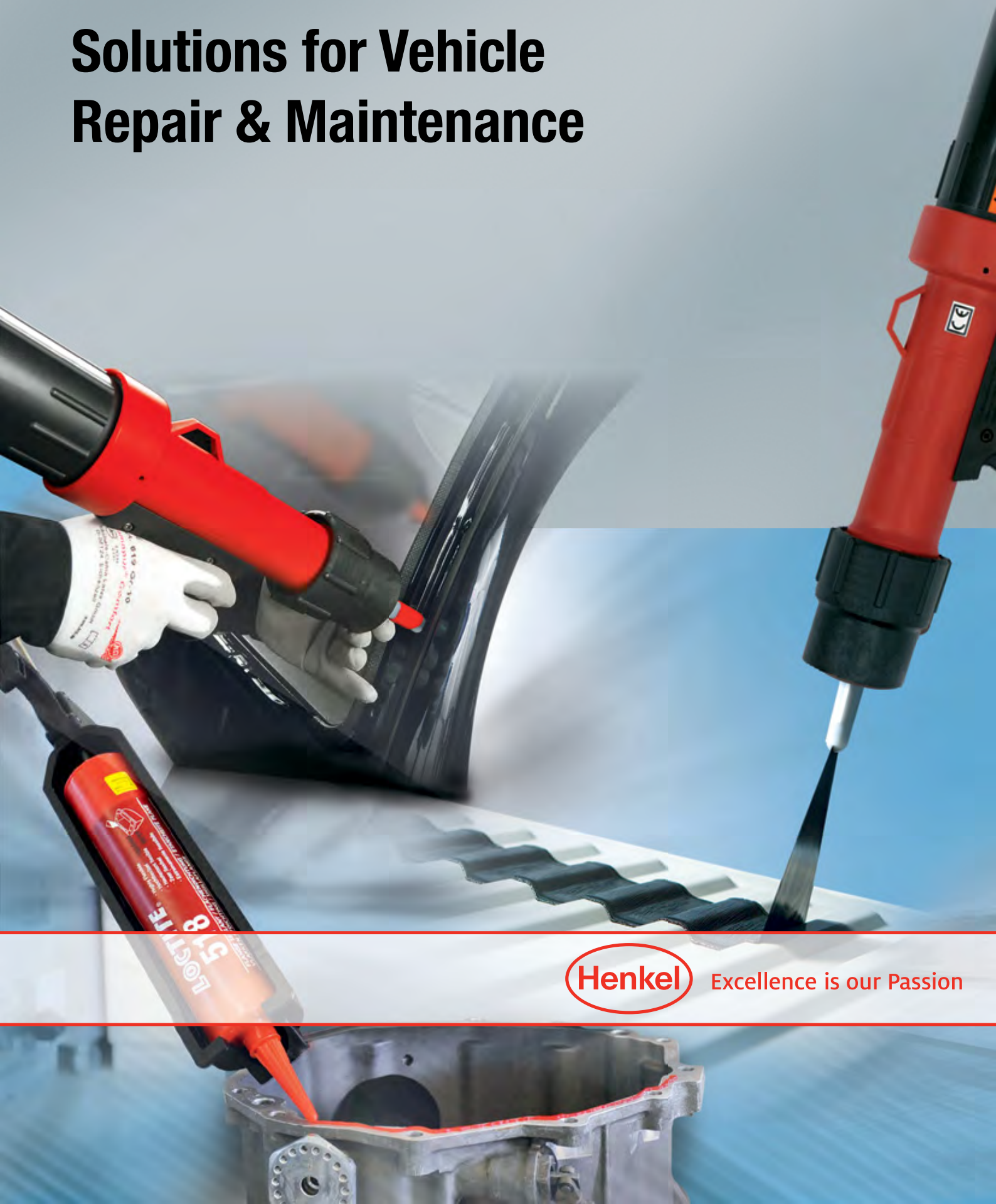


LOCTITE[®]

Teroson

Solutions for Vehicle Repair & Maintenance



Henkel

Excellence is our Passion

Introduction

Henkel Solutions for Vehicle Repairs

The objective of this solution guide is to facilitate your search of the right Loctite® and Teroson products for your specific maintenance and repair problems for all types of vehicles. Those are the same products used by the major automotive manufacturers and on race cars all around the world.

From vehicle production to repair and maintenance:



The Henkel portfolio covers all automotive maintenance and repair needs:



Mechanical Repair



Body Repair



Direct Glazing



Seam Sealing



Corrosion Protection

In its strive for increased customer satisfaction, Henkel goes far beyond than simply offering products. It offers added value with each product it sells. Henkel is a partner who understands your business and your products, who develops new production techniques and optimizes your processes.

A partner who can make a real contribution to long-lasting value creation for you:

Make use of our unique **partnership**. In addition to advanced support and trainings you will benefit from the most extensive **technology** portfolio and worldwide proven **brands** which meet the specific challenges of your industry. Wherever you are.

Innovation: Driving the Future

High Technology and Sustainable Solutions to Modern Challenges in Vehicle Repair



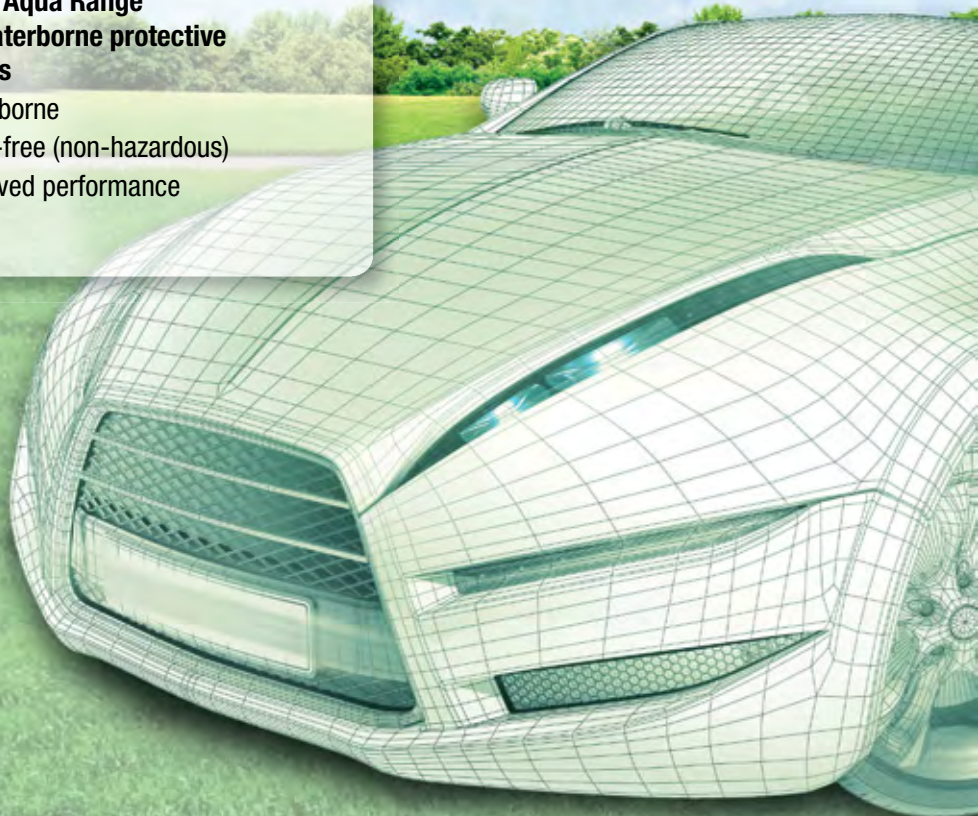
Seam Sealant System
Terostat 9120 SF
Terostat 9320 SF 6 in 1

- Replication of all OEM sealing beads
- Super fast curing time



Terotex Aqua Range
New waterborne protective coatings

- Waterborne
- Label-free (non-hazardous)
- Improved performance





Direct Glazing
Terostat 8597 HMLC
Resists to the Euro NCAP Crash Test

- Cold applied with any dispensing tool
- Drive-away time: 4 hrs Euro NCAP / 1 hr FMVSS



Loctite® 243 / Loctite® 263

- Oil-tolerant
- High temperature
- Multi substrates



Instant Gasket

- Instant seal gasket for all flange material
- Easy to use
- Non-corrosive

Mechanical and Body Repair solutions for all vehicles



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Mechanical Repair

Engine, Gearbox and Shaft – Product Applications

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**Loctite® 5699 Grey Maxx
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Water Pump and Thermostat Housing Gasket

**Loctite® 587 Blue Maxx
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**Loctite® 577
Thread Sealant**
Water Temperature Sensor
Unit Gasket

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**Loctite® 5699 Grey Maxx
Silicone**
Water Pump Gasket

**Loctite® 5910 Black Maxx
Silicone**
Timing Chain Cover Gasket

**Loctite® 5910 Black Maxx
Silicone**
Oil Pan Gasket

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**Loctite® 5920 Copper Maxx
Silicone**
Reinforcement of Head Gasket

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**Loctite® 5920 Copper Maxx
Silicone**
Reinforcement of Exhaust
Manifold Gasket

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**Loctite® 243 or
Loctite® 248 Stick**
Oil Pan Bolts

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Loctite® 248 Stick or Loctite® 243
Timing Chain Cover Bolts

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Loctite® 248 Stick or Loctite® 243
Transmission Fluid Pan Bolts

Here are some examples of the wide range of Loctite® product applications for automobile repairs. Most of these applications would also apply to heavy-duty vehicle or motorcycle repairs. Find additional information on our website: www.loctite.com

Gasketing
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Loctite® 5910 Black Maxx
Silicone
Valve Cover Gasket

Cleaning
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Clean components with Loctite® 7070 ODC
Free Cleaner & Degreaser prior to using
Loctite® adhesives / sealants

Threadlocking
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Loctite® 268 Stick or Loctite® 263
Exhaust Manifold Bolts

Gasketing
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Loctite® 5910 Black Maxx
Silicone
Rear Differential Gasket

Retaining
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Loctite® 641 Bearing Mount

Gasketing
Page 19

Loctite® 5910 Black Maxx
Silicone
Transmission Fluid Pan Gasket

Threadlocking
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Loctite® 248 Stick or Loctite® 243
Rear Differential Housing Bolts

Threadlocking

Loctite® Threadlockers

- Invented by Loctite® to lock and seal threaded fasteners
- Specified by Automotive OEMs
- Work by filling the spaces between threads
- Provide a secure, one-piece assembly that will not loosen under stress

Loctite® 222



Loctite® 243



Description	Purple liquid	Blue liquid
Strength	Low	Medium
Thread size	Up to M36	Up to M36
Service temperature range	-55°C to 150°C	-55 to 180°C
Recommended Primer	7471	7471

Practical Hints:

- Clean parts with Loctite® 7070 ODC Free Cleaner and Degreaser before applying the adhesive
- If the threadlocker will be applied on inactive metal surfaces or below 5°C, pre-treat with Loctite® 7471 or 7649 (Activator)
- If the parts were in contact with aqueous washing solutions or cutting fluids which leave a protective layer on the surface, wash with hot water before use

Loctite® 222

Low Strength Threadlocker

- Ideal for low-strength threadlocking of adjusting screws, countersunk head screws and set screws
- Good on low strength metals which could break during disassembly, e.g. aluminium or brass

Applications:

Carburetors; headlamps; throttle body assembly screws; choke assembly screws; mixture adjustment screws; idle control screws; body lock screws.

Pack size	Part - IDH No.
Bottle 10ml	19370 - 469052
Bottle 50ml	22250 - 231499

Loctite® 243

Medium Strength Threadlocker

- Locks and seals bolts, nuts and studs to prevent loosening from shock, thermal cycling and vibration
- Seals against leakage
- Allows disassembly with normal tools
- OEM specified

Applications:

Crown wheel bolts, crankshaft nuts and threaded fasteners on covers, oil drain plugs for the cover of the valves shaft, water pumps, where disassembly is necessary.

Pack size	Part - IDH No.
Bottle 10ml	44088 - 1311374
Bottle 50ml	44092 - 1311321

Loctite® 248



Loctite® 263



Loctite® 268



Loctite® 290



Blue semi solid stick	Red liquid	Red semi solid stick	Green liquid
Medium	High	High	Medium High
Up to M20	Up to M36	Up to M20	Up to M12
-55°C to 150°C	-55°C to 180°C	-55°C to 150°C	-55°C to 150°C
7649	7471	7471	7649

Loctite® 248 Stick Medium Strength Threadlocker

- Non-liquid, semi solid medium strength threadlocker to prevent fastener loosening by vibration, shock and thermal cycling
- Seals joints
- Overhead assembly

Applications:

Where disassembly is required – machine tools and presses, pumps and compressors, mounting bolts, gear boxes.

Loctite® 263 High Strength Threadlocker

- For permanent locking of assemblies which may become loose
- Seal fasteners
- Particularly suited for heavy duty applications
- OEM specified

Applications:

Camshaft sprocket bolts, press fit filler tubes, shock absorber bolts, ring gear bolts, crankshaft journal bolts and transmission shaft threads.

Loctite® 268 Stick High Strength Threadlocker

- Non-liquid, semi solid high strength threadlocker to prevent fastener loosening by vibration, shock and thermal cycling
- Recommended for heavy-duty applications where permanent locking and sealing is required
- Over head assembly

Applications:

Where disassembly is not required – heavy equipment, machine tools and presses, pumps and compressors, mounting bolts, gear boxes.

Loctite® 290 Medium to High Strength Threadlocker

- Special low viscosity grade for post assembly applications
- Ideal for instrument screws, electrical switchgear threads and set screws
- Wick-in by capillary action

Applications:

Bolts on alternators and distributor clamps, carburettor adjustment screws and hairline cracks. Relay adjustment screws and all adjustment screws that need locking.

Pack size	Part - IDH No.
Stick blister carded 19g	933728 - 933728

Pack size	Part - IDH No.
Bottle 10ml	44280 - 1374240
Bottle 50ml	44130 - 1331618

Pack size	Part - IDH No.
Stick blister carded 19g	37775B - 933730

Pack size	Part - IDH No.
Bottle 10ml	45075 - 1495667
Bottle 50ml	45076 - 1496855

Thread Sealing

Loctite® Thread Sealants

- Provide an instant, low pressure seal for metal pipes and fittings
- Will not creep, shrink or block systems by shredding

Loctite® 542



Loctite® 561



Description	Brown liquid	White semi solid stick
Strength	Up to 25mm	Up to 25mm
Thread size	Medium	Low
Temperature resistance	-55°C to 150°C	-55°C to 150°C
Recommended Primer	7471	7649

Practical Hints:

- All parts must be clean & dry before sealing – use Loctite® 7070 ODC Free Cleaner and Degreaser
- If the thread sealant will be applied on inactive metal surfaces or below 5°C, pre-treat with Loctite® 7471 or 7649 (Activator)
- If the parts have been in contact with washes or cutting fluids containing nitrites, wash parts with hot water

Loctite® 542 Thread Sealant

- Locking and Sealing of metal pipes and fittings
- Reduced migration
- Compatible with hydraulic fluids
- Prevent hydraulic circuits from fouling

Applications:

Ideal for threaded fittings as used in hydraulic and pneumatic installations.

Pack sizes	Part - IDH No.
Bottle 10ml	25344 - 470771
Bottle 50ml	54294 - 1560050

Loctite® 561 Pipe Sealant Stick

- Semi solid stick formula offers added convenience and portability
- Fast, reliable curing
- High pressure sealing at operating temperatures up to +150°C
- Instant seal to 100 psi

Applications:

Stainless steel fittings, oil and coolant lines, fuel fittings, rear axle fill plug, intake manifold switches, head bolts into through holes.

Pack sizes	Part - IDH No.
Stick blister carded 19g	943428 - 943428

Loctite® 567



Loctite® 569



Loctite® 577



White paste	Brown liquid	Yellow paste
Up to 76mm	Up to 19mm	Up to 76mm
Low to Medium	Low to Medium	Medium to High
-55°C to 200°C	-55°C to 150°C	-55°C to 150°C
7649	7471	7471

Loctite® 567 PST Master Pipe Sealant

- Prevents galling, leakage and loosening due to vibration shock and thermal cycling
- Where slow cure is required to prolong time frame for adjusting valves and fittings
- High pressure sealing at operating temperatures up to +200°C
- AGA approval 3207 1050 Kpa

Applications:

Instant sealing grade containing PTFE for use on metal fittings, including stainless steel, brass and aluminium.

Loctite® 569 Hydraulic / Pneumatic Sealant

- Special grade for sealing and locking fittings on hydraulic, pneumatic and fuel systems
- Contains no particles to foul valves and other fine orifices
- Excellent resistance to fuels, hydraulic fluids, and workshop chemicals
- Compatible with hydraulic fluids
- Prevent hydraulic circuits from fouling
- AGA approval 3375 1050 Kpa

Applications:

Recommended for fine threaded fittings as used in hydraulic and pneumatic applications.

Loctite® 577 High Pressure Pipe Sealant

- Prevents galling, leakage and loosening due to vibration shock and thermal cycling
- Fast, reliable curing
- High pressure sealing at operating temperatures up to +150°C
- OEM specified
- Potable water approval A/S 4020
- AGA approval 4787 2600 Kpa

Applications:

Ideal for all coarse metal threads and suitable for applications at low temperatures requiring fast cure. Suits parallel as well as tapered fittings.

Pack sizes	Part - IDH No.
Tube 6ml	56707 - 234451
Tube 50ml	33540 - 266308

Pack sizes	Part - IDH No.
Tube 50ml	56950 - 234473

Pack sizes	Part - IDH No.
Tube 50ml	19259 - 229930

Mechanical Repair

Retaining

Loctite® Retaining Compounds

- Bond non-threaded, cylindrical metal assemblies

Loctite® 609



Loctite® 620



Description	Green liquid	Green liquid
Gap size	Up to 0.2mm	Up to 0.25mm
Strength	Medium to High	High
Temperature resistance	-55°C to 150°C	-55°C to 230°C
Recommended Primer	7649	7471

Practical Hints:

- All parts must be clean & dry before sealing – use Loctite® 7070 ODC Free Cleaner and Degreaser
- If the retaining compound will be applied on inactive metal surfaces or 5°C, pre-treat with Loctite® 7471 or 7649 (Activator)
- If the parts have been in contact with washes or cutting fluids containing nitrites, wash parts with hot water

Loctite® 609 Shaft Fit Retaining Compound

- Excellent load transmission and chemical resistance
- Prevents fretting corrosion

Applications:

Used to bond rotors to shafts, secure bushings and sleeves, and augment press fits.

Loctite® 620 High Strength High Temperature Retaining Compound

- Bonding of cylindrical fitting parts
- Suitable for applications where temperature resistance up to 230°C is required

Applications:

Typically used for high temperature retaining of parts with a clearance of interface fit, eg retaining bushes, bearings, seals, fans and liners.

Pack sizes	Part - IDH No.
Bottle 10ml	19377 - 464829
Bottle 50ml	30015 - 234551

Pack sizes	Part - IDH No.
Bottle 50ml	62050 - 234776

Loctite® 641



Loctite® 660



Loctite® 680



Yellow liquid	Silver	Green
Up to 0.2mm	Up to 0.5mm	Up to 0.2mm
Low	High	High
-55°C to 150°C	-55°C to 150°C	-55°C to 150°C
7649	7471	7471

Loctite® 641 Bearing Mount

- Controlled strength ideal for cylindrical parts that require disassembly
- Prevents unwanted movement and fretting corrosion

Applications:

Used in slip, press or shrink fits, mounting bearings, bushes, sleeves, seals, valve guides, woodruff keys and liner assemblies.

Loctite® 660 Quick Metal Press Fit Repair

- Especially suited for filling large gaps
- Ideal for restoring worn fits of parallel keys, splines and tapers
- OEM specified

Applications:

Filling gaps between worn metal parts, e.g. shafts housings, keys, bearings, bushes and on drive train components, e.g. camshaft drives, clutches, flywheels and crankshafts.

Loctite® 680 High Strength Retaining Compound

- High load transmitting grade for permanent assemblies
- May require heat to dismantle
- Excellent chemical resistance

Applications:

Replaces set screws, clamp rings and snap rings. Used for wheel bearings, idler shaft, and press fit bearings.

Pack sizes	Part - IDH No.
Bottle 10ml	45078 - 1496887
Bottle 50ml	45079 - 1496859

Pack sizes	Part - IDH No.
Tube 6ml	66010A - 473167
Tube 50ml	66040 - 473166

Pack sizes	Part - IDH No.
Bottle 50ml	68050 - 234950

Gasketing

Loctite® Gasket Sealants

- Anaerobic and solvent based to be used on rigid flange assemblies
- Typically for fine mechanical machined flange surfaces on cast steel or aluminium parts
- Both flanges are made of the same material

Loctite® 510



Loctite® 515



Loctite® 518



Description	Pink liquid	Purple liquid	Red gel
Gap size	Up to 0.1mm	Up to 0.2mm	Up to 0.2mm
Water/Glycol Resistance	Excellent	Good	Good
Oil resistance	Excellent	Excellent	Excellent
Temperature resistance	-55°C to 200°C	-55°C to 150°C	-55°C to 150°C

Practical Hints:

- If there are traces of old gasket left on the parts to be sealed, clean with Loctite® 790 Chisel Gasket Remover
- All parts must be clean and dry before sealing – use Loctite® 7070 ODC Free Cleaner and Degreaser
- Anaerobic products cure between metal surfaces in the absence of air

Loctite® 510 Gasket Eliminator

- High temperature resistant flange
- High temperature and chemical resistant
- For metal flanges
- Adapts to flange surfaces
- Increases stiffness of assembled flanges
- OEM specified

Applications:

Sealing of rigid flange faces on transmissions and engine casings. For flange assemblies close to hot areas, e.g. turbo charger.

Pack sizes	Part - IDH No.
Tube 50ml	45077 - 1496856
Tube 250ml	45082 - 1496883

Loctite® 515 Master Gasket

- Seals all potential leak paths caused by surface machine marks, damage, and minor distortion
- Eliminates preformed, pre-cut, paper, rubber and cork gaskets
- Flexes with flanges that move in service

Applications:

Seals close fitting joints between rigid metal faces and flanges and will flex with minor flange movements.

Pack sizes	Part - IDH No.
Tube 6ml	51517 - 209756
Tube 50ml	51531A - 473169
Cartridge 300ml	33530 - 265605

Loctite® 518 Gasket Eliminator

- Medium strength anaerobic flange gasket for metal flanges
- Non-dripping gel consistency, ideal for overhead application and vertical faces
- Seals instantly against low pressures
- OEM specified

Applications:

For sealing of rigid flange faces, e.g. water pump flanges, differential and timing covers.

Pack sizes	Part - IDH No.
Tube 6ml	51817 - 209759
Syringe 25ml	51827 - 1329465
Tube 50ml	19520 - 243271
Cartridge 300ml	51845 - 135482

Loctite® Gasket Sealant #1



Loctite® Gasket Sealant #2



Loctite® Gasket Sealant #3



Loctite® Gasket Cement #4



Reddish brown paste	Black paste	Dark reddish brown liquid	Dark brown liquid
Up to 0.25mm	Up to 0.12mm	Up to 0.12mm	Up to 0.12mm
Good	Good	Good	Good
Good	Good	Good	Good
-55°C to 204°C	-55°C to 204°C	-55°C to 204°C	-55°C to 170°C

Loctite® Gasket Sealant #1

- For sealing of rigid flanges and joints where permanent assembly is required
- Extends gasket life and prevents leaks
- Fast drying, hard setting

Applications:

Sealant for permanent assemblies, threaded connections, manifold gaskets, and coating diff cover gaskets.

Loctite® Gasket Sealant #2

- Seals against leakage
- Improves reliability and extends gasket life
- Excellent for metal to metal assemblies
- Slow drying, non-hardening

Applications:

Used where sealing is more important than adhesion for coating valve cover, sump, diff and thermostat housing gaskets.

Loctite® Gasket Sealant #3

- Seals close fitting parts, especially close tolerance flanges
- Slow drying, flexible setting
- Fuel resistant

Applications:

Recommended for close fitting machined surfaces, sealing of hoses and dressing solid gaskets.

Loctite® Gasket Cement #4

- Hard setting gasket
- Economical and suitable for most types of gasket material
- Fuel resistant

Applications:

Replaces set screws, clamp rings and snap rings. Used for wheel bearings, idler shaft, and press fit bearings.

Pack sizes Part - IDH No.

Tube 85g 30511 - 473150

Pack sizes Part - IDH No.

Tube 85g 30514 - 473139

Tube 311ml 30515 - 198819

Pack sizes Part - IDH No.

Brushtop bottle carded 50ml 3JB - 476031

Brushtop bottle 50ml 3JA - 476032

Brushtop can 473ml 30516 - 661977

Pack sizes Part - IDH No.

Brushtop bottle 50ml 4J - 476033

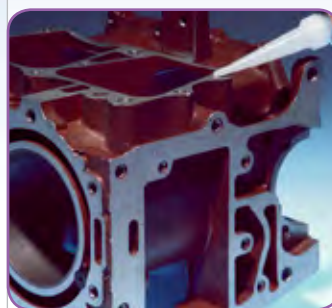
Gasketing

- Silicone products are used for flexible flange assembly
- Both flanges can be made of different metals

Loctite® Blue RTV Gasket Maker



Loctite® Hi Temp Red RTV Silicone Gasket



Loctite® 5900 Instant Gasket



Description	Blue paste	Red paste	Black paste
Gap fill	6.35mm	6mm	6.35mm
Water/Glycol Resistance	Good	Good	Good
Oil resistance	Good	Good	Excellent
Temperature resistance	-55°C to 204°C	-60°C to 315°C	-60°C to 232°C

Practical Hints:

- If there are traces of old gasket left on the parts to be sealed, clean with Loctite® 790 Chisel Gasket Remover
- All parts must be clean and dry before sealing – use Loctite® 7070 ODC Free Cleaner and Degreaser

Loctite® Blue RTV Gasket Maker

- Tough, flexible, multi purpose silicone sealant
- Ageing resistant
- No shrinkage, hardening or cracking
- For metal flanges of any size or shape
- Acetic cure

Applications:

Rocker covers, valve covers, oil pans, intake manifolds, water pumps, and thermostat housings.

Loctite® Hi Temp Red RTV Silicone Gasket

- High temperature resistance
- Ageing resistant
- No shrinkage, hardening or cracking
- Acetic cure

Applications:

Rocker covers, valve covers, timing gear covers, oil pans, intake manifolds, water pumps, thermostat housings, end seals, intake manifolds and rear axle housings.

Loctite® Instant Gasket

- Instant seal gasket that cures within minutes
- Easy to handle
- For all metal flanges
- Long term resistant
- Non corrosive, hazard label-free
- Sensor safe
- Neutral cure

Applications:

Engines, gearboxes, oil pans, chain covers, transmission housing pumps, thermostat housing, heat exchanger, protection/insulating of electrical boxes.

Pack size	Part - IDH No.
Tube 85g	34248 - 287436
Tube 300ml	34247 - 287434

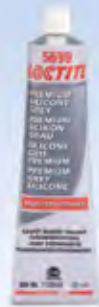
Pack size	Part - IDH No.
Tube 85g	34243 - 287421
Tube 300ml	34244 - 287425

Pack size	Part - IDH No.
Pressurised can 190ml	40479 - 899129
Cartridge 300ml	20166 - 212184

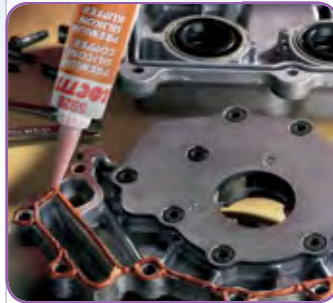
Loctite® 5910 / 598 Black Maxx Silicone



Loctite® 5699 Grey Maxx Silicone



Loctite® 5920 Copper Maxx Silicone



Loctite® 587 Blue Maxx Silicone



Metallic/Black Paste	Grey	Copper coloured paste	Metallic blue paste
6mm	6.35mm	6mm	6.35mm
Good	Good	Good	Good
Excellent	Good	Good	Excellent
-55°C to 260°C	-60°C to 200°C	-60°C to 315°C	-60°C to 260°C

Loctite® Black Maxx Silicone

- For metal flanges with permanent oil contact
- Low odour, non corrosive
- Specially suited for filling large gaps
- Sensor safe
- Neutral cure
- OEM specified

Applications:

Oil sump, valve cover, inlet manifold, timing chain cover, transmission cover and differential cover.

Loctite® Grey Maxx Silicone

- For metal flanges with permanent water / glycol contact
- Non corrosive
- Sensor safe
- Neutral cure
- OEM specified

Applications:

Water pump, thermostat, valve cover, inlet manifold, transmission pan, differential over, etc.

Loctite® Copper Maxx Silicone

- For metal flanges exposed to high temperatures and high performance engines
- Low odour, non corrosive
- Sensor safe
- Neutral cure
- OEM specified

Applications:

Turbo exhaust systems, oil sump, valve cover, inlet manifold, timing chain cover, differential cover.

Loctite® Blue Maxx Silicone

- High flexibility
- High oil and water glycol resistance
- Enhances load bearing
- Shock absorbing characteristics
- Sensor safe
- Neutral cure
- OEM specified

Applications:

General gasketing, gearbox / differential covers, water pumps, timing covers, cam covers, engine sumps, and inlet manifolds.

Pack size	Part - IDH No.
Syringe 50g	39306 - 668698
Tube 95g	39145 - 640172

Pack size	Part - IDH No.
Tube 95g	34238 - 287301
Cartridge 300ml	18581A - 473152

Pack size	Part - IDH No.
Tube 85g	34249 - 287437

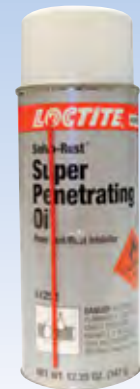
Pack size	Part - IDH No.
Tube 95g	34251 - 287442
Cartridge 300ml	24237 - 287300

Lubrication

Loctite® Freeze and Release



Loctite® Solvo-Rust Super Penetrating Oil



Description	Mineral Oil	Mineral Oil
Appearance	Amber liquid	Straw coloured liquid
Temperature Range	n.a.	n.a.

Loctite® Freeze and Release

- Releases seized and corroded parts by shock freezing (maximum chill down -43°C)
- Thermal contraction of the parts allows penetration of the lubricating ingredient
- Released parts remain lubricated and protected from corrosion

Applications:

Seized and corroded assemblies of threaded and cylindrical parts across all industries.

Loctite® Solvo-Rust Super Penetrating Oil

- Immediate penetration to break the bond of oxidized metal
- Does not contain CFC
- Will not affect painted surfaces
- Low surface tension
- Freed parts remain lubricated and protected from corrosion

Applications:

Frees rusted and seized bolts, screw fittings and general metal components.

Pack sizes	Part - IDH No.
Aerosol can 310g	FAR - 1024403

Pack sizes	Part - IDH No.
Aerosol can 368g	81252 - 473164

Loctite® Moly Dry Film



Loctite® Silicone Spray



Loctite® Silver Stick



Molybdenum-disulfide

Silicone Oil

Anti-Seize

Black film

Clear liquid

Silver stick – semi sold

-29°C to 1315°C

-30°C to 150°C

Up to 870°C

Loctite® Moly Dry Film

- High temperature
- Heavy-duty static loads
- Will not attract dirt or dust

Applications:

Used for lubricating and anti-seize on cam wear-in, brake mechanisms, cables, gear couplings.

Loctite® Silicone Spray

- Lubricates, protects and maintains metal and plastic parts
- Low viscosity
- Does not attract dirt or dust
- Release agent in moulds

Applications:

Filling gaps between worn metal parts, e.g. shafts
Lubricates guides, vehicle door locks and plastic components.

Loctite® Silver Stick

- Exclusive Anti-Seize formula in stick form
- Protects metal parts from rust, corrosion, galling and seizing
- Heavy-duty, high temperature
- Smooth texture protects fine threads

Applications:

Used to lubricate assemblies exposed to high temperatures, such as boiler, engines and turbine parts, exhaust, calliper brake and steam valve bolt threads.

Pack sizes Part - IDH No.
Aerosol can 340g 39895 - 473134

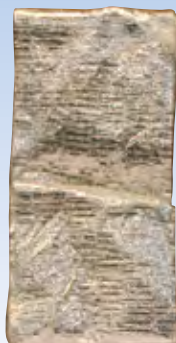
Pack sizes Part - IDH No.
Aerosol can 290g 24787 - 231009

Pack sizes Part - IDH No.
Stick blister carded 20g 944870 - 944870

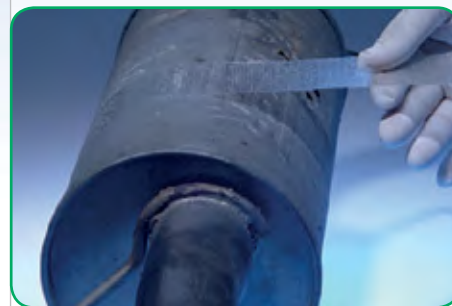
Mechanical Repair

Specialty Repair

Loctite® High Temp Repair Bandage



Loctite® Muffler & Tailpipe Bandage



Description	Heat shield, wrap around muffler and tailpipe bandage	Wrap around bandage
Base	Silicated pre-pregnated fibreglass	Epoxy impregnated fibreglass
Drying time at standard climate	n.a.	n.a.

Loctite® High Temp Repair Bandage

- Fixes holes in mufflers, tailpipes and engine pipes
- No mixing required, ready to use
- Immediate results without the need of dismantling
- Cures with exhaust heat to form a rock hard, long lasting repair

Applications:

Mufflers, tailpipes on cars, trucks, tractors and other equipment.

Loctite® Muffler & Tailpipe Bandage

- Epoxy impregnated fibreglass bandage
- Repairs cracks, holes and leaks

Applications:

Mufflers and tailpipes.

Pack sizes

Bandage blister carded 106cm

Part - IDH No.

HTB2 - 476026

Pack sizes

Bandage blister carded 125cm

Part - IDH No.

MB1 - 476017

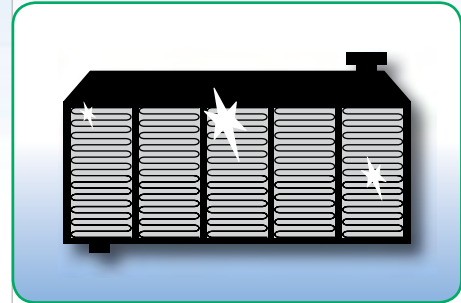
Loctite® Radiator & Petrol Tank Repair Kit



Loctite® Muffler Putty



Loctite® 15 Minute Radiator



Epoxy repair

High temp sealant

Cleaner

Epoxy resin and aluminium flakes

Alkaline paste

Acid

2 hours

24 hours

n.a.

Loctite® Radiator & Petrol Tank Repair Kit

- Seals small holes and weak seams
- Repairs leaks and holes in all types of metal radiators and fuel tanks
- No need for welding or tank removal
- Cures in 15 min but remains flexible

Applications:

Holes and seams in fuel tanks and radiators.

Loctite® Muffler Putty

- Strong adhesion to all metals
- Seals holes and leaks
- Impervious to heat, corrosion and exhaust acids
- Sets when manifold or exhaust are heated

Applications:

Damaged exhaust systems, mufflers, manifolds and catalytic converters.

Loctite® 15 Minute Radiator

- Removes rust and sludge from cooling system
- Fast acting – works in 15 minutes
- Will not harm water pump seals and rubber hoses

Applications:

All water-cooled engines on passenger vehicles, trucks and machinery.

Pack sizes Part - IDH No.
Tape blister carded 20g RPK1 - 354947

Pack sizes Part - IDH No.
Tub 200g MP2 - 476015

Pack sizes Part - IDH No.
Bottle 175g FMC1 - 354959

Mechanical Repair

Surface Preparation Cleaning

Loctite® 770 PP Primer



Loctite® 7471



Loctite® 7649



Description	Polyolefin Primer	Activator	Activator
Base	Heptane	Acetone / Isopropanol	Acetone
Drying time at standard climate	30 sec	30 – 70 sec	30 – 70 sec
On-part life	8 hrs	7 days	30 days

Loctite® 770 PP Primer

- Improves adhesion to difficult to bond surfaces
- Helps to provide strong reliable bonds
- For all Loctite® branded cyanoacrylates

Applications:

Used in combination with all Loctite® brand cyanoacrylates on polypropylene, polyethylene, PTFE and thermoplastic rubber.

Loctite® 7471 Activator

Improves and increases cure speed, especially

- at low temperatures,
- in applications with, passive metals,
- on inert surfaces, or
- where large gaps are involved

Applications:

Primer/Activator for anaerobic products. Activator for acrylic bonders.

Loctite® 7649 Activator

Improves and increases cure speed, especially

- at low temperatures,
- in applications with, passive metals,
- on inert surfaces, or
- where large gaps are involved

Applications:

Primer/Activator for anaerobic products. Activator for acrylic bonders.

Pack sizes	Part - IDH No.
Bottle 100ml	29520A - 990067

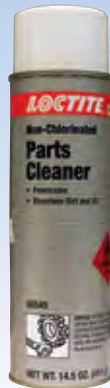
Pack sizes	Part - IDH No.
Aerosol can 133ml	22477 - 1553340

Pack sizes	Part - IDH No.
Bottle 100ml	22410A - 991076

Loctite® 7070 ODC Free Cleaner & Degreaser



Loctite® Non-Chlorinated Parts Cleaner



Loctite® Natural Blue Cleaner & Degreaser



Loctite® 790 Chisel Gasket Remover



Non-aqueous solvent	Solvent cleaner	Solvent cleaner	Solvent cleaner
Hydrocarbon / Monoterpene	Hydrocarbon / Acetone	Water	Methylene Chloride
n/a	n/a	n/a	n/a
n/a	n/a	n/a	n/a

Loctite® 7070 ODC Free Cleaner & Degreaser

- General purpose, pre-assembly cleaning treatment
- Leaves no residues behind
- Non corrosive
- ODC Free

Applications:

Used to remove most greases, oils, lubrication fluids, metal cuttings and fines from surfaces such as metal, glass, rubber, most plastics and painted surfaces.

Loctite® Non-Chlorinated Parts Cleaner

- Aggressively penetrates and dissolves
- Dries fast with no residue
- Eliminates the need to disassemble parts
- VOC compliant
- No chlorinated solvent run-off

Applications:

Formulated to remove oil, grease, fluids, oxidised oils (gum) and asphalt from all types of metal parts.

Loctite® Natural Blue Cleaner & Degreaser

- Formulated for wipe down, pressure spraying, ultrasonic and immersion cleaning processes
- Non-flammable and non-toxic
- Biodegradable
- ODC free

Applications:

Machinery, equipment, valves, compressors, bearings, castings, motors, tanks, exterior siding and windows.

Loctite® 790 Chisel Gasket Remover

- Removes pre-cut gasket cements as well as formed-in-place chemical gaskets
- Product will not run-off, even on vertical surfaces
- Excellent pre-cleaner prior to solvent washing

Applications:

Designed to remove baked-on chemical gaskets, gasket cements and conventional materials from metal surfaces.

Pack sizes	Part - IDH No.
Aerosol can 473ml	20162 - 661976

Pack sizes	Part - IDH No.
Aerosol can 420g	30545 - 1506652

Pack sizes	Part - IDH No.
Trigger bottle 709ml	82249 - 235502
Canister 3.78L	82251 - 209804

Pack sizes	Part - IDH No.
Aerosol can 510g	79040 - 642664

Mechanical Repair

Auto Care
Hand Cleaning

Yuk Off® Super Degreaser



Yuk Off® Brake & Parts Cleaner



Description	Hydrocarbon solvent	Hydrocarbon solvent
Base	Petroleum spirit	Heptane based
Appearance	Turbid liquid	Clear liquid

Yuk Off® Super Degreaser

- Powerful formulation for toughest jobs
- Easy application
- Quick penetration through toughest grease, oil and corrosion
- Not harmful to metal, rubber or plastic
- Rinses off easily with water

Applications:

Engines and parts, garage floors, driveways, machinery, motor cycles, chainsaws, lawn mowers, and outboard engines.

Yuk Off® Brake & Parts Cleaner

- Developed for brake professionals and mechanics
- Aggressively penetrates and cleans oil from brake systems and metal parts
- Dries fast with no residue
- Safe use on aluminium
- Chlorine free

Applications:

Brake systems, CV joints, machinery, tools, farm equipment and cleaning all surfaces prior to gasketing.

Pack sizes	Part - IDH No.
Aerosol can 400g	Y101 - 300684

Pack sizes	Part - IDH No.
Aerosol can 417g	24441 - 230824



Yuk Off® Carb & Throttle Body Cleaner



Yuk Off® Bumper & Tyre Sheen



Loctite® Hand Wipes



Yuk Off® Orange Hand Cleaner



Hydrocarbon solvent	Hydrocarbon solvent	Wipes	Organic solvent
Silane based	Heptane based	Aqueous based	Organic solvent
Clear liquid	Clear liquid	Textured towel	Pale paste

Yuk Off® Carb & Throttle Body Cleaner

- Fast acting, highly concentrated cleaner
- Quickly cuts and removes, grease, gum and varnish
- Oxygen sensor safe

Applications:

Strips away baked-on carb, gum, varnish and other products, from manual and automatic chokes, baffle plates, carburettor linkages and throttle bodies.

Yuk Off® Bumper & Tyre Sheen

- Fast and easy to apply
- Brings out the natural colour of tyres
- Protects and promotes shine

Applications:

Tyres, bumpers, mud-flaps, dashboards and other rubber components.

Loctite® Hand Wipes

- Pre-moistened waterless towels
- Scrubs off the toughest grease and grime without rinsing and drying
- Leaves no residues behind
- Fortified with emollients and natural oils

Applications:

Premoistened with a powerful cleaning formula, the abrasive, yet non-scratching fabric removes tar, grease, wax, ink, paint, lubricants and adhesives.

Yuk Off® Orange Hand Cleaner

- Effective on all stains
- Contains premium-grade cleansing agents
- Citrus-based smooth formula with skin conditioners
- PH balanced

Applications:

Cleans hands quickly and effectively from dirt, grease, resin, ink, paint, glue, tile cements and other stubborn stains whilst soothing and protecting raw and rough hands.

Pack sizes	Part - IDH No.
Aerosol can 340g	24790 - 231015

Pack sizes	Part - IDH No.
Aerosol can 350g	Y182 - 300685

Pack sizes	Part - IDH No.
Tub 75pck	34943 - 337637
Bucket 130pck	34944 - 337638

Pack sizes	Part - IDH No.
Bottle 400ml	31908 - 366943
Pump can 4L	31909 - 367218
Bucket 15L	31910 - 367217

Body Repair

With Henkel, customers have access to a full range of Teroson and Loctite® body repair and protection products to meet the needs of today's body repair shop. They include adhesives and sealants, solutions for direct glazing, noise control, corrosion protection, plastic repair and body filling. Many of these products are specified for auto market repair by leading automobile manufacturers.

Direct Glazing Page 30 - 31

- Terostat 8519
P Primer
- Terostat 8560
AC-25
- Terostat 9097
PL HMLC
- Terostat 8597
HMLC
- Terostat 8630
2K
- Terodicht Elastic
- Loctite Rear View Mirror Bonder

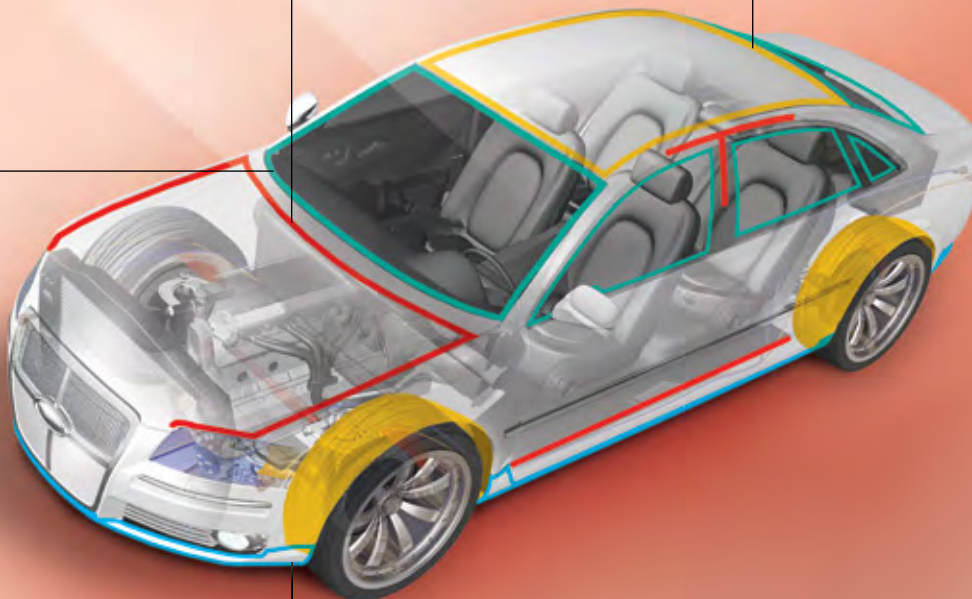
Seam Sealing Page 32

- Terostat MS 939
- Terostat 9120 SS
- Terostat 9320 SS 6 in 1

Bonding of Body and Parts Page 33 - 35

- Teroson Adhesive Spray
- Teromix 6700
- Terokal 5055
- Terostat 9220

- Loctite 3038
- Loctite 3805
- Loctite 5 Minute E-Pox-E
- Loctite Strong E-Pox-E Adhesive
- Loctite Metal Magic Repair
- Loctite Contact Adhesive & Trim Cement
- Loctite White E-Pox-E Ribbon Putty



Instant Bonding Page 36 - 37

- Loctite 401
- Loctite 406
- Loctite 454
- Loctite 480
- Loctite Super Glue Original
- Loctite Super Glue Xtra Gel
- Loctite Control Instant Adhesive

Plastic Repair Page 38 - 39

- Terokal 9225
- Terokal 9225 SF
- Terokal 150
- Teroson FL Cleaner & Thinner
- Teroson Plastic Filler
- Teroson Plastic Repair Kit

Direct Glazing Page 30 – 31

		Terostat 8597 HMLC	Terostat 8630 2K HMLC	9097 PL HMLC	Terostat 8519 P	Terodicht Elastic	Teroson FL	Teroson Applicators
Technology	Rubber mounted					■		
	Bonded	■	■	■	■			
Substrate	Encapsulated windscreen	■	■	■	■		■	
	Glass / ceramic	■	■	■	■		■	
	Glass	■	■	■	■		■	
	Trimmed residual bead	■	■	■	■		■	
	Paint	■	■	■	■		■	
	Aluminium	■	■	■	■		■	
	Bare metal	■	■	■	■		■	
	GFC / SMC	■	■	■	■		■	
	E-coated metal	■	■	■	■		■	
	Primer	■	■				■	■
	Activator	■	■				■	■
Properties	Warm application		■					
	Cold application	■		■	■			
	High modulus	■	■	■				
	Low conductive	■	■	■				
	1 component	■		■	■			
	2 component		■					
	Installation time in minutes	20	30	25				
	Drive-away time FMVSS	1 h	1 h	1 h				
	Drive-away time NCAP	4 hrs	2 hrs	n.a.				

Seam Sealing Page 32

		Terostat 9120 SF	Terostat 9320 SF
Curing System	Chemically curable	■	■
Product base	SMP	■	■
Substrates	Paint	■	■
	E-coated metal	■	■
	GFC / SMC / plastics	■	■
	Aluminium	■	■
	Bare metal	■	■
	Glass / ceramic	■	■
	Wood	■	■
Properties	Cold application	■	■
	1 component	■	■
	Sealing and bonding	■	■
	Isocyanate free	■	■
	Paintable	■	■
	Sprayable	■	■
	Brushable	■	■
	Non corrosive	■	■

Body Repair

Direct Glazing

- Teroson products answer each specific direct glazing need
- Bonding of screens and windows of all vehicle types
- Complies to the specifications from original car manufacturers

Terostat 8519 P Primer



Terostat 8560 AC-25



Terostat 9097 PL HMLC



Product base	Polyurethane based solvent	Silane based solvent	1 component polyurethane
Application method / drying time	up to 15 mins	Clean cloth	Cold / 25 min
Drive-away time FMVSS 212/208 (airbag)	n.a	30 secs - 1 hour	1 hr
Drive-away time NCAP (airbag)	n.a.	n.a.	n.a.
HMLC - High Modulus/Low Conductive	n.a.	n.a.	Yes

Practical Hints:

- Using the Terostat "Kits" offers all needed products in one package for a windscreen replacement job.
- Teroson FL was specially developed to remove silicone residues that can be found on windscreens which can make the adhesion difficult.
- Teroson 8519 P is an universal primer: to use on the car frame, on the windscreen and on remaining bead.
- The unique Teroson sliding nozzle gives instantaneously the right bonding bead depending on the size of the windscreen, for a safer result and reduced product consumption.

Terostat 8519 P Primer – All in one glass primer / activator

- All in one primer / activator to use on the metal frame, the windscreen and the remaining cut bead
- Very short evaporation time
- Excellent UV protection
- Corrosion protection for small flange damage

Applications:

For all car windows, to promote adhesion of direct glazing adhesives and sealants on glass metal, paint, ceramic, some plastics, PUR.

Terostat 8560 AC-25 – Pre-treatment

- Active wipe for surface treatment of glass and ceramic coatings
- No need to wipe off
- Suitable for automatic spray application

Applications:

Used for cleaning and activating glass and ceramic coatings prior to direct glazing without black glass primer.

Terostat 9097 PL HMLC

- HMLC – High Modulus and Low Conductivity
- Without primer, activators or active wipe
- Built-in UV stability
- Good sag resistance, no stringing, for all vehicles
- To apply cold and only with Power Line II gun
- OEM specified
- NCAP approved

Applications:

For fast and efficient windscreen replacement, with shorter working time (no primer application).

Pack sizes	Part - IDH No.
Bottle 100ml	1520836 - 1520836

Pack sizes	Part - IDH No.
Tin can 1L	1557872 - 1557872

Pack sizes	Part - IDH No.
Cartridge 310ml	1535434 - 1535434

Terostat 8597 HMLC



Terostat 8630 2K



Terodicht Elastic



Loctite® Rear View Mirror Bonder



1 component polyurethane	2 component polyurethane	Artificial resins/synthetic rubber	Modified acrylic ester
Cold / 15 min	Warm / 30 min	Cold	n.a.
1 hr	1 hr (cars)	n.a.	n.a.
4 hrs	2 – 5 hrs (trucks / busses)	n.a.	n.a.
Yes	2 hrs (cars)	No	No

Terostat 8597 HMLC

- HMLC – High Modulus and Low Conductivity
- For all vehicles
- Good sag resistance
- no stringing
- Cold applied with any type of dispensing equipment (best results with Power Line II gun)
- OEM specified
- NCAP approved

Applications:

For windscreen replacement where following the OEM original method (with primer) is important and when a strong guarantee of safety is required.

Terostat 8630 2K

- For all vehicles (best for trucks and busses)
- Good sag resistance
- No stringing
- Apply warm and only with Power Line II gun
- OEM specified

Applications:

The ultimate performance, perfect for large windscreens and independent of weather conditions.

Terodicht Elastic

- Good sag resistance
- Ideal for leaking windscreens even under wet conditions
- Water resistant
- Apply warm and only with Power Line II gun

Applications:

For emergency sealing on all vehicles with rubber mounted screens. Use any type of professional dispensing tools for application; best used with Staku pistol.

Loctite® Rear View Mirror Bonder

- Compensates for differential thermal expansion of parts
- Cures when confined with the aid of Loctite 7649 Activator

Loctite® Rear View Mirror Bonder II

- Bonds permanently mirror brackets to windscreens
- Ready for use in minutes
- Used by professionals

Applications:

Bonds materials such as metals, glass, ceramic or plastics.

Pack sizes	Part - IDH No.
Cartridge 310ml	1548592 - 1548592
Sausage 570ml	1547937 - 1547937

Pack sizes	Part - IDH No.
Cartridge 310ml	915287 - 915287

Pack sizes	Part - IDH No.
Cartridge 310ml	12879Z - 800673

Pack sizes	Part - IDH No.
Kit blister carded 1.2ml	MA2 - 354940
Kit II blister carded 0.5ml	MA3 - 476018

Body Repair

Seam Sealing / Bonding of Body and Parts

- For all body repair sealant applications
- For bonding applications
- For different over-painting requirements

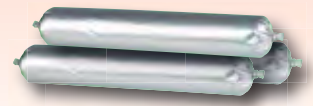
Terostat 9120 SF



Terostat 9320 SF 6 in 1



Terostat MS 939



Product base	Modified silane polymer	Modified silane polymer	Modified silane polymer
Evaporation time / skin over time / pot life	10 - 20 min	10 - 20 min	10 min
Paintability / Bonding properties	Wet on wet, up to 3 days	Wet on wet, up to 3 days	Paint compatible

Practical Hints:

- Terostat 9120 SF / 9320 SF can be spot welded
- For OEM finish, use the different Teroson nozzles
- Curing time can be accelerated by infrared

Terostat 9120 Super Fast

- High viscosity bodywork sealant for sealing gaps and joints
- Very good adhesion without primer
- Excellent elasticity
- Excellent UV resistance and weathering performance
- Very good sag resistance
- Solvent free, isocyanate free
- Large gap filling
- NVH properties
- Compatible for solvent-water borne systems
- OEM specified

Applications:

For all areas where sealing, bonding and fast over painting is required. Particularly suitable for bonding performance accessories, e.g. spoilers, trim strips, etc.

Pack sizes	Part - IDH No.
WHITE - Cartridge 310ml	1358213 - 1358213
GREY - Cartridge 310ml	1358216 - 1358216
Wide Flat Nozzle	34914 - 744502

Terostat 9320 SF 6 in 1

- Low viscosity seam sealant
- Very good, sprayable adhesion without primer
- Excellent UV resistance and weathering performance
- Fast curing speed
- Overpaintable wet on wet up to 3 days after application
- Very good sag resistance
- Solvent free, isocyanate free
- OEM specified

Applications:

OEM texture refinish for all vehicles. Application with Teroson Power Line II gun and Multi Press gun.

Pack sizes	Part - IDH No.
BLACK - Cartridge 300ml	1358054 - 1358054
OCHRE - Cartridge 300ml	1358059 - 1358059

Terostat MS 939

- Strong elastic adhesive, allows dynamic stresses
- Immediate high position tack after joining parts
- Excellent back filler
- Good UV resistance and weathering performance
- Medium modulus
- Very good sag resistance
- Solvent free, isocyanate free

Applications:

Used for elastic bonding of metals and plastics, e.g. side panelling and bonding of the roof skin in the vehicle and caravan manufacture. Also very suitable for elastic seam sealing and joint sealing of the interior and/or exterior vehicle body parts.

Pack sizes	Part - IDH No.
WHITE - Sausage 570ml	14652B - 212653
BLACK - Sausage 570ml	13682X - 100145
GREY - Sausage 570ml	13696M - 197363

Teroson® Adhesive Spray



Teromix 6700



Terokal 5055



Terostat 9220



Styrene Butadiene Rubber	2 component polyurethane	2 component epoxy resin	Modified silane polymer
10 min	10 min	80 min	Approx 15 min
Contact adhesive spray	2 component bonder	Panel bonder	Power bonder

Teroson® Adhesive Spray

- High initial strength (allow 10 min for solvent evaporation)
- Contact and pressure sensitive
- Particularly suitable for bonding porous materials

Applications:

To bond fabric, polyester and polyester foams, leather, cardboard and coverings.

Teromix 6700

- Fast cure, high strength independent from temperature / humidity
- Good corrosion protection, excellent resistance to chemicals
- Adheres to a wide range of materials
- Can be spot welded before curing
- Allows over-painting
- Solvent free
- OEM specified

Applications:

Suitable for sealing and bonding seams on wheel cut-outs between side panels and wheel arches, for bonding plastic spare wheel wells in boot floor or for bonding cover panels (door, wheel arch). Provides efficient corrosion protection for vehicle body joints, e.g. on weld-in body sections between wheel arch and fender, on the hem flanges of doors, boots, lids and covers.

Terokal 5055

- Crash resistant structural bonder for car panels
- Easy to use without primer, and spot weldable 90 min. after application
- Fast build-up of the initial strength to prevent panel movements after original positioning
- Solvent free adhesive
- Can be cold applied but warm application (up to 60°C) is recommended
- Curing at room temperature (heating possible)

Applications:

Structural rigid bonding for roof and panel bonding of vehicles (aluminium, steel and SMC).

Terostat 9220

- Powerful adhesive for flexible permanent spot welding without scarring
- Adheres to a wide range of materials without primer
- High resistance to ageing, weathering, UV light and salt water
- Isocyanate and solvent free
- OEM specified

Applications:

To bond metal to metal, plastics (except PP, PE), wood, painted surfaces. Use any type of professional dispensing tools for application; best with Power Line II gun.

Pack sizes	Part - IDH No.
Aerosol can 400ml	15787K - 661974

Pack sizes	Part - IDH No.
Cartridge 2x25ml	17034Q - 642666

Pack sizes	Part - IDH No.
Cartridge 250ml	1358254 - 1512156

Pack sizes	Part - IDH No.
Cartridge 310ml	10641R - 265673

Body Repair

Bonding of Body Parts

Loctite® 3038



Loctite® 3805



Loctite® 5 Minute E-Pox-E Adhesive



Product Base	Acrylic	Epoxy	Epoxy
Viscosity	Gel	Heavy Paste	Gel
Pot life	4 min	10 – 15 min	4 – 6 min

- Loctite® 3038**
- Two-part acrylic
 - Good adhesion to e-coated metals and polyolefin substrates (PP, PE)
 - Good impact resistance
 - No surface treatment required

Applications:
Plastic water tanks, plastic repairs.

Pack sizes	Part - IDH No.
Dual cartridge 50ml	1571120 - 1571120
Dual cartridge 490ml	42547 - 1574771
Dispensing gun 50ml	1034026 - 1034026
Manual gun 490ml	985246 - 478600
pneumatic gun 490ml	985249 - 470572
Mixer nozzle 50ml	1034575 - 1034575
Mixer nozzle 490ml (8mm)	98460 - 720178
Mixer nozzle 490ml (10mm)	98461 - 720179

- Loctite® 3805**
- Fast setting, two component adhesive and filler system
 - Excellent electrical insulator
 - High temperature resistance
 - Non-porous

Applications:
Ideal for repairs, filling, bonding to iron steel base, bronze, aluminium and copper. Can be drilled, tapered, threaded or filed. Typically used under speedy sleeves.

Pack sizes	Part - IDH No.
Kit blister carded 56g	24180 - 459312

- Loctite® 5 Minute E-Pox-E**
- Two-part free flowing clear epoxy adhesive system
 - High chemical resistance
 - No shrinkage
 - Clear setting

Applications:
Ideal for rigid materials. Used for exterior trim, plastics and metal repairs.

Pack sizes	Part - IDH No.
Syringe 25ml	EFQ5 - 354942

Loctite® Super Strong E-Pox-E Adhesive



Loctite® Metal Magic Repair



Loctite® Contact Adhesive & Trim Cement



Loctite® White E-Pox-E Ribbon Putty



Epoxy	Epoxy	Solvent	Epoxy
Gel	Putty stick	Paste	Ribbon
4 – 6 min	3 – 5 min	3 - 4 min	5 min

Loctite® Super Strong E-Pox-E Adhesive

- Two-part free flowing clear epoxy adhesive system
- Impervious to water and petrol derivatives

Applications:

Ideal metal, wood, rubber, glass and china.

Loctite® Metal Magic Repair

- Kneadable epoxy adhesive
- Adheres to moist surfaces and cures even under water
- Resistant to corrosion and most chemicals
- Steel-filled product that cures to a steel-like finish

Applications:

Rebuilds small engine parts, seals leaks, fills cracks and voids in metal i.e. thermostat housing, tappet cover etc.

Loctite® Contact Adhesive & Trim Cement

- Multi-purpose contact adhesive
- Bonds most porous and non-porous materials
- Super strength
- Requires no mixing
- Highly resistant to heat and water

Applications:

Car trims, plastic, timber, vinyl, felt, tiles, cork, cardboard and cement sheeting.

Loctite® White E-Pox-E Ribbon Putty

- Two part epoxy for sealing and filling
- Suitable for underwater applications
- High temperature resistance
- Resistant to petrol, oil, grease, etc.

Applications:

Ideal for repairing leaky boats, drain pipes and metal water tanks, filling nail hole screws.

Pack sizes	Part - IDH No.
Syringe 25ml	EFQ7 - 354941

Pack sizes	Part - IDH No.
Stick 113g	98853 - 645440

Pack sizes	Part - IDH No.
Tube blister carded 50ml	CA1 - 354944
Tube 125ml	CA2 - 476034
Can 250ml	CA3 - 476029

Pack sizes	Part - IDH No.
Ribbon blister carded 39g	WER2 - 216005

Body Repair

Instant Bonding

- For bonding body components
- For emergency repairs
- For light structural bonding

Loctite® 401



Loctite® 406



Loctite® 454



Product base	Cyanoacrylate	Cyanoacrylate	Cyanoacrylate
Fixture time / skin-over time	5 – 20 sec	5 – 20 sec	5 – 20 sec
Bonding properties	Instant adhesive liquid	Instant adhesive liquid	Instant adhesive gel

Practical Hints:

- Use Teroson FL or Loctite® 7070 ODC Free Cleaner and Degreaser for surface preparation
- Use Loctite® 770 PP Primer for difficult to bond plastics
- Loctite® 406 displays excellent bond strength on rubber

Loctite® 401 – Instant Adhesive

- General purpose instant adhesive
- Bonds a wide range of similar or dissimilar substrates
- Very high strength on close-fitting parts
- OEM specified

Applications:

Emblems, plastic parts, rubber seal.

Loctite® 406 – Instant Adhesive

- For general purpose application of difficult to bond surfaces
- Bonds a wide range of substrates
- Very high strength on close-fitting parts

Applications:

Metal, rubber, ceramics, china and most plastics.

Loctite® 454 – Instant Adhesive Gel

- For general purpose application
- Will not drip or run
- Non-wicking, specially suited for porous materials
- Bonds similar or dissimilar substrate combinations of wood, metals, ceramics, most plastics
- OEM specified

Applications:

Ideal for overhead application as well as for vertical faces.

Pack sizes	Part - IDH No.
Tube blister carded 3g	16704 - 547691
Bottle 25ml	40124-25 - 265607

Pack sizes	Part - IDH No.
Bottle 25ml	40633-25 - 265606

Pack sizes	Part - IDH No.
Tube blister carded 3g	45404 - 233998
Tube 20ml	A045416 - 466862

Loctite® 480



Loctite® Super Glue Original



Loctite® Super Glue Xtra Gel



Loctite® Control Instant Adhesive Gel / Liquid



Cyanoacrylate	Cyanoacrylate	Cyanoacrylate	Cyanoacrylate
60 – 120 sec	5 – 20 sec	5 – 20 sec	5 – 20 sec
Rubber toughened instant adhesive	Instant adhesive liquid	Instant adhesive gel	Instant adhesive liquid or gel

Loctite® 480 – Instant Adhesive

- Black rubber toughened grade
- For metal-to-metal and metal-to-rubber bonding
- High peel strength
- High shock resistance

Applications:

Rubber door seals, metal trims.

Loctite® Super Glue Original

- Universal high strength adhesive
- Highly viscuous formula
- Suitable for virtually all materials
- Super strong, super fast

Applications:

Metal, laminated plastics, rubber, ceramics, china.

Loctite® Super Glue Xtra Gel

- Gel formula
- Fast and heavy-duty repairs to vertical surfaces
- Suitable for porous and non-porous materials

Applications:

Metals, composite materials, wood, cork, foam, leather, card, paper, plaster and unglazed ceramics.

Loctite® Control Instant Adhesive Gel / Liquid

- Multi-purpose instant adhesive
- Self-piercing precision applicator
- Spill-proof
- Controlled and accurate application
- Available in liquid or gel formula

Applications:

Used for bonding where precision application is required.

Pack sizes	Part - IDH No.
Bottle 25ml	16819-25 - 229394

Pack sizes	Part - IDH No.
Tube blister carded 3ml	SG3 - 476012

Pack sizes	Part - IDH No.
Tube blister carded 3g	SGX3 - 476011

Pack sizes	Part - IDH No.
Gel: Bottle 3g	40778 - 799790
Liquid: Bottle 3g	40779 - 799851

Body Repair

Plastic Repair

- Applicable for all types of external plastic car parts (one fits all)
- Single components and set OEM specified

Terokal 9225



Terokal 9225 SF



Product base	Polyurethane	Polyurethane
Application	Bonding	Bonding
Pot life (standard climate)	Approx 10 min	Approx 10 min
Repair area	Less than 5 cm	Less than 5 cm

Practical Hints:

- Re-shape plastic parts before repair
- Compatible with all types of plastics
- Use Terotex Super 3000 / Terotex Super 3000 Aqua for OEM finish (texture)
- Not for fuel tanks and radiator houses
- Use sanding grit up to P120



Terokal 9225

- Excellent sandability
- Very good paintability with all car paint systems when using Terokal 150
- OEM specified

Applications:

Bumpers, spoilers, aprons, etc. Easy application with Teromix gun (2 x 25ml) and easy mixing with twin cartridge and static mixer.

Terokal 9225 SF

- Fast curing
- Excellent sandability
- Very good paintability with all car paint systems when using Terokal 150
- OEM specified

Applications:

Bumpers, spoilers, aprons, etc. Easy application with Teromix gun (2 x 25ml) and easy mixing with twin cartridge and static mixer.

Pack sizes	Part - IDH No.
Cartridge 50ml	10991X - 629355

Pack sizes	Part - IDH No.
Cartridge 50ml	882088A - 912812

Terokal 150



Teroson® FL Cleaner



Teroson® Plastic Filler



Teroson® Plastic Repair Kit



Chlorinated Polyolefins	Petroleum Spirit	Polyester	Kit
Primer	Surface Preparation	Surface Filling	Plastic Repair
n/a	n/a	4 -5 min	n/a
Adhesion promotion for plastics	Paint, metal, plastics	Plastic surfaces	Plastics outside the car

Terokal 150

- Excellent base coat
- Very short evaporation time
- Fast follow-up for finishing
- Easy, precise application and safe handling
- Compatible with all types of plastics and paints

Applications:

To be used for Plastic Repair Kit and Terokal 9225, 9225 SF, Plastic Filler and before painting.

Teroson® FL Cleaner

- For all surfaces before and after any bonding or sealing job
- Use Teroson FL whenever repairing plastic, glass or metal parts
- Extremely fast solvent evaporation

Applications:

Teroson FL is also a diluent for many Teroson products like underbody coatings, plastic repair adhesives, direct glazing products, etc.

Teroson® Plastic Filler

- No shrinkage, very good sag resistance
- Compatible with all common car paints
- Sanding grit up to P240
- OEM specified

Applications:

For finishing plastic repairs and for all minor damages on exterior plastic car parts.

Teroson® Plastic Repair Kit

- Contents
- Teroson FL Cleaner & Thinner
 - Terokal 150 Plastic Primer
 - Terokal 9225 SF
 - Teroson Plastic Filler
 - Teromix Hand Gun
 - Teromix Static Mixer Nozzles
 - Teroson Metal Reinforcement Strips
 - Working instructions

Applications:

Bumpers, spoilers, aprons, etc.

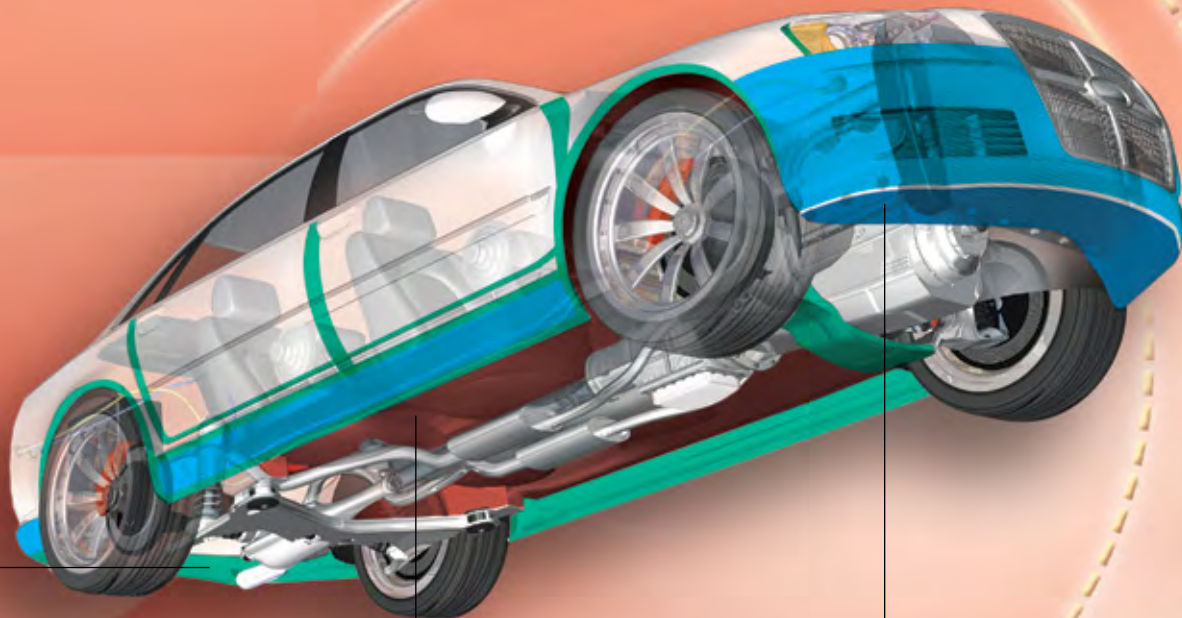
Pack sizes	Part - IDH No.
Aerosol 150ml	10985Q - 629356

Pack sizes	Part - IDH No.
Tin can 1L	92679 - 601097

Pack sizes	Part - IDH No.
Tin 920g	882485 - 912272

Pack sizes	Part - IDH No.
Kit	1051637 - 1051637

Body Protection



Cavity Protection Page 42

- Teroson Cavity Spray
- Terotex HV 350 Cavity Wax
- Terotex 450 Aqua

Underbody Protection Page 43

- Teroson Underbody Coating Spray
- Terotex Record 2000 Black
- Terotex Record 2000 Aqua
- Teroson Zinc Spray

Anti Chip Coating / Sound Deadening Page 44

- Anti Chip Adhesive Spray Black
- Anti Chip Adhesive Spray Light
- Terotex Super 3000
- Terotex Super 3000 Aqua

Sound Deadening / Acoustics Page 44

- Terodem

Protective Coating
Pages 42 - 44

		Terotex Record 2000 Aqua	Terotex Super 3000 Aqua	Anti Chip Spray	Terotex Wax	Zinc Spray	Terotex HV 350	Teroson Cavity Spray	Terotex HV 450 Aqua	UBC Spray
Product base	Zinc + epoxy agent					■				
	Synthetic resin			■						
	Rubber + resin									■
	Wax						■			
	Waxes + polymers				■			■		
	Waterborne	■	■						■	
Substrates	Bare metal	■	■	■	■	■	■	■	■	■
	Aluminium	■	■	■	■		■	■	■	■
	E-coated metal	■	■	■	■	■	■	■	■	■
	Paint	■	■	■	■		■	■	■	■
	Corroded steel						■	■	■	
	Wax coatings				■		■	■		
	PVC	■	■	■	■	■	■	■		■
	PVC-wax				■		■	■		
	Bitumen / rubber				■		■	■		
	Rubber / resin				■		■	■		■
	Wood	■	■		■		■	■		■
Properties	Paintable	■	■	■						■
	Hs (high solids)	■	■							
	Noise control	■	■							



Body Repair – Underbody

Cavity Protection Underbody Coating Rust Protection

- For professional use
- For repair and maintenance

Teroson® Cavity Spray



Terotex HV 350 Cavity Wax



Terotex HV 450 Aqua



Product base	Waxes and anti-corrosive agents	Waxes and anti-corrosive agents	Waterborne waxes and anti-corrosive agents
Volatile organic compound content	559 g/l	484.5 g/l	< 1 g/l
Drive-away time (standard climate)	After 2 – 3 hrs	After 3 – 6 hrs	After 3 – 6 hrs
Overpaintable (standard climate)	n/a	n/a	n/a
Colour	Beige-brown	Beige-brown	Beige-brown
Application / Equipment	Cavity Conservation / Spray	Cavity Conservation / HV Cup Gun	Cavity Conservation / HV Cup Gun

Practical Hints:

- Shake spray cans thoroughly before application
- For better penetration warm up HV materials before use (recommended in cold seasons)

Teroson® Cavity Spray

- Excellent creeping properties
- Minimal post dripping
- High temperature resistance
- OEM specified

Applications:

Ideal for treating small isolated areas and touching up local spots after accident repairs. The extension spray tube allows to reach into open, visible cavities.

Terotex HV 350 Cavity Wax

- Good creeping qualities
- Minimal post dispense dripping
- High temperature resistance
- OEM specified

Applications:

Primarily used for protecting cavities of motor vehicles. Ventilate cavities thoroughly after application. Use HV pressure cup for optimum application / protection.

Terotex HV 450 Aqua

- No unpleasant solvent smell
- Complete coating of all cavities
- Built-in corrosion inhibitor
- No cracking or dripping in extreme temperatures

Applications:

Primarily used for protecting cavities inside doors or in engine bays in all vehicles.

Pack sizes Part - IDH No.
Aerosol can 500ml 15571A - 882486

Pack sizes Part - IDH No.
Tin can 1L 793958 - 868519

Pack sizes Part - IDH No.
Tin can 1L 1335488 - 1335488

Teroson® Underbody Coating Spray



Terotex Record 2000



Terotex Record 2000 Aqua



Teroson® Zinc Spray



Wax and polymers	Rubber and resin	Waterborne dispersion	Zinc with epoxy agent
582 g/l	Approx 470 g/l	Approx 0 g/l	720 g/l
After 2 hrs	After 2hrs	After 3 hrs	After 1 hr
After 12 – 72 hrs	After 12 – 72 hrs	After 1 – 24 hrs	n/a
Black	Black	Black	Silver-grey
Underbody Coating / Spray	Underbody Coating / Gun	Underbody Coating / Gun	Rust Protection / Spray

Teroson® Underbody Coating Spray

- Post-treatment of areas which are hard to reach
- Achieves fine spray pattern, continuous coating even with thin films
- Fast drying
- Non-sagging
- Complements protective coatings based on PVC or rubber/resin

Applications:

Non-bituminous coating material, used mainly for underbody touch-up after accident repairs.

Terotex Record 2000

- Compatible with painted parts and phosphated metal
- Compatible with all OEM coatings
- OEM specified

Applications:

Reproduction of all OEM textures for permanent car underbodies protection.

Terotex Record 2000 Aqua

- VOC free, no solvent smell
- No cracking in the cold
- Compatible with most surfaces and all OEM coatings
- Very high solid content

Applications:

Reproduction of all OEM textures for permanent car underbodies protection.

Teroson® Zinc Spray

- Anti corrosion paint for vehicle body repair and maintenance
- Electrically conductive (wet and dry)
- Not overpaintable

Applications:

Serves as corrosion protection between welding flanges during MIG and spot welding. Used for vehicle bodywork repairs to galvanize welding joints.

Pack sizes Part - IDH No.

Aerosol can 500ml 15027J - 664407

Pack sizes Part - IDH No.

Tin can 1L 17159B - 629358

Pack sizes Part - IDH No.

Tin can 1L 1335490 - 1335490

Pack sizes Part - IDH No.

Aerosol can 400ml 15818T - 601110

Body Repair – Underbody

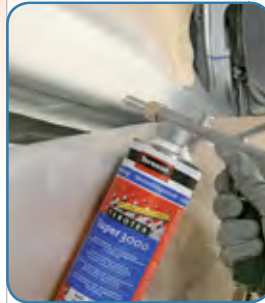
Anti Chip Protection / Sound Deadening

- For professional use
- For repair and maintenance

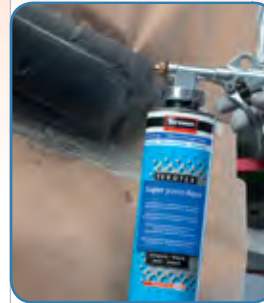
Teroson® Anti Chip Spray



Terotex Super 3000



Terotex Super 3000 Aqua



Terodem SP300



Product base	Synthetic resins	Synthetic resins	Waterborne dispersion	Bitumen / Plastic
Volatile organic compound content	Approx 479.7 g/l	Approx 479.7 g/l	Approx 0 g/l	n/a
Drive-away time (standard climate)	After 3 hrs	After 2 hrs	After 3 hrs	n/a
Overpaintable (standard climate)	After 1 – 24 hrs	After 1 – 24 hrs	After 1 – 24 hrs	n/a
Colour	Light / Black	White / Black	Light	Black
Application / Equipment	Anti Chip Compound / Spray	Anti Chip Compound / Underbody Coating Gun	Anti Chip Compound / Underbody Coating Gun	Sound Protection

Practical Hints:

- Shake spray cans thoroughly before application
- All underbody coatings from the Terotex Aqua range have an improved abrasion resistance and are also good for sound deadening

Teroson® Anti Chip Spray

- Abrasion-resistant coating
- Coating for painted parts and phosphated metal
- Allows fast over-painting

Applications:

For treating small isolated areas and touching up local spots after accident repairs.

Pack sizes	Part - IDH No.
LIGHT - Aerosol can 500ml	15564S - 740086
BLACK - Aerosol can 500ml	150024 - 740087

Terotex Super 3000

- Quickly overpaintable with solvent-based OEM paint
- Compatible with metal and PVC
- Good abrasion resistance
- OEM specified

Applications:

For abrasion-resistant anti-corrosion and anti-chip coating on visible car parts which require fast over-painting.

Pack sizes	Part - IDH No.
WHITE - Tin can 1L	150016 - 629359
BLACK - Tin can 1L	142219 - 601081

Terotex Super 3000 Aqua

- VOC free, no solvent smell
- UV stable and overpaintable wet-on-wet with waterborne paint
- Low shrinkage to cover large surfaces easily
- OEM specified

Applications:

Abrasion resistant coating on visible car parts which require fast over painting. For OEM finish textures, bumpers and side panels.

Pack sizes	Part - IDH No.
LIGHT - Tin can 1L	1335491 - 1335491

Terodem SP300

- Deadening panels on vehicle floor pans
- Flexible when heated
- Easy application

Applications:

Conforms to body panel shapes when heated with a hot-air blower. Flows into ribbings and corners. Ideal for interior and undercarriage.

Pack sizes	Part - IDH No.
Carton 4 mats 100 x 50cm	13429X - 629360

Equipment



MRO Kit

Loctite® MRO Kit

- Loctite solutions for every MRO need
- Easy to carry and transport
- Lockable toolbox

Kit contains:

Loctite 243 Best Ever 50ml, Loctite 263 Best Ever 50 ml, Loctite 268 Stick 19g, Loctite 401 10ml, Loctite 438 25ml, Loctite 515 50ml, Loctite 561 Stick 19g, Loctite 567 50ml, Loctite 569 50ml, Loctite 609 10ml, Loctite 680 50ml, Loctite 7471 133ml, Anti Seize Stick 19g, Freeze and Release 310g Metal Magic Repair 113g

Product	Part - IDH No.
MRO Kit	MROKIT - 1575818



Product Locator

Loctite® Product Locator

- Hand and easy to use
- Includes all workshop needs
- Bonus magnetic product locator
- Kit easily position on toolboxes, cabinets, workbenches, etc

Kit contains:

Loctite 243 Best Ever 50ml, Loctite 263 Best Ever 10 ml, Loctite 290 10ml, Loctite 401 10ml, Loctite 518 50ml, Loctite 561 Stick 19g, Loctite 609 10ml, Blue Maxx Silicone 95g, Anti Seize Stick 19g

Product	Part - IDH No.
Product Locator	PRODLOC - 1598278



Loctite® O Ring Kit

Loctite® O-Ring Kit

For Inch-/Metric splicing

- Kit for making replacements O-rings on the spot
- Easy to handle
- Ready for use in just a few seconds
- The bond is as strong as the rubber itself

Kit contains:

5 different sizes of nitrile rubber cord, splicing jig, safety knife, Loctite® 406 20g.

Product	Part - IDH No.
Inch O-ring Kit	10361 - 473154
Metric O-ring Kit	16224 - 473153



Plastic Repair Kit

Teroson Plastic Repair Kit

Contents

- Teroson FL Cleaner & Thinner
- Terokal 150 Plastic Primer
- Terokal 9225 SF
- Teroson Plastic Filler
- Teromix Hand Gun
- Teromix Static Mixer Nozzles
- Teroson Metal Reinforcement Strips
- Working instructions

Product	Part - IDH No.
Plastic Repair Kit	1051637 - 1051637



Multi Press Gun

Telescopic air pressure gun for dispensing low viscosity sealants and adhesives as a bead and spray, e.g. Terostat 9320 SF.

Part - IDH No.	19551B - 142241
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Dual Cartridge Hand Gun

Manual hand gun for processing Teromix 6700 and Terokal 9225/9225 SF twin cartridges.

Part - IDH No.	96001 - 267452
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Teroson Staku Hand Gun

Powerful and durable hand gun for dispensing material from cartridges.

Part - IDH No.	16765Y - 142240
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Teroson PowerLine II Gun

Very powerful air pressure gun for dispensing low to very high viscosity material from cartridges.

Part - IDH No.	960304 - 960304
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Teroson Spray Bottle T900

Compressed air sprayer for dispensing Teroson cleaner & diluents

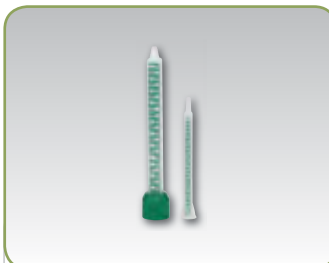
Product	Part - IDH No.
Teroson Spray Bottle T900	10032E - 150037



Terostat 9320 Nozzles

Flat and wide stream nozzles for use with Terostat 9320 SF.

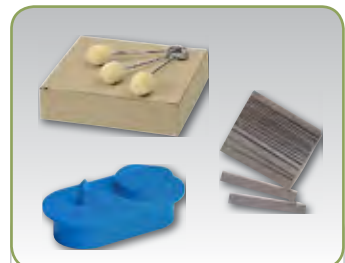
Product	Part - IDH No.
Flat Stream Nozzle	1305486 - 1305486
Wide Stream Nozzle	1470999 - 1470999
Door Skin Bead Nozzle	782222 - 782222
Wide Flat Nozzle	34914 - 744502



Teroson Static Mixers

Large nozzles for Terokal 5055
Small nozzles for Teromix 6700, Terokal 9225/9225 SF.

Product	Part - IDH No.
Small Mixer Nozzle	11755C - 142242
Large Mixer Nozzle	780805 - 780805



Additional Equipment

Product	Part - IDH No.
Cartridge Opener	34915 - 395397
Reinforcing Strips	13449T - 211703
Wool Dauber	14064M - 142245

Index

By product name

Product description	Pack Size	Part number	IDH code	Page
Loctite® 15 Minute Radiator	175 g	FMC1	354959	23
Loctite® 222 Low Strength Threadlocker	10 ml	19370	469052	10
Loctite® 222 Low Strength Threadlocker	50 ml	22250	231499	10
Loctite® 243 Medium Strength Threadlocker	10 ml	44088	1311374	10
Loctite® 243 Medium Strength Threadlocker	50 ml	44092	1311321	10
Loctite® 248 Medium Strength Threadlocker Stick	19 g	933728	933728	11
Loctite® 263 High Strength Threadlocker	10 ml	44280	1374240	11
Loctite® 263 High Strength Threadlocker	50 ml	44130	1331618	11
Loctite® 268 High Strength Threadlocker Stick	19 g	37775B	933730	11
Loctite® 290 High Strength Threadlocker	10 ml	45075	1495667	11
Loctite® 290 High Strength Threadlocker	50 ml	45076	1496855	11
Loctite® 3038 PO Bonder	50 ml	1571120	1571120	34
Loctite® 3038 PO Bonder	490 ml	42547	1574771	34
Loctite® 3805 Epoxy	56 g	24180	459312	34
Loctite® 401 Instant Adhesive	3 g	16704	547691	36
Loctite® 401 Instant Adhesive	25 ml	40124-25	265607	36
Loctite® 406 Instant Adhesive	25 ml	40633-25	265606	36
Loctite® 454 Instant Adhesive Gel	3 g	45404	233998	36
Loctite® 454 Instant Adhesive Gel	20 ml	A045416	466862	36
Loctite® 480 Instant Adhesive	25 ml	16819-25	229394	37
Loctite® 5 Minute E-Pox-E Adhesive	25 ml	EFQ5	354942	34
Loctite® 510 Gasket Eliminator	50 ml	45077	1496856	16
Loctite® 510 Gasket Eliminator	250 ml	45082	1496883	16
Loctite® 515 Master Gasket	6 ml	51517	209756	16
Loctite® 515 Master Gasket	50 ml	51531A	473169	16
Loctite® 515 Master Gasket	300 ml	33530	265605	16
Loctite® 518 Gasket Eliminator	6 ml	51817	209759	16
Loctite® 518 Gasket Eliminator	25 ml	51827	1329465	16
Loctite® 518 Gasket Eliminator	50 ml	19520	243271	16
Loctite® 518 Gasket Eliminator	300 ml	51845	135482	16
Loctite® 542 Thread Sealant	10 ml	25344	470771	12
Loctite® 542 Thread Sealant	50 ml	54294	1560050	12
Loctite® 561 PST Pipe Sealant Stick	19 g	943428	943428	12
Loctite® 567 Master Pipe Sealant	6 ml	56707	234451	13

Product description	Pack Size	Part number	IDH code	Page
Loctite® 567 Master Pipe Sealant	50 ml	33540	266308	13
Loctite® 569 Hydraulic/Pneumatic Sealant	50 ml	56950	234473	13
Loctite® 5699 Grey Maxx Silicone	95 g	34238	287301	19
Loctite® 5699 Grey Maxx Silicone	300 ml	18581A	473152	19
Loctite® 577 High Pressure Pipe Sealant	50 ml	19259	229930	13
Loctite® 587 Blue Maxx Silicone	95 g	34251	287442	19
Loctite® 587 Blue Maxx Silicone	300 ml	34237	287300	19
Loctite® 5900 Heavy Body Silicone	300 ml	20166	212184	18
Loctite® 5910 Black Maxx Silicone	50 g	39306	668698	19
Loctite® 5920 Copper Maxx Silicone	85 g	34249	287437	19
Loctite® 598 Black Maxx Silicone	95 g	39145	640172	19
Loctite® 609 Shaft Repair Retaining Compound	10 ml	19377	464829	14
Loctite® 609 Shaft Repair Retaining Compound	50 ml	30015	234551	14
Loctite® 620 Hi-Strength Hi-Temp Retaining Compound	50 ml	62050	234776	14
Loctite® 641 Bearing Mount	10 ml	45078	1496887	15
Loctite® 641 Bearing Mount	50 ml	45079	1496859	15
Loctite® 660 Quick Metal Press Fit Repair	6 ml	66010A	473167	15
Loctite® 660 Quick Metal Press Fit Repair	50 ml	66040	473166	15
Loctite® 680 High Strength Retaining Compound	50 ml	68050	234950	15
Loctite® 7070 ODC Free Cleaner	473 ml	20162	661976	25
Loctite® 7649 Activator	100 ml	22410A	991076	24
Loctite® 7471 Primer	133 ml	22477	1553340	24
Loctite® 770 PP Primer	100 ml	29520A	990067	24
Loctite® 790 Chisel Gasket Remover	510 g	79040	642664	25
Loctite® Blue RTV Gasket Maker	85 g	34248	287436	18
Loctite® Blue RTV Gasket Maker	300 ml	34247	287434	18
Loctite® Contact Adhesive & Trim Cement	50 ml	CA1	354944	35
Loctite® Contact Adhesive & Trim Cement	125 ml	CA2	476034	35
Loctite® Contact Adhesive & Trim Cement	250 ml	CA3	476029	35
Loctite® Control Instant Adhesive Gel	3 g	40778	799790	37
Loctite® Control Instant Adhesive Liquid	3 g	40779	799851	37
Loctite® Freeze and Release	310 g	FAR	1024403	20
Loctite® Gasket Sealant #1	85 g	30511	473150	17
Loctite® Gasket Sealant #2	85 g	30514	473139	17

Product description	Pack Size	Part number	IDH code	Page
Loctite® Gasket Sealant #2	311 ml	30515	198819	17
Loctite® Gasket Sealant #3	50 ml	3JB	476031	17
Loctite® Gasket Sealant #3	50 ml	3JA	476032	17
Loctite® Gasket Sealant #3	473 ml	30516	661977	17
Loctite® Gasket Sealant #4	50 ml	4J	476033	17
Loctite® Hand Wipes	75 pck	34943	337637	27
Loctite® Hand Wipes	130 pck	34944	337638	27
Loctite® Hi Temp Red RTV Silicone Gasket	85 g	34243	287421	18
Loctite® Hi Temp Red RTV Silicone Gasket	300 ml	34244	287425	18
Loctite® High Temp Repair Bandage	106 cm	HTB2	476026	22
Loctite® Inch O-Ring Kit	-	10361	473154	45
Loctite® Instant Gasket	190 ml	40479	899129	18
Loctite® Metal Magic Stick	113 g	98853	645440	35
Loctite® Metric O-Ring Kit	-	16224	473153	45
Loctite® Moly Dry Film	340 g	39895	473134	21
Loctite® MRO Kit	-	MROKIT	1575818	45
Loctite® Muffler & Tailpipe Bandage	125 cm	MB1	476017	22
Loctite® Muffler Putty	200 g	MP2	476015	23
Loctite® Natural Blue	709 ml	82249	235502	25
Loctite® Natural Blue	3.78 L	82251	209804	25
Loctite® Non-Chlorinated Parts Cleaner	420 g	30545	1506652	25
Loctite® Product Locator Kit	-	PRODLOC	1598278	45
Loctite® Radiator & Petrol Tank Repair	20 g	RPK1	354947	23
Loctite® Rear View Mirror Bonder	1.2 ml	MA2	354940	31
Loctite® Rear View Mirror Bonder II	0.5 ml	MA3	476018	31
Loctite® Silicone Spray	290 g	24787	231009	21
Loctite® Silver Anti Seize Stick	20 g	944870	944870	21
Loctite® Solvo-Rust Super Penetrating Oil	368 g	81252	473164	20
Loctite® Strong E-Pox-E Adhesive	25 ml	EGQ7	354941	35
Loctite® Super Glue Original	3 ml	SG3	476012	37
Loctite® Super Glue Xtra Gel	3 g	SGX3	476011	37
Loctite® White E-Pox-E Ribbon Putty	39 g	WER2	216005	35
Teroson® Adhesive Spray	400 ml	15787K	661974	33
Teroson® Anti-Chip Spray Black	500 ml	150024	740087	44
Teroson® Anti-Chip Spray Light	500 ml	15564S	740086	44
Teroson® Cavity Spray	500 ml	15571A	882486	42
Teroson® FL Cleaner & Thinner	1 L	92679	601097	39
Teroson® Plastic Filler	920 g	882485	912272	39

Product description	Pack Size	Part number	IDH code	Page
Teroson® Plastic Repair Kit	-	1051637	1051637	39/45
Teroson® Terodem SP300	4 mats	13429X	629360	44
Teroson® Terodicht Elastic	310 ml	12879Z	800673	31
Teroson® Terokal 150	150 ml	10985Q	629356	39
Teroson® Terokal 5055	250 ml	1358254	1512156	33
Teroson® Terokal 9225	50 ml	10991X	629355	38
Teroson® Terokal 9225 Super Fast	50 ml	882088A	912812	38
Teroson® Teromix 6700	50 ml	17034Q	642666	33
Teroson® Terostat 8519P Primer	100 ml	1520836	1520836	30
Teroson® Terostat 8560 AC-25	1 L	1557872	1557872	30
Teroson® Terostat 8597 HMLC NCAP	310 ml	1548592	1548592	31
Teroson® Terostat 8597 HMLC NCAP	570 ml	1547937	1547937	31
Teroson® Terostat 8630 2K	310 ml	915287	915287	31
Teroson® Terostat 9097 PL HMLC	310 ml	1535434	1535434	30
Teroson® Terostat 9120 Super Fast Grey	310 ml	1358216	1358216	32
Teroson® Terostat 9120 Super Fast White	310 ml	1358213	1358213	32
Teroson® Terostat 9220	310 ml	10641R	265673	33
Teroson® Terostat 9320 Super Fast 6in1 Black	300 ml	1358054	1358054	32
Teroson® Terostat 9320 Super Fast 6in1 Ochre	300 ml	1358059	1358059	32
Teroson® Terostat 939 Black	570 ml	13682X	100145	32
Teroson® Terostat 939 Grey	570 ml	13696M	197363	32
Teroson® Terostat 939 White	570 ml	14652B	212653	32
Teroson® Terotex HV 350 Cavity Wax	1 L	793958	868519	42
Teroson® Terotex HV 450 Aqua	1 L	1335488	1335488	42
Teroson® Terotex Record 2000	1 L	17159B	629358	43
Teroson® Terotex Record 2000 Aqua	1 L	1335490	1335490	43
Teroson® Terotex Super 3000 Aqua	1 L	1335491	1335491	44
Teroson® Terotex Super 3000 Black	1 L	142219	601081	44
Teroson® Terotex Super 3000 White	1 L	150016	629359	44
Teroson® Underbody Coating Spray	500 ml	15027J	664407	43
Teroson® Zinc Spray	400 ml	15818T	601110	43
Yuk Off® Brake & Parts Cleaner	417 g	24441	230824	26
Yuk Off® Bumper & Tyre Sheen	350 g	Y182	300685	27
Yuk Off® Carb & Throttle Body Cleaner	340 g	24790	231015	27
Yuk Off® Orange Hand Cleaner	400 ml	31908	366943	27
Yuk Off® Orange Hand Cleaner	4 L	31909	367218	27
Yuk Off® Orange Hand Cleaner	15 L	31910	367217	27
Yuk Off® Super Degreaser	400 g	Y101	300684	26

Henkel – The Solution Provider

Truly Integrated, Truly International

Henkel is a world-wide operating, market-driven specialist in brands and technologies with affiliates in over 75 countries, providing technology competence from one single source. People in 125 countries around the world trust in brands and technologies from Henkel. The portfolio includes adhesives and sealants, products for direct glazing, corrosion protection, underbody and anti chip coating, sound deadening solutions, body care and many other speciality chemicals.

Strong brands with proven and trusted names, such as Loctite® and Teroson, are incorporated into this common platform and have long been the key to Henkel's success.

Around the world, Henkel has an extensive commitment to motor sports where reliable performance must be delivered in the most extreme conditions. As Official Partner and Supplier to the Dakar Rally for several years, Henkel has supported the competing teams with products that reflect the company's innovation and technological excellence. Over the years, close contacts have developed into a strong relation of mutual trust and understanding. This has been built on the competent service and the high-quality adhesives and sealants offered for fast and efficient repairs which have helped many drivers to make it to the finish line.

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