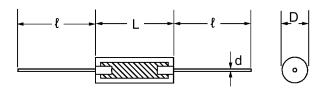


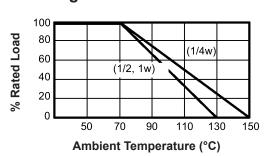
RoHS Compliant



Dimensions



Derating Curve



Ratings and Dimensions

Rated Power	Rated Power Dimensions in mm				Max. Rated	Max.	Resistance	Resistance
(W)	L	D	٤	d	Voltage (V)	Overload Voltage (V)	Range (Ω)	Tolerance (%)
0.25	6.3 ±0.7	2.4 ±0.1	30 ±3	±0.06 0.02	250	400	2.2Ω - 22ΜΩ	±5/ ±10
0.5	9.5 ^{+0.8} -0.7	3.6 ±0.2	25 ±1	±0.7 ±0.02	350	700	2.2Ω - 22ΜΩ	±5/ ±10
1	14.3 ±0.07	5.7 ±0.3	30 ±3	±0.92 0.02	500	1,000	2.2Ω - 22ΜΩ	±10

1 Watt

DC Resistance	DC resistance value must be within the specified tolerance	DC resistance value measured at the test voltage specified below:		
		Nominal Resistance	DC test voltage	
		99 Ω and lower	0.5V to 1V	
		10 Ω to 999 Ω	2.5V to 3V	
		1,000 Ω to 9,999 Ω	8V to 10V	
		10,000 Ω to 99,999 Ω	24V to 30V	
		100,000 Ω and higher	80V to 100V	
		'		

Page <1>



1 Watt

	Nominal Test Resistance Temperature at -55°C		Test Temperature at 100°C	<u>R2 - R1</u> × 1 R1	100 (%)		
	1KΩ and under 6.5 to -3%		5 to 4%				
Resistance THumidity	1.1KΩ to 10KΩ	10 to -3%	6 to 5%	R1: Resistance value at reference temperature R2 : Resistance value at test temperature			
(Steady State)	11KΩ to 100KΩ	13 to -3%	7.5 to 6%				
	110KΩ to 1MΩ	15 to -3%	10 to 7%	Sequence of temp.: -25°C, -15°C, -55°C,			
	1.1MΩ to 10MΩ	20 to -3%	10 to 7%	25°C, 60°C,100°C			
	11 MΩ and over	25 to -3%	10 to 7%				
Voltage Coefficient	A total resistance cl chart below	maximum or	Instantaneous change in resistance per volt based on:				
(Application for	Rated Power Coefficient Volta			R-r 100 (%/)			
1KΩ min.)	1 Watt	-0.	02 % / V	$\frac{R-r}{r}$ × $\frac{100}{0.9 \times RCWV}$ (% / V)			
Dielectric Withstanding Voltage	No evidence of flashover, mechanical damage, arcing or insulation breakdown			Resistors shall be clamped in the trough of a 90° metallic V-block and shall be tested at AC potential respectively specified in the above list for 5 s			
Insulation Resistance	10,000MΩ Minimum			Resistors shall be clamped in the trough of a 90° metallic V-block and shall be measured at DC 100 V for 1/4 W and DC 500 V for 1/2 W and 1 W			
			Resistance change after continuous five cycles for duty cycle specified below				
			Step	Temperature	Time (minute)		
Temperature Cycling	±4% Maximum with	of mechanical	1	-55°C	30		
	damage		2	25°C	10 to 15		
				2	85°C	30	
				4	25°C	10 to 15	
Humidity (Steady State)	± (2.5% + 0.05Q) Maximum with no evidence of arcing, burning, or charring			Permanent resistance change after the application of a potential of 2.5 time RCWV, or the maximum overload voltage respectively specified in the above list, whichever is less for 5 s			
Load Life in Humidity	±20% Maximum with no evidence of mechanical damage			500 hours exposure in a humidity test chamber controlled at 40° ±2°C and 90 to 95 relative humidity			
	Resistance Change			Permanent resistance change after 1,000			
Load Life	Average			hours operating at RCWV, or maximum RCWV, whichever is less with a duty cycle of			
	Average ±6% Maximum ±10%			1.5 hours "ON", 0.5 hour "OFF" at 70° ±2°C ambient			

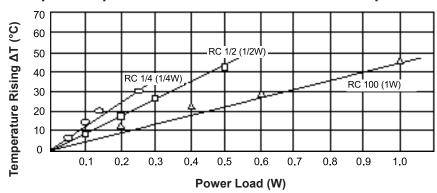


1 Watt

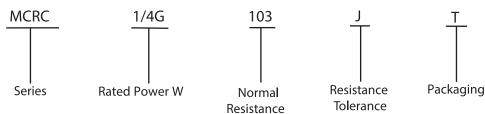
		Direct load: Resistance to a 2.5 kgf (25N) direct load for 5 seconds in the direction of the longitudinal axis of the terminal leads		
Terminal Strength	\pm (1% + 0.05 $\!\Omega$) Maximum with no evidence of mechanical damage	Twist test: Terminal leads shall be bent through 90° at a point of 6.35mm from the body of the resistor and shall be rotated through 360° about the original axis of the bent terminal in alternating direction for a total of 3 rotations		
Resistance to Soldering Heat	$\pm~(3\%~+~0.05~\Omega)$ Maximum with no evidence of mechanical damage	Permanent resistance change when leads immersed 4 ±0.8 mm from the body in 350° ±10°C, solder for 3 ±0.5 s		
Vibration	\pm (1 % + 0.05 $\!\Omega$) Maximum with no evidence of mechanical, electrical damage and electrical discontinuity	A single vibration having an amplitude for 1.6mm. for 2 hours in each X, Y, Z, direction. One minute between 10 and 55 Hz		
Low Temperature Operation	± 3% Maximum with no evidence of mechanical damage	Resistor shall be placed in a cold chamber at room temperature, the temperature shall be gradually decreased to -65 + 10/-5°C. After 1 hour of stabilization at this temperature, RCWV or maximum RCWV, whichever less shall be applied for 45 minutes. Return to room temperature. Resistance change measured 24 hours after the test		
Solderability	95% coverage Minimum	Test temperature of solder: 230 ±5°C, Dwell time in solder: 3 ±0.5 s		
Resistance to Solvents	No deterioration of colour code paints	Colour code paints must resist the solvent		
Overload Test	± 10% Maximum with no evidence of mechanical damage	In room temperature, 1,350 V ac in 1 second or 1,000 V AC in 1 minute shall be applied		
High Voltage Pulse	±50% Maximum with no evidence of mechanical damage	The resistors are subjected to 50 discharges at a maximum rate of 12 per minute, from a 1,000 pF capacitor charged to 10 kV, in test circuit as shown below $\begin{array}{c c} Switch \\ DC & \downarrow \\ 10kV \\ \hline \end{array}$		



Hot-Spot Temperature Due to Rate of Power Dissipation



Part Number Explanation:



Series : MCRC

: 1/4G = 1/4W Rated Power W

> 1/2G = 1/2W100G = 1W

Normal Resistance : 5%

3 Digits

e.g. 2R2 = 2.2 to

e.g. 102 = 1K to

 $: J = \pm 5\%$ Resistance Tolerance

 $K = \pm 10\%$

Packaging : B = Bulk

T = Tape and Reel

Part Number Table

Description	Part Number		
Carbon Composition Resistor	MCRC100G102KB-RH		

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