

DASH NO.	M CODE	MADE FROM	S-D
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S-D

NOTES:

1. FOR USE WITH RG-122, 180, 195, AMPHENOL 21-597 & RALHEM 09-020 CABLE.

HEX SIZES (ACROSS FLATS)			
A	B	C	D
.042	.178	—	—

DIE WIDTH	
F	G
.400	.080

UNLESS OTHERWISE SPECIFIED:

1. TOLERANCES: FRACTIONS & 2 PLACE DECIMALS $\pm .010$
3 PLACE DECIMALS $\pm .004$ ANGLES $\pm 0^\circ 30'$
T. I. R. CONCENTRICITY OF ANY 2 DIAMETERS MAY NOT EXCEED HALF THE SUM OF THEIR TOLERANCES.

2. REMOVE ALL BURRS, BREAK SHARP EDGES .005 MAX.
3. NO FILLETS PERMITTED.
4. SURFACE ROUGHNESS 63 MICROINCHES RMS MAX.
5. ALL DIMENSIONS PRIOR TO PLATING.
6. ALL PLATING IN ACCORDANCE WITH KER 10004.

CRIMP DIE	
DRAWN <i>M.D.</i>	DATE <i>28 AUG 81</i>
APPR.	DATE
 ELECTRONICS CO. INC. TUCKAHOE, NEW YORK 10707	
KTH-2025	