



## Safety Data Sheet according to (EC) No 1907/2006

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96SCLF318AGS88.5V AF5 500G JAR

sds no. : 180283  
V003.1

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### SECTION 1: Identification of the substance/mixture and of the company/undertaking

**Product identifier:**

96SCLF318AGS88.5V AF5 500G JAR

**Relevant identified uses of the substance or mixture and uses advised against:**

Intended use:  
Solder Paste

**Details of the supplier of the safety data sheet:**

Henkel AG & Co. KGaA  
Henkelstr. 67  
40191 Düsseldorf

Germany

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**Emergency Telephone Number:**

24 Hours Emergency Tel: +44 (0)1442 278497

### SECTION 2: Hazards identification

**Classification of the substance or mixture:**

**Classification (DPD):**

Sensitizing  
R43 May cause sensitisation by skin contact.

**Label elements (DPD):**

Xi - Irritant

**Risk phrases:**

R43 May cause sensitisation by skin contact.

**Safety phrases:**

S24 Avoid contact with skin.

S37 Wear suitable gloves.

**Additional information:**

Avoid breathing fumes given out during soldering.

Flux fumes may irritate the nose, throat and lungs and may after prolonged/repeated exposure give an allergic reaction (asthma).

After handling solder wash hands with soap and water before eating, drinking or smoking.

Keep out of reach of children.

**Contains:**

Rosin

**SECTION 3: Composition/information on ingredients****Declaration of the ingredients according to CLP (EC) No 1272/2008:**

<b>Hazardous components CAS-No.</b>	<b>EC Number REACH-Reg No.</b>	<b>content</b>	<b>Classification</b>
Copper 7440-50-8	231-159-6	0,1- 1 %	Serious eye irritation 2 H319 Specific target organ toxicity - single exposure 3 H335 Skin irritation 2 H315 Acute toxicity 3; Oral H302 Chronic hazards to the aquatic environment 3 H412
Rosin 8050-09-7	232-475-7	1- 5 %	Skin sensitizer 1 H317
Modified rosin 144413-22-9	01-0000018038-71	1- 5 %	Chronic hazards to the aquatic environment 4 H413

**Only dangerous ingredients for which a CLP classification is already available are displayed in this table.****For full text of the H - statements and other abbreviations see section 16 "Other information".****Substances without classification may have community workplace exposure limits available.**

**Declaration of ingredients according to DPD (EC) No 1999/45:**

Hazardous components CAS-No.	EC Number REACH-Reg No.	content	Classification
Tin 7440-31-5	231-141-8	80 - 100 %	
Silver 7440-22-4	231-131-3	1 - 5 %	
Copper 7440-50-8	231-159-6	0,1 - 1 %	R52/53 Xn - Harmful; R22 Xi - Irritant; R36/37/38
Rosin 8050-09-7	232-475-7	1 - 5 %	R43
Modified rosin 144413-22-9	01-0000018038-71	1 - 5 %	R53

For full text of the R-Phrases indicated by codes see section 16 'Other Information'.  
Substances without classification may have community workplace exposure limits available.

**SECTION 4: First aid measures****Description of first aid measures:****Inhalation:**

Move to fresh air. If symptoms persist, seek medical advice.

**Skin contact:**

Rinse with running water and soap.  
Seek medical advice.

**Eye contact:**

Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes.  
Seek medical advice.

**Ingestion:**

Do not induce vomiting.  
Seek medical advice.

**Most important symptoms and effects, both acute and delayed:**

SKIN: Rash, Urticaria.

**Indication of any immediate medical attention and special treatment needed:**

See section: Description of first aid measures

**SECTION 5: Firefighting measures****Extinguishing media:****Suitable extinguishing media:**

Carbon dioxide, foam, powder  
Fine water spray

**Extinguishing media which must not be used for safety reasons:**

Do not use water on fires where molten metal is present.

**Special hazards arising from the substance or mixture:**

High temperatures may produce heavy metal dust, fumes or vapours.  
The flux medium will give rise to irritating fumes.

**Advice for firefighters:**

Wear self-contained breathing apparatus.

**SECTION 6: Accidental release measures****Personal precautions, protective equipment and emergency procedures:**

Avoid contact with skin and eyes.

**Environmental precautions:**

Do not let product enter drains.

**Methods and material for containment and cleaning up:**

Scrape up spilled material and place in a closed container for disposal.

**SECTION 7: Handling and storage****Precautions for safe handling:**

Use only in well-ventilated areas.

Avoid skin and eye contact.

When using do not eat, drink or smoke.

Wash hands before breaks and immediately after handling the product.

**Hygiene measures:**

Good industrial hygiene practices should be observed.

Wash hands before work breaks and after finishing work.

Do not eat, drink or smoke while working.

**Conditions for safe storage, including any incompatibilities:**

Store in original container at temperatures 5-10°C.

**Specific end use(s):**

Solder Paste

**SECTION 8: Exposure controls/personal protection****Control parameters:**

Valid for

Great Britain

Ingredient	ppm	mg/m <sup>3</sup>	Type	Category	Remarks
TIN (INORGANIC COMPOUNDS AS SN) 7440-31-5		2	Time Weighted Average (TWA):	Indicative	ECLTV
SILVER (METALLIC) 7440-22-4		0,1	Time Weighted Average (TWA):		EH40 WEL
SILVER, METALLIC 7440-22-4		0,1	Time Weighted Average (TWA):	Indicative	ECLTV
ROSIN-BASED SOLDER FLUX FUME 8050-09-7		0,05	Time Weighted Average (TWA):		EH40 WEL
ROSIN-BASED SOLDER FLUX FUME 8050-09-7		0,15	Short Term Exposure Limit (STEL):		EH40 WEL

**Exposure controls:****Engineering controls:**

Ensure adequate ventilation, especially in confined areas.

Extraction is necessary to remove fumes evolved during reflow.

Where reasonably practicable this should be achieved by the use of local exhaust ventilation and good general extraction.

**Respiratory protection:**

Ensure adequate ventilation.

An approved mask or respirator fitted with an organic vapour cartridge should be worn if the product is used in a poorly ventilated area

Filter type: A

**Hand protection:**

Chemical-resistant protective gloves (EN 374).

Suitable materials for short-term contact or splashes (recommended: at least protection index 2, corresponding to > 30

minutes permeation time as per EN 374):

nitrile rubber (NBR;  $\geq 0.4$  mm thickness)

Suitable materials for longer, direct contact (recommended: protection index 6, corresponding to > 480 minutes permeation time as per EN 374):

nitrile rubber (NBR;  $\geq 0.4$  mm thickness)

This information is based on literature references and on information provided by glove manufacturers, or is derived by analogy with similar substances. Please note that in practice the working life of chemical-resistant protective gloves may be considerably shorter than the permeation time determined in accordance with EN 374 as a result of the many influencing factors (e.g. temperature). If signs of wear and tear are noticed then the gloves should be replaced.

**Eye protection:**

Safety glasses with sideshields or chemical safety goggles should be worn if there is a risk of splashing.

**Skin protection:**

Wear suitable protective clothing.

**SECTION 9: Physical and chemical properties****Information on basic physical and chemical properties:**

Appearance	paste grey
Odor	mild
pH	not applicable
Initial boiling point	256 °C (492.8 °F)
Flash point	117 °C (242.6 °F); None
Decomposition temperature	No data available / Not applicable
Vapour pressure	Not available.
Density (25 °C (77 °F))	4,29 g/cm <sup>3</sup>
Bulk density	No data available / Not applicable
Viscosity	No data available / Not applicable
Viscosity (kinematic)	No data available / Not applicable
Explosive properties	No data available / Not applicable
Solubility (qualitative) (Solvent: Water)	Insoluble
Solidification temperature	No data available / Not applicable
Melting point	217 °C (422.6 °F)
Flammability	No data available / Not applicable
Auto-ignition temperature	No data available / Not applicable
Explosive limits	No data available / Not applicable
Partition coefficient: n-octanol/water	Not determined
Evaporation rate	No data available / Not applicable
Vapor density	No data available / Not applicable
Oxidising properties	No data available / Not applicable

**Other information:**

No data available / Not applicable

**SECTION 10: Stability and reactivity****Reactivity:**

Solder alloy will react with concentrated nitric acid to produce toxic fumes of nitrogen oxides.

**Chemical stability:**

Stable under recommended storage conditions.

**Possibility of hazardous reactions:**

See section reactivity

**Conditions to avoid:**

No decomposition if stored and applied as directed.

**Incompatible materials:**

None if used properly.

**Hazardous decomposition products:**

Thermal decomposition can lead to release of irritating gases and vapors.

**SECTION 11: Toxicological information****General toxicological information:**

The preparation is classified based on the conventional method outlined in Article 6(1)(a) of Directive 1999/45/EC. Relevant available health/ecological information for the substances listed under Section 3 is provided in the following.

**Oral toxicity:**

Swallowing may cause irritation of mouth, throat and digestive tract, diarrhoea and vomiting

**Inhalative toxicity:**

Fumes evolved at soldering temperatures will irritate the nose, throat and lungs. Prolonged or repeated exposure to flux fumes may result in sensitisation in sensitive workers.

**Dermal toxicity:**

This product is considered to have low dermal toxicity.

**Skin irritation:**

Prolonged or repeated contact may cause skin irritation.

**Eye irritation:**

Prolonged or repeated contact may cause eye irritation.

Fumes emitted during soldering may irritate the eyes.

**Sensitizing:**

May cause sensitization by skin contact.

**Acute toxicity:**

Hazardous components CAS-No.	Value type	Value	Route of application	Exposure time	Species	Method
Silver 7440-22-4	LD50	> 2.000 mg/kg	oral		rat	OECD Guideline 401 (Acute Oral Toxicity)

**Skin corrosion/irritation:**

Hazardous components CAS-No.	Result	Exposure time	Species	Method
Silver 7440-22-4	slightly irritating		rabbit	OECD Guideline 404 (Acute Dermal Irritation / Corrosion)
Copper 7440-50-8	irritating			

**Serious eye damage/irritation:**

Hazardous components CAS-No.	Result	Exposure time	Species	Method
Silver 7440-22-4	not irritating		rabbit	OECD Guideline 405 (Acute Eye Irritation / Corrosion)
Copper 7440-50-8	not irritating			

**Germ cell mutagenicity:**

Hazardous components CAS-No.	Result	Type of study / Route of administration	Metabolic activation / Exposure time	Species	Method
Modified rosin 144413-22-9	negative with metabolic activation		with and without		OECD Guideline 473 (In vitro Mammalian Chromosome Aberration Test)

**Repeated dose toxicity**

Hazardous components CAS-No.	Result	Route of application	Exposure time / Frequency of treatment	Species	Method
Modified rosin 144413-22-9	NOAEL=1.000 mg/kg	oral: gavage	Test duration: 28 days Dosing regime: 7 days/week	rat	OECD Guideline 407 (Repeated Dose 28-Day Oral Toxicity in Rodents)

**SECTION 12: Ecological information****General ecological information:**

The preparation is classified based on the conventional method outlined in Article 6(1)(a) of Directive 1999/45/EC. Relevant available health/ecological information for the substances listed under Section 3 is provided in the following.

**Ecotoxicity:**

May cause long-term adverse effects in the aquatic environment.

**Mobility:**

The product is insoluble and sinks in water.

**Persistence and Biodegradability:**

The product is not biodegradable.

**Bioaccumulative potential:**

Octanol/Water distribution coefficient: Not determined

**Toxicity:**

Hazardous components CAS-No.	Value type	Value	Acute Toxicity Study	Exposure time	Species	Method
Copper 7440-50-8	LC50	> 10 mg/l	Fish	96 h	Lepomis macrochirus	OECD Guideline 203 (Fish, Acute Toxicity Test)
Rosin 8050-09-7	LC50	> 1.000 mg/l	Fish	96 h	Pimephales promelas	OECD Guideline 203 (Fish, Acute Toxicity Test)
Rosin 8050-09-7	EC50	911 mg/l	Daphnia	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
Rosin 8050-09-7	EC50	> 100 mg/l	Algae	72 h	Scenedesmus subspicatus (new name: Desmodesmus subspicatus)	
Modified rosin 144413-22-9	LC50	> 1 mg/l	Fish	24 h	Oncorhynchus mykiss	OECD Guideline 203 (Fish, Acute Toxicity Test)
Modified rosin 144413-22-9	EC50	> 1 mg/l	Daphnia	24 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
Modified rosin 144413-22-9	EC50	> 0,49 mg/l	Algae	72 h	Scenedesmus subspicatus (new name: Desmodesmus subspicatus)	OECD Guideline 201 (Alga, Growth Inhibition Test)

**Persistence and degradability:**

Hazardous components CAS-No.	Result	Route of application	Degradability	Method
Rosin 8050-09-7		aerobic	36 - 46 %	OECD Guideline 301 F (Ready Biodegradability: Manometric Respirometry Test)

**SECTION 13: Disposal considerations****Waste treatment methods:**

## Product disposal:

Wherever possible unwanted solder pastes should be recycled for recovery of metal.  
Otherwise dispose of in accordance with local and national regulations.

## Disposal of uncleaned packages:

Dispose of as unused product.

## Waste code

16 03 03 - inorganic wastes containing dangerous substances

**SECTION 14: Transport information****General information:**

Not hazardous according to RID, ADR, ADNR, IMDG, IATA-DGR.

**SECTION 15: Regulatory information****Safety, health and environmental regulations/legislation specific for the substance or mixture:**

VOC content < 5 %

**National regulations/information (Great Britain):**

## Remarks

The Health & Safety at Work Act 1974.  
The Control of Substances Hazardous to Health Regulations. L5:General  
Approved Code of Practice to the COSHH Regulations. HS(G)97:A Step by Step  
Guide to the COSHH Regulations. HS(G)193: COSHH essentials: Easy steps to  
control chemicals.  
IND (G)248L: Solder fume and you. IND(G)249L: Controlling health risks from  
rosin (colophony) based solder fluxes.



## SECTION 16: Other information

The labelling of the product is indicated in Section 2. The full text of all abbreviations indicated by codes in this safety data sheet are as follows:

R22 Harmful if swallowed.

R36/37/38 Irritating to eyes, respiratory system and skin.

R43 May cause sensitisation by skin contact.

R52/53 Harmful to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

R53 May cause long-term adverse effects in the aquatic environment.

H302 Harmful if swallowed.

H315 Causes skin irritation.

H317 May cause an allergic skin reaction.

H319 Causes serious eye irritation.

H335 May cause respiratory irritation.

H412 Harmful to aquatic life with long lasting effects.

H413 May cause long lasting harmful effects to aquatic life.

### Further information:

This information is based on our current level of knowledge and relates to the product in the state in which it is delivered. It is intended to describe our products from the point of view of safety requirements and is not intended to guarantee any particular properties.

This safety data sheet was prepared in accordance with Council Directive 67/548/EEC and its subsequent amendments, and Commission Directive 1999/45/EC.