

1 PRODUCT AND COMPANY IDENTIFICATION

Trade name: 44 Lead Free Flux Cored Solder

Relevant identified uses of the substance or mixture and uses advised against Solder

Application of the substance / the preparation: Flux cored solder

Details of the supplier of the safety data sheet

This Safety Data Sheet has been updated in accordance with the Globally Harmonized System (GHS).

Manufacturer/Supplier:

Kester
800 West Throntdale Ave.
Itasca, IL 60143
Tel (630) 616-4000
Fax (630) 616-4044

Kester Components Pte Ltd
500 Chai Chee Lane
Singapore 469024
Tel: 65-64491133

Information department: SDS Coordinator (630) 616-6844

Emergency telephone number:

CHEMTREC 24-Hour Emergency Response Telephone Number : (800) 424-9300

CHEMTREC 24-Hour Emergency Response (Outside US & Canada) Telephone Number : (703) 527-3887

2 HAZARDS IDENTIFICATION

Classification of the substance or mixture

Classification according to Regulation (EC) No 1272/2008



GHS08 Health hazard

Resp. Sens. 1 H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled.



GHS07

Skin Sens. 1 H317 May cause an allergic skin reaction.

Label elements

Labelling according to Regulation (EC) No 1272/2008

The product is classified and labelled according to the CLP regulation.

Hazard pictograms



GHS08

Signal word Danger

Hazard-determining components of labelling:

Rosin

Hazard statements

H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled.

H317 May cause an allergic skin reaction.

Precautionary statements

P285 In case of inadequate ventilation wear respiratory protection.

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P280 Wear protective gloves/protective clothing/eye protection/face protection.
 P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
 P304+P340 IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing.
 P302+P352 IF ON SKIN: Wash with plenty of soap and water.
 P501 Dispose of contents/container in accordance with local/regional/national/international regulations.

Hazard description:**WHMIS Hazard Symbols**

D2B - Toxic material causing other toxic effects

**Classification system:****NFPA ratings (scale 0 - 4)**

Health = 1
 Fire = 1
 Reactivity = 0

HMIS-ratings (scale 0 - 4)

Health = *1
 Fire = 1
 Reactivity = 0

Other hazards**Results of PBT and vPvB assessment**

PBT: Not applicable.

vPvB: Not applicable.

3 COMPOSITION OF MIXTURE

Chemical characterization: Mixtures**Description:** Mixture of the substances listed below with nonhazardous additions.

CAS No.	Description	% Range
CAS: 7440-31-5 EINECS: 231-141-8	tin	50-100%
CAS: 7440-22-4 EINECS: 231-131-3	silver	2.5-10%
CAS: 8050-09-7 EINECS: 232-475-7	Rosin	2.5-10% Acute Tox. 1, H300 Skin Sens. 1, H317
CAS: 7440-50-8 EINECS: 231-159-6	copper	≤ 2.5%

Additional information:

This solder product does not contain any Substance of Very High Concern (SVHC) on the European Chemicals Agency (ECHA) candidate list.

Flux in core is typically 1-3% by weight.

Composition and weight percent of solder alloys varies widely and can be determined by product label.

4 FIRST AID MEASURES

Description of first aid measures**After inhalation:** Supply fresh air; consult doctor in case of complaints.**After skin contact:** Immediately wash with water and soap and rinse thoroughly.**After eye contact:** Rinse opened eye for several minutes under running water.

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After swallowing: Seek immediate medical advice.

Information for doctor:

Most important symptoms and effects, both acute and delayed No further relevant information available.

Indication of any immediate medical attention and special treatment needed No further relevant information available.

5 FIREFIGHTING MEASURES

Extinguishing media

Suitable extinguishing agents:

CO₂, extinguishing powder or water spray. Fight larger fires with water spray or alcohol resistant foam.

Special hazards arising from the substance or mixture

In case of fire, the following can be released:

Carbon monoxide (CO)

Carbon dioxide (CO₂)

Aliphatic aldehydes

Advice for firefighters

Protective equipment: Wear self-contained respiratory protective device.

6 ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures Ensure adequate ventilation

Environmental precautions: Do not allow to enter sewers/ surface or ground water.

Methods and material for containment and cleaning up:

Melted solder will solidify on cooling and can be scraped up. Use caution to avoid breathing fumes if a gas torch is used to cut up large pieces.

Reference to other sections

See Section 7 for information on safe handling.

See Section 8 for information on personal protection equipment.

See Section 13 for disposal information.

7 HANDLING AND STORAGE

Handling:

Precautions for safe handling Ensure good ventilation/exhaustion at the workplace.

Information about protection against explosions and fires: No special measures required.

Conditions for safe storage, including any incompatibilities

Storage:

Requirements to be met by storerooms and receptacles: Store in a cool location.

Information about storage in one common storage facility: Not required.

Further information about storage conditions:

Store in dry conditions.

Exposure to sulfur or to high humidity will tarnish solder surface.

Specific end use(s) No further relevant information available.

8 EXPOSURE CONTROLS / PERSONAL PROTECTION

Additional information about design of technical systems: No further data; see item 7.

Control parameters

Components with limit values that require monitoring at the workplace:

7440-31-5 tin

PEL	2 mg/m ³ metal
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REL	2 mg/m ³
TLV	2 mg/m ³ metal
7440-22-4 silver	
PEL	0.01 mg/m ³ metal and soluble compounds (as Ag)
REL	0.01 mg/m ³
TLV	0.1 mg/m ³ metal: dust and fume

Additional information:

PEL = Permissible Exposure Limit (OSHA)

TLV = Threshold Limit Value (ACGIH)

OSHA = Occupational Safety and Health Administration

ACGIH = American Conference of Governmental Industrial Hygienists

Exposure controls**Personal protective equipment:**

General protective and hygienic measures:

The usual precautionary measures for handling chemicals should be followed.

Immediately remove all soiled and contaminated clothing.

Wash hands before breaks and at the end of work.

Breathing equipment:

Exposure Controls: Use appropriate engineering control such as process enclosures, local exhaust ventilation to control airborne levels below recommended exposure limits.

When ventilation is not sufficient to remove airborne levels from the breathing zone, a NIOSH safety approved respirator or self-contained breathing apparatus should be worn. Consult with local procedures for selection, training, inspection and maintenance of the personal protective equipment.

Protection of hands:



Protective gloves

Material of gloves:

Cloth gloves

Nitrile rubber, NBR

Natural rubber, NR

Penetration time of glove material:

The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.

Eye protection: Safety Glasses with Sideshields

9 PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties**General Information**

Appearance:

Form:

Metal in wire, ribbon, or preformed shapes with a core of flux

Color:

Silver grey

Odor:

Mild

pH-value:

Not applicable.

Change in condition

Melting point/Melting range:

> 100°C (> 212 °F)

Undetermined.

Boiling point/Boiling range:

907°C (1665 °F)

Flash point:

Undetermined.

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Flammability (solid, gaseous): Not determined.

Auto igniting: Product is not selfigniting.

Danger of explosion: Product does not present an explosion hazard.

Vapor pressure: Not applicable.

Density at 20°C (68 °F): 7 g/cm³ (58.415 lbs/gal)
Vapour density Not applicable.

Solubility in / Miscibility with Water: Insoluble.

10 STABILITY AND REACTIVITY

Reactivity

Chemical stability

Thermal decomposition / conditions to be avoided: No decomposition if used according to specifications.

Possibility of hazardous reactions No dangerous reactions known.

Conditions to avoid No further relevant information available.

Incompatible materials: Strong acids, strong oxidizers.

Hazardous decomposition products:

Carbon monoxide and carbon dioxide

When heated to soldering temperatures, the solvents are evaporated and rosin may be thermally degraded to liberate aliphatic aldehydes and acids.

11 TOXICOLOGICAL INFORMATION

Information on toxicological effects

Acute toxicity:

LD/LC50 values that are relevant for classification:

8050-09-7 Rosin

Oral	LD50	2.2 mg/kg (mouse)
		3.0 mg/kg (rat)

Primary irritant effect:

on the skin:

Irritant to skin and mucous membranes.

Possible local irritation by contact with flux or fumes.

on the eye:

Irritating effect.

Smoke during soldering can cause eye irritation.

through inhalation:

Flux fumes during soldering may cause irritation and damage of mucous membranes and respiratory system.

Additional toxicological information:

The product shows the following dangers according to internally approved calculation methods for preparations:
Irritant

Carcinogenic categories

IARC (International Agency for Research on Cancer)

None of the ingredients is listed.

NTP (National Toxicology Program)

None of the ingredients is listed.

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12 ECOLOGICAL INFORMATION

Toxicity

Aquatic toxicity: No further relevant information available.

Additional ecological information:

General notes:

Do not allow undiluted product or large quantities of it to reach ground water, water course or sewage system.

Results of PBT and vPvB assessment

PBT: Not applicable.

vPvB: Not applicable.

13 DISPOSAL CONSIDERATIONS

Waste treatment methods

Recommendation:

Must not be disposed of together with household garbage. Do not allow product to reach sewage system. Disposal must be made according to official regulations.

Uncleaned packagings:

Recommendation: Disposal must be made according to official regulations.

14 TRANSPORT INFORMATION

UN-Number

DOT, ADN, IMDG, IATA

ADR

Not regulated

Not applicable

Not applicable

Not regulated

UN proper shipping name

DOT, ADR, ADN

IMDG, IATA

Transport hazard class(es)

Not regulated

Not applicable

Not regulated

DOT

Class

Not applicable

Not regulated.

ADR, ADN, IMDG, IATA

Class

Packing group

DOT, ADR, IMDG, IATA

Environmental hazards:

Marine pollutant:

Special precautions for user

Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code

Not applicable

Not regulated

Not applicable

No

Not applicable.

Not applicable.

15 REGULATORY INFORMATION

Safety, health and environmental regulations/legislation specific for the substance or mixture

USA The following information relates to product regulation specific to the USA.

SARA (Superfund Amendments and Reauthorization Act)

Section 355 (extremely hazardous substances):

None of the ingredient is listed.

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Section 313 (Specific toxic chemical listings):

7440-22-4	silver
7440-50-8	copper

TSCA (Toxic Substances Control Act): Kester certifies that all components listed below for the subject finished product are on the TSCA Inventory of Chemical Substances and are not subject to any chemical specific regulation under TSCA Section 12(b) export notification requirements delineated at 40 CFR part 707, subpart D.

All ingredients are listed or exempt from listing.

California Proposition 65

Chemicals known to cause cancer:

None of the ingredients is listed.

Chemicals known to cause reproductive toxicity:

None of the ingredients is listed.

Carcinogenic categories

EPA (Environmental Protection Agency)

7440-22-4	silver	D
7440-50-8	copper	D

NIOSH-Ca (National Institute for Occupational Safety and Health)

None of the ingredients is listed.

OSHA-Ca (Occupational Safety & Health Administration)

None of the ingredients is listed.

CANADA:

Workplace Hazardous Materials Identification (WHMIS):

This product has been classified in accordance with the hazard criteria of the Canadian Controlled Products Regulation (CPR) and the Safety Data Sheet (SDS) contains all of the information required by the CPR.

Labelling according to Regulation (EC) No 1272/2008

The product is classified and labelled according to the CLP regulation.

Hazard pictograms



GHS08

Signal word Danger

Hazard-determining components of labelling:

Rosin

Hazard statements

H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled.

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Precautionary statements

P285 In case of inadequate ventilation wear respiratory protection.

P280 Wear protective gloves/protective clothing/eye protection/face protection.

P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

P304+P340 Remove victim to fresh air and keep at rest in a position comfortable for breathing.

P302+P352 IF ON SKIN: Wash with plenty of soap and water.

P501 Dispose of contents/container in accordance with local/regional/national/international regulations.

Chemical safety assessment: A Chemical Safety Assessment has not been carried out.

16 OTHER INFORMATION

The information contained herein is based on data considered accurate and is offered solely for information, consideration and investigation. Kester extends no warranties, makes no representations and assumes no responsibility as to the accuracy, completeness or suitability of this data for any purchaser's use. The data on this Material Safety Data Sheet

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relates only to this product and does not relate to use with any other material or in any process. All chemical products should be used only by, or under the direction of, technically qualified personnel who are aware of the hazards involved and the necessity for reasonable care in handling. Hazard communication regulations require that employees must be trained on how to use a Material Safety Data Sheet as a source for hazard information.

Abbreviations and acronyms:

RID: Règlement international concernant le transport des marchandises dangereuses par chemin de fer (Regulations Concerning the International Transport of Dangerous Goods by Rail)

IATA-DGR: Dangerous Goods Regulations by the "International Air Transport Association" (IATA)

ICAO: International Civil Aviation Organization

ICAO-TI: Technical Instructions by the "International Civil Aviation Organization" (ICAO)

ADR: Accord européen sur le transport des marchandises dangereuses par Route (European Agreement concerning the International Carriage of Dangerous Goods by Road)

IMDG: International Maritime Code for Dangerous Goods

DOT: US Department of Transportation

IATA: International Air Transport Association

GHS: Globally Harmonized System of Classification and Labelling of Chemicals

NFPA: National Fire Protection Association (USA)

HMIS: Hazardous Materials Identification System (USA)

WHMIS: Workplace Hazardous Materials Information System (Canada)

*** Data compared to the previous version altered.**

USA