Material Safety Data Sheet

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PRODUCT NAME: 3M™ Scotchcast™ Reenterable Electrical Insulating Resin 2123 Kit (A & B)
MANUFACTURER: 3M
DIVISION: Electrical Markets Division
ADDRESS: 3M Center, St. Paul, MN  55144-1000

EMERGENCY PHONE: 1-800-364-3577 or (651) 737-6501 (24 hours)

Issue Date: 07/17/13
Supercedes Date: 03/26/13
Document Group: 26-0472-6

ID Number(s):
78-8126-6762-0, 78-8126-6763-8, 80-6112-6441-9, 80-6112-6442-7, 80-6114-7161-8

This product is a kit or a multipart product which consists of multiple, independently packaged components. An MSDS for each of these components is included. Please do not separate the component MSDSs from this cover page. The document numbers of the MSDSs for components of this product are:

25-0695-4, 25-0707-7

Revision Changes: Not Applicable

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Material Safety Data Sheet

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SECTION 1: PRODUCT AND COMPANY IDENTIFICATION

PRODUCT NAME: 3M Scotchcast™ Reenterable Electrical Insulating Resin 2123, Part A
MANUFACTURER: 3M
DIVISION: Electrical Markets Division
ADDRESS: 3M Center, St. Paul, MN  55144-1000

EMERGENCY PHONE: 1-800-364-3577 or (651) 737-6501 (24 hours)

Issue Date: 07/17/13
Supercedes Date: 03/26/13
Document Group: 25-0695-4

Product Use:
Intended Use: Electrical
Specific Use: Part A of two part electrical resin

SECTION 2: INGREDIENTS

<table>
<thead>
<tr>
<th>Ingredient</th>
<th>C.A.S. No.</th>
<th>% by Wt</th>
</tr>
</thead>
<tbody>
<tr>
<td>SOYBEAN OIL</td>
<td>8001-22-7</td>
<td>60 - 75</td>
</tr>
<tr>
<td>BUTADIENE-MALEIC ANHYDRIDE COPOLYMER</td>
<td>25655-35-0</td>
<td>15 - 30</td>
</tr>
<tr>
<td>EPOXIDIZED SOYBEAN OIL</td>
<td>8013-07-8</td>
<td>1 - 10</td>
</tr>
<tr>
<td>BHT</td>
<td>128-37-0</td>
<td>0 - 5</td>
</tr>
<tr>
<td>MALEIC ANHYDRIDE</td>
<td>108-31-6</td>
<td>0 - 1</td>
</tr>
</tbody>
</table>

SECTION 3: HAZARDS IDENTIFICATION

3.1 EMERGENCY OVERVIEW

Specific Physical Form: Resin
Odor, Color, Grade: Viscous, hazy to clear, amber-colored liquid with mild hydrocarbon odor
General Physical Form: Liquid
Immediate health, physical, and environmental hazards: May cause allergic skin reaction. May cause allergic respiratory reaction.
3.2 POTENTIAL HEALTH EFFECTS

Eye Contact:
Mild Eye Irritation: Signs/symptoms may include redness, pain, and tearing.

Skin Contact:
Mild Skin Irritation: Signs/symptoms may include localized redness, swelling, and itching.
Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Inhalation:
Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.
Allergic Respiratory Reaction: Signs/symptoms may include difficulty breathing, wheezing, cough, and tightness of chest.

Ingestion:
Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

SECTION 4: FIRST AID MEASURES

4.1 FIRST AID PROCEDURES

The following first aid recommendations are based on an assumption that appropriate personal and industrial hygiene practices are followed.

Eye Contact:  Flush eyes with large amounts of water. If signs/symptoms persist, get medical attention.
Skin Contact:  Remove contaminated clothing and shoes. Immediately flush skin with large amounts of water. Get medical attention. Wash contaminated clothing and clean shoes before reuse.
Inhalation:  Remove person to fresh air. If signs/symptoms develop, get medical attention.
If Swallowed:  Do not induce vomiting unless instructed to do so by medical personnel. Give victim two glasses of water. Never give anything by mouth to an unconscious person. Get medical attention.

SECTION 5: FIRE FIGHTING MEASURES

5.1 FLAMMABLE PROPERTIES

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Autoignition temperature</td>
<td>No Data Available</td>
</tr>
<tr>
<td>Flash Point</td>
<td>&gt;= 300 °F [Test Method: Closed Cup]</td>
</tr>
<tr>
<td>Flammable Limits(LEL)</td>
<td>No Data Available</td>
</tr>
<tr>
<td>Flammable Limits(UEL)</td>
<td>No Data Available</td>
</tr>
<tr>
<td>OSHA Flammability Classification:</td>
<td>Class IIIB Combustible Liquid</td>
</tr>
</tbody>
</table>

5.2 EXTINGUISHING MEDIA

Ordinary combustible material. Use fire extinguishers with class A extinguishing agents (e.g., water, foam).

5.3 PROTECTION OF FIRE FIGHTERS

Special Fire Fighting Procedures: Wear full protective equipment (Bunker Gear) and a self-contained breathing apparatus (SCBA).

Unusual Fire and Explosion Hazards: No unusual fire or explosion hazards are anticipated. Non-flammable: ordinary combustible material.
Note: See STABILITY AND REACTIVITY (SECTION 10) for hazardous combustion and thermal decomposition information.

SECTION 6: ACCIDENTAL RELEASE MEASURES

6.1. Personal precautions, protective equipment and emergency procedures
Evacuate unprotected and untrained personnel from hazard area. The spill should be cleaned up by qualified personnel. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Warning! A motor could be an ignition source and could cause flammable gases or vapors in the spill area to burn or explode.

6.2. Environmental precautions
For larger spills, cover drains and build dikes to prevent entry into sewer systems or bodies of water. Place in a closed container approved for transportation by appropriate authorities. Dispose of collected material as soon as possible.

Clean-up methods
Observe precautions from other sections. Call 3M- HELPS line (1-800-364-3577) for more information on handling and managing the spill. Contain spill. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Collect as much of the spilled material as possible. Clean up residue with an appropriate solvent selected by a qualified and authorized person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and MSDS.

In the event of a release of this material, the user should determine if the release qualifies as reportable according to local, state, and federal regulations.

SECTION 7: HANDLING AND STORAGE

7.1 HANDLING
Avoid eye contact. Do not eat, drink or smoke when using this product. Wash exposed areas thoroughly with soap and water. Contents may be under pressure, open carefully. Avoid breathing of vapors, mists or spray. For industrial or professional use only. Avoid contact with oxidizing agents. Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below Occupational Exposure Limits. If ventilation is not adequate, use respiratory protection equipment. Avoid eye contact with vapors, mists, or spray. Avoid skin contact. Do not ingest.

7.2 STORAGE
Store away from acids. Keep container in well-ventilated area. Keep container tightly closed. Store away from oxidizing agents. Store in a cool, dry place.

SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1 ENGINEERING CONTROLS
Provide appropriate local exhaust ventilation on open containers. Do not use in a confined area or areas with little or no air movement. Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below Occupational Exposure Limits and/or control mist, vapor, or spray. If ventilation is not adequate, use respiratory protection equipment.

8.2 PERSONAL PROTECTIVE EQUIPMENT (PPE)

8.2.1 Eye/Face Protection
Avoid eye contact.
The following eye protection(s) are recommended: Indirect Vented Goggles
8.2.2  Skin Protection
Avoid skin contact.

Select and use gloves and/or protective clothing to prevent skin contact based on the results of an exposure assessment. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible materials. Gloves made from the following material(s) are recommended: Nitrile Rubber.

8.2.3  Respiratory Protection
Avoid breathing of vapors, mists or spray. An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapors and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

8.2.4  Prevention of Swallowing
Do not eat, drink or smoke when using this product. Wash exposed areas thoroughly with soap and water.

8.3  EXPOSURE GUIDELINES

<table>
<thead>
<tr>
<th>Ingredient</th>
<th>Authority</th>
<th>Type</th>
<th>Limit</th>
<th>Additional Information</th>
</tr>
</thead>
<tbody>
<tr>
<td>BHT</td>
<td>ACGIH</td>
<td>TWA, inhalable fraction</td>
<td>2 mg/m³</td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td>vapor</td>
<td></td>
<td></td>
</tr>
<tr>
<td>MALEIC ANHYDRIDE</td>
<td>ACGIH</td>
<td>TWA</td>
<td>0.01 mg/m³</td>
<td></td>
</tr>
<tr>
<td>MALEIC ANHYDRIDE</td>
<td>OSHA</td>
<td>TWA</td>
<td>1 mg/m³</td>
<td>Sensitizer</td>
</tr>
<tr>
<td>VEGETABLE OIL MIST, TOTAL DUST</td>
<td>OSHA</td>
<td>TWA, respirable fraction</td>
<td>5 mg/m³</td>
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</tr>
<tr>
<td>VEGETABLE OIL MIST, TOTAL DUST</td>
<td>OSHA</td>
<td>TWA, as total dust</td>
<td>15 mg/m³</td>
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</tr>
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</table>

SOURCE OF EXPOSURE LIMIT DATA:
ACGIH: American Conference of Governmental Industrial Hygienists
CMRG: Chemical Manufacturer Recommended Guideline
OSHA: Occupational Safety and Health Administration
AIHA: American Industrial Hygiene Association Workplace Environmental Exposure Level (WEEL)

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
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</thead>
<tbody>
<tr>
<td>Specific Physical Form:</td>
<td>Resin</td>
</tr>
<tr>
<td>Odor, Color, Grade:</td>
<td>Viscous, hazy to clear, amber-colored liquid with mild hydrocarbon odor</td>
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<tr>
<td>General Physical Form:</td>
<td>Liquid</td>
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<td>Autoignition temperature</td>
<td>No Data Available</td>
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<td>Flash Point</td>
<td>&gt;= 300 °F [Test Method: Closed Cup]</td>
</tr>
<tr>
<td>Flammable Limits(LEL)</td>
<td>No Data Available</td>
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<tr>
<td>Flammable Limits(UEL)</td>
<td>No Data Available</td>
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<tr>
<td>Boiling Point</td>
<td>475 °F</td>
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<td>Density</td>
<td>0.89 g/ml</td>
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<tr>
<td>Vapor Density</td>
<td>No Data Available</td>
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Vapor Pressure: <= 27 psia [@ 131 ºF]
Vapor Pressure: No Data Available
Specific Gravity: 0.89 [Ref Std: WATER=1]
pH: No Data Available
Melting point: No Data Available

Solubility in Water: Negligible
Evaporation rate: No Data Available
Volatile Organic Compounds: No Data Available
Kow - Oct/Water partition coef: No Data Available
VOC Less H2O & Exempt Solvents: No Data Available
Viscosity: No Data Available

SECTION 10: STABILITY AND REACTIVITY

Stability: Stable.

Materials and Conditions to Avoid:
10.1 Conditions to avoid
None known

10.2 Materials to avoid
Strong acids
Strong bases
Reducing agents
Strong oxidizing agents

Hazardous Polymerization: Hazardous polymerization will not occur.

Hazardous Decomposition or By-Products

<table>
<thead>
<tr>
<th>Substance</th>
<th>Condition</th>
</tr>
</thead>
<tbody>
<tr>
<td>Hydrocarbons</td>
<td>During Combustion</td>
</tr>
<tr>
<td>Carbon monoxide</td>
<td>During Combustion</td>
</tr>
<tr>
<td>Carbon dioxide</td>
<td>During Combustion</td>
</tr>
</tbody>
</table>

SECTION 11: TOXICOLOGICAL INFORMATION

Please contact the address listed on the first page of the MSDS for Toxicological Information on this material and/or its components.

SECTION 12: ECOLOGICAL INFORMATION

ECOTOXICOLOGICAL INFORMATION

Not determined.

CHEMICAL FATE INFORMATION
Not determined.

SECTION 13: DISPOSAL CONSIDERATIONS

Waste Disposal Method: Dispose of completely cured (or polymerized) material in a facility permitted to accept chemical wastes. Incinerate uncured product in a permitted hazardous waste incinerator in the presence of a combustible material.

EPA Hazardous Waste Number (RCRA): Not regulated

Since regulations vary, consult applicable regulations or authorities before disposal.

SECTION 14: TRANSPORT INFORMATION

LH-A100-0570-9, LH-A100-0571-0, LH-A100-1045-8

For Transport Information, please visit http://3M.com/Transportinfo or call 1-800-364-3577 or 651-737-6501.

SECTION 15: REGULATORY INFORMATION

US FEDERAL REGULATIONS
Contact 3M for more information.

311/312 Hazard Categories:
Fire Hazard - No  Pressure Hazard - No  Reactivity Hazard - No  Immediate Hazard - Yes  Delayed Hazard - No

STATE REGULATIONS
Contact 3M for more information.

CHEMICAL INVENTORIES
The components of this product are in compliance with the chemical notification requirements of TSCA.

Contact 3M for more information.

INTERNATIONAL REGULATIONS
Contact 3M for more information.

This MSDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

SECTION 16: OTHER INFORMATION

NFPA Hazard Classification
Health: 2  Flammability: 1  Reactivity: 0  Special Hazards: None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

HMIS Hazard Classification
Health: 2  Flammability: 1  Reactivity: 0  Protection: X - See PPE section.
Hazardous Material Identification System (HMIS®) hazard ratings are designed to inform employees of chemical hazards in the workplace. These ratings are based on the inherent properties of the material under expected conditions of normal use and are not intended for use in emergency situations. HMIS® ratings are to be used with a fully implemented HMIS® program. HMIS® is a registered mark of the National Paint and Coatings Association (NPCA).

Revision Changes:
Section 9: Property description for optional properties was modified.
Section 9: Vapor density text was deleted.
Section 9: Solubility in water value was deleted.

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SECTION 1: PRODUCT AND COMPANY IDENTIFICATION

PRODUCT NAME: 3M™ Scotchcast™ Reenterable Electrical Insulating Resin 2123, Part B
MANUFACTURER: 3M
DIVISION: Electrical Markets Division
ADDRESS: 3M Center, St. Paul, MN  55144-1000

EMERGENCY PHONE: 1-800-364-3577 or (651) 737-6501 (24 hours)

Issue Date: 07/17/13
Supercedes Date: 03/26/13
Document Group: 25-0707-7

Product Use:
Intended Use: Electrical
Specific Use: Part B of two part electrical resin

SECTION 2: INGREDIENTS

<table>
<thead>
<tr>
<th>Ingredient</th>
<th>C.A.S. No.</th>
<th>% by Wt</th>
</tr>
</thead>
<tbody>
<tr>
<td>HYDROTREATED HEAVY NAPHTHENIC PETROLEUM DISTILLATES</td>
<td>64742-52-5</td>
<td>65 - 80</td>
</tr>
<tr>
<td>1,3-BUTADIENE, HOMOPOLYMER, HYDROXY-TERMINATED</td>
<td>69102-90-5</td>
<td>15 - 30</td>
</tr>
<tr>
<td>METHYLDIDECYLAMINE</td>
<td>7396-58-9</td>
<td>0 - 10</td>
</tr>
<tr>
<td>1,8-DIAZABICYCLO[5.4.0]UNDEC-7-ENE</td>
<td>6674-22-2</td>
<td>0 - 0.5</td>
</tr>
</tbody>
</table>

SECTION 3: HAZARDS IDENTIFICATION

3.1 EMERGENCY OVERVIEW

Specific Physical Form: Resin
Odor, Color, Grade: Amber colored, clear liquid with mild aroma
General Physical Form: Liquid
Immediate health, physical, and environmental hazards: May cause severe eye irritation. May cause severe skin irritation.

3.2 POTENTIAL HEALTH EFFECTS
Eye Contact:
Severe Eye Irritation: Signs/symptoms may include significant redness, swelling, pain, tearing, cloudy appearance of the cornea, and impaired vision.

Skin Contact:
Severe Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, dryness, cracking, blistering, and pain.

Inhalation:
Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

Ingestion:
Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

SECTION 4: FIRST AID MEASURES

4.1 FIRST AID PROCEDURES

The following first aid recommendations are based on an assumption that appropriate personal and industrial hygiene practices are followed.

Eye Contact: Immediately flush eyes with large amounts of water for at least 15 minutes. Get immediate medical attention.
Skin Contact: Remove contaminated clothing and shoes. Immediately flush skin with large amounts of water. Get medical attention. Wash contaminated clothing and clean shoes before reuse.
Inhalation: Remove person to fresh air. If signs/symptoms develop, get medical attention.
If Swallowed: Do not induce vomiting unless instructed to do so by medical personnel. Give victim two glasses of water. Never give anything by mouth to an unconscious person. Get medical attention.

SECTION 5: FIRE FIGHTING MEASURES

5.1 FLAMMABLE PROPERTIES

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Autoignition temperature</td>
<td>&gt;= 500 °F</td>
</tr>
<tr>
<td>Flash Point</td>
<td>&gt;= 450 °F [Test Method: Closed Cup]</td>
</tr>
<tr>
<td>Flammable Limits (LEL)</td>
<td>No Data Available</td>
</tr>
<tr>
<td>Flammable Limits (UEL)</td>
<td>No Data Available</td>
</tr>
<tr>
<td>OSHA Flammability Classification</td>
<td>Class IIIB Combustible Liquid</td>
</tr>
</tbody>
</table>

5.2 EXTINGUISHING MEDIA

Ordinary combustible material. Use fire extinguishers with class A extinguishing agents (e.g., water, foam).

5.3 PROTECTION OF FIRE FIGHTERS

Special Fire Fighting Procedures: Wear full protective equipment (Bunker Gear) and a self-contained breathing apparatus (SCBA).

Unusual Fire and Explosion Hazards: No unusual fire or explosion hazards are anticipated. Non-flammable: ordinary combustible material.

Note: See STABILITY AND REACTIVITY (SECTION 10) for hazardous combustion and thermal decomposition information.
SECTION 6: ACCIDENTAL RELEASE MEASURES

6.1. Personal precautions, protective equipment and emergency procedures
Evacuate unprotected and untrained personnel from hazard area. The spill should be cleaned up by qualified personnel. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Warning! A motor could be an ignition source and could cause flammable gases or vapors in the spill area to burn or explode.

6.2. Environmental precautions
For larger spills, cover drains and build dikes to prevent entry into sewer systems or bodies of water. Place in a closed container approved for transportation by appropriate authorities. Dispose of collected material as soon as possible.

Clean-up methods
Observe precautions from other sections. Call 3M-HELPS line (1-800-364-3577) for more information on handling and managing the spill. Contain spill. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Collect as much of the spilled material as possible. Clean up residue with an appropriate solvent selected by a qualified and authorized person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and MSDS.

In the event of a release of this material, the user should determine if the release qualifies as reportable according to local, state, and federal regulations.

SECTION 7: HANDLING AND STORAGE

7.1 HANDLING
Do not eat, drink or smoke when using this product. Wash exposed areas thoroughly with soap and water. Avoid breathing of vapors, mists or spray. Avoid eye contact with vapors, mists, or spray. For industrial or professional use only. Avoid contact with oxidizing agents. Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below Occupational Exposure Limits. If ventilation is not adequate, use respiratory protection equipment. Avoid skin contact. Do not ingest.

7.2 STORAGE
Store away from acids. Keep container in well-ventilated area. Keep container tightly closed. Store away from areas where product may come into contact with food or pharmaceuticals. Store away from oxidizing agents. Store in a cool, dry place.

SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1 ENGINEERING CONTROLS
Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below Occupational Exposure Limits and/or control mist, vapor, or spray. If ventilation is not adequate, use respiratory protection equipment.

8.2 PERSONAL PROTECTIVE EQUIPMENT (PPE)

8.2.1 Eye/Face Protection
Avoid eye contact with vapors, mists, or spray.
The following eye protection(s) are recommended: Indirect Vented Goggles

8.2.2 Skin Protection
Avoid skin contact.
Select and use gloves and/or protective clothing to prevent skin contact based on the results of an exposure assessment. Consult with
your glove and/or protective clothing manufacturer for selection of appropriate compatible materials. Gloves made from the following material(s) are recommended: Nitrile Rubber.

8.2.3 Respiratory Protection
Avoid breathing of vapors, mists or spray. An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:
Half facepiece or full facepiece air-purifying respirator suitable for organic vapors and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

8.2.4 Prevention of Swallowing
Do not eat, drink or smoke when using this product. Wash exposed areas thoroughly with soap and water.

8.3 EXPOSURE GUIDELINES

<table>
<thead>
<tr>
<th>Ingredient</th>
<th>Authority</th>
<th>Type</th>
<th>Limit</th>
<th>Additional Information</th>
</tr>
</thead>
<tbody>
<tr>
<td>HYDROTREATED HEAVY NAPHTHENIC PETROLEUM DISTILLATES</td>
<td>CMRG</td>
<td>TWA</td>
<td>5 mg/m³</td>
<td></td>
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<tr>
<td>HYDROTREATED HEAVY NAPHTHENIC PETROLEUM DISTILLATES</td>
<td>CMRG</td>
<td>STEL</td>
<td>10 mg/m³</td>
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<tr>
<td>MINERAL OILS, HIGHLY-REFINED OILS</td>
<td>ACGIH</td>
<td>TWA, inhalable fraction</td>
<td>5 mg/m³</td>
<td></td>
</tr>
</tbody>
</table>

SOURCE OF EXPOSURE LIMIT DATA:
ACGIH: American Conference of Governmental Industrial Hygienists
CMRG: Chemical Manufacturer Recommended Guideline
OSHA: Occupational Safety and Health Administration
AIHA: American Industrial Hygiene Association Workplace Environmental Exposure Level (WEEL)

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

Specific Physical Form: Resin
Odor, Color, Grade: Amber colored, clear liquid with mild aroma
General Physical Form: Liquid
Autoignition temperature: >= 500 °F
Flash Point: >= 450 °F [Test Method: Closed Cup]
Flammable Limits(LEL): No Data Available
Flammable Limits(UEL): No Data Available
Boiling Point: >= 500 °F
Density: 0.94 g/ml
Vapor Density: No Data Available
Vapor Pressure: No Data Available
Vapor Pressure: <= 1 mmHg [@ 131 °F]
Specific Gravity: 0.94 [Ref Std: WATER=1]
pH: No Data Available
Melting point: No Data Available
Solubility In Water: <= 1 % [@ 77 °F]
Solubility in Water: No Data Available
Evaporation rate: No Data Available
Kow - Oct/Water partition coef  No Data Available
Viscosity  500 centipoise - 750 centipoise

SECTION 10: STABILITY AND REACTIVITY

Stability: Stable.

Materials and Conditions to Avoid:
10.1 Conditions to avoid
None known

10.2 Materials to avoid
Strong acids
Strong bases
Strong oxidizing agents
Reducing agents

Hazardous Polymerization: Hazardous polymerization will not occur.

Hazardous Decomposition or By-Products

<table>
<thead>
<tr>
<th>Substance</th>
<th>Condition</th>
</tr>
</thead>
<tbody>
<tr>
<td>Carbon monoxide</td>
<td>During Combustion</td>
</tr>
<tr>
<td>Carbon dioxide</td>
<td>During Combustion</td>
</tr>
</tbody>
</table>

SECTION 11: TOXICOLOGICAL INFORMATION

Please contact the address listed on the first page of the MSDS for Toxicological Information on this material and/or its components.

SECTION 12: ECOLOGICAL INFORMATION

ECOTOXICOLOGICAL INFORMATION

Not determined.

CHEMICAL FATE INFORMATION

Not determined.

SECTION 13: DISPOSAL CONSIDERATIONS

Waste Disposal Method: Dispose of completely cured (or polymerized) material in a facility permitted to accept chemical wastes. Incinerate uncured product in a permitted hazardous waste incinerator in the presence of a combustible material.

EPA Hazardous Waste Number (RCRA): Not regulated

Since regulations vary, consult applicable regulations or authorities before disposal.
SECTION 14: TRANSPORT INFORMATION

LH-A100-0571-3, LH-A100-0571-4, LH-A100-1045-9

For Transport Information, please visit http://3M.com/TransportInfo or call 1-800-364-3577 or 651-737-6501.

SECTION 15: REGULATORY INFORMATION

US FEDERAL REGULATIONS
Contact 3M for more information.

311/312 Hazard Categories:
Fire Hazard - No  Pressure Hazard - No  Reactivity Hazard - No  Immediate Hazard - Yes  Delayed Hazard - No

STATE REGULATIONS
Contact 3M for more information.

CHEMICAL INVENTORIES
The components of this product are in compliance with the chemical notification requirements of TSCA.

Contact 3M for more information.

INTERNATIONAL REGULATIONS
Contact 3M for more information.

This MSDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

SECTION 16: OTHER INFORMATION

NFPA Hazard Classification
Health: 2  Flammability: 1  Reactivity: 0  Special Hazards: None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

HMIS Hazard Classification
Health: 2  Flammability: 1  Reactivity: 0  Protection: X - See PPE section.

Hazardous Material Identification System (HMIS®) hazard ratings are designed to inform employees of chemical hazards in the workplace. These ratings are based on the inherent properties of the material under expected conditions of normal use and are not intended for use in emergency situations. HMIS® ratings are to be used with a fully implemented HMIS® program. HMIS® is a registered mark of the National Paint and Coatings Association (NPCA).

Revision Changes: Not Applicable

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3M USA MSDSs are available at www.3M.com
Transport Information Document

Date: September 10, 2013
3M ID Number: 80-6112-6441-9
Product Description: 3M(TM) Scotchcast(TM) Reenterable Electrical Insulating Resin 2123C (12.3 oz), 10 per case

Transport Protective Service: PROTECTIVE SERVICE NOT REQUIRED
NMFC Item: 050230  NMFC Sub: 00  NMFC Class: 070.0
Flash Point (Closed-cup): 300° F/149° C

<table>
<thead>
<tr>
<th>UNITED STATES DEPARTMENT OF TRANSPORTATION - GROUND (U.S. DOT, 49 CFR)</th>
<th>NOT REGULATED</th>
</tr>
</thead>
<tbody>
<tr>
<td>UNITED STATES DEPARTMENT OF TRANSPORTATION - VESSEL (U.S. DOT, 49 CFR)</td>
<td>NOT REGULATED</td>
</tr>
<tr>
<td>INTERNATIONAL AIR TRANSPORT ASSOCIATION (IATA)</td>
<td>NOT REGULATED</td>
</tr>
<tr>
<td>INTERNATIONAL MARITIME ORGANIZATION (IMO)</td>
<td>NOT REGULATED</td>
</tr>
</tbody>
</table>

The classification is authorized by the Competent Authority of the United States of America and may not meet the requirements of other competent authorities.

These transportation classifications are provided as a customer service. AS THE SHIPPER YOU REMAIN RESPONSIBLE FOR COMPLYING WITH ALL THE APPLICABLE LAWS AND REGULATIONS, INCLUDING PROPER TRANSPORTATION CLASSIFICATION AND PACKAGING. 3M's transportation classifications are based on product formulations, packaging, 3M policies and 3M's understanding of applicable current regulations and is valid for the original 3M package only. 3M does not guarantee the accuracy of this classification information. This information applies only to transportation classification and NOT THE PACKAGING, LABELING, OR MARKING REQUIREMENTS. The original 3M package is certified for U.S. ground shipment only. If you are shipping by air or ocean, the package may not meet applicable regulatory requirements.

For Transport Information, please visit 3M.com/Transportinfo
or call 1-800-364-3577 or 651-737-6501 for assistance.