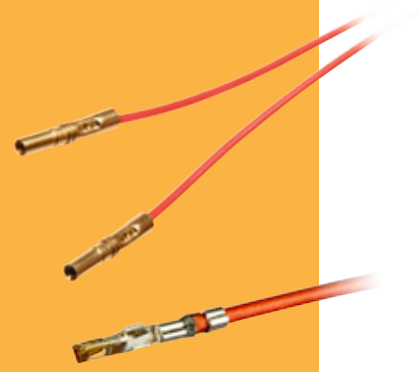
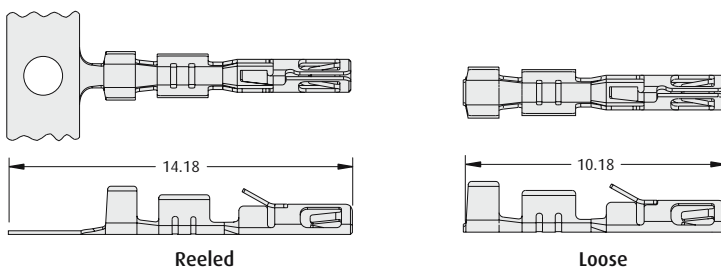


Female Crimp Contacts

- ❖ Trio-Tek contacts must be ordered separately, see page 24 for applicable housings.
- ❖ Barrel Crimp contacts are supplied with the connectors (page 23) – use the order codes below for extra crimps.
- ❖ For crimp and insertion tools, see pages 87 to 89.

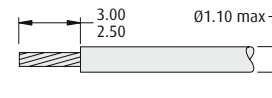


TRIO-TEK



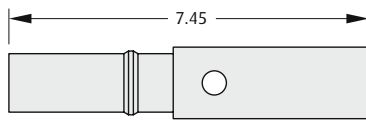
Datamate **Trio-Tek**

Wire Stripping Details

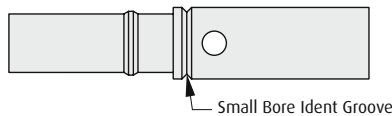


BARREL CRIMP

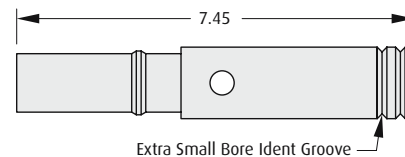
Large Bore (22 AWG):



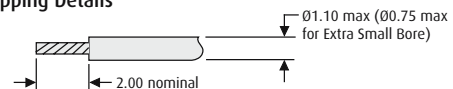
Small Bore (24 – 28 AWG):



Extra Small Bore (28 – 32 AWG):



Wire Stripping Details



HOW TO ORDER

M80 - XXX 00 XX

SERIES CODE

TYPE

011	Barrel Crimp, Large Bore (22 AWG)	253	Trio-Tek Crimp 22-24 AWG, Reeled
013	Barrel Crimp, Small Bore (24-28 AWG)	254	Trio-Tek Crimp 26-28 AWG, Reeled
019	Barrel Crimp, Extra Small Bore (28-32 AWG)	283	Trio-Tek Crimp 22-24 AWG, Loose
		284	Trio-Tek Crimp 26-28 AWG, Loose

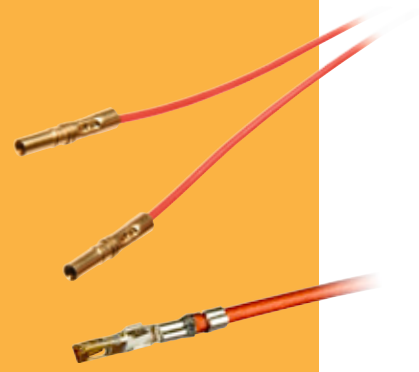
FINISH

01	Gold + Tin (M80-01x)	
05	Gold (M80-01x)	
42	Gold + Tin (M80-2xx)	
45	Gold (M80-2xx)	

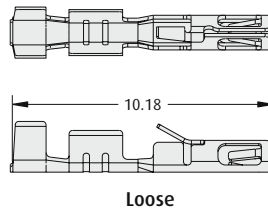
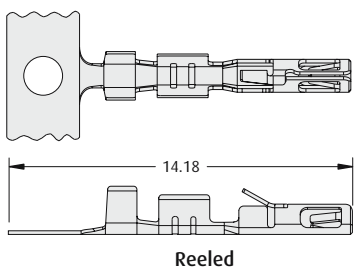
All dimensions in mm.

Female Crimp Contacts

- ❖ Trio-Tek contacts must be ordered separately, see page 50 for applicable housings.
- ❖ Barrel Crimp contacts are supplied with the connectors (pages 44 to 49) – use the order codes below for extra crimps.
- ❖ For crimp and insertion tools, see pages 87 to 89.

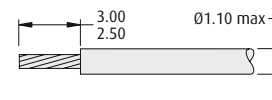


TRIO-TEK



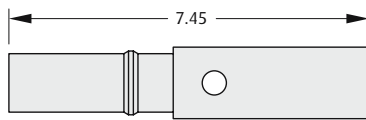
Datamate **Trio-Tek**

Wire Stripping Details

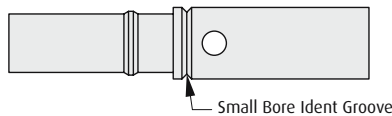


BARREL CRIMP

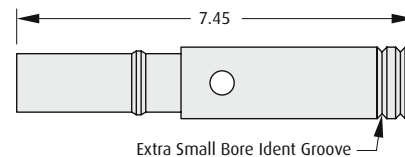
Large Bore (22 AWG):



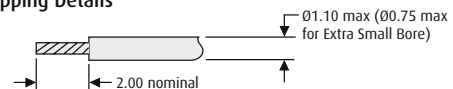
Small Bore (24 – 28 AWG):



Extra Small Bore (28 – 32 AWG):



Wire Stripping Details



HOW TO ORDER

M80 - XXX 00 XX

SERIES CODE

TYPE

011	Barrel Crimp, Large Bore (22 AWG)	253	Trio-Tek Crimp 22-24 AWG, Reeled
013	Barrel Crimp, Small Bore (24-28 AWG)	254	Trio-Tek Crimp 26-28 AWG, Reeled
019	Barrel Crimp, Extra Small Bore (28-32 AWG)	283	Trio-Tek Crimp 22-24 AWG, Loose
		284	Trio-Tek Crimp 26-28 AWG, Loose

FINISH

01	Gold + Tin (M80-01x)	
05	Gold (M80-01x)	
42	Gold + Tin (M80-2xx)	
45	Gold (M80-2xx)	

All dimensions in mm.