Navigation Switch Multidirectional





Specifications:

Mechanical:

 $\begin{array}{lll} \text{Operating Force: Side} & : 180 \pm 60 \text{gf} \\ \text{Centre} & : 320 + 80 / -60 \text{gf} \\ \text{Stroke} & : 0.25 \pm 0.15 \text{mm} \\ \text{Operating Temperature Range} & : -20 ^{\circ}\text{C to } +70 ^{\circ}\text{C} \\ \text{Storage Temperature Range} & : -40 ^{\circ}\text{C to } +85 ^{\circ}\text{C} \\ \text{Terminal Type} & : Surface Mount} \\ \text{Switch Terminals} & : PCB, Solder \\ \end{array}$

No. of Directions : 5
External Depth : 9.8mm
External Width : 9.8mm
Height : 1.3mm
No. of Ways : 3

Electrical:

Electrical Life : 200,000 cycles Rating : 50mA, 12V DC

Maximum Contact Resistance : $100m\Omega$

 $\begin{array}{ll} \mbox{Minimum Insulation Resistance} & : 100 \mbox{M} \mbox{ at 500V DC} \\ \mbox{Dielectric Strength} & : 250 \mbox{V AC/1minute} \\ \mbox{Contact Arrangement} & : 1 \mbox{ pole 1 throw} \end{array}$

Material:

Contact Configuration

Base : High-temperature thermoplastic

: SPST

Cover : Nickel silver

Stem : High-temperature thermoplastic

Colour : Black

Contact disc : Stainless with silver cladding
Terminal : Brass with silver plated

Tape : PTFE

Soldering Process:

Hand Soldering : Use a soldering iron of 30 watts, controlled at 350°C approximately maximum 5

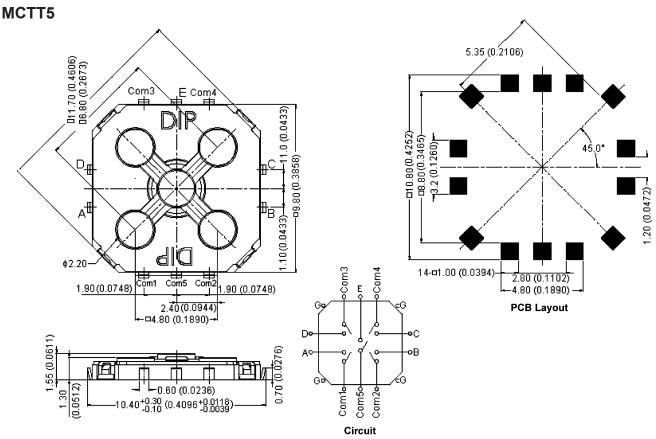
seconds

Reflow Soldering : When applying reflow soldering, the peak temperature or the reflow oven should be

set at 260°C maximum

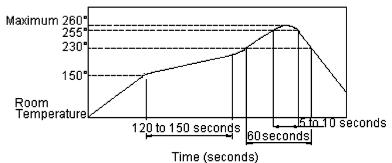
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Dimensions: Millimetres (Inches)

Reflow Temperature Profile:



Part Number Table

Description	Part Number
Navigation Switch, 5Way, Micro SMD	MCTT5-V

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