To meet Standard Applications the following 106 ohm, black jacketed cable assemblies are available. For AMPLIMATE .050 Series cable assemblies that meet other impedance requirements or other lengths consult TE.

Note: All part numbers are RoHS compliant.

### AMPLIMATE .050 Series Cable Assemblies, Series III

<table>
<thead>
<tr>
<th>Application</th>
<th>Assembly</th>
<th>Part Numbers</th>
</tr>
</thead>
<tbody>
<tr>
<td>SCSI-2</td>
<td>50 pos.. .050 Series Plug to 50 pos.. .050 Series Plug</td>
<td>750254-1, 5750254-2, 750254-3</td>
</tr>
<tr>
<td>SCSI-2*</td>
<td>68 pos.. .050 Series Plug to 68 pos.. .050 Series Plug</td>
<td>—, 5750732-2, 5750732-4</td>
</tr>
<tr>
<td>RS-232 (Alternate)</td>
<td>26 pos.. .050 Series Plug to 26 pos.. .050 Series Plug</td>
<td>—, 750255-2, 750255-3</td>
</tr>
</tbody>
</table>

**IPI-2 and HIPPI**

<table>
<thead>
<tr>
<th>Application</th>
<th>Assembly</th>
<th>Part Numbers</th>
</tr>
</thead>
<tbody>
<tr>
<td>IPI-2 and HIPPI</td>
<td>100 pos.. .050 Series Plug to 100 pos.. .050 Series Plug</td>
<td>749755-2</td>
</tr>
</tbody>
</table>

*This version has spring latches. Consult TE for availability of jack screw version.*

**Note:** .050 centerline ribbon cable assemblies are available in single or double ended versions. These assemblies are made using AMPLIMATE .050 Series panel mount connectors, AMPLIMATE .050 Series all-plastic connectors and AMP-LATCH Novo receptacles. Consult TE.

**SCSI**—Small Computer Systems Interface  
**HIPPI**—High Performance Parallel Interface  
**IPI**—Intelligent Peripheral Interface
AMPLIMITE Subminiature D Connectors

**AMPLIMITE .050 Series Right-Angle Receptacle Headers, Series III**

**Materials:**
- **Housing** — Thermoplastic, 94V-0 rated, black. SMT compatible
- **Shell** — Steel, plated bright nickel over copper
- **Bracket** — Zinc, plated nickel over copper
- **Contacts** — Phosphor bronze, duplex plated (0.00030) 0.00076 min. gold on mating end; tin on solder end; all under-plated nickel

**Technical Documents:**
- **Product Specifications** — 108-1228
- **Application Specifications** — 114-40029

**Technical Documents:**
- **Product Specifications** — 108-1228
- **Application Specifications** — 114-40029

**Technical Documents:**
- **Product Specifications** — 108-1228
- **Application Specifications** — 114-40029

**Note:** Refer to TE Customer drawings and Application Spec for PCB & panel layouts.

---

**Parameters:**
- **No. of Pos:**
- **Dimensions (E,F,G,K):**
- **Part Numbers:**

<table>
<thead>
<tr>
<th>No. of Pos</th>
<th>Dimensions</th>
<th>Part Numbers</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td></td>
<td>w/ Rails and Latchblocks</td>
</tr>
<tr>
<td></td>
<td></td>
<td>w/ Rails, w/ Latchblocks</td>
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<tr>
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<td>0.950</td>
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<td></td>
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<td>24.13</td>
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<tr>
<td>50</td>
<td>1.830</td>
<td>1.200</td>
</tr>
<tr>
<td></td>
<td>46.48</td>
<td>30.48</td>
</tr>
<tr>
<td>50</td>
<td>1.830</td>
<td>1.200</td>
</tr>
<tr>
<td>68</td>
<td>2.280</td>
<td>1.650</td>
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<tr>
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<td>41.91</td>
</tr>
<tr>
<td>100</td>
<td>3.080</td>
<td>2.450</td>
</tr>
</tbody>
</table>

*Has 4-40 threaded mating holes (2 places), for use with female screw lock Part No. 750644-1.

**Note:** All part numbers are RoHS compliant.

**Catalog 82068**
**Revised 4-12**
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AMPLIMITE Subminiature D Connectors

AMPLIMITE .050 Series Vertical Receptacle Headers With Through-Hole Tails, Series III

Materials:
Housing—Thermoplastic, 94V-0 rated, black. SMT compatible
Shell—Steel, plated bright nickel over copper
Bracket—Zinc, plated nickel over copper
Contacts—Phosphor bronze, duplex plated.000030 [0.00076] min. gold on mating end; tin on solder end; all under-plated nickel

Technical Documents:
Product Specifications—108-1228
Application Specifications—114-40029

Note: Extra pin contact protection is provided by rails, which facilitate a straight-out, unmatting motion. A side-to-side rocking motion should not be used to disengage the connector system.

Note: Refer to TE Customer drawings and Application Spec for PCB & panel layouts.

<table>
<thead>
<tr>
<th>No. of Pos.</th>
<th>Dimensions</th>
<th>Part Numbers</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>L</td>
<td>M</td>
</tr>
<tr>
<td>20</td>
<td>1.080</td>
<td>.915</td>
</tr>
<tr>
<td></td>
<td>27.43</td>
<td>23.24</td>
</tr>
<tr>
<td>26</td>
<td>1.230</td>
<td>1.065</td>
</tr>
<tr>
<td></td>
<td>31.34</td>
<td>27.05</td>
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<tr>
<td>28</td>
<td>1.280</td>
<td>1.115</td>
</tr>
<tr>
<td></td>
<td>32.51</td>
<td>28.32</td>
</tr>
<tr>
<td>40</td>
<td>1.580</td>
<td>1.415</td>
</tr>
<tr>
<td></td>
<td>40.13</td>
<td>35.94</td>
</tr>
<tr>
<td>50</td>
<td>1.830</td>
<td>1.665</td>
</tr>
<tr>
<td></td>
<td>46.48</td>
<td>42.29</td>
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<tr>
<td>68</td>
<td>2.280</td>
<td>2.115</td>
</tr>
<tr>
<td></td>
<td>57.91</td>
<td>53.72</td>
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<td>80</td>
<td>2.580</td>
<td>2.415</td>
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<td>2.915</td>
</tr>
<tr>
<td></td>
<td>78.23</td>
<td>74.04</td>
</tr>
</tbody>
</table>

Note: All part numbers are RoHS compliant.

Catalog 82068
Revised 4-12
www.te.com

Dimensions are shown for reference purposes only.
Specifications subject to change.
Dimensions are in inches and millimeters unless otherwise specified.
USA: +1 (800) 522-6752
Canada: +1 (905) 475-6222
Mexico/C. Am.: +52 (0) 55-1106-0800
Latin/S. Am.: +54 (0) 11-4733-2200
Germany: +49 (0) 6251-133-1999
UK: +44 (0) 800-267666
France: +33 (0) 1-3420-8686
Netherlands: +31 (0) 73-6246-999
China: +86 (0) 400-820-6015
.120 [3.05] Solder Tail Length

Materials:
- Housing — Thermoplastic, 94V-0 rated, black. SMT compatible
- Shell — Steel, plated bright nickel over copper
- Bracket — Zinc, plated nickel over copper
- Contacts — Phosphor bronze, duplex plated. .000030 [0.00076] min. gold on mating end; tin on solder end; all under-plated nickel

Related Product Data:
- Required Hardware — page 26

Technical Documents:
- Product Specifications — 108-1228-1
- Application Specifications — 114-40029

Note: Extra pin contact protection is provided by rails, which facilitate a straight-out unmating motion. A side-to-side rocking motion should not be used to disengage the connector system.

### No. of Pos. Dimensions Part No.

<table>
<thead>
<tr>
<th>A</th>
<th>B</th>
<th>C</th>
<th>D</th>
<th>E</th>
<th>Part No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>50/50</td>
<td>2.085</td>
<td>.874</td>
<td>.500</td>
<td>1.830</td>
<td>1.200</td>
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<tr>
<td></td>
<td>52.96</td>
<td>22.20</td>
<td>12.70</td>
<td>46.48</td>
<td>30.48</td>
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<tr>
<td>68/68</td>
<td>2.535</td>
<td>1.124</td>
<td>.750</td>
<td>2.280</td>
<td>1.650</td>
</tr>
<tr>
<td></td>
<td>64.39</td>
<td>28.55</td>
<td>19.05</td>
<td>57.91</td>
<td>41.91</td>
</tr>
<tr>
<td>68/68</td>
<td>2.535</td>
<td>1.124</td>
<td>.750</td>
<td>2.280</td>
<td>1.650</td>
</tr>
<tr>
<td></td>
<td>64.39</td>
<td>28.55</td>
<td>19.05</td>
<td>57.91</td>
<td>41.91</td>
</tr>
</tbody>
</table>

*Flat-top configuration.

Note: All part numbers are RoHS compliant.
Shielded AMPLIMITE .050 Series headers with ACTION PIN contacts offer a high-density D type interface, and a solderless board-mount interconnection. These vertical mount headers are available in 20, 26, 50, 68 and 100 contact sizes. Choice of configurations includes; headers with rails and latch blocks, with latch blocks only, and without rails and latch blocks.

ACTION PIN contact tails are available in two lengths; .173 [4.39] for pc boards with a nominal thickness of .062 [1.56] to .093 [2.36], and .280 [7.11] for pc boards with a nominal thickness of .125 [3.18] to .200 [5.08].

AMPLIMITE .050 Series headers with ACTION PIN contacts are compatible with SCSI-2, SCSI-3, EIA RS-232, IPI-2 and HIPPI standards.

**Principle of the AMPLIMITE .050 Series Compliant ACTION PIN Contact**

When an AMPLIMITE .050 Series compliant ACTION PIN contact is inserted into a plated-through-hole, two spring members are compressed, exerting force against the hole for a gas-tight connection. The diameter of the hole is smaller than the diagonal size of the pin. The beam characteristics of the pin are designed so that a plastic, as well as an elastic, deformation takes place during insertion. The two spring members compress to different degrees to accommodate hole tolerances. The compliant pin also reduces strain on the board. With a rigid pin, the elastic strain energy is stored entirely in the board, leading to damage of the plated-through holes. With the AMPLIMITE .050 Series compliant ACTION PIN contact, the residual force of the elastic deformation maintains stored energy to produce a gas-tight contact zone between the pin and the plated-through-hole. This ensures long term electrical and mechanical reliability of the interconnection.

**Technical Documents:**

- **Product Specification** — 108-1228-2
- **Application Specification** — 114-40029
- **Instruction Sheets** —
  408 6923—AMP Manual Arbor Frame Assembly
  408 9027—AMP Adapter Kit for Greenert Frame Assemblies 3A and 3B
  408 9757—Seating Instructions and Tooling
  408 6927—Recommendations for pc board support
AMPLITITE Subminiature D Connectors

**AMPLITITE .050 Series Vertical Receptacle Headers, with ACTION PIN Tails, Series III**

**Materials:**
- **Housings**—Thermoplastic, 94V-0 rated, black, SMT compatible
- **Shell**—Carbon steel, plated bright tin over copper
- **Bracket**—Zinc, plated nickel over copper
- **Contacts**—Phosphor bronze, duplex plated.000030 [0.00076] min. gold on mating end, tin on solder end; all under-plated nickel

**Technical Documents:**
- **Product Specifications**—108-1228-2
- **Application Specifications**—114-40029

**Note:** Extra pin contact protection is provided by rails, which facilitate a straight-out unmating motion. A side-to-side rocking motion should not be used to disengage the connector system.

**No. of Dimensions Part Numbers**

<table>
<thead>
<tr>
<th>No. of</th>
<th>L</th>
<th>M</th>
<th>P</th>
<th>R</th>
<th>S</th>
<th>w/ Rails &amp; Latchblocks w/ Latchblocks Plain</th>
</tr>
</thead>
<tbody>
<tr>
<td>Pos.</td>
<td>L</td>
<td>M</td>
<td>P</td>
<td>R</td>
<td>S</td>
<td>w/ Rails &amp; Latchblocks w/ Latchblocks Plain</td>
</tr>
<tr>
<td>20</td>
<td>1.080</td>
<td>.915</td>
<td>.450</td>
<td>1.315</td>
<td>.173</td>
<td>5786554-1</td>
</tr>
<tr>
<td></td>
<td>27.43</td>
<td>23.24</td>
<td>11.43</td>
<td>33.40</td>
<td>4.39</td>
<td></td>
</tr>
<tr>
<td>26</td>
<td>1.230</td>
<td>1.065</td>
<td>.600</td>
<td>1.465</td>
<td>.173</td>
<td>5786554-2</td>
</tr>
<tr>
<td></td>
<td>31.34</td>
<td>27.05</td>
<td>15.24</td>
<td>37.21</td>
<td>4.39</td>
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</tr>
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<td>50</td>
<td>1.830</td>
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<td>2.065</td>
<td>2.515</td>
<td>5786554-5</td>
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<td>30.48</td>
<td>52.45</td>
<td>.173</td>
<td>5786155-5, 5786555-5</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td>4.39</td>
<td></td>
</tr>
<tr>
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<td>2.515</td>
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<td>63.88</td>
<td>.173</td>
<td>5786155-7, 5786555-7</td>
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<td>4.39</td>
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</tr>
<tr>
<td>100</td>
<td>3.080</td>
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<td>2.450</td>
<td>3.315</td>
<td>8.42</td>
<td>5786554-9</td>
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<tr>
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<td>2.950</td>
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<td>9.69</td>
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<td></td>
<td></td>
<td>4.39</td>
<td></td>
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</tbody>
</table>

**Note:** Refer to TE Customer drawings and Application Spec for PCB & panel layouts.

**Note:** All part numbers are RoHS compliant.
AMPLIMITE .050 Series Cable Plug Connectors, Series III

**Shielded Plugs**

![Shielded Plug]

- **Materials:**
  - **Housing and Covers**—Thermoplastic, 94V-0 rated, black or gray
  - **Contacts**—Phosphor bronze, duplex plated, .000030 [0.00076] min. gold on mating end, tin on termination end, all underplated nickel
  - **Shell**—Steel, plated tin-nickel alloy over nickel over min. copper

- **Recommended wire size**—28 AWG [0.08-0.09mm²] or 30 AWG [0.05mm²], solid or 7 strand, with a .029-.036 [0.74-0.89] insulation diameter.

- **Technical Documents:**
  - **Product Specifications**—108-1228
  - **Application Specifications**—114-40029
  - **Instruction Sheet**—408-9427

**Connector With Unassembled Wire Lacing Termination Covers**

<table>
<thead>
<tr>
<th>No. of Pos.</th>
<th>A [0.81-0.91]</th>
<th>B [0.81-0.91]</th>
<th>D [0.74-0.79]</th>
<th>Part Numbers</th>
</tr>
</thead>
<tbody>
<tr>
<td>26</td>
<td>.293</td>
<td>.600</td>
<td>.979</td>
<td>5750913-2</td>
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<tr>
<td>50</td>
<td>.293</td>
<td>1.200</td>
<td>1.579</td>
<td>5750913-5</td>
</tr>
<tr>
<td>68</td>
<td>.293</td>
<td>1.650</td>
<td>2.029</td>
<td>5750913-7</td>
</tr>
<tr>
<td>100</td>
<td>.373</td>
<td>2.450</td>
<td>2.829</td>
<td>5750913-9</td>
</tr>
</tbody>
</table>

- **Notes:**
  1. Plug connector requires backshell kit for complete assembly. Refer to pages 16-19 for backshell kit part numbers.
  2. For termination, cover closing and wire lacing tooling, see page 14.

---

**Note:** All part numbers are RoHS compliant.
AMPLITIE.050 Series Cable Plug Connectors, Series III (Continued)

AMPLITIE Subminiature D Connectors

Shielded Plugs
(Continued)

Shielded Plug with Unassembled Standard Termination Covers

Shielded Plug with Assembled Standard Termination Covers

Materials:

Housing and Covers—Thermoplastic, 94V-0 rated, black

Contacts—Phosphor bronze, duplex plated .000030 [0.00076] min. gold on mating end, tin on termination end, all underplated nickel

Shell—Steel, plated tin-nickel alloy over nickel over copper

Recommended wire size—28 AWG [0.08-0.09mm²] or 30 AWG [0.05mm²], solid or 7 strand, with a .029-.036 [0.74-0.89] insulation diameter.

Technical Documents:

Product Specifications—108-1228

Application Specifications—114-40029

Instruction Sheet—408-9427

Connectors With Standard Termination Covers

<table>
<thead>
<tr>
<th>No. of Pos.</th>
<th>Dimensions</th>
<th>Part Numbers</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>B</td>
<td>D</td>
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<tr>
<td>20</td>
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<td>.829</td>
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<td>.650</td>
<td>1.029</td>
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<tr>
<td></td>
<td>16.50</td>
<td>26.14</td>
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<tr>
<td>40</td>
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<td></td>
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<td>33.76</td>
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<td>1.579</td>
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<tr>
<td></td>
<td>74.93</td>
<td>84.56</td>
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</tbody>
</table>

Notes:

1. Plug connector requires backshell kit for complete assembly and must use round jacketed cable (discrete or laminated). Refer to pages 16-19 for backshell kit part numbers.

2. For termination tooling, see pages 28 & 29.

3. The CHAMPOMATOR 2.5 Automatic Termination Machine will accept diameters as low as .023 [0.58].

Note: All part numbers are RoHS compliant.

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Revised 4-12
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Dimensions are shown for reference purposes only. Specifications subject to change.

Dimensions are in inches and millimeters unless otherwise specified.

Canada: +1 (905) 475-6222
Mexico/C. Am.: +52 (0) 55-1106-0800
Latin/S. Am.: +54 (0) 11-4733-2200
Germany: +49 (0) 6291-133-1999

UK: +44 (0) 800-267666
France: +33 (0) 1-3420-8686
Netherlands: +31 (0) 73-6246-999
China: +86 (0) 400-820-6015
AMPLIMITE .050 Series Connector Application Tooling for Use with Wire Lacing Termination Covers

Manual Arbor Frame Assembly—Part No. 58024-1

Equipped with Cover Lacing Assembly—Part No. 91293-1 (Includes Seating Bars for 50 and 100 Positions). See Table 3 for Seating Bar Part Numbers. Extra Lacing Stations available for use with Lacing Assembly—Part No. 91293-1. Order Lower Tooling Assembly—Part No. 543481-1

Note: AMP Manual Miniature Applicator Frame Assembly, Cover Closing Kit, and Staple Insertion Kit each must be ordered separately by part number.

Table Number 3

<table>
<thead>
<tr>
<th>No. of Pos.</th>
<th>Seating Bar Part No.</th>
</tr>
</thead>
<tbody>
<tr>
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</tr>
<tr>
<td>40</td>
<td>543494-3</td>
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<td>68</td>
<td>543502-2</td>
</tr>
<tr>
<td>100</td>
<td>543502-1</td>
</tr>
</tbody>
</table>

Note: All Tooling must be ordered separately by part number.
AMPLIMITE Subminiature D Connectors

AMPLIMITE .050 Series Cable Receptacle Connectors, Series III

Shielded Receptacles

Materials:
- Housing and Covers: Thermoplastic, 94V-0 rated, black
- Contacts: Phosphor bronze, duplex plated .000030 [0.00076] min. gold on mating end, tin on termination end, all underplated nickel
- Shell: Steel, plated bright tin over copper

Recommended wire size:
- 28 AWG [0.08-0.09mm²] or 30 AWG [0.05mm²], solid or 7 strand, with a 0.029-.036 [0.74-0.89] insulation diameter.

Technical Documents:
- Product Specifications: 108-1228
- Application Specifications: 114-40029

Technical Diagrams:

<table>
<thead>
<tr>
<th>No. of Pos.</th>
<th>Dimensions</th>
<th>Part Numbers</th>
</tr>
</thead>
<tbody>
<tr>
<td>B</td>
<td>D</td>
<td>E</td>
</tr>
<tr>
<td>Assembled Covers</td>
<td>Unassembled Covers</td>
<td></td>
</tr>
<tr>
<td>40</td>
<td>.950</td>
<td>24.13</td>
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<tr>
<td>50</td>
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</tr>
<tr>
<td>100</td>
<td>2.450</td>
<td>62.23</td>
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</tbody>
</table>

Notes:
1. Receptacle connector requires backshell kit for complete assembly. Refer to pages 16-19 for backshell kit part numbers.
2. For termination, cover closing and wire lacing tooling, see page 14.
3. For Termination Tooling other than Wire Lacing see pages 28 & 29.

Note: All part numbers are RoHS compliant.
AMPLIMITE .050 Series Shielded Backshell Kits, With Jackscrews, Series III

**Materials:**
- **Jackscrews**—Stainless steel or steel, black electroless nickel plated
- **Jackscrew Caps**—Polyolefin or PVC, black
- **2-56 Screws**—Stainless steel
- **Backshell**—Zinc, plated nickel over copper
- **Strain Relief Staple**—Steel, plated tin over nickel

**Technical Documents:**
- **Product Specifications**—108-1228
- **Application Specifications**—114-40029
- **Instruction Sheet**—408-9427
### AMPLIMITE .050 Series Shielded Backshell Kits, With Jackscrews, Series III (Continued)

<table>
<thead>
<tr>
<th>No. of Pos.</th>
<th>Style</th>
<th>Dimensions</th>
<th>Pkg.</th>
<th>Max. O.D.</th>
<th>Male with #2-56 Threads</th>
<th>Female with #2-56 Threads</th>
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<tbody>
<tr>
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<td>B</td>
<td>C</td>
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<td></td>
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<tr>
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<td>50</td>
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<td></td>
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<td></td>
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<td>Individual</td>
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<td>43.05</td>
<td>84.46</td>
<td>15.11</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

**Notes:**
1. Each backshell kit includes upper and lower backshells, two male or female jackscrews, one strain relief staple and two or four #2-56 screws.
2. All are packaged unassembled.
3. For Staple Insertion Tooling see page 29.

**Note:** All part numbers are RoHS compliant.
AMPLIMITE .050 Series Shielded Backshell Kits, With Spring Latches, Series III

Materials:
- Backshell—Zinc, plated nickel over copper
- Spring Latch—Stainless steel
- 2-56 Screws—Stainless steel
- Strain Relief Staple—Steel, plated tin over nickel

Technical Documents:
- Product Specifications—108-1228
- Application Specifications—114-40029
- Instruction Sheet—408-9427

Note: Extra pin contact protection is provided by rails on the receptacle, which facilitate a straight-out unmating motion. A side-to-side rocking motion should not be used to disengage the connector system.
### AMPLIMITE .050 Series Shielded Backshell Kits, With Spring Latches, Series III (Continued)

<table>
<thead>
<tr>
<th>No. of Pos.</th>
<th>Style</th>
<th>Dimensions</th>
<th>Pkg.</th>
<th>Max. O.D.</th>
<th>Straight Exit with Latches</th>
<th>Angled Exit with Latches</th>
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</thead>
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<tr>
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<td>Individual</td>
<td>.270 6.86</td>
<td>5749190-1 5749199-1</td>
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<td>Individual</td>
<td>.550 13.97</td>
<td>5749198-1 5749207-1</td>
</tr>
</tbody>
</table>

**Note:** All part numbers are RoHS compliant.
AMPLIMITE .050 Series Shielded Enclosure Kits, With Male Jackscrews, Series III

68-Position

Material and Finish:
Backshells—Zinc
Boot—PVC, black
Jackscrews—Stainless steel and PVC, black
Staple—Carbon steel, plated tin over nickel
Screws—Stainless steel, #2-56 threads

Technical Documents:
Product Specifications—108-1228
Application Specifications—114-40029

Notes:
1. Each enclosure kit contains two backshells, one boot, two jackscrews, one staple and two screws. All are packaged unassembled.
2. For staple insertion tooling see page 29.
3. Meets SCSI-3 standards.

Note: All part numbers are RoHS compliant.
AMPLIMITE Subminiature D Connectors

AMPLIMITE .050 Series Panel Mount Receptacle Assemblies
Without Rails, With Latch Blocks, Series III

Materials:
Housing and Termination Covers—Thermoplastic, 94V-0 rated, black
Shell—Steel, plated bright nickel over copper
Bracket—Zinc, plated nickel over copper
Contacts—Phosphor bronze, duplex plated .000030 [0.00076] min. gold on mating end, bright tin in termination area, all nickel underplated
Recommended wire size—28 AWG [0.08-0.09mm²] or 30 AWG [0.05mm²], solid or 7 strand, with a .029-.036 [0.74-0.89] insulation diameter or .050 [1.27] centerline, 28 AWG [0.08-0.09mm²] stranded, PVC, flat ribbon cable.

Technical Documents:
Product Specifications—108-1228
Application Specifications—114-40029

Note: Refer to TE Customer drawings and Application Spec for PCB & panel layouts.

<table>
<thead>
<tr>
<th>Connectors With Assembled Standard Termination Covers</th>
<th>Connectors With Unassembled Wire Lacing Termination Covers</th>
</tr>
</thead>
<tbody>
<tr>
<td>Part Numbers</td>
<td>.032-.036 [0.81-0.91] Outer Wire Dia.</td>
</tr>
<tr>
<td></td>
<td>.029-.031 [0.74-0.79] Outer Wire Dia.</td>
</tr>
<tr>
<td>1-749666-1</td>
<td>5-786862-5</td>
</tr>
<tr>
<td>6-786862-5</td>
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</tr>
<tr>
<td>5-750640-1*</td>
<td>5-786865-5*</td>
</tr>
</tbody>
</table>

*Part Numbers 5-750640-1 and 5-786865-5 have 4-40 threaded holes. All others have 2-56 threaded holes.

Note: For termination, cover closing and wire lacing tooling, see page 14.
For termination tooling other than wire lacing see pages 28 & 29.

Note: All part numbers are RoHS compliant.
Materials:

Housing and Termination Covers—Thermoplastic, 94V-0 rated, black
Shell—Steel, plated bright nickel over copper
Bracket—Zinc, plated nickel over copper
Contacts—Phosphor bronze, duplex plated. 0.00030 [0.00076] min. gold on mating end; tin on solder end; all nickel underplated

Recommended wire size—
28 AWG [0.08-0.09mm²] or 30 AWG [0.05mm²], solid or 7 strand, with a 0.029-0.036 [0.74-0.89] insulation diameter or 0.050 [1.27] centerline, 28 AWG [0.08-0.09mm²] stranded, PVC, flat ribbon cable

Technical Documents:
Product Specifications—108-1228
Application Specifications—114-40029

Note: Refer to TE Customer drawings and Application Spec for PCB & panel layouts.

### Materials:

**Housing and Termination Covers** — Thermoplastic, 94V-0 rated, black

**Shell** — Steel, plated bright nickel over copper

**Bracket** — Zinc, plated nickel over copper

**Contacts** — Phosphor bronze, duplex plated. 0.00030 [0.00076] min. gold on mating end; tin on solder end; all nickel underplated

**Recommended wire size** —
- 28 AWG [0.08-0.09mm²] or
- 30 AWG [0.05mm²], solid or 7 strand, with a 0.029-0.036 [0.74-0.89] insulation diameter or 0.050 [1.27] centerline, 28 AWG [0.08-0.09mm²] stranded, PVC, flat ribbon cable

### Technical Documents:

- **Product Specifications** — 108-1228
- **Application Specifications** — 114-40029

Note: Refer to TE Customer drawings and Application Spec for PCB & panel layouts.

<table>
<thead>
<tr>
<th>Pos. No. of</th>
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<th>Part Numbers</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>C</td>
<td>D</td>
</tr>
<tr>
<td>50</td>
<td>1.830</td>
<td>1.629</td>
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<td>2.079</td>
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<tr>
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<td>57.91</td>
<td>52.81</td>
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<td>100</td>
<td>3.080</td>
<td>2.879</td>
</tr>
<tr>
<td></td>
<td>78.23</td>
<td>73.13</td>
</tr>
</tbody>
</table>

**Note:** For termination, cover closing and wire lacing tooling, see page 14.
For termination tooling other than wire lacing see pages 28 & 29.

**Note:** All part numbers are RoHS compliant.
AMPLIMITE Subminiature D Connectors

AMPLIMITE .050 Series Panel Mount Plug Assemblies
With Rails, Latch Blocks, Series III

Materials:

Housing and Termination Covers—Thermoplastic, 94V-0 rated, black
Bracket—Zinc, plated nickel over copper
Contacts—Phosphor bronze, duplex plated. .00030 [0.00076] min. gold on mating end, bright tin in termination area, all nickel underplated

Recommended wire size—28 AWG [0.08-0.09mm²] or 30 AWG [0.05mm²], solid or 7 strand, with a .029-.036 [0.74-0.89] insulation diameter or .050 [1.27] centerline, 28 AWG [0.08-0.09mm²] stranded, PVC, flat ribbon cable.

Technical Documents:

Product Specifications—108-1228
Application Specifications—114-40029

Note: Extra pin contact protection is provided by rails, which facilitate a straight-out, unmating motion. A side-to-side rocking motion should not be used to disengage the connector system.

<table>
<thead>
<tr>
<th>No. of Positions</th>
<th>Dimensions</th>
<th>Part Numbers</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>C</td>
<td>D</td>
</tr>
<tr>
<td>50</td>
<td>1.830</td>
<td>1.629</td>
</tr>
<tr>
<td></td>
<td>46.48</td>
<td>41.38</td>
</tr>
<tr>
<td>68</td>
<td>2.280</td>
<td>2.079</td>
</tr>
<tr>
<td></td>
<td>57.91</td>
<td>52.81</td>
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<tr>
<td>100</td>
<td>3.080</td>
<td>2.879</td>
</tr>
<tr>
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<td>78.23</td>
<td>73.13</td>
</tr>
</tbody>
</table>

Note: All part numbers are RoHS compliant.

Catalog 82068
Revised 4-12
www.te.com
AMPLIMITE .050 Series Panel Mount Plug Assemblies
With Rails, Latch Blocks, Series III (Continued)

Materials:
Housing and Termination Covers—Thermoplastic, 94V-0 rated, black
Shell—Steel, plated bright nickel over copper
Bracket—Zinc, plated nickel over copper
Contacts—Phosphor bronze, duplex plated .00030 [0.00076] min. gold on mating end, bright tin in termination area, all nickel underplated
Recommended wire size—28 AWG [0.08-0.09mm²] or 30 AWG [0.05mm²], solid or 7 strand, with a .029-036 [0.74-0.89] insulation diameter or .050 [1.27] centerline, 28 AWG [0.08-0.09mm²] stranded, PVC, flat ribbon cable.

Technical Documents:
Product Specifications—108-1228
Application Specifications—114-40029

Note: Extra pin contact protection is provided by rails, which facilitate a straight-out, unmating motion. A side-to-side rocking motion should not be used to disengage the connector system.

Note: Refer to TE Customer drawings and Application Spec for PCB & panel layouts.

<table>
<thead>
<tr>
<th>No. of Pos.</th>
<th>Dimensions</th>
<th>Part Numbers</th>
</tr>
</thead>
<tbody>
<tr>
<td>C</td>
<td>D</td>
<td>E</td>
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<tr>
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<td>1.080</td>
<td>.879</td>
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<td>26</td>
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</tr>
<tr>
<td>100</td>
<td>3.080</td>
<td>2.879</td>
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</tbody>
</table>

*Part Number 750450-1 has 4-40 threaded holes. All others have 2-56 threaded holes.

Note: For termination, cover closing and wire lacing tooling, see page 14.
For termination tooling other than wire lacing see pages 28 & 29.

Note: All part numbers are RoHS compliant.
APPLIMATE Subminiature D Connectors

AMPLIMATE .050 Series Plug Assemblies Unshielded for .025 [0.64] Centerline Ribbon Cable, Series III

Plug Assembly

Materials:
- Housing and Termination Covers—Thermoplastic, 94V-0 rated, black
- Contacts—Phosphor bronze, duplex plated .000030 [0.00076] min. gold on mating end, bright tin on termination end, all over nickel underplating
- Recommended wire size—.025 [0.64] centerline, 30 AWG [0.05mm²] solid or 7 strand, PVC, flat ribbon cable.
- Note: Cable must be approved by TE Engineering.

Technical Documents for 5786090-7 only:
- Product Specifications—108-1359
- Application Specifications—114-40049

Backshell Kit for 5786090-7 .025 [0.64] Unshielded Plug

Materials:
- Backshell—Thermoplastic, 94V-0 rated, black
- Spring Latches—Stainless steel

Strain Relief for 5786090-7 .025 [0.64] Unshielded Plug

68-Position
- Part No. 787043-7

Materials:
- Thermoplastic, 94V-0 rated, black
- Note: Pull tab Part No. 88450-8 can be used with this strain relief. Must be ordered separately.

Note: All part numbers are RoHS compliant.
AMPLIMITE Subminiature D Connectors

AMPLIMITE .050 Series Hardware and Dust Covers, Series III

Screwlock Kits

Materials:
Stainless steel (female)
Steel, zinc plated black (male)

Related Product Data:
Used with the following connectors:
Right-Angle Receptacle Header—page 7
Vertical Receptacle Header—pages 8-11
Panel Mount Plug and Receptacle Headers—pages 21 & 22

Technical Documents:
Product Specifications—108-1228
Application Specifications—114-40029

Male
Part No. 749086-1
(Includes two screwlocks)

Female
(Includes two screwlocks)

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<tr>
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<td>749087-4</td>
<td>749087-8</td>
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<td>14.27</td>
<td>4.19</td>
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</table>

\(^1\) Recommended for right-angle board mount connectors.

Female
(Includes two screwlocks)

<table>
<thead>
<tr>
<th>Thread Size</th>
<th>Kits Part No.</th>
<th>Bulk Part No.</th>
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<td>2.79</td>
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<td>786585-2</td>
</tr>
<tr>
<td></td>
<td>2.29</td>
<td></td>
</tr>
</tbody>
</table>

Recommended for pc board mount of panel mount connectors with latches or latches and rails. Permits cable connectors to be spring latch-type or jackscrew-type

Note: All part numbers are RoHS compliant.
AMPLICITE .050 Series Performance Specifications and Technical Documents

Performance Specifications for Right-Angle, Vertical and .050 Centerline Cable Products

- **Mating Cycles (Durability):** 500 max.
- **Current Rating (30°C T-Rise):** 1A max., 50% energized
- **Termination Resistance (Mated):** 25 milliohms max.
- **Insulation Resistance:** 1000 megohms min.
- **Dielectric Withstanding Voltage:** 500 VAC
- **Header Processing Temperature:** +220°C max. for 3 minutes
- **Temperature Range:** –55°C to 105°C

Performance Specifications for .025 [1.27] Centerline Ribbon Cable Product. Same as above except:

- **Current Rating (30°C T-Rise):** 1A max. center four contacts energized (two from top row, two from bottom row)
- **Termination Resistance (Mated):** 50 milliohms max.

**Product Specifications:**
- 108-1228 AMPLICITE .050 Series Printed Circuit Board Mounted and Cable Applied
- 108-1359 AMPLICITE .050 Series .025 [0.64] Centerline Connectors
- 108-1228 AMPLICITE .050 Series Stacked Connectors
- 108-1228-2 AMPLICITE .050 Series ACTION PIN Connectors
- 108-1228-3 AMPLICITE .050 Series SBus Connectors

**Application Specifications:**
- 114-40029 AMPLICITE .050 Series Printed Circuit Board Mounted and Cable Applied Connectors
- 114-40049 AMPLICITE .050 Series .025 [0.64] Centerline Connectors

**Instruction Sheets:**
- 408-6923 AMP Manual Arbor Frame Assembly
- 408-6927 TE Design Recommendations for Printed Circuit Board Support Fixture
- 408-9200 AMP Single Wire Insertion Tool
- 408-9822 Wire Termination Tooling Kit for CHAMPOMATOR 2.5 Machine
- 408-9820 AMP Cover Closing and Staple Inserter Kits
- 408-9663 AMP Mass Insertion Tool
- 408-9750 AMP Cover Lacing Fixture
- 408-9757 AMP Tooling Assembly for ACTION PIN Receptacles
- 408-9817 AMP Manual Miniature Applicator Frame Assembly
- 408-9427 Round-to-Flat Cable Termination
- 408-9875 AMP Universal Base Tool for .025 [0.64] Q Connectors
- 408-9892 AMP Tool Kit for .025 [0.64] Q Connectors

**Customer Manuals:**
- 409-5839 CHAMPOMATOR 2.5 Machine
- 409-5791 Control Unit for CHAMPOMATOR 2.5 Machine
AMPLIMITE .050 Series Application Tooling, Series III

Discrete Wire Application Tooling

To meet medium to high volume production of discrete wire terminations, TE offers the following tooling:

The CHAMPOMATOR Model 2.5 Bench Terminating Machine—Part No. 354786-1, used in conjunction with Control Module—Part No. 852423-□, and Tie Bar—Part No. 762637-□ (Table No. 1).

Note:

The CHAMPOMATOR 2.5 Machine includes plug and receptacle nests, as well as wire setup gauge.

Table Number 1

<table>
<thead>
<tr>
<th>Connector Size</th>
<th>Tie Bar Part No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>20 Pos.</td>
<td>762637-1</td>
</tr>
<tr>
<td>26 Pos.</td>
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</tr>
<tr>
<td>28 Pos.</td>
<td>1-762637-2</td>
</tr>
<tr>
<td>40 Pos.</td>
<td>762637-3</td>
</tr>
<tr>
<td>50 Pos.</td>
<td>762637-4</td>
</tr>
<tr>
<td>60 Pos.</td>
<td>762637-5</td>
</tr>
<tr>
<td>68 Pos.</td>
<td>762637-6</td>
</tr>
<tr>
<td>80 Pos.</td>
<td>762637-7</td>
</tr>
<tr>
<td>100 Pos.</td>
<td>762637-9</td>
</tr>
<tr>
<td>120 Pos.</td>
<td>1-762637-0</td>
</tr>
</tbody>
</table>

Discrete Wire Application Tooling

For low to medium volume production use the AMP Arbor Frame Assembly—Part No. 58024-1 equipped with Applicator—Part No. 91291-1 for .032-.035 [0.81-0.89] Conductor Insulation O.D. and Applicator—Part No. 91291-2 for .029-.032 [0.74-0.81] Conductor Insulation O.D.

Note: AMP Arbor Frame Assembly and Applicator Kit must be ordered separately.

Note: All part numbers are RoHS compliant.
AMPLITIE .050 Series Application Tooling, Series III (Continued)

Cover Closing/Termination Tooling

Manual Miniature Applicator Frame Assembly—Part No. 91295-1

This Frame requires Cover Closing Kit—Part No. 543508-1

Cable Staple Tooling

To provide cable strain relief use Manual Miniature Applicator Frame Assembly—Part No. 91295-1. This Frame requires Staple Insertion Kit—Part No. 543515-1 to install staples into lower backshells of connector kits and assemblies.

AMPLITIE .050 Series Connector Application Tooling for Use with Wire Lacing Terminating Covers

Manual Arbor Frame Assembly—Part No. 58024-1

Equipped with Cover Lacing Assembly—Part No. 91293-1 (Includes Seating Bars for 50 and 100 Positions). See Table 3 for Seating Bar Part Numbers.

Extra Lacing Stations available for use with Lacing Assembly—Part No. 91293-1

Order Lower Tooling Assembly—Part No. 543481-1

Note: All part numbers are RoHS compliant.

Staple Insertion Kit
Part No. 543515-1
(For use with Miniature Applicator Frame Assembly Part No. 91295-1)

Table Number 3

<table>
<thead>
<tr>
<th>No. of Pos.</th>
<th>Seating Bar Part No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>26</td>
<td>543494-2</td>
</tr>
<tr>
<td>50</td>
<td>543494-1</td>
</tr>
<tr>
<td>68</td>
<td>543502-2</td>
</tr>
<tr>
<td>100</td>
<td>543502-1</td>
</tr>
</tbody>
</table>

Notes: All Tooling must be ordered separately by part number. Two seating bars required per tool assembly.

Termination Tooling for .025 [0.64] Centerline Ribbon Cable

Used with Manual Arbor Tool Part No. 91085-2, or Pneumatic Arbor Tool Part No. 91112-3 and Universal Base Tool Part No. 768338-4

<table>
<thead>
<tr>
<th>No. of Pos.</th>
<th>Plug/Receptacle Upper Tooling Kit</th>
</tr>
</thead>
<tbody>
<tr>
<td>50</td>
<td>679235-2</td>
</tr>
<tr>
<td>68</td>
<td></td>
</tr>
</tbody>
</table>

Note: All numbers are RoHS compliant.
Shielded AMPLIMITE .050 Series Slimline Connectors

Product Facts

- Compact design, profile for the right-angle header 1.230 x .588 [31.24 x 14.94], vertical header 1.230 x .433 [31.24 x 11.00], right-angle stacked headers 1.230 x .803 [31.24 x 20.40]

- Housings and covers made of UL 94V-0 rated thermoplastic

- Headers are compatible with surface mount reflow solder processes

- Header footprint for right-angle and stacked configurations is .100 x .050 (2.54 x 1.27) staggered centerlines

- Right-angle and stacked headers feature integral boardlocks for positive board retention and grounding

- Stacked headers reduce overall total header volume by 48% and PC board area by 38%

- Stacked headers offer optional contact shield for additional EMI/RFI protection

- Plugs preloaded with insulation displacement contacts (IDC) provide fast, reliable and economical terminations

- Aesthetically designed backshell kits feature easy-to-use finger grip jackscrews to secure mated connectors

- Listed and complies with UL 1863, Communication Circuit Accessories, File No. E81956

- Certified by Canadian Standards Association File No. 1088108 (LR 7189A-207)

- Produced under a Quality Management System certified to ISO 9001

A copy of the certificate is available upon request

Shielded AMPLIMITE .050 Series Slimline Connectors

- The compact design of the right-angle header package measures only 1.230 W x .588 D x .300 H [31.24 W x 14.94 D x 7.62 H] for maximum board real estate conservation. Right-angle PCB headers feature integral boardlocks for positive board retention and grounding.

Right-angle stacked headers provide 52 contacts in a package only .635 [16.13] high, allowing parallel (board-over-board) board spacing of .800 [20.32]. Centerlines between the top connector and the bottom connector measure .335 [8.51] when compared to .400 [10.16] on the standard .050 Series stacked headers. This results in an over-all reduction of total header volume, in comparison to the standard AMPLIMITE .050 Series header, of 48%, and a comparative reduction in PC board area of 38%.

Stacked header board retention and stabilization is provided by two boardlocks and four grounding posts. In addition, an optional rear contact shield is available for additional EMI/RFI protection.

The mating plug connector consists of a thermoplastic housing, preloaded with insulation displacement contacts (IDC) for fast, reliable terminations that offer greater applied cost savings. TE offers a choice of termination equipment to meet your production requirements.

The backshell hardware kit includes a two-piece, aesthetically designed, thermoplastic cover over an inner and outer shield and two, high strength #2-56 male jackscrews with insulated heads (easy finger grip caps) to secure mated connectors.

The AMPLIMITE .050 Series Slimline family of connectors offers keyed coupling. This feature eliminates the problem of mismatch mating of plug and receptacle, particularly in stacked applications.
Shielded AMPLIMITE .050 Series Slimline Connectors (Continued)

Right-Angle Header, Receptacle

Part No. 750823-1

Material and Finish
- **Housing**—UL 94V-0 rated thermoplastic, black
- **Bracket**—Zinc, plated tin or tin over copper
- **Metal-Shell**—Carbon steel, plated tin over copper
- **Boardlocks**—Copper alloy, tin plated
- **Contacts**—Phosphor bronze, duplex plated .000030 [0.00076] min. gold on mating end, tin plated on solder end, all over nickel

Notes:
1. Rear panel mounting only.
2. Female screwlocks to be used with connectors mounted to panels having a thickness of .047 [1.19].
3. See Application Specification 114-40036 for the most up-to-date detailed panel cutout and recommended PCB Board hole pattern.
4. Female screwlocks are not included with receptacles and must be ordered separately. See page 33 for screwlock kit information.

Note: All part numbers are RoHS compliant.
Shielded AMPLIMITE .050 Series Slimline Connectors (Continued)

Material and Finish:
- **Housing**—UL 94V-0 rated thermoplastic, black
- **Bracket**—Zinc, plated tin over copper
- **Metal-Shell**—Carbon steel, plated tin over copper
- **Boardlocks**—Copper alloy, tin plated
- **Contact Shield**—Phosphor bronze, plated tin
- **Contacts**—Phosphor bronze, duplex plated .000030 [0.00076] min. on mating end, tin plated on solder end, all over nickel

### Specifications

<table>
<thead>
<tr>
<th>No. of Positions</th>
<th>Std. Rcept. without Rear Contact Shield</th>
<th>Rcept. with Rear Contact Shield1</th>
</tr>
</thead>
<tbody>
<tr>
<td>26/26</td>
<td>5786200-1</td>
<td>5750821-1</td>
</tr>
</tbody>
</table>

1 Lower header unkeyed with 4-40 threaded holes, upper header keyed in keying position 1. See page 33 for keying code.
2 Both headers unkeyed with 4-40 threaded holes.
3 Receptacle includes a metal contact shield for added RFI protection to the rear of the receptacle assembly.

Note: See Application Specification 114-40036 for the most up-to-date detailed panel cutout and recommended PC Board hole pattern.

### Note:
All part numbers are RoHS compliant.
Shielded AMPLIMITE .050 Series Slimline Connectors (Continued)

Cable Connector, Plug

Part No. 750833-1
Material and Finish:
Housing and Termination Covers—UL 94V-0 rated thermoplastic, black
Shell—Steel, plated bright tin over copper
Contacts—Phosphor bronze, duplex plated .000030 [0.00076] min. gold on mating end, bright tin on termination end, all underplated nickel
Bracket—Zinc, plated nickel over copper
Recommended Wire Size—28 AWG [0.08 mm²] with max. O.D.: .032 [0.813]. PVC or polyolefin insulation.

Note: Cable Connectors must be used with Backshell Kits. See page 34.

Keying Code, Receptacle
Keying Code, Plug

Accessories

Female Screwlock Kit
Material—Stainless Steel
Note: Female screwlocks to be used with connectors mounted to panels having a thickness of .047 [1.19]

<table>
<thead>
<tr>
<th>Part No.</th>
<th>Packaging</th>
</tr>
</thead>
<tbody>
<tr>
<td>750831-1</td>
<td>Individually Packed Kit</td>
</tr>
<tr>
<td></td>
<td>(2 Screwlocks per kit)</td>
</tr>
</tbody>
</table>

*Minimum order is 510 kits.

Note: All part numbers are RoHS compliant.
Shielded AMPLIMATE .050 Series Slimline Connectors (Continued)

Material and Finish:
Backshells—Copper-nickel alloy
Jackscrews—Steel, plated tin over copper, handles covered with ABS, gray
Keyed and Unkeyed Inserts—Zinc, plated tin over copper
Outside Covers—ABS, gray

Backshell Kits

Backshell Kits

Unkeyed Kit Part No. Cable Dia. Packaging*
750850-1 .250-.280 Individually Packed Kit
750850-2 6.35-7.11 Bulk Packed Kit
750850-3 .280-.310 7.11-7.87 Individually Packed Kit

*Bulk packaging—100 kits per box.

Note: All part numbers are RoHS compliant.
Shielded AMPLIMITE .050 Series Slimline Connectors, Application Tooling

Discrete Wire Application Tooling

To meet medium to high volume production of discrete wire terminations, TE offers the following tooling:

The CHAMPOMATOR Model 2.5 Bench Terminating Machine—Part No. 354786-1, used in conjunction with Control Module—Part No. 852423-□, and Tie Bar—Part No. 1-762637-3.

Note: CHAMPOMATOR 2.5 Machine and Control Module must be ordered separately by part number.

<table>
<thead>
<tr>
<th>Wire Setup Gauge</th>
</tr>
</thead>
<tbody>
<tr>
<td>Wire Insulation Dia.</td>
</tr>
<tr>
<td>.026-.028</td>
</tr>
<tr>
<td>.029-.031</td>
</tr>
<tr>
<td>.032-.035</td>
</tr>
</tbody>
</table>

Discrete Wire Application Tooling

For low to medium volume production use the TE Arbor Tool—Part No. 58024-1 equipped with Applicator—Part No. 91291-1 and Special Locator—Part No. 543506-1.

Cable-to-Shell Staple Tooling (For discrete wire jacketed cable only)

To meet medium to high volume production use TE Pneumatic Crimper—Part No. 312522-3 equipped with Die Holder Assembly—Part No. 58449-1 and Die—Part No. 90437-1 to crimp outer backshells onto inner backshells of connector kits and assemblies.

For low volume use Manual Arbor Tool—Part No. 91085-2, equipped with Backshell Crimper Assembly Tool—Part No. 856684-1.

For tooling information call Tooling Assistance Center 1-800-722-1111.

Note: All part numbers are RoHS compliant.

Backshell Tooling and Cover Tooling

To assemble backshell into plastic housing use Manual Miniature Applicator Frame Assembly—Part No. 91295-1 equipped with Part No. 543521-1. To assemble upper cover on lower cover use Part No. 91295-1 equipped with Part No. 543522-1.
Shielded AMPLIMITE .050 Series Contact Arrangements, Performance Specifications, Technical Documents—Slimline Connectors

Contact Arrangements

![Diagram showing contact arrangements](image)

Note: Mating face of receptacle is shown, plug is mirror image.

<table>
<thead>
<tr>
<th>No. of Pos.</th>
<th>Position No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>26</td>
<td>13</td>
</tr>
<tr>
<td>26</td>
<td>14</td>
</tr>
<tr>
<td>26</td>
<td>26</td>
</tr>
</tbody>
</table>

Performance Specifications

- **Mating Cycles (Durability):** 500 max.
- **Current Rating (30°C T-Rise):** 1A max., 50% loading
- **Termination Resistance (Mated):** 25 milliohms max.
- **Insulation Resistance:** 1000 megohms min.
- **Dielectric Withstanding Voltage:** 500 VAC
- **Header Processing Temperature:** +220°C max. for 3 minutes
- **Temperature Range:** −55°C to +105°C

Technical Documents

**Product Specifications** describe technical performance characteristics and verification tests. They are intended for the Design, Component, and Quality Engineer.

- 108-1366 Shielded AMPLIMITE .050 Series, Slimline Connectors

**Application Specifications** describe requirements for using the product in its intended application and/or termination information. They are intended for the Packaging and Design Engineer and the Setup person.

- 114-40036 Shielded AMPLIMITE .050 Series, Slimline Connectors

**Instruction Sheets** provide instructions for assembling or applying the product. They are intended for Manufacturing Assembler or Operator.

- 408-9663 Mass Insertion Tooling—Part No. 91291
- 408-6923 AMP Manual Arbor Frame—Part No. 58024
- 408-9701 Wire Termination Tooling Kit for CHAMPOMATOR 2.5 Machine—Part No. 1-762661
- 408-7777 AMP Manual Arbor Frame w/Slide—Part No. 91085
- 408-9746 Crimp Assembly—Part No. 856684
- 408-9200 Single Wire Insertion Tool—Part No. 58430
- 408-9721 Die Holder Assembly for Pneumatic Crimper—Part No. 58449
- 408-9788 Die Assembly—Part No. 90437
- 408-9898 Backshell and Cover Tooling Assemblies—Part No. 543521 and 543522

**Customer Manuals** provide information on TE termination equipment. They are intended for Manufacturing Assemblers or Operators.

- 409-5786 CHAMPOMATOR 2.5 Machine
- 409-5791 CHAMPOMATOR 2.5 Control Module—Part No. 852423
- 409-5822 Pneumatic Crimper—Part No. 312522
- 409-5843 Pneumatic Power Unit

Note: All part numbers are RoHS compliant.
AMPLIMITE Subminiature D Connectors

AMPLIMITE .050 Series Panel Mount Receptacle Assemblies for .025 [0.64] Centerline Ribbon Cable, Series III

Materials:

Housing and Termination Covers—Thermoplastic, 94V-0 rated, black
Shell—Steel, plated bright tin over copper
Bracket—Zinc, plated nickel over copper
Contacts—Phosphor bronze, duplex plated: .000030 [0.00076] min. gold on mating end; tin on solder end; all nickel underplated

Recommended wire size—.025 [0.64] centerline, 30 AWG [0.05mm²] and 32 AWG [0.03mm²] solid or 7 strand, PVC, flat ribbon cable. Selection of compatible ribbon cable is the responsibility of the user.

Technical Documents:
See customer drawings for Product Performance criteria.

Note:

Note: All part numbers are RoHS compliant.