



**SAFETY DATA SHEET**  
**Permabond A136**

**SECTION 1: IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY/UNDERTAKING**

**1.1. Product identifier**

Product name Permabond A136

**1.2. Relevant identified uses of the substance or mixture and uses advised against**

Identified uses Adhesive. Sealant.

**1.3. Details of the supplier of the safety data sheet**

Supplier Permabond Engineering Adhesives Ltd.  
Wessex Way  
Colden Common  
Winchester  
Hampshire. SO21 1WP  
United Kingdom  
Tel: +44 (0)1962 711 661  
Fax: +44 (0)1962 711 662  
info.europe@permabond.com

**1.4. Emergency telephone number**

UK +44 (0)1962 711 661 USA 0800 640 7599 Asia +86 (0)21 5773 4913

**SECTION 2: HAZARDS IDENTIFICATION**

**2.1. Classification of the substance or mixture**

Classification (1999/45/EEC) Xi;R36/37/38.

**2.2. Label elements**

Labelling



Irritant

Risk Phrases

R36/37/38

Irritating to eyes, respiratory system and skin.

Safety Phrases

S24/25

Avoid contact with skin and eyes.

S26

In case of contact with eyes, rinse immediately with plenty of water and seek medical advice.

S37

Wear suitable gloves.

**2.3. Other hazards**

None under normal conditions.

**SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS**

**3.2. Mixtures**

CUMENE HYDROPEROXIDE	1-5%
CAS-No.: 80-15-9	EC No.: 201-254-7

## Permabond A136

Classification (EC 1272/2008) Org. Perox. E - H242 Acute Tox. 4 - H302 Acute Tox. 4 - H312 Acute Tox. 3 - H331 Skin Corr. 1B - H314 STOT SE 3 - H335 STOT RE 2 - H373 Aquatic Chronic 2 - H411	Classification (67/548/EEC) O;R7 T;R23 C;R34 Xn;R21/22,R48/20/22 N;R51/53
--	--

### METHACRYLIC ACID

1-5%

CAS-No.: 79-41-4

EC No.: 201-204-4

Classification (EC 1272/2008) Acute Tox. 4 - H302 Acute Tox. 4 - H312 Skin Corr. 1A - H314 STOT SE 3 - H335	Classification (67/548/EEC) C;R35 Xn;R21/22
---	---

The Full Text for all R-Phrases and Hazard Statements are Displayed in Section 16.

## SECTION 4: FIRST AID MEASURES

### 4.1. Description of first aid measures

#### **Inhalation**

Move the exposed person to fresh air. Get medical attention if any discomfort continues.

#### **Ingestion**

Rinse mouth thoroughly. Drink plenty of water. Do not induce vomiting. Get medical attention.

#### **Skin contact**

Wash skin with soap and water. If symptoms develop, obtain medical attention

#### **Eye contact**

Make sure to remove any contact lenses from the eyes before rinsing. Promptly wash eyes with plenty of water while lifting the eye lids. Continue to rinse for at least 15 minutes. Get medical attention if any discomfort continues.

### 4.2. Most important symptoms and effects, both acute and delayed

#### **Skin contact**

Prolonged skin contact may cause redness and irritation.

#### **Eye contact**

Irritating and may cause redness and pain.

### 4.3. Indication of any immediate medical attention and special treatment needed

No specific first aid measures noted. Treat Symptomatically.

## SECTION 5: FIREFIGHTING MEASURES

### 5.1. Extinguishing media

#### **Extinguishing media**

Foam, carbon dioxide or dry powder.

#### **Unsuitable extinguishing media**

Water.

### 5.2. Special hazards arising from the substance or mixture

#### **Hazardous combustion products**

Burning produces irritating, toxic and obnoxious fumes. Carbon monoxide, carbon dioxide, and unknown hydrocarbons.

### 5.3. Advice for firefighters

#### **Protective equipment for fire-fighters**

Self contained breathing apparatus and full protective clothing must be worn in case of fire.

## SECTION 6: ACCIDENTAL RELEASE MEASURES

### 6.1. Personal precautions, protective equipment and emergency procedures

Wear protective clothing as described in Section 8 of this safety data sheet.

# Permabond A136

## 6.2. Environmental precautions

Not relevant considering the small amounts used.

## 6.3. Methods and material for containment and cleaning up

Absorb with sand or other inert absorbent. Transfer to a container for disposal.

## 6.4. Reference to other sections

For personal protection, see section 8. For waste disposal, see section 13.

## SECTION 7: HANDLING AND STORAGE

### 7.1. Precautions for safe handling

Avoid contact with skin and eyes. Avoid eating, drinking and smoking when using the product.

### 7.2. Conditions for safe storage, including any incompatibilities

Store in closed original container at temperatures between 5°C and 25°C. Never return unused material to storage receptacle.

### 7.3. Specific end use(s)

This product is not recommended for use in joints which will be in contact with either pure oxygen or steam.

#### Usage Description

Adhesive. Sealant.

## SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

### 8.1. Control parameters

Name	STD	TWA - 8 Hrs		STEL - 15 Min		Notes
METHACRYLIC ACID	WEL	20 ppm	72 mg/m <sup>3</sup>	40 ppm	143 mg/m <sup>3</sup>	

WEL = Workplace Exposure Limit.

### 8.2. Exposure controls

#### Protective equipment



#### Engineering measures

Normal (mechanical) room ventilation should be adequate for small volumes. For higher volume activities, or if needed for worker comfort, local mechanical exhaust should be provided.

#### Respiratory equipment

Not normally required.

#### Hand protection

Nitrile rubber or Viton™ gloves are recommended. Cotton or other absorbent gloves should not be worn. Gloves should conform to EN 374.

#### Eye protection

Use approved safety goggles or face shield. Personal eye protection should conform to EN 166

#### Other Protection

Uniforms, coveralls, or a lab coat should be worn

#### Hygiene measures

Wash hands at the end of each work shift and before eating, smoking and using the toilet. When using do not eat, drink or smoke.

## SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

### 9.1. Information on basic physical and chemical properties

Appearance	Liquid
Colour	Red.
Odour	Acrylic
Solubility	Not soluble in water. Miscible with: Acetone
Initial boiling point and boiling range	Not applicable.

# Permabond A136

## Melting point (°C)

Not available.

**Relative density** 1.1

## Vapour density (air=1)

Not available.

## Vapour pressure

Not available.

## Evaporation rate

Not available.

## pH-Value, Conc. Solution

Not relevant

**Viscosity** ~75000 mPa.s

Thixotropic

## Decomposition temperature (°C)

Not available.

## Odour Threshold, Lower

Not available.

**Flash point** >100

## Auto Ignition Temperature (°C)

Not available.

## Flammability Limit - Lower(%)

Not available.

## Flammability Limit - Upper(%)

Not available.

## Oxidising properties

Not available.

## 9.2. Other information

## SECTION 10: STABILITY AND REACTIVITY

### 10.1. Reactivity

Reaction with: Strong oxidising agents.

### 10.2. Chemical stability

Stable under normal temperature conditions.

### 10.3. Possibility of hazardous reactions

No specific reactivity hazards associated with this product.

### 10.4. Conditions to avoid

Avoid the absence of air, and metal contamination.

### 10.5. Incompatible materials

#### Materials To Avoid

Metals and their salts, Reducing agents, Oxidizers, Free radical initiators.

### 10.6. Hazardous decomposition products

Thermal decomposition could produce carbon monoxide, carbon dioxide, and unidentified organic compounds.

## SECTION 11: TOXICOLOGICAL INFORMATION

### 11.1. Information on toxicological effects

#### Toxicological information

The toxicological properties of this product have not been fully evaluated. Use of good industrial hygiene practices is required. Avoid direct contact with skin or eyes. Do not ingest or inhale.

#### Aspiration hazard:

None under normal conditions.

#### Inhalation

In high concentrations, vapours may irritate throat and respiratory system and cause coughing.

**Skin contact**

Irritating to skin.

**Eye contact**

Irritating to eyes.

**SECTION 12: ECOLOGICAL INFORMATION**

**Ecotoxicity**

Not regarded as dangerous for the environment.

**12.1. Toxicity**

**12.2. Persistence and degradability**

No data available.

**12.3. Bioaccumulative potential**

**Bioaccumulative potential**

No data available on bioaccumulation.

**12.4. Mobility in soil**

**Mobility:**

No data available. The product is insoluble in water.

**12.5. Results of PBT and vPvB assessment**

Not Classified as PBT/vPvB by current EU criteria.

**12.6. Other adverse effects**

None known.

**SECTION 13: DISPOSAL CONSIDERATIONS**

**General information**

Waste disposal should be in accordance with existing Community, National and local regulations Empty containers may contain product residue; follow SDS and label warnings even after they have been emptied.

**13.1. Waste treatment methods**

Do not empty into drains, dispose of this material and its container at hazardous or special waste collection point.

**Waste Class**

08 04 09\* waste adhesives and sealants containing organic solvents or other dangerous substances

**SECTION 14: TRANSPORT INFORMATION**

**General**

The product is not classified as dangerous for carriage.

**14.1. UN number**

Not applicable.

**14.2. UN proper shipping name**

Not applicable.

**14.3. Transport hazard class(es)**

Not applicable.

**14.4. Packing group**

Not applicable.

**14.5. Environmental hazards**

**Environmentally Hazardous Substance/Marine Pollutant**

No.

**14.6. Special precautions for user**

Not applicable.

**14.7. Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code**

Not applicable.

**SECTION 15: REGULATORY INFORMATION**

**15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture**

**Statutory Instruments**

The Chemicals (Hazard Information and Packaging for Supply) Regulations 2009 (S.I 2009 No. 716).

**Approved Code Of Practice**

Classification and Labelling of Substances and Preparations Dangerous for Supply. Safety Data Sheets for Substances and Preparations.

**Guidance Notes**

Workplace Exposure Limits EH40. CHIP for everyone HSG(108).

**EU Legislation**

Regulation (EC) No 1272/2008 of the European Parliament and of the Council of 16 December 2008 on classification, labelling and packaging of substances and mixtures, amending and repealing Directives 67/548/EEC and 1999/45/EC, and amending Regulation (EC) No 1907/2006 with amendments.

**15.2. Chemical Safety Assessment**

No chemical safety assessment has been carried out.

**SECTION 16: OTHER INFORMATION**

<b>Revision Date</b>	02/10/2012
<b>Revision</b>	1
<b>Risk Phrases In Full</b>	
R34	Causes burns.
R35	Causes severe burns.
R21/22	Harmful in contact with skin and if swallowed.
R48/20/22	Harmful: danger of serious damage to health by prolonged exposure through inhalation and if swallowed.
R36/37/38	Irritating to eyes, respiratory system and skin.
R37	Irritating to respiratory system.
R7	May cause fire.
R23	Toxic by inhalation.
R51/53	Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.
<b>Hazard Statements In Full</b>	
H242	Heating may cause a fire.
H302	Harmful if swallowed.
H312	Harmful in contact with skin.
H314	Causes severe skin burns and eye damage.
H315	Causes skin irritation.
H319	Causes serious eye irritation.
H331	Toxic if inhaled.
H335	May cause respiratory irritation.
H373	May cause damage to organs <<Organs>> through prolonged or repeated exposure.
H411	Toxic to aquatic life with long lasting effects.