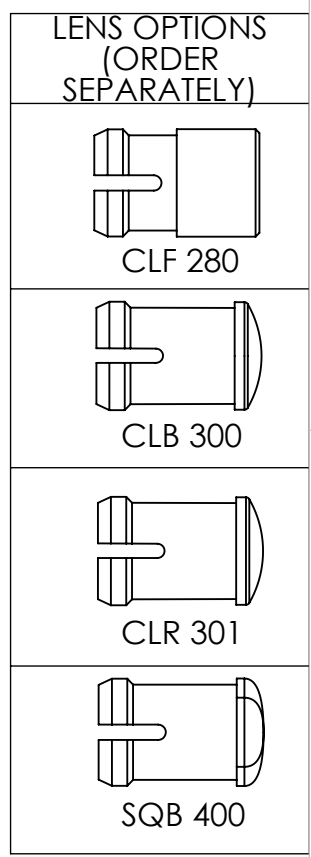
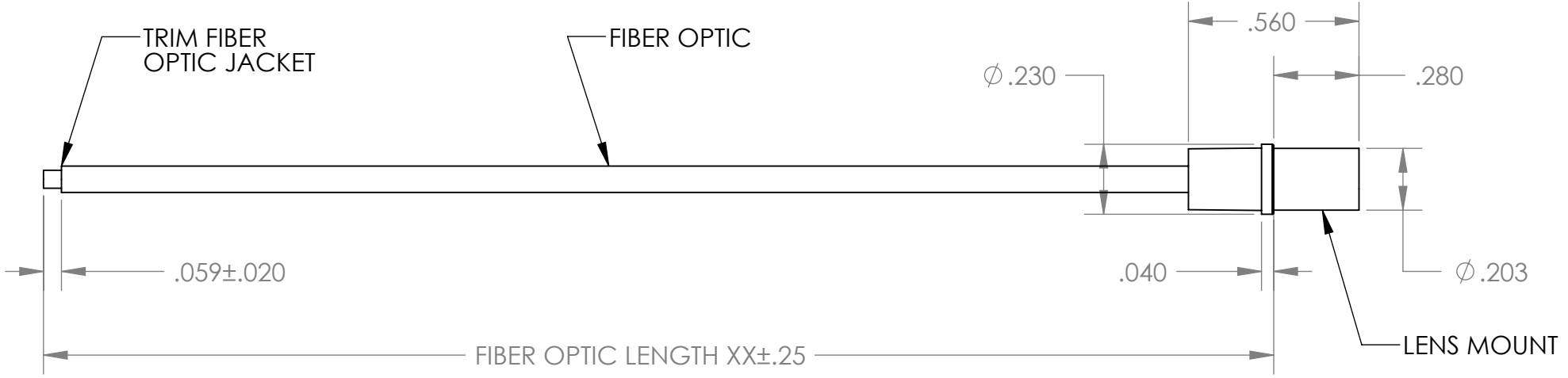
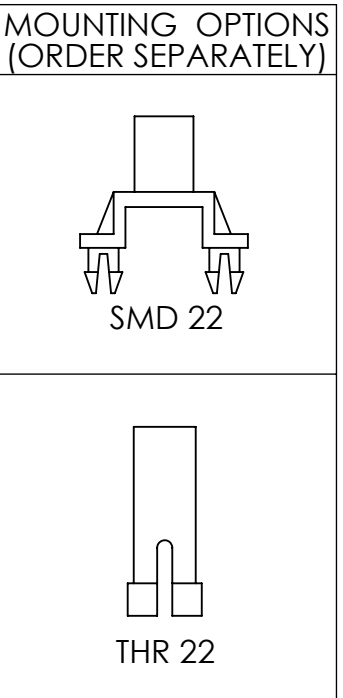


- NOTES
1. ROHS COMPLIANT
  2. MATERIALS:  
 FIBER OPTIC: 1.5MM DIA OPTICAL CORE , 2.2MM DIA POLYETHYLENE CABLE JACKET  
 LENS MOUNT: OPTICAL GRADE ACRYLIC  
  
 LED MOUNTS: NYLON 66, UL RATING 94-V2  
 LENS: POLYCARBONATE UL RATING 94-V2  
 LENS SPACER: POLYPROPYLENE
  3. OPTICAL CORE ENDS POLISHED TO 10 MICRONS.
  4. PANEL MOUNTING HOLE .250" ON 3/8" CENTERS
  5. PANEL THICKNESS FOR CLF 280: 1/16" TO 1/8"; CLB 300, CLR 301 AND SQB 400: 1/32" TO 1/4".
  6. FOR PANELS LESS THAN 3/16" USE SPC 125 SPACER
  7. FOR ADDED SECURITY USE RNG 268.
  8. FOR BEST RESULTS USE ONLY NARROW VIEWING ANGLE NON-DIFFUSED LEDS WITH OUTPUT POWER GREATER THAN 100mcd.
  9. U.S. AND FOREIGN PATENS ISSUED.

LIGHT PIPE ASSEMBLY ORDERING CODE (EXAMPLE): **FLX 02**

REVISIONS					
ZONE	ECN #	REV.	DESCRIPTION	DATE	INITIALS
		001	INITIAL RELEASE	7-8-09	SMU

LENGTH	
LENGTH CODE	ACTUAL LENGTH
02	2.0"
04	4.0"
06	6.0"
08	8.0"
12	12.0"
CUSTOM LENGTHS AVAILABLE	



UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		INITIALS	DATE
ANGLES	DECIMALS		
±03'	.X ±.030	DRAWN	SMU 7-8-09
FINISH	.XX ±.015	CHECKED	AZ 7-14-09
63	.XXX ±.004	ENG APPR.	DPZ 7-14-09
✓ BREAK ALL CORNERS AND SHARP EDGES .030 MAX		PURCH.	
THIRD ANGLE PROJECTION		Q.A.	
PROPRIETARY AND CONFIDENTIAL		MFG APPR.	
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		FOR:	SEE NOTES

**Visual Communications Company**  
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 San Marcos, CA 92069 USA

DWG. NO. **FLX XX**

SIZE **B** TITLE: FLEXFIRE (TM) FLEXIBLE LIGHTPIPE ASSY REV: **001**

SCALE: 1:1 WEIGHT: LBS SHEET 1 OF 1