™ DSP generations.

The data converter plug-in from TI is an example of the benefits developers can realize from the eXpressDSP™ open software driver architecture. This tool allows you to effortlessly configure and start your data converter from within the integrated development environment (IDE) of the DSP. The plug-in automatically generates C code with the data structures, configuration parameters and interface functions for TI's data converters.

Motor Control Analog-to-Digital Converters

APPLICATION NOTES

| Part | Application Note | Number |
|----------|---|---------|
| ADS1202 | Choosing an Optocoupler for the ADS1202 Operating in Mode 1 | SBAA088 |
| ADS1202 | Interfacing the ADS1202 Modulator With a Pulse Transformer in Galvanically Isolated Systems | SBAA096 |
| ADS1202 | Combining the ADS1202 with an FPGA Digital Filter for Current Measurement in Motor Control Applications | SBAA094 |
| ADS786x | Using a SAR Analog-to-Digital Converter for Current Measurement in Motor Control Applications | SBAA081 |
| ADS8361 | Interfacing the ADS8361 to the TMS320F2812 DSP | SLAA167 |
| ADS8361 | Interfacing the ADS8361 to the TMS320VC5416 DSP | SLAA162 |
| ADS8361 | Interfacing the ADS8361 to the TMS320C6711 DSP | SLAA164 |
| ADS8364 | Software Control of the ADS8364 | SLAA155 |
| ADS8364 | Interfacing the ADS8364 to the TMS320F2812 DSP | SLAA163 |
| ADS8364 | Interfacing the ADS8364 ADC to the MSP430F149 | SLAA150 |
| THS10064 | Resetting Non-FIFO Variations of the 10-Bit THS10064 | SLAA144 |
| THS100x | Reading the Configuration Registers of the 10-Bit THS10064, THS1007, THS10082, and THS1009 | SLAA143 |
| THS1206 | Designing With the THS1206 High-Speed Data Converter | SLAA094 |
| THS1206 | Resetting Non-FIFO Variations of the 12-Bit THS1206 | SLAA145 |

Interface

Interface Overview

The interface devices used in industrial applications to transmit data throughout the network, or portion of the system through the bus line, need to be robust and reliable to perform in these typical harsh environments. Wide common-mode range, fault tolerance, and high ESD are a few of the features highly desirable in these applications.

CAN (ISO11898)

Controller Area Network (CAN) is a serial bus system especially suited for networking “intelligent” devices as well as sensors and actuators within a system or sub-system. CAN comes from the standard of ISO11898. One of the outstanding features of the CAN protocol is its high transmission reliability, which has the ability to diagnose and repair data errors. The CAN controller registers a station error and evaluates it statistically in order to take appropriate measures. The maximum transmission rate of CAN is specified as 1 Mbps. This value applies to networks up to 40 m. For longer distances the data rate must be reduced. See interface.ti.com for more information.

RS-232

The UART is a key component of a PC serial communications port that handles asynchronous communications. See interface.ti.com for more information.

RS-485 (TIA/EIA-485)

Interface circuits employing RS-485 drivers, receivers or transceivers are used in practically any application requiring an economical, rugged interconnection between two or more computing devices. The low-noise coupling of balanced signaling with twisted-pair cabling and the -7-V to 12-V common-mode voltage range of RS-485 allow data exchange at data signaling rates up to 50 Mbps, or distances of several kilometers at lower rates. The receivers are capable of detecting a differential input signal as low as 200 mV. Although the standard specifies up to 32 nodes to be connected, there are devices with increased input impedance and reduced unit load (UL) specifications, which can increase the number of nodes allowed. See interface.ti.com for more information.

3.3-V CAN Transceiver

SN65HVD230/SN65HVD231/SN65HVD232

Get samples, datasheets and app reports at:

www.ti.com/sc/device/partnumber

Replace partnumber in URL with SN65HVD230, SN65HVD231 or SN65HV232

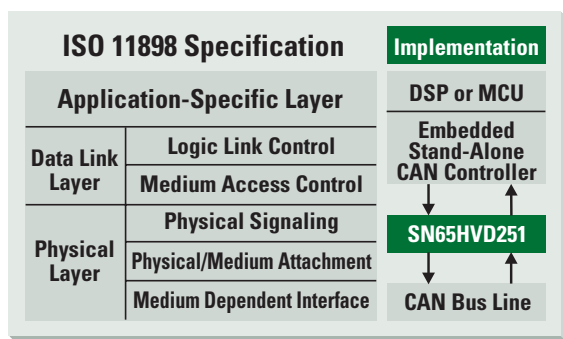
The SN65HVD230/1/2 transceivers implement the ISO11898 standard specification for the CAN bus architecture. Designed for operation in especially-harsh environments, the devices feature cross-wire protection, loss-of-ground and overvoltage protection, over-temperature protection, and wide common-mode range.

Key Features

- 3.3-V supply saves on cost and power by eliminating need for 5-V supply in 3.3-V applications
- Low-power replacement for PCA82C250
- 16-kV ESD bus pin protection provides reliability
- High-input impedance allows up to 120 nodes on a bus
- Programmable driver output transition time (SN65HVD230/1) improves signal quality and allows longer stub lengths
- 370- μA current-standby mode (SN65HVD230) and 40-ns sleep mode (SN65HVD231) provide low idle power consumption
- Signaling rates up to 1 Mbps

Applications

- Motor control
- Industrial automation
- Base station control and status
- Robotics
- Automotive
- UPS control



CAN

| Supply Voltage (V) | Device | Description | Transient Pulse Protection (V) | I _{CC} Max (mA) | ESD (kV) | Bus Fault Protection (V) | Footprint | Temp Range °C | Pin/Package(s) | Price ¹ |
|--------------------|-----------------------|--|--------------------------------|--------------------------|----------|--------------------------|------------|---------------|----------------|--------------------|
| 5 | SN65HVD251 | Standby Mode, Improved Drop-In Replacement for PCA82C250 and PCA82C251 | -200 to 200 | 65 | 14 | ±36 | PCA82C250 | -40 to 125 | 8PDIP, 8SOIC | 0.82 |
| | SN65HVD1040 | Improved Drop-In Replacement for TJA1040 | -200 to 200 | 70 | 6 | -27 to 40 | TJA1040 | -40 to 125 | 8SOIC | Preview |
| | SN65HVD1039 | Same as HVD1040 w/o Dominant Time-Out Mode | -200 to 2000 | 70 | 6 | -27 to 40 | TJA1040 | -40 to 125 | 8SOIC | Preview |
| | SN65HVD1050 | Improved Drop-in Replacement for TJA1050 | -200 to 200 | 70 | 6 | -27 to 40 | TJA1050 | -40 to 125 | 8SOIC | Preview |
| | SN65HVD1049 | Same as HVD1050 w/o Dominant Time-Out Mode | -200 to 200 | 70 | 6 | -27 to 40 | TJA1050 | -40 to 125 | 8SOIC | Preview |
| 3.3 | SN65LBC031 | 500 Kbps | -150 to 100 | 20 | 2 | -5 to 20 | SN75LBC031 | -40 to 125 | 8SOIC | 1.43 |
| | SN75LBC031 | 500 Kbps | -150 to 100 | 20 | 2 | -5 to 20 | SN75LBC031 | -40 to 85 | 8SOIC | 1.32 |
| | SN65HVD230 | Standby Mode | -25 to 25 | 17 | 16 | -4 to 16 | PCA82C250 | -40 to 85 | 8SOIC | 1.35 |
| | SN65HVD231 | Sleep Mode | -25 to 25 | 17 | 16 | -4 to 16 | PCA82C250 | -40 to 85 | 8SOIC | 1.35 |
| | SN65HVD232 | Cost Effective | -25 to 25 | 17 | 16 | -4 to 16 | SN65HVD232 | -40 to 85 | 8SOIC | 1.27 |
| | SN65HVD230Q | Automotive Temp, Standby Mode | -25 to 25 | 17 | 15 | -7 to 16 | PCA82C250 | -40 to 125 | 8SOIC | 2.03 |
| | SN65HVD231Q | Automotive Temp, Sleep Mode | -25 to 25 | 17 | 15 | -7 to 16 | PCA82C250 | -40 to 125 | 8SOIC | 2.03 |
| | SN65HVD232Q | Automotive Temp, Cost Effective | -25 to 25 | 17 | 15 | -7 to 16 | SN65HVD232 | -40 to 125 | 8SOIC | 1.89 |
| | SN65HVD233 | Standby Mode, Diagnostic Loop-Back | -100 to 100 | 6 | 16 | ±36 | — | -40 to 125 | 8SOIC | 1.46 |
| | SN65HVD234 | Standby Mode, Sleep Mode | -100 to 100 | 6 | 16 | ±36 | — | -40 to 125 | 8SOIC | 1.43 |
| | SN65HVD235 | Standby Mode, Autobaud Loop-Back | -100 to 100 | 6 | 16 | ±36 | — | -40 to 125 | 8SOIC | 1.48 |
| | SN65HVD1040v33 | TJA1040 w/ 3 V MCU I/Os | ±200 | 70 | 6 | -27 to 40 | TJA1040 | -40 to 125 | 8SOIC | Preview |
| | SN65HVD1050v33 | TJA1050 w/ 3 V MCU I/Os | ±200 | 70 | 6 | -27 to 40 | TJA1050 | -40 to 125 | 8SOIC | Preview |
| | SN65HVD6250v33 | Standby Mode w/o Bus Monitor | ±200 | 70 | 6 | -27 to 40 | TLE6250V33 | -40 to 125 | 8SOIC | Preview |

All devices have a signaling rate of 1 Mbps except LBC031.

¹Suggested resale price in U.S. dollars in quantities of 1,000.

For a complete product listing visit interface.ti.com

New products appear in **BOLD RED**.

Preview devices appear in **BOLD BLUE**.

RS-485

| Device | Number of TX/RX | Supply Voltage (V) | Signaling Rate (Mbps) | I _{CC} Max (mA) | ESD (kV) | Number of Nodes | Fail-Safe | Package(s) | Footprint | Price ² |
|------------------------|-----------------|--------------------|-----------------------|--------------------------|----------|-----------------|-------------|------------|-----------|--------------------|
| SN65HVD08 ¹ | 1/1 | 3.3 – 5 | 40 | 16 | 15 | 256 | Short, Open | DIP, SOIC | SN75176 | 1.82 |
| SN65HVD10 ¹ | 1/1 | 3.3 | 30 | 15.5 | 16 | 64 | Short, Open | DIP, SOIC | SN75176 | 1.75 |
| SN65HVD11 ¹ | 1/1 | 3.3 | 10 | 15.5 | 16 | 256 | Short, Open | DIP, SOIC | SN75176 | 1.70 |
| SN65HVD12 ¹ | 1/1 | 3.3 | 1 | 15.5 | 16 | 256 | Short, Open | DIP, SOIC | SN75176 | 1.65 |

¹Available in Commercial Temperature option (SN75) in addition to Industrial Temperature (SN65).

²Suggested resale price in U.S. dollars in quantities of 1,000.

For a complete product listing visit interface.ti.com

RS-232

| Generic Part Number | Data Rate (kbps) | Drivers per Package | ESD HBM (kV) | Footprint | I _{CC} Max (mA) | Receivers per Package | Supply Voltages (V) |
|---------------------|------------------|---------------------|--------------|-----------|--------------------------|-----------------------|---------------------|
| MAX3221 | 250 | 1 | 15 | MAX3221 | 1 | 1 | 3.3, 5 |
| MAX3232 | 250 | 2 | 15 | MAX3232 | 1 | 2 | 3.3, 5 |
| MAX3238 | 250 | 5 | 15 | MAX3238 | 2 | 3 | 3.3, 5 |
| MAX3243 | 250 | 3 | 15 | MAX3243 | 1 | 5 | 3.3, 5 |

For a complete product listing visit interface.ti.com

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