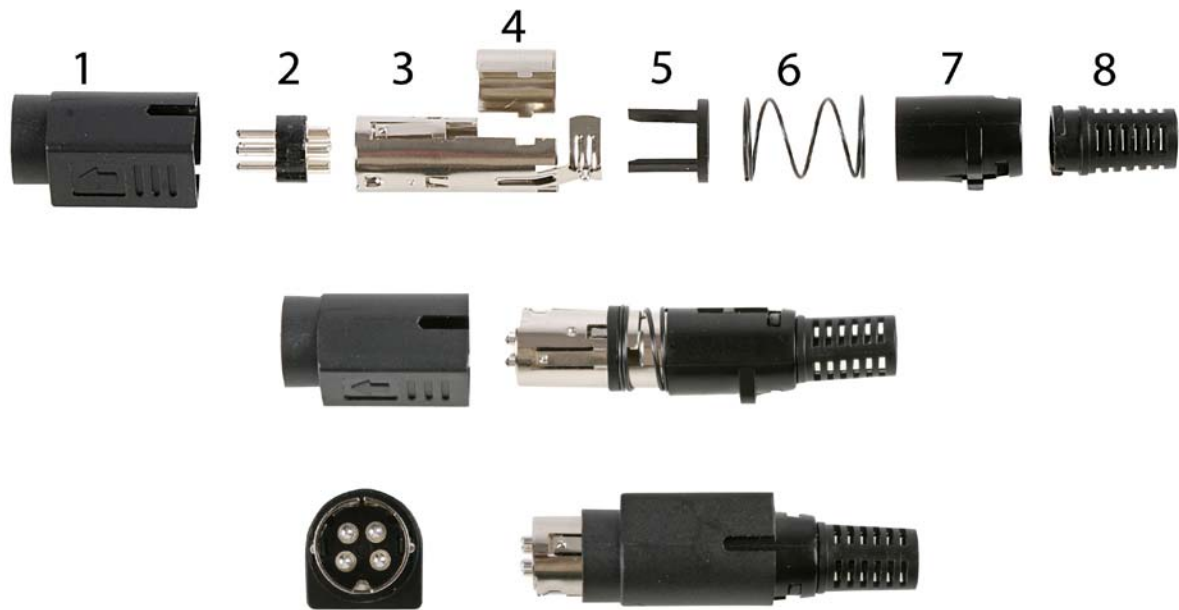


Assembly Instructions for Multicomp DC Power Connectors



Parts List

1. Main Plastic Body
2. 4-pin Contacts
3. Metal Chassis
4. Metal Chassis Cover
5. Plastic Lock Insert
6. Lock Spring
7. Rear Plastic Body
8. Cable Strain Relief

Assembly Instructions

1. Attach the cable strain relief (8) to the rear plastic body (7)
2. Feed cable through plastic body (7), lock spring (6) and lock insert (5)
3. Solder the 4-pin contacts (2) to the cable and insert into metal chassis (3) making sure the notch and the sides on the 4-pin contacts (2) match the finished image
4. Clamp the cable and slide the plastic lock collar (5) over and into the metal chassis (3)
5. Clip the metal chassis cover (4) over the metal chassis (3)
6. Slide over the lock spring (6) over the metal chassis (3) and push the rear plastic body (7) over the metal chassis (3) until it clicks into position. At this stage the lock spring (6) should sit between lock insert (5) and rear plastic body (7).
7. Insert the whole assembly into the main plastic body (1). The assembly only goes in 1 way and should have a spring release effect if assembled correctly.