CHEMTRONICS Technical Data Sheet

TDS # 1695

Flux-Off® No Clean New & Improved! Flux Remover

PRODUCT DESCRIPTION

Flux-Off® No Clean New & Improved! Flux Remover is an extra strength nonflammable solvent that removes heavy and encrusted flux deposits. This high pressure aerosol or bulk liquid penetrates quickly to remove all types of flux, oxide particles, dust, grease and oil, then evaporates quickly leaving no residues.

- Same great features as original, without HCFC-141b
- Non-corrosive, safe for metals
- Nonflammable
- Fast drying
- Powerful cleaner removes R, RA, RMA, and synthetic fluxes
- Removes encrusted fluxes
- All-Way Spray valve even sprays upside down
- Available with BrushCleanTM System

TYPICAL APPLICATIONS

Flux-Off® No Clean New & Improved! Flux Remover effectively cleans flux from:

- Chip Carriers
- Heat Sinks
- Metal Housings and Chassis
- Printed Circuit Boards
- Plugs
- Relays and Contacts
- Sockets
- Surface Mount Device Pads
- Switches

TYPICAL PRODUCT DATA AND PHYSICAL PROPERTIES

Boiling Point	114°F Initial
Evaporation Rate (butyl acetate=1)	>1
Flash Point (TCC)	None
Specific Gravity	1.34
Vapor Pressure @0	68°F 205 mm Hg
Appearance	Clear, Colorless Liquid
Odor	Ethereal
Solubility in Water	· Negligible
Kauri-Butanol	87
(KB) Number	
Shelflife	5 years

COMPATIBILITY

New & Improved Flux-Off® No Clean is generally compatible with most materials used in the electrical and electronic assemblies, except acrylics, ABS resins, Polycarbonates and Polystyrenes. With any cleaning agent solvent/component compatibility must be determined on a non-critical area prior to use.

<u>Material</u>	Compatibility
ABS	Non-Compatible
Buna-N	Fair
EPDM	Fair
Graphite	Excellent
HDPE	Excellent
LDPE	Good
Lexan™	Fair
Neoprene	Fair
Noryl [®]	Poor
Nylon TM 66	Excellent
Cross-Linked PE	Excellent
Polypropylene	Excellent
Polystyrene	Non-Compatible
PVC	Excellent
Silicone Rubber	Poor
$Teflon^{TM}$	Excellent
Viton TM	Fair

Performance				
Flux removal per gram solvent (mg)				
Flux-Off No Clean New & Improved!	11.3			
Competitive flux remover	7.6			

USAGE INSTRUCTIONS

For industrial use only.

Read MSDS carefully prior to use.

Spray 4-6" from surface to clean. Wash parts from top to bottom, allowing the liquid to flush away flux residue. Flux-Off® No Clean New & Improved! may be used to remove all types of fluxes in an ultrasonic cleaner.

AVAILABILITY

ES1695 12 oz. Aerosol

ES895B 8 oz. Brush Clean System

ES195 1 Gal. Liquid

TECHNICAL & APPLICATION ASSISTANCE

Chemtronics provides a technical hotline to answer your technical and application related questions. The toll free number is: **1-800-TECH-401.**

ENVIRONMENTAL IMPACT DATA

ENVIRONMENTAL IMPACT DATA					
CFC	0.0%	VOC	41.5%		
HCFC-141b	0.0%	HFC	18.0%		
HCFC-225	38.4%	nPB	0.0%		

CFC, HCFC-225, HCFC-141b, VOC, HFC, and nPB percentages shown are the content by weight.

NOTE:

This information is believed to be accurate. It is intended for professional end users having the skills to evaluate and use the data properly. CHEMTRONICS does not guarantee the accuracy of the data and assumes no liability in connection with damages incurred while using it.

CHEMTRONICS 8125 COBB CENTER DRIVE KENNESAW, GA 30152 1-770-424-4888 REV. B (08/13)

DISTRIBUTED BY:	