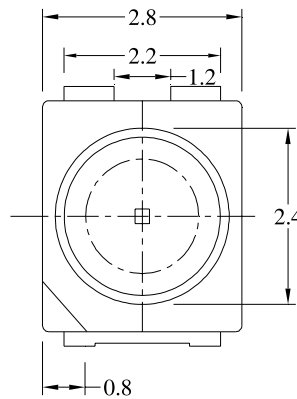
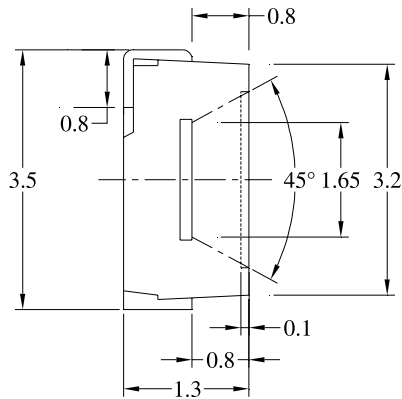


3.2mm × 2.8mm 0.5W SMD Type



Package Dimensions:



All dimensions are in mm
Tolerance: ±0.25mm

Absolute Maximum Ratings at Ta=25°C

Parameter	Symbol	Rating	Unit
LED Junction Temperature	T _j	110	°C
Power Dissipation	P _D	420	mW
Reverse Voltage	V _R	5	V
D.C. Forward Current	I _f	150	mA
Pulsed Forward Current (1 / 10 Duty Cycle, 0.1ms Pulse Width)	I _f (Peak)	300	mA
Operating Temperature Range	T _{opr.}	-40 to +75	°C
Storage Temperature Range	T _{stg.}	-40 to +105	°C
Soldering Temperature	T _{sld.}	Reflow Soldering: 260°C for 10sec. Hand Soldering: 350°C for 3sec.	
Electric Static Discharge Threshold (HBM)	ESD	6,000	V
Thermal Resistance Junction to Board (Heat Sink)	R _{ΦJ-B}	26	°C/W

Electrical & Optical Characteristics:

Parameter	Symbol	Condition	Min.	Typ.	Max.	Unit
Luminous Flux*	Φ _v	I _f = 150mA	6	8.5	-	lm
Forward Voltage	V _f	I _f = 150mA	-	2.5	2.8	V
Peak Wavelength	λ _p	I _f = 150mA	-	635	-	nm
Dominant Wavelength	λ _d	I _f = 150mA	-	624	-	nm
Reverse Current	I _r	V _r = 5V	-	-	50	μA
Viewing Angle	2Φ _½	I _f = 150mA	-	120	-	deg
Spectrum Line Halfwidth	Δλ	I _f = 150mA	-	20	-	nm

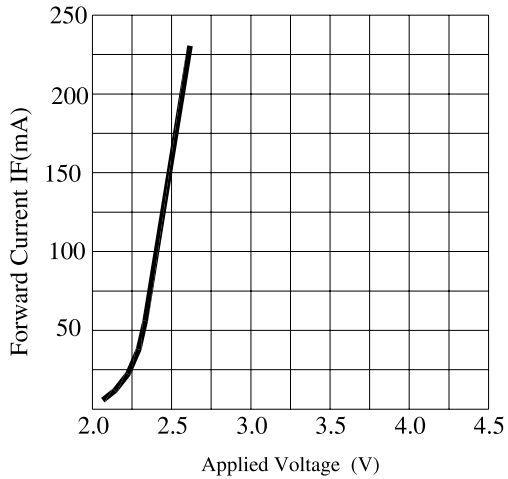
Note : *Luminous Flux os converted from Luminous Intensity.
1. The data is tested by an IS tester.
2. Customer's special requirements are also welcome.

3.2mm × 2.8mm 0.5W SMD Type

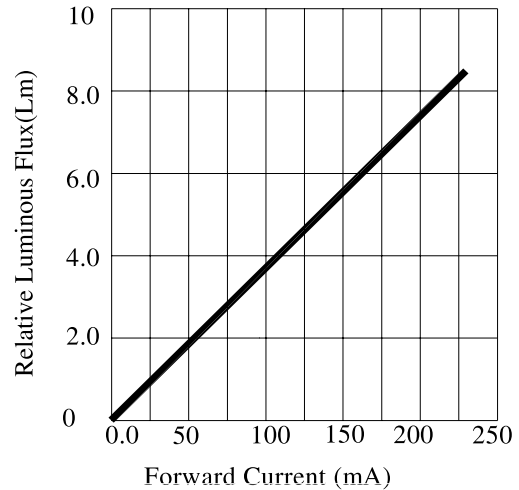


Typical Electrical & Optical Characteristics Curves:

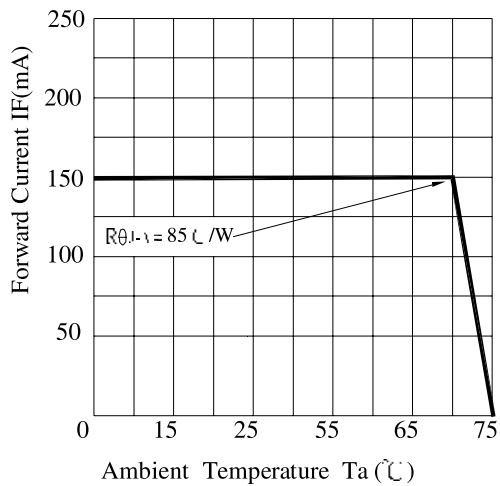
(25°C Ambient temperature unless otherwise noted)



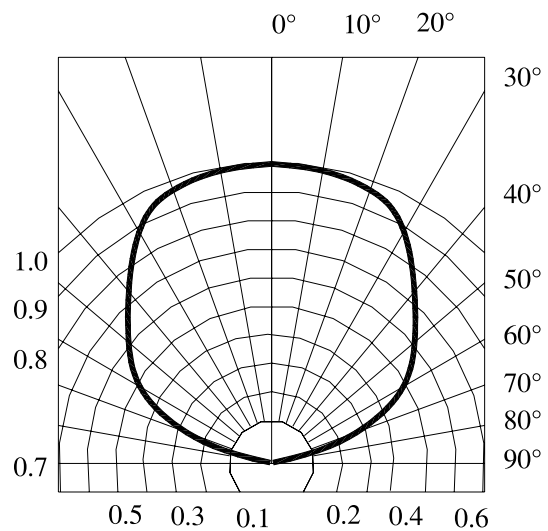
Forward Current VS. Applied Voltage



Forward Current VS. Luminous Intensity



Ambient Temperature VS. Forward Current



Radiation Diagram



3.2mm × 2.8mm 0.5W SMD Type



Recommended Storage Environment:

- Temperature: 5°C to 30°C (41°F to 86°F)
- Humidity: 60% RH Max.
- Use within 7 days after opening of sealed vapour/ESD barrier bags

If moisture absorbent material (silica gel) has faded away or LEDs have exceeded the storage time, baking treatment should be performed using the following conditions:

- Baking Treatment : 60 ± 5°C for 24 hours
- Fold the opened bag firmly and keep in dry environment

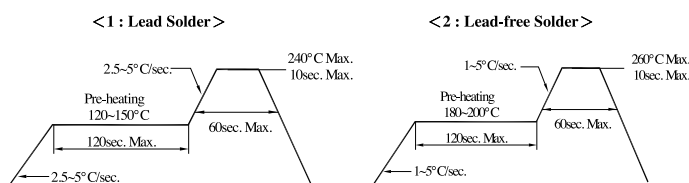
Soldering

Reflow Soldering			Hand Soldering	
	Lead Solder	Lead-free Solder		
Pre-heat	12°C ~ 150°C	180°C ~ 200°C	Temperature	350°C Max.
Pre-heat Time	120sec. max.	120sec. max	Soldering Time	3sec. Max (one time only)
Peak Temperature	240°C max.	260°C max.		
Soldering Time	10sec max.	10sec. max		
Condition	Refer to Temperature Profile 1	Refer to Temperature Profile 2		

*After reflow soldering rapid cooling should be avoided.

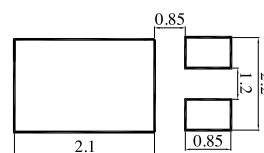
Temperature-profile (surface of circuit board)

Use the conditions shown under figure.



Recommended Soldering Pad Design:

Use the conditions shown under figure.



Part Number Table

LED Chip		Lens Colour	Part Number
Material	Emitting Colour		
AlGaInP/Si	Hyper Red	Water Clear	703-1035

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