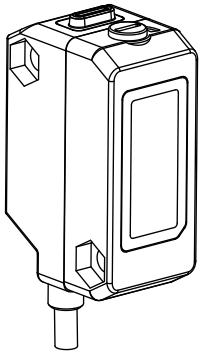
WORLD-BEAM® QS18 Adjustable-Field Sensors

Miniature sensors with visible red LED or visible red laser



(some models)

Features

- Exceptional optical performance, comparable to larger sensors
- Simple multi-turn screw adjustment of cutoff distance
- 10 to 30V dc operation, with complementary (SPDT) NPN or PNP outputs, depending on model
- Less than 1 millisecond output response for excellent sensing repeatability

Laser Models:

- Narrow effective beam (approx. 1 mm spot size) for small-object detection and precise position control
- Crosstalk rejection algorithm to avoid optical disturbance from adjacent sensors
- Class 2 models have reduced excess gain within 20 mm of sensor for decreased susceptibility to the effects of lens contamination and to allow use of external lens shield

Models

Models	Sensing Beam	Range	Cordset*	Supply Voltage	Output Type
QS18VN6AF100	660 nm Visible Red LED	1 mm (0.04 in) to cutoff point; Adjustable cutoff point, 20-100 mm (0.8 in-4 in)	2 m (6.5 ft) 4-wire	10 to 30V dc	NPN
QS18VP6AF100					PNP
QS18VN6LAF	650 nm Visible Red Class 1 Laser	1 mm (0.04 in) to cutoff point; Adjustable cutoff point, 30-150 mm (1.2 in-6 in)			NPN
QS18VP6LAF					PNP
QS18VN6LAF250	658 nm Visible Red Class 2 Laser	20 mm (0.08 in) to cutoff point; Adjustable cutoff point, 50-250 mm (2 in-10 in)			NPN
QS18VP6LAF250					PNP

* Only standard 2 m (6.5 ft) cable models are listed.
For 9 m (30 ft) cables: add suffix "**W/30**" to the model number (e.g., **QS18VN6AF100 W/30**).
For 4-pin Pico-style pigtail QD: add suffix "**Q**" to the model number (e.g., **QS18VN6AF100Q**); accessory mating cordset required, see *Quick-Disconnet (QD) Cordsets* on page 9.
For 4-pin Euro-style pigtail QD: add suffix "**Q5**" to the model number (e.g., **QS18VN6AF100Q5**); accessory mating cordset required, see *Quick-Disconnet (QD) Cordsets* on page 9.

WARNING: Not To Be Used for Personnel Protection
Never use this product as a sensing device for personnel protection. Doing so could lead to serious injury or death. This product does NOT include the self-checking redundant circuitry necessary to allow its use in personnel safety applications. A sensor failure or malfunction can cause either an energized or de-energized sensor output condition.

Overview

The QS18 Adjustable-Field Sensors are a full-featured sensor in a miniature package. It provides background suppression sensing capability for small or difficult-to-reach areas. Models are available with a visible red LED sensing beam, or one of two visible red lasers (see *Models* on page 1).

These adjustable-field sensors are able to detect objects of relatively low reflectivity, while ignoring other objects in the background (beyond the cutoff point). The cutoff distance is mechanically adjustable, using the 5-turn adjustment screw on the sensor top (see *Figure 1. Sensor features* on page 2). Backgrounds and background objects must *always* be placed beyond the cutoff distance.

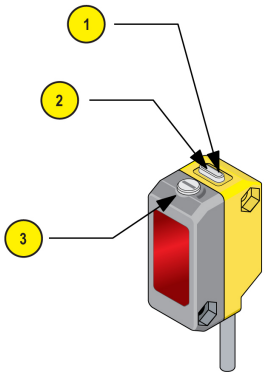


Figure 1. Sensor features

1	Green: Power Indicator (Flashes for Output Overload)
2	Yellow: Light Sensed Indicator (Flashes for Low Gain Conditions)
3	Cutoff Point Adjustment Screw

Adjustable-Field Sensing — Theory of Operation

The sensor compares the reflections of its emitted light beam (E) from an object back to the sensor's two differently-aimed detectors R1 and R2 (see *Figure 2. Adustable field sensing concept* on page 2). If the near detector (R1) light signal is stronger than the far detector (R2) light signal (see object A, closer than the cutoff distance), the sensor responds to the object. If the far detector (R2) light signal is stronger than the near detector (R1) light signal (see object B, object beyond the cutoff distance), the sensor ignores the object.

The cutoff distance for these sensors is adjustable. Objects lying beyond the cutoff distance are ignored, even if they are highly reflective. However, it is possible to falsely detect a background object, under certain conditions (see *Background Reflectivity and Placement* on page 3).

In the drawings and discussion on these pages, the letters E, R1, and R2 identify how the sensor's three optical elements (Emitter "E", Near Detector "R1", and Far Detector "R2") line up across the face of the sensor. The location of these elements defines the sensing axis (see *Figure 3. Sensing Axis* on page 3). The sensing axis becomes important in certain situations, such as those illustrated in *Figure 7. Object beyond cutoff – problem* on page 4 and *Figure 8. Object beyond cutoff – solution* on page 4.

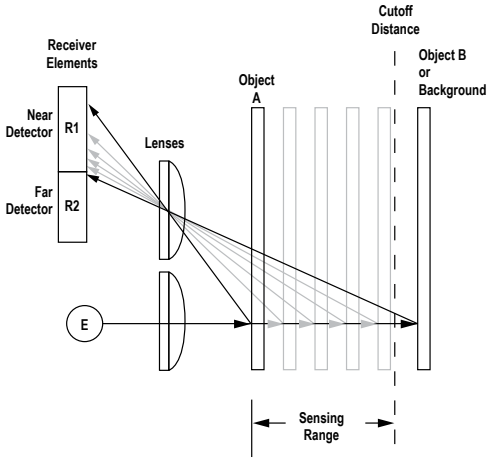


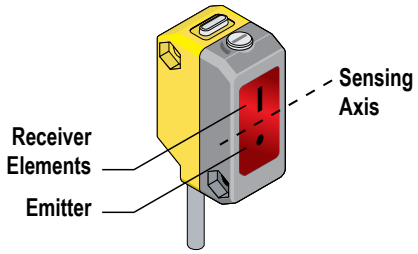
Figure 2. Adustable field sensing concept

Sensor Setup

Setting the Cutoff Distance

The cutoff distance for the QS18AF models may be adjusted between 20 mm and 100 mm (0.8 in to 4 in); for QS18LAF models, between 30 mm and 150 mm (1.2 in to 6 in); and for QS18LAF250 models, between 50 mm and 250 mm (2 in to 10 in).

To properly set the cutoff point, position the lightest possible background to be used, at the closest position it will come to the sensor during use. Using a small screwdriver in the adjustment screw, adjust the cutoff distance until the threshold is reached and the yellow Light Sensed indicator changes state. (If the indicator never comes ON, the background is beyond the maximum sensing distance and will be ignored.) Repeat the procedure, using the darkest target, placed in its most distant position for sensing. Adjust the cutoff approximately midway between the two positions (*Figure 4. Set cutoff distance approximately midway between the farthest target and the closest background* on page 3).



When an object approaches from the side, the most reliable sensing usually occurs when the line of approach is parallel to the sensing axis.

Figure 3. Sensing Axis

Sensing Reliability

For highest sensitivity, the sensor-to-object distance should be such that the object will be sensed at or near the point of maximum excess gain. The excess gain curves show excess gain vs. sensing distance for the minimum and maximum cutoff settings. Maximum excess gain for model QS18VN6AF100 at a 20 mm cutoff occurs at a lens-to-object distance of about 7 mm, for example. The background must be placed beyond the cutoff distance; more reflective backgrounds should be placed even farther back. Following these two guidelines will maximize sensing reliability.

Background Reflectivity and Placement

Avoid mirror-like backgrounds that produce specular reflections. False sensor response will occur if a background surface reflects the sensor's light more strongly to the near detector (R1) than to the far detector (R2). The result is a false ON condition (*Figure 5. Reflective background – problem* on page 4). Use of a diffusely-reflective (matte) background will cure this problem. Other possible solutions are to angle either the sensor or the background (in any plane) so that the background does not reflect light back to the sensor (see *Figure 6. Reflective background – solution* on page 4). Position the background as far beyond the cutoff distance as possible.

An object beyond the cutoff distance, either stationary (when positioned as shown in *Figure 7. Object beyond cutoff – problem* on page 4) or if it moves past the face of the sensor in a direction perpendicular to the sensing axis, can cause unwanted triggering of the sensor if it reflects more light to the near detector than to the far detector. The problem is easily remedied by rotating the sensor 90° (*Figure 8. Object beyond cutoff – solution* on page 4). The object then reflects the R1 and R2 fields equally, resulting in no false triggering. A better solution, if possible, may be to reposition the object or the sensor.

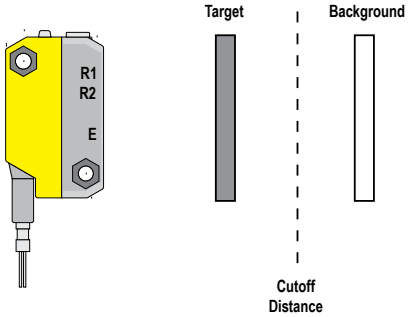


Figure 4. Set cutoff distance approximately midway between the farthest target and the closest background

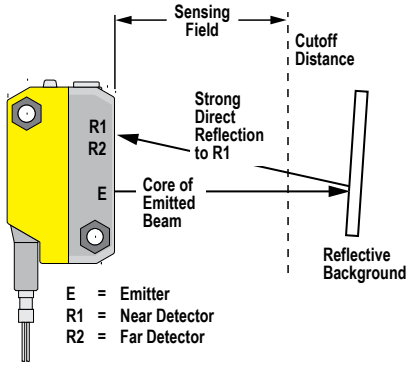


Figure 5. Reflective background – problem

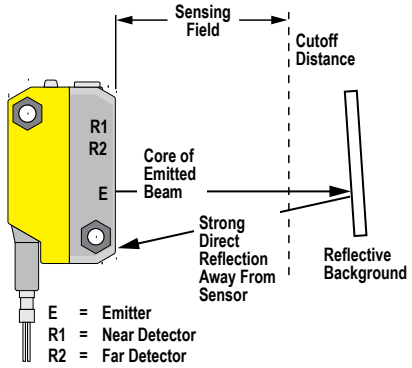


Figure 6. Reflective background – solution

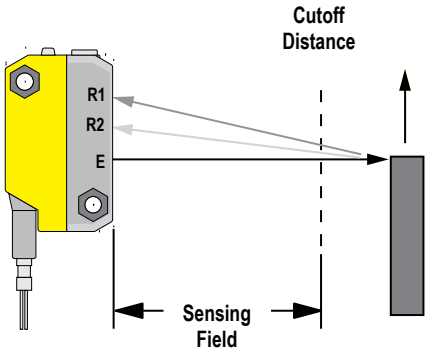


Figure 7. Object beyond cutoff – problem

A reflective background object in this position or moving across the sensor face in this axis and direction may cause false sensor response.

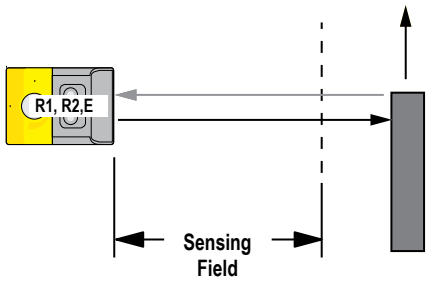


Figure 8. Object beyond cutoff – solution

A reflective background object in this position or moving across the sensor face in this axis will be ignored.

Color Sensitivity

The effects of object reflectivity on cutoff distance, though small, may be important for some applications.

The excess gain curves were generated using a white test card of 90% reflectance. Objects with reflectivity of less than 90% reflect less light back to the sensor, and thus require proportionately more excess gain in order to be sensed with the same reliability as more reflective objects. When sensing an object of very low reflectivity, it may be especially important to sense it at or near the distance of maximum excess gain.

It is expected that at any given cutoff setting, the actual cutoff distance for lower reflectance targets will be slightly shorter than for higher reflectance targets (see the cutoff point deviation graphs). This behavior is known as color sensitivity.

In the cutoff point deviation graphs, the percentage of deviation indicates a change in the cutoff point for either 18% gray or 6% black targets, relative to the cutoff point set for a 90% reflectance white test card.

For example, in *Figure 9. QS18AF cutoff point deviation* on page 5, the cutoff point decreases 10% for a 6% reflectance black target when the cutoff point is adjusted for 100 mm (4 in) using a 90% reflectance white test card. In other words, the cutoff point for the black target is 90 mm (3.6 in) for this setting.

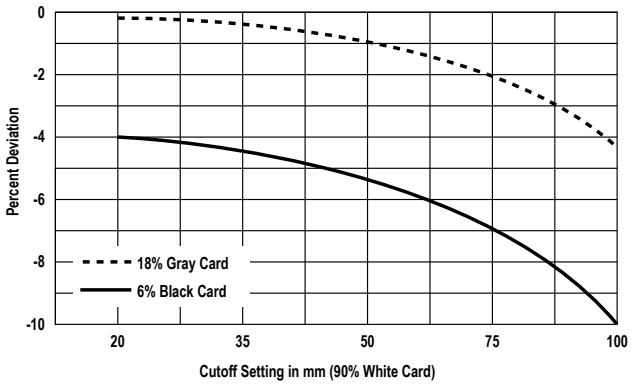


Figure 9. QS18AF cutoff point deviation

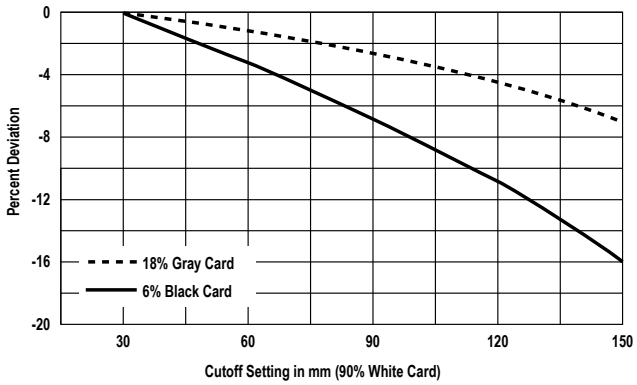


Figure 10. QS18LAF cutoff point deviation

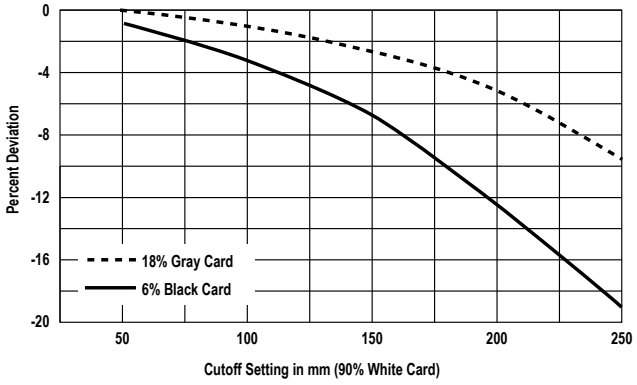
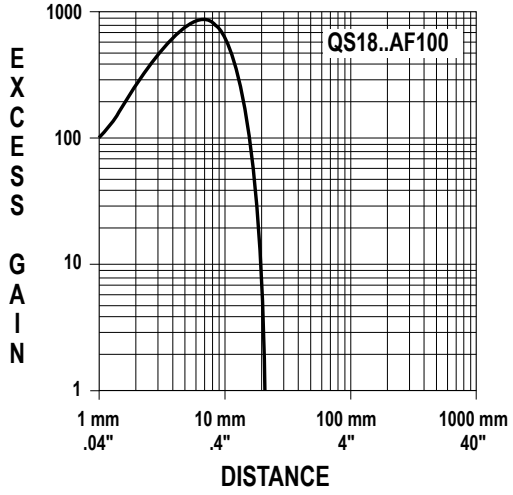


Figure 11. QS18LAF250 cutoff point deviation

Excess Gain

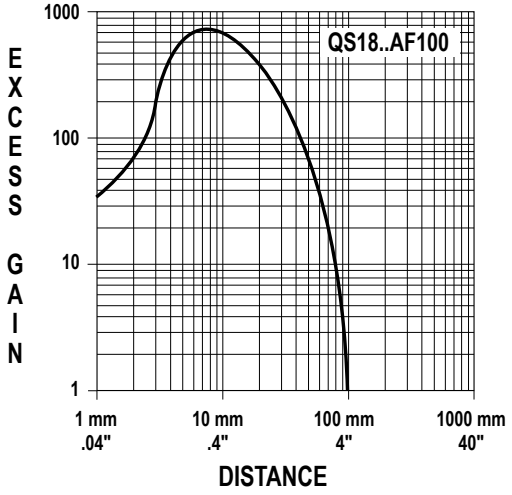
Performance based on 90% reflectance white test card

Gain at 20 mm Cutoff

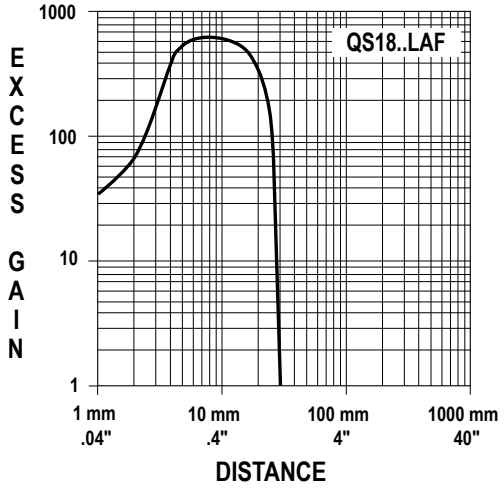


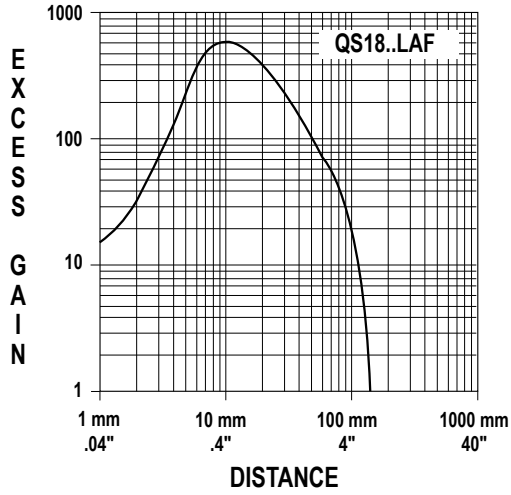
Gain at 30 mm Cutoff

Gain at 100 mm Cutoff

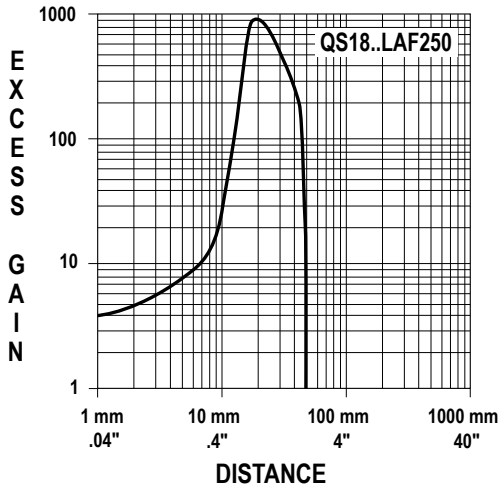


Gain at 150 mm Cutoff

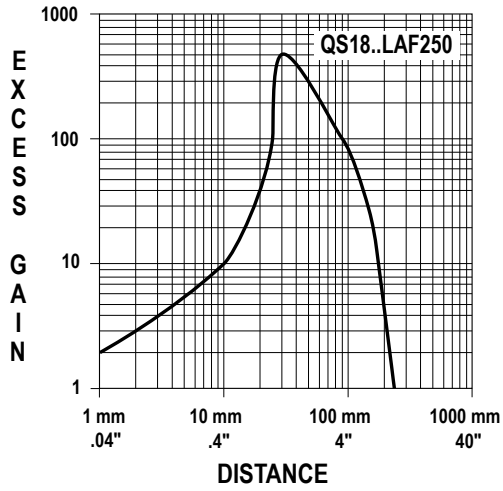




Gain at 50 mm Cutoff



Gain at 250 mm Cutoff



Specifications

Supply Voltage

QS18AF Models: 10 to 30V dc (10% maximum ripple) at less than 25 mA, exclusive of load;

QS18LAF / QS18LAF250 Models: 10 to 30V dc (10% maximum ripple) at less than 15 mA, exclusive of load

Sensing Beam

QS18AF Models: Visible red LED, 660 nm

QS18LAF / QS18LAF250 Models: Visible red laser (see below)

Laser Characteristics - QS18AF Models

N/A

Laser Characteristics - QS18LAF Models

Wavelength: 650 nm visible red Class 1 laser

Pulse Width: 7 microseconds

Rep Rate: 130 microseconds

Average Output Power: 0.065 mW

Laser Characteristics - QS18LAF250 Models

Wavelength: 658 nm visible red Class 2 laser

Sensing Hysteresis

QS18AF Models: 0.5% of range typical at 20 mm cutoff; 1% of range typical at 50 mm cutoff; 3% of range typical at 100 mm cutoff

QS18LAF250 Models: 1% of range typical at 30 mm cutoff; 2% of range typical at 75 mm cutoff; 5% of range typical at 150 mm cutoff

QS18LAF250 Models: 1% of range typical at 50 mm cutoff; 2% of range typical at 150 mm cutoff; 5% of range typical at 250 mm cutoff

Adjustments

Five-turn adjustment screw sets cutoff distance between min. and max. positions, clutched at both ends of travel

Indicators

2 LED indicators on sensor top:

Green ON steady: Power ON

Yellow ON steady: Light sensed

Pulse Width: 7 microseconds
Rep Rate: 130 microseconds
Average Output Power: 0.2 mW

Supply Protection Circuitry
Protected against reverse polarity and transient voltages

Output Configuration - All Models
Solid-state complementary (SPDT): NPN or PNP (current sinking or sourcing), depending on model;
Rating: 100 mA maximum each output at 25°C
Protected against false pulse on power-up and continuous overload or short circuit of outputs

Output Configuration - QS18AF Models
Off-state leakage current: less than 50 µA @ 30V dc
ON-state saturation voltage: less than 1V @ 10 mA; less than 1.5V @ 100 mA

Output Configuration - QS18LAF / QS18LAF250 Models
Off-state leakage current: NPN: less than 200 µA @ 30V dc (See Application Note 1); **PNP:** less than 10 µA @ 30V dc
ON-state saturation voltage: NPN: less than 1.6V @ 100 mA; **PNP:** less than 3.0V @ 100 mA

Output Response
QS18AF Models: 700 microseconds ON/OFF; 100 ms delay on power-up; outputs do not conduct during this time
QS18LAF / QS18LAF250 Models: 700 microseconds ON/OFF; 200 ms delay on power-up; outputs do not conduct during this time

Repeatability
QS18AF Models: 175 microseconds
QS18LAF / QS18LAF250 Models: 130 microseconds
Yellow flashing: Marginal excess gain (1 to 1.5x excess gain)

Construction
ABS housing, acrylic lens cover, 2.5 mm and 3 mm mounting hardware included

Environmental Rating
Rated IEC IP67; NEMA 6; UL Type 1

Connections
2 m (6.5 ft) 4-wire PVC cable, 9 m (30 ft) PVC cable, 4-pin Pico-style or Euro-style 150 mm (6 in) pigtail QD, depending on model

Operating Conditions
Relative Humidity: 95% @ 50° C (non-condensing)
QS18AF Models: Temperature: 0° to +55° C (+32° to 131° F)
QS18LAF / QS18LAF250 Models: Temperature: -10° to +50° C (+14° to 122° F)

Laser Classification
QS18AF Models: N/A
QS18LAF Models: Class 1 laser product; Complies with IEC 60825-1:2001 and 21 CFR 1040.10, except for deviations pursuant to Laser Notice 50, dated 7-26-01
QS18LAF250 Models: Class 2 laser product; Complies with IEC 60825-1:2001 and 21 CFR 1040.10, except for deviations pursuant to Laser Notice 50, dated 7-26-01

Application Notes
NPN off-state leakage current is < 200 µA for load resistances > 3 kΩ or optically isolated loads. For load current of 100 mA, leakage is < 1% of load current.

Certifications - QS18AF and QS18LAF Models

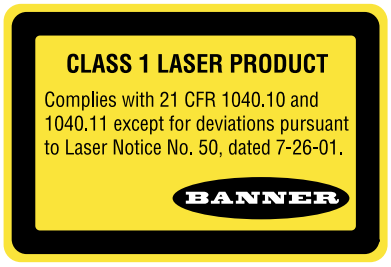
Certifications - QS18LAF250 Models
Approvals pending

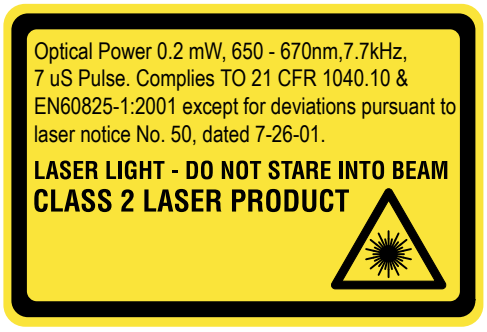
Description of Laser Classes

Class 1 Lasers

Lasers that are safe under reasonably foreseeable conditions of operation, including the use of optical instruments for intrabeam viewing. Reference IEC 60825-1:2001, Section 8.2.

Class 1 Laser Characterstics: See *Specifications* on page 6.





Class 2 Lasers

Lasers that emit visible radiation in the wavelength range from 400 nm to 700 nm, where eye protection is normally afforded by aversion responses, including the blink reflex. This reaction may be expected to provide adequate protection under reasonably foreseeable conditions of operation, including the use of optical instruments for intrabeam viewing.

Reference IEC 60825-1:2001, Section 8.2.

Class 2 Laser Characteristics: See *Specifications* on page 6.

For Safe Laser Use (Class 1 or Class 2):

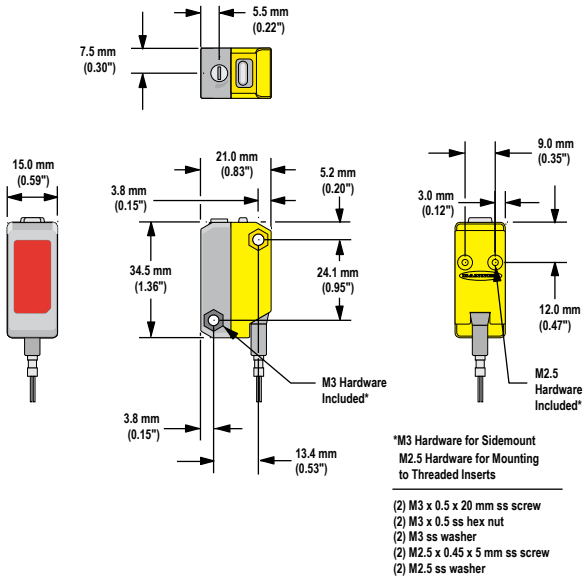
- Do not permit a person to stare at the laser from within the beam.
- Do not point the laser at a person's eye at close range.
- Terminate the beam emitted by a Class 2 laser product at the end of its useful path. Locate open laser beam paths either above or below eye level, where practical.

CAUTION: Do Not Disassemble for Repair

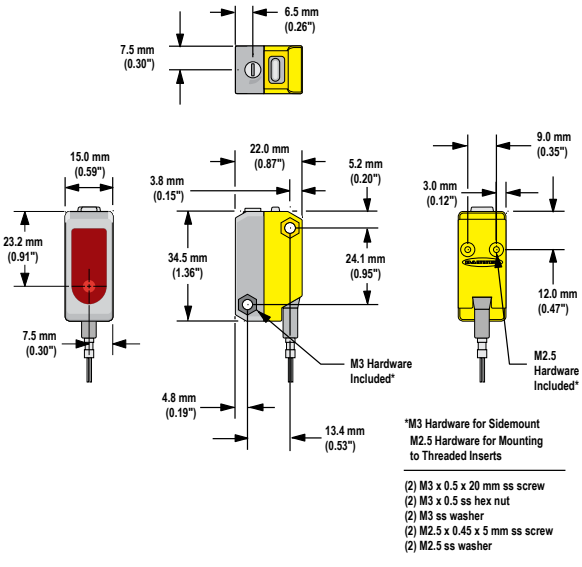
Use of controls or adjustments or performance of procedures other than those specified herein may result in hazardous radiation exposure. Do NOT attempt to disassemble this sensor for repair. A defective unit must be returned to the manufacturer.

Dimensions

QS18AF

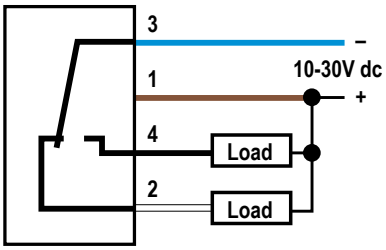


QS18LAF and QS18LAF250

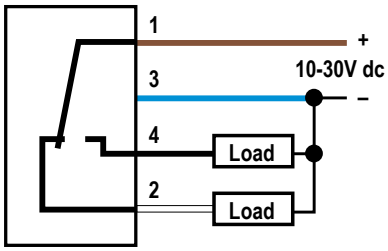


Wiring

NPN (Sinking) Outputs



PNP (Sourcing) Outputs

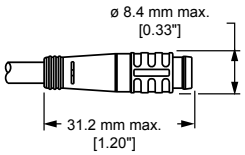
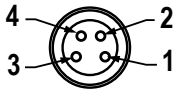
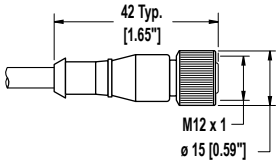
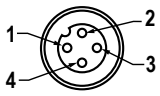


Wiring Key

1 = Brown
2 = White
3 = Blue
4 = Black

Quick-Disconnet (QD) Cordsets

Use the Pico-style cordsets with QS18 with Q suffix; use the Euro-style cordsets with QS18 with Q% suffix.

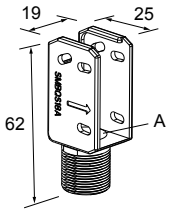
Description	Dimensions	Pinouts	
4-Pin Pico-Style Cordsets (straight, snap-on, connector) **PKG4-2,** 2 m (6.5 ft)			1 = Brown 2 = White 3 = Blue 4 = Black
4-Pin M12/Euro-Style Cordsets (straight connector) **MQDC-406,** 2 m (6.5 ft) **MQDC-415,** 5 m (15 ft) **MQDC-430,** 9 m (30 ft)			

Mounting Brackets

SMBQS18A

- Wrap-around protection bracket
- Die-cast bracket
- Base fits 18 mm threaded hole
- Metal hex nut, lock washer and grommet included
- Mounting holes specially designed for QS18AF sensors

Hole size: A = ø 15.3

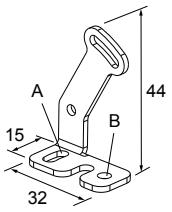


SMBQS18AF

- Right-angle mounting bracket
- 14-ga. 304 stainless steel

Hole center spacing: A to B = 20.3

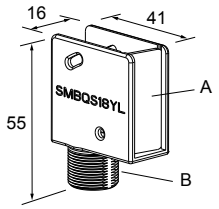
Hole size: A = 4.3 x 9.4, B = ø 4.3



SMBQS18YL

- Heavy-duty die-cast bracket for industrial protection
- Replaceable window (A)
- M18 vertical mount-option
- Nut and lock washer included

Hole size: B = ø 15.3



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