

3.4mm RIGHT ANGLE LED INDICATOR

Part Number: L-1387QMP/1EGW/TG

High Efficiency Red Green

Features

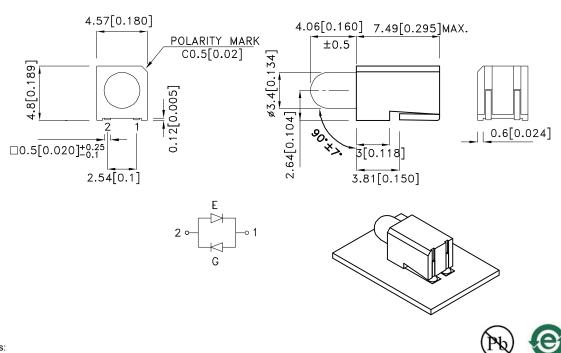
- Surface mount type.
- Black case enhances contrast ratio.
- Wide viewing angle.
- High reliability life measured in years.
- Package:1000pcs / reel.
- Moisture sensitivity level : level 3.
- Housing material: PPA.
- Housing UL rating: 94V-0.
- · High temperature resistant housing.
- High glass transition temperature epoxy.
- RoHS compliant.

Description

The High Efficiency Red source color devices are made with Gallium Arsenide Phosphide on Gallium Phosphide Orange Light Emitting Diode.

The Green source color devices are made with Gallium Phosphide Green Light Emitting Diode.

Package Dimensions



Notes:

- 1. All dimensions are in millimeters (inches).
- 2. Tolerance is $\pm 0.25(0.01")$ unless otherwise noted.
- 3. The specifications, characteristics and technical data described in the datasheet are subject to change without prior notice.

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 APPROVED: WYNEC
 CHECKED: Allen Liu
 DRAWN: F.Cui
 ERP: 1102000481

Selection Guide

Part No.	Dice	Lens Type	lv (mcd) [2] @ 20mA		Viewing Angle [1]
			Min.	Тур.	201/2
L-1387QMP/1EGW/TG	High Efficiency Red (GaAsP/GaP)	White Diffused	10	20	- 60°
			*6	*16	
	Green (GaP)		10	20	
			*10	*20	

- $1.\,\theta 1/2$ is the angle from optical centerline where the luminous intensity is 1/2 the optical centerline value.

Electrical / Optical Characteristics at TA=25°C

Symbol	Parameter	Device	Тур.	Max.	Units	Test Conditions	
λpeak	Peak Wavelength	High Efficiency Red Green	627 565		nm	IF=20mA	
λD [1]	Dominant Wavelength	High Efficiency Red Green	617 568		nm	IF=20mA	
Δλ1/2	Spectral Line Half-width	High Efficiency Red Green	45 30		nm	IF=20mA	
С	Capacitance	High Efficiency Red Green	15 15		pF	VF=0V;f=1MHz	
VF [2]	Forward Voltage	High Efficiency Red Green	2 2.2	2.5 2.5	V	Ir=20mA	

Notes:

- 1.Wavelength: +/-1nm.
 2. Forward Voltage: +/-0.1V.
 3. Wavelength value is traceable to the CIE127-2007 compliant national standards.

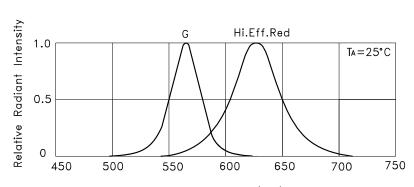
Absolute Maximum Ratings at TA=25°C

7							
Parameter	High Efficiency Red	Green	Units				
Power dissipation	75	62.5	mW				
DC Forward Current	30	25	mA				
Peak Forward Current [1]	160	140	mA				
Operating / Storage Temperature	-40°C To +85°C						

Note: 1. 1/10 Duty Cycle, 0.1ms Pulse Width.

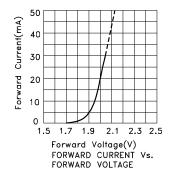
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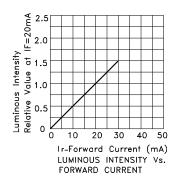
^{2.} Luminous intensity/ luminous Flux: +/-15%.
*Luminous intensity value is traceable to the CIE127-2007 compliant national standards.

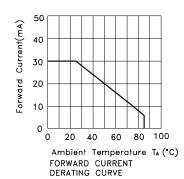


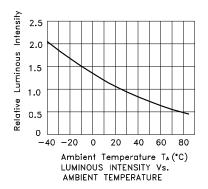
wavelength \times (nm) RELATIVE INTENSITY Vs. WAVELENGTH

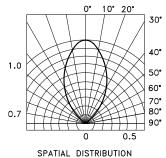
L-1387QMP/1EGW/TG High Efficiency Red





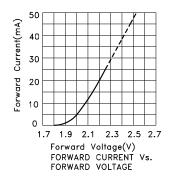


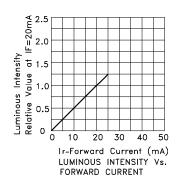


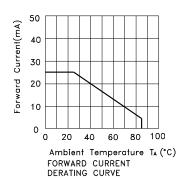


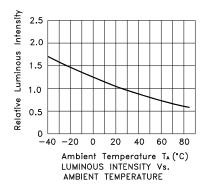
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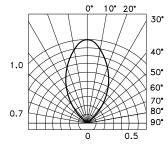
Green











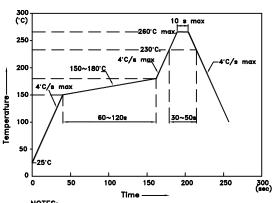
SPATIAL DISTRIBUTION

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L-1387QMP/1EGW/TG

Reflow Soldering Profile For Lead-free SMT Process.



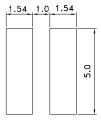
NOTES:

1.We recommend the reflow temperature 245°C(+/-5°C). The maximum soldering temperature should be limited to 260°C.

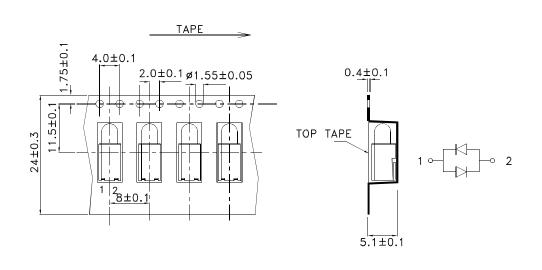
2.Don't cause stress to the epoxy resin while it is exposed to high temperature.

3.No more than once.

Recommended Soldering Pattern (Units: mm; Tolerance: ± 0.1)



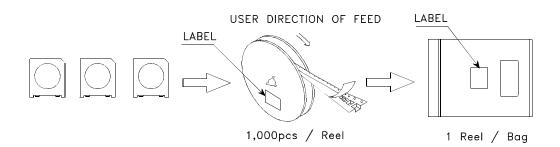
Tape Dimensions (Units : mm)

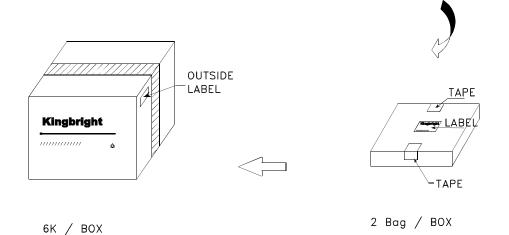


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PACKING & LABEL SPECIFICATIONS

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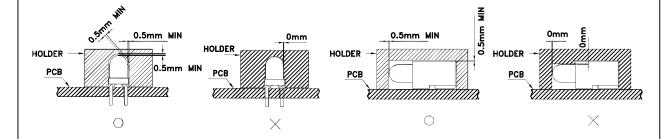




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PRECAUTIONS

- 1.A moisture barrier bag (MBB) containing LEDs shall be kept in an environment with temperature below 40°C and humidity below 90% RH.
 - A MBB shall be kept sealed until the LEDs contained in that bag are to be used immediately. Storge in an environment with temperature $5\sim30^{\circ}\text{C}$ and humidity below 60% RH.
- 2.After a MBB has been opened, all LEDs contained in that bag shall complete soldering process within according to the conditions listed on the Kingbright MBB.
- 3.If the 10% spot of a humidity indicator card (HIC) indicates wet, LEDs shall be baked according to the conditions listed on the Kingbright MBB.
- 4.During soldering, component covers and holders should leave clearance to avoid placing damaging stress on the LED during soldering.



- 5. The tip of the soldering iron should never touch the lens epoxy.
- 6.After soldering, allow at least three minutes for the component to cool to room temperature before further operations.
- 7.If the LED will undergo multiple soldering passes or face other processes where the part may be subjected to intense heat, please check with Kingbright for compatibility.

Detailed application notes are listed on our website. http://www.kingbright.com/application notes

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