



## Safety Data Sheet according to Regulation (EC) No 1907/2006

Page 1 of 11

LOCTITE 454

sds no. : 427527  
V002.1

Revision: 18.11.2013  
printing date: 02.12.2013

### SECTION 1: Identification of the substance/mixture and of the company/undertaking

#### 1.1. Product identifier

LOCTITE 454

#### Contains:

Ethyl 2-cyanoacrylate

#### 1.2. Relevant identified uses of the substance or mixture and uses advised against

Intended use:

Adhesive

#### 1.3. Details of the supplier of the safety data sheet

Henkel Limited  
2 Bishop Square Business Park  
AL109EY Herfordshire Hatfield

Great Britain

Phone: +44 1606 593933

Fax-no.: +44 1606 863762

ua-productsafety.uk@uk.henkel.com

#### 1.4. Emergency telephone number

24 Hours Emergency Tel: +44 (0)1442 278497

### SECTION 2: Hazards identification

#### 2.1. Classification of the substance or mixture

##### Classification (CLP):

Skin irritation	Category 2
H315 Causes skin irritation.	
Serious eye irritation	Category 2
H319 Causes serious eye irritation.	
Specific target organ toxicity - single exposure	Category 3
H335 May cause respiratory irritation.	
Target organ: Respiratory tract irritation	

##### Classification (DPD):

Xi - Irritant  
R36/37/38 Irritating to eyes, respiratory system and skin.

#### 2.2. Label elements

##### Label elements (CLP):

**Hazard pictogram:**



**Signal word:**

Warning

**Hazard statement:**

H315 Causes skin irritation.  
H319 Causes serious eye irritation.  
H335 May cause respiratory irritation.

**Supplemental information**

EUH202 Cyanoacrylate. Danger. Bonds skin and eyes in seconds. Keep out of the reach of children.

**Precautionary statement:  
Prevention**

P261 Avoid breathing vapors.  
P280 Wear protective gloves/eye protection.

**Precautionary statement:  
Response**

P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.  
P337+P313 If eye irritation persists: Get medical advice/attention.

**Precautionary statement:  
Disposal**

P501 Dispose of waste and residues in accordance with local authority requirements.

**Label elements (DPD):**

Xi - Irritant



**Risk phrases:**

R36/37/38 Irritating to eyes, respiratory system and skin.

**Safety phrases:**

S23 Do not breathe vapour.  
S24/25 Avoid contact with skin and eyes.  
S26 In case of contact with eyes, rinse immediately with plenty of water and seek medical advice.

**Additional labeling:**

Cyanoacrylate. Danger. Bonds skin and eyes in seconds. Keep out of the reach of children.

**2.3. Other hazards**

None if used properly.

**SECTION 3: Composition/information on ingredients**

**General chemical description:**

Cyanoacrylate Adhesive

**Declaration of the ingredients according to CLP (EC) No 1272/2008:**

Hazardous components CAS-No.	EC Number REACH-Reg No.	content	Classification
Ethyl 2-cyanoacrylate 7085-85-0	230-391-5 01-2119527766-29	> 80- < 100 %	Serious eye irritation 2 H319 Specific target organ toxicity - single exposure 3 H335 Skin irritation 2 H315
Bis(2-hydroxy-3-tert-butyl-5- methylphenyl)methane 119-47-1	204-327-1 01-2119496065-33	>= 0,1- < 0,9 %	Toxic to reproduction 2 H361f Chronic hazards to the aquatic environment 4 H413
Hydroquinone 123-31-9	204-617-8	>= 0,01- < 0,1 %	Carcinogenicity 2 H351 Germ cell mutagenicity 2 H341 Acute toxicity 4; Oral H302 Serious eye damage 1 H318 Skin sensitizer 1 H317 Acute hazards to the aquatic environment 1 H400 M factor: 10 M factor (Chron Aquat Tox): 10

For full text of the H - statements and other abbreviations see section 16 "Other information".  
Substances without classification may have community workplace exposure limits available.

**Declaration of ingredients according to DPD (EC) No 1999/45:**

Hazardous components CAS-No.	EC Number REACH-Reg No.	content	Classification
Ethyl 2-cyanoacrylate 7085-85-0	230-391-5 01-2119527766-29	> 80 - < 100 %	Xi - Irritant; R36/37/38
Hydroquinone 123-31-9	204-617-8	>= 0,01 - < 0,1 %	Xi - Irritant; R41 Mutagen category 3.; R68 N - Dangerous for the environment; R50 carcinogenic, category 3; R40 Xn - Harmful; R22 R43

For full text of the R-Phrases indicated by codes see section 16 'Other Information'.  
Substances without classification may have community workplace exposure limits available.

**SECTION 4: First aid measures****4.1. Description of first aid measures****Inhalation:**

Move to fresh air, consult doctor if complaint persists.

**Skin contact:**

Do not pull bonded skin apart. It may be gently peeled apart using a blunt object such as a spoon, preferably after soaking in warm soapy water.

Cyanoacrylates give off heat on solidification. In rare cases a large drop will generate enough heat to cause a burn.

Burns should be treated normally after the adhesive has been removed from the skin.

If lips are accidentally stuck together apply warm water to the lips and encourage maximum wetting and pressure from saliva inside the mouth.

Peel or roll lips apart. Do not try to pull the lips apart with direct opposing action.

**Eye contact:**

If the eye is bonded closed, release eyelashes with warm water by covering with wet pad.  
Cyanoacrylate will bond to eye protein and will cause periods of weeping which will help to debond the adhesive.  
Keep eye covered until debonding is complete, usually within 1-3 days.  
Do not force eye open. Medical advice should be sought in case solid particles of cyanoacrylate trapped behind the eyelid cause any abrasive damage.

**Ingestion:**

Ensure that breathing passages are not obstructed. The product will polymerise immediately in the mouth making it almost impossible to swallow. Saliva will slowly separate the solidified product from the mouth (several hours).

**4.2. Most important symptoms and effects, both acute and delayed**

**RESPIRATORY:** Irritation, coughing, shortness of breath, chest tightness.

**EYE:** Irritation, conjunctivitis.

**SKIN:** Redness, inflammation.

**4.3. Indication of any immediate medical attention and special treatment needed**

See section: Description of first aid measures

## SECTION 5: Firefighting measures

**5.1. Extinguishing media**

**Suitable extinguishing media:**

water, carbon dioxide, foam, powder  
Fine water spray

**Extinguishing media which must not be used for safety reasons:**

None known

**5.2. Special hazards arising from the substance or mixture**

In the event of a fire, carbon monoxide (CO), carbon dioxide (CO<sub>2</sub>) and nitrogen oxides (NO<sub>x</sub>) can be released.  
In case of fire, keep containers cool with water spray.  
carbon oxides.

**5.3. Advice for firefighters**

Fire fighters should wear positive pressure self-contained breathing apparatus (SCBA).

## SECTION 6: Accidental release measures

**6.1. Personal precautions, protective equipment and emergency procedures**

Ensure adequate ventilation.

**6.2. Environmental precautions**

Do not let product enter drains.

**6.3. Methods and material for containment and cleaning up**

Do not use cloths for mopping up. Flood with water to complete polymerization and scrape off the floor. Cured material can be disposed of as non-hazardous waste.

**6.4. Reference to other sections**

See advice in chapter 8

## SECTION 7: Handling and storage

**7.1. Precautions for safe handling**

Ventilation (low level) is recommended when using large volumes  
Use of dispensing equipment is recommended to minimise the risk of skin or eye contact

**Hygiene measures:**

Good industrial hygiene practices should be observed.  
Wash hands before work breaks and after finishing work.  
Do not eat, drink or smoke while working.

**7.2. Conditions for safe storage, including any incompatibilities**

For optimum shelf life store in original containers under refrigerated conditions at 2 - 8°C (35.6 - 46.4 °F)  
Do not store together with food or other consumables (coffee, tea, tobacco, etc.).

**7.3. Specific end use(s)**

Adhesive

**SECTION 8: Exposure controls/personal protection****8.1. Control parameters****Occupational Exposure Limits**

Valid for  
Great Britain

Ingredient	ppm	mg/m <sup>3</sup>	Type	Category	Remarks
ETHYL CYANOACRYLATE 7085-85-0	0,3	1,5	Short Term Exposure Limit (STEL):		EH40 WEL
HYDROQUINONE 123-31-9		0,5	Time Weighted Average (TWA):		EH40 WEL

**Derived No-Effect Level (DNEL):**

Name on list	Application Area	Route of Exposure	Health Effect	Exposure Time	Value	Remarks
Ethyl 2-cyanoacrylate 7085-85-0	worker	inhalation	Long term exposure - local effects		9,25 mg/m <sup>3</sup>	
Ethyl 2-cyanoacrylate 7085-85-0	worker	inhalation	Long term exposure - systemic effects		9,25 mg/m <sup>3</sup>	
Ethyl 2-cyanoacrylate 7085-85-0	general population	inhalation	Long term exposure - local effects		9,25 mg/m <sup>3</sup>	
Ethyl 2-cyanoacrylate 7085-85-0	general population	inhalation	Long term exposure - systemic effects		9,25 mg/m <sup>3</sup>	

**Biological Exposure Indices:**

None

**8.2. Exposure controls:****Respiratory protection:**

Ensure adequate ventilation.  
An approved mask or respirator fitted with an organic vapour cartridge should be worn if the product is used in a poorly ventilated area  
Filter type: A

**Hand protection:**

Chemical-resistant protective gloves (EN 374).

Suitable materials for short-term contact or splashes (recommended: at least protection index 2, corresponding to > 30

minutes permeation time as per EN 374):

nitrile rubber (NBR;  $\geq 0.4$  mm thickness)

Suitable materials for longer, direct contact (recommended: protection index 6, corresponding to > 480 minutes permeation time as per EN 374):

nitrile rubber (NBR;  $\geq 0.4$  mm thickness)

This information is based on literature references and on information provided by glove manufacturers, or is derived by analogy with similar substances. Please note that in practice the working life of chemical-resistant protective gloves may be considerably shorter than the permeation time determined in accordance with EN 374 as a result of the many influencing factors (e.g. temperature). If signs of wear and tear are noticed then the gloves should be replaced.

Polyethylene or polypropylene gloves are recommended when using large volumes.

Do not use PVC, rubber or nylon gloves.

Please note that in practice the working life of chemical resistant gloves may be considerably reduced as a result of many influencing factors (e.g. temperature). Suitable risk assessment should be carried out by the end user. If signs of wear and tear are noticed then the gloves should be replaced.

The use of chemical resistant gloves such as Neoprene or Natural Rubber is recommended

**Eye protection:**

Wear protective glasses.

**Skin protection:**

Wear suitable protective clothing.

**SECTION 9: Physical and chemical properties****9.1. Information on basic physical and chemical properties**

Appearance	liquid
Odor	Colorless irritating
Odour threshold	No data available / Not applicable
pH	No data available / Not applicable
Initial boiling point	> 149 °C (> 300.2 °F)
Flash point	80 - 93,4 °C (176 - 200.12 °F); no method
Decomposition temperature	No data available / Not applicable
Vapour pressure	No data available / Not applicable
Density	1,05 g/cm <sup>3</sup>
( )	
Bulk density	No data available / Not applicable
Viscosity	No data available / Not applicable
Viscosity (kinematic)	No data available / Not applicable
Explosive properties	No data available / Not applicable
Solubility (qualitative)	Polymerises in presence of water.
Solidification temperature	No data available / Not applicable
Melting point	No data available / Not applicable
Flammability	No data available / Not applicable
Auto-ignition temperature	No data available / Not applicable
Explosive limits	No data available / Not applicable
Partition coefficient: n-octanol/water	No data available / Not applicable
Evaporation rate	No data available / Not applicable
Vapor density	No data available / Not applicable
Oxidising properties	No data available / Not applicable

**9.2. Other information**

No data available / Not applicable

**SECTION 10: Stability and reactivity****10.1. Reactivity**

Rapid exothermic polymerization will occur in the presence of water, amines, alkalis and alcohols.

**10.2. Chemical stability**

Stable under recommended storage conditions.

**10.3. Possibility of hazardous reactions**

See section reactivity

**10.4. Conditions to avoid**

Stable under normal conditions of storage and use.

**10.5. Incompatible materials**

See section reactivity

**10.6. Hazardous decomposition products**

None if used for intended purpose.

**SECTION 11: Toxicological information****11.1. Information on toxicological effects****General toxicological information:**

The mixture is classified based on the available hazard information for the ingredients as defined in the classification criteria for mixtures for each hazard class or differentiation in Annex I to Regulation 1272/2008/EC. Relevant available health/ecological information for the substances listed under Section 3 is provided in the following.

**Oral toxicity:**

Cyanoacrylates are considered to have relatively low toxicity. Acute oral LD50 is >5000mg/kg (rat). It is almost impossible to swallow as it rapidly polymerises in the mouth.

**Inhalative toxicity:**

May cause respiratory irritation.

Prolonged exposure to high concentrations of vapours may lead to chronic effects in sensitive individuals

In dry atmosphere with < 50% humidity, vapours may irritate the eyes and respiratory system

**Skin irritation:**

Causes skin irritation.

Bonds skin in seconds. Considered to be of low toxicity: acute dermal LD50 (rabbit)>2000mg/kg

Due to polymerisation at the skin surface allergic reaction is unlikely to occur

**Eye irritation:**

Causes serious eye irritation.

Liquid product will bond eyelids. In a dry atmosphere (RH<50%) vapours may cause irritation and lachrymatory effect

**Acute oral toxicity:**

Hazardous components CAS-No.	Value type	Value	Route of application	Exposure time	Species	Method
Ethyl 2-cyanoacrylate 7085-85-0	LD50	> 5.000 mg/kg	oral		rat	OECD Guideline 401 (Acute Oral Toxicity)
Hydroquinone 123-31-9	LD50	367 mg/kg	oral		rat	OECD Guideline 401 (Acute Oral Toxicity)

**Acute inhalative toxicity:**

Hazardous components CAS-No.	Value type	Value	Route of application	Exposure time	Species	Method
---------------------------------	---------------	-------	-------------------------	------------------	---------	--------

**Acute dermal toxicity:**

Hazardous components CAS-No.	Value type	Value	Route of application	Exposure time	Species	Method
Ethyl 2-cyanoacrylate 7085-85-0	LD50	> 2.000 mg/kg	dermal		rabbit	OECD Guideline 402 (Acute Dermal Toxicity)

**Skin corrosion/irritation:**

Hazardous components CAS-No.	Result	Exposure time	Species	Method
Ethyl 2-cyanoacrylate 7085-85-0	slightly irritating	24 h	rabbit	OECD Guideline 404 (Acute Dermal Irritation / Corrosion)

**Serious eye damage/irritation:**

Hazardous components CAS-No.	Result	Exposure time	Species	Method
Ethyl 2-cyanoacrylate 7085-85-0	irritating	72 h	rabbit	OECD Guideline 405 (Acute Eye Irritation / Corrosion)

**Respiratory or skin sensitization:**

Hazardous components CAS-No.	Result	Test type	Species	Method
Ethyl 2-cyanoacrylate 7085-85-0	not sensitising		guinea pig	
Hydroquinone 123-31-9	sensitising	Guinea pig maximisation test	guinea pig	

**Germ cell mutagenicity:**

Hazardous components CAS-No.	Result	Type of study / Route of administration	Metabolic activation / Exposure time	Species	Method
Ethyl 2-cyanoacrylate 7085-85-0	negative	mammalian cell gene mutation assay	with and without		OECD Guideline 476 (In vitro Mammalian Cell Gene Mutation Test)
	negative	in vitro mammalian chromosome aberration test	with and without		OECD Guideline 473 (In vitro Mammalian Chromosome Aberration Test)
	negative	bacterial reverse mutation assay (e.g Ames test)			OECD Guideline 471 (Bacterial Reverse Mutation Assay)
Bis(2-hydroxy-3-tert- butyl-5- methylphenyl)methane 119-47-1	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		OECD Guideline 471 (Bacterial Reverse Mutation Assay)
Hydroquinone 123-31-9	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		EU Method B.13/14 (Mutagenicity)

**Repeated dose toxicity**

Hazardous components CAS-No.	Result	Route of application	Exposure time / Frequency of treatment	Species	Method
Hydroquinone 123-31-9	NOAEL=>= 250 mg/kg	oral: gavage	14 days 5 days/week. 12 doses	rat	OECD Guideline 407 (Repeated Dose 28-Day Oral Toxicity in Rodents)

**SECTION 12: Ecological information****General ecological information:**

Biological and Chemical Oxygen Demands (BOD and COD) are insignificant.

The mixture is classified based on the available hazard information for the ingredients as defined in the classification criteria for mixtures for each hazard class or differentiation in Annex I to Regulation 1272/2008/EC. Relevant available health/ecological information for the substances listed under Section 3 is provided in the following.

**12.1. Toxicity****Ecotoxicity:**

Do not empty into drains / surface water / ground water.



Hazardous components CAS-No.	Value type	Value	Acute Toxicity Study	Exposure time	Species	Method
Bis(2-hydroxy-3-tert-butyl-5-methylphenyl)methane 119-47-1	LC50	> 500 mg/l	Fish	48 h	Oryzias latipes	OECD Guideline 203 (Fish, Acute Toxicity Test)
Bis(2-hydroxy-3-tert-butyl-5-methylphenyl)methane 119-47-1	EC50	> 1.000 mg/l	Daphnia	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
Bis(2-hydroxy-3-tert-butyl-5-methylphenyl)methane 119-47-1	EC50	> 1.000 mg/l	Algae			OECD Guideline 201 (Alga, Growth Inhibition Test)
Hydroquinone 123-31-9	LC50	0,17 mg/l	Fish	96 h	Brachydanio rerio (new name: Danio rerio)	OECD Guideline 203 (Fish, Acute Toxicity Test)
Hydroquinone 123-31-9	EC50	0,29 mg/l	Daphnia	48 h	Daphnia magna	
Hydroquinone 123-31-9	EC50	0,335 mg/l	Algae	3 d	Selenastrum capricornutum (new name: Pseudokirchnerella subcapitata)	OECD Guideline 201 (Alga, Growth Inhibition Test)

## 12.2. Persistence and degradability

### Persistence and Biodegradability:

No data available.

Hazardous components CAS-No.	Result	Route of application	Degradability	Method
Ethyl 2-cyanoacrylate 7085-85-0		aerobic	57 %	OECD Guideline 301 D (Ready Biodegradability: Closed Bottle Test)
Bis(2-hydroxy-3-tert-butyl-5-methylphenyl)methane 119-47-1	under test conditions no biodegradation observed		0 %	OECD Guideline 301 F (Ready Biodegradability: Manometric Respirometry Test)
Hydroquinone 123-31-9	readily biodegradable	aerobic	75 - 81 %	EU Method C.4-E (Determination of the "Ready" Biodegradability Closed Bottle Test)

## 12.3. Bioaccumulative potential / 12.4. Mobility in soil

### Mobility:

Cured adhesives are immobile.

Hazardous components CAS-No.	LogKow	Bioconcentration factor (BCF)	Exposure time	Species	Temperature	Method
Ethyl 2-cyanoacrylate 7085-85-0	0,776				22 °C	EU Method A.8 (Partition Coefficient)
Bis(2-hydroxy-3-tert-butyl-5-methylphenyl)methane 119-47-1	6,24					
Hydroquinone 123-31-9	1,03					

## 12.5. Results of PBT and vPvB assessment

Hazardous components CAS-No.	PBT/vPvB
Bis(2-hydroxy-3-tert-butyl-5-methylphenyl)methane 119-47-1	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.

## 12.6. Other adverse effects

No data available.

## SECTION 13: Disposal considerations

### 13.1. Waste treatment methods

**Product disposal:**

Cured adhesive: Dispose of as water insoluble non-toxic solid chemical in authorised landfill or incinerate under controlled conditions.

Dispose of in accordance with local and national regulations.

Contribution of this product to waste is very insignificant in comparison to article in which it is used

**Disposal of uncleaned packages:**

After use, tubes, cartons and bottles containing residual product should be disposed of as chemically contaminated waste in an authorised legal land fill site or incinerated.

Disposal must be made according to official regulations.

**Waste code**

08 04 09 waste adhesives and sealants containing organic solvents and other dangerous substances

The valid EWC waste code numbers are source-related. The manufacturer is therefore unable to specify EWC waste codes for the articles or products used in the various sectors. The EWC codes listed are intended as a recommendation for users. We will be happy to advise you.

**SECTION 14: Transport information****14.1. UN number**

ADR	Not dangerous goods
RID	Not dangerous goods
ADNR	Not dangerous goods
IMDG	Not dangerous goods
IATA	3334

**14.2. UN proper shipping name**

ADR	Not dangerous goods
RID	Not dangerous goods
ADNR	Not dangerous goods
IMDG	Not dangerous goods
IATA	Aviation regulated liquid, n.o.s. (Cyanoacrylate ester)

**14.3. Transport hazard class(es)**

ADR	Not dangerous goods
RID	Not dangerous goods
ADNR	Not dangerous goods
IMDG	Not dangerous goods
IATA	9

**14.4. Packaging group**

ADR	Not dangerous goods
RID	Not dangerous goods
ADNR	Not dangerous goods
IMDG	Not dangerous goods
IATA	III

**14.5. Environmental hazards**

ADR	not applicable
RID	not applicable
ADNR	not applicable
IMDG	not applicable
IATA	not applicable

**14.6. Special precautions for user**

ADR	not applicable
-----	----------------

RID	not applicable
ADNR	not applicable
IMDG	not applicable
IATA	Primary packs containing less than 500ml are unregulated by this mode of transport and may be shipped unrestricted.

**14.7. Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code**

not applicable

**SECTION 15: Regulatory information****15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture**VOC content < 3 %  
(1999/13/EC)**15.2. Chemical safety assessment**

A chemical safety assessment has been carried out.

**SECTION 16: Other information**

The labelling of the product is indicated in Section 2. The full text of all abbreviations indicated by codes in this safety data sheet are as follows:

R22 Harmful if swallowed.  
R36/37/38 Irritating to eyes, respiratory system and skin.  
R40 Limited evidence of a carcinogenic effect.  
R41 Risk of serious damage to eyes.  
R43 May cause sensitisation by skin contact.  
R50 Very toxic to aquatic organisms.  
R68 Possible risk of irreversible effects.  
H302 Harmful if swallowed.  
H315 Causes skin irritation.  
H317 May cause an allergic skin reaction.  
H318 Causes serious eye damage.  
H319 Causes serious eye irritation.  
H335 May cause respiratory irritation.  
H341 Suspected of causing genetic defects.  
H351 Suspected of causing cancer.  
H361f Suspected of damaging fertility.  
H400 Very toxic to aquatic life.  
H413 May cause long lasting harmful effects to aquatic life.

**Further information:**

This information is based on our current level of knowledge and relates to the product in the state in which it is delivered. It is intended to describe our products from the point of view of safety requirements and is not intended to guarantee any particular properties.

**Annex - Exposure Scenarios:**

Exposure Scenarios for ethyl 2-cyanoacrylate can be downloaded under the following link:  
[http://mysds.henkel.com/mysds/470833..en.ANNEX\\_DE.15743123.0.DE.pdf](http://mysds.henkel.com/mysds/470833..en.ANNEX_DE.15743123.0.DE.pdf)  
Alternatively they can be accessed on the internet site [www.mysds.henkel.com](http://www.mysds.henkel.com) by entering number 470833.