1. PRODUCT AND COMPANY IDENTIFICATION

PRODUCT NAME: Trace Technologies Conductive Pen
PRODUCT DESCRIPTION: Conductive Silver Pen
PRODUCT CODE: 2505/CAN/EUR-N

MANUFACTURER: Techspray, L.P.
1001 N.W. 1st Street
P.O. Box 949
Amarillo TX 79107

Emergency Contact: Chemtrec
Product Stewardship: 1-800-858-4043
Service Number: 1-800-858-4043

COMMENTS: This MSDS was reviewed on 15 May 2008.

2. HAZARDS IDENTIFICATION

HAZARD DESIGNATION
"F" - Highly flammable
R11 - Highly flammable.
"Xi" - Irritant
R36/37/38 - Irritating to eyes, respiratory system and skin.

EMERGENCY OVERVIEW
PHYSICAL APPEARANCE: Transparent, colorless liquid.
IMMEDIATE CONCERNS: Vapors and/or aerosols which may be formed at elevated temperatures may be irritating to eyes and respiratory tract. Causes skin irritation. Harmful if swallowed.

POTENTIAL HEALTH EFFECTS
EYES: Avoid contact with eyes; may cause redness, irritation and conjunctivitis.
SKIN: Prolonged or repeated skin contact may cause irritation.
INGESTION: Ingestion of large amounts may produce abdominal pain, nausea and vomiting. Swallowing small amounts is not likely to produce harmful effects.
INHALATION: Prolonged or excessive inhalation may cause respiratory tract irritation.

SIGNS AND SYMPTOMS OF OVEREXPOSURE
EYES: Liquid splashed in the eye may cause redness, irritation and conjunctivitis.
SKIN: Prolonged or exposure may cause skin irritation.
INGESTION: For large amounts; abdominal pain, nausea and vomiting.
INHALATION: High concentrations may lead to central nervous system effects (drowsiness, dizziness, nausea, headaches, paralysis and loss of consciousness).
MATERIAL SAFETY DATA SHEET
Finished Product

Trace Technologies Conductive Pen

ACUTE TOXICITY: Low hazard for usual industrial or commercial handling.

TARGET ORGAN STATEMENT: Prolonged or repeated overexposure may cause central nervous system, kidney, liver, and lung damage.

CANCER STATEMENT: NOT listed

3. COMPOSITION / INFORMATION ON INGREDIENTS

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>Wt.%</th>
<th>CAS</th>
</tr>
</thead>
<tbody>
<tr>
<td>Silver</td>
<td>45 - 55</td>
<td>7440-22-4</td>
</tr>
<tr>
<td>n-Butyl acetate</td>
<td>35 - 45</td>
<td>123-86-4</td>
</tr>
<tr>
<td>Polymer, Proprietary</td>
<td>&lt; 20</td>
<td></td>
</tr>
</tbody>
</table>

4. FIRST AID MEASURES

EYES: Immediately flush eyes with plenty of water. Get medical attention, if irritation persists.

SKIN: Wash with soap and water. Get medical attention if irritation develops or persists.

INGESTION: Aspiration hazard. If swallowed, vomiting may occur spontaneously, but do not induce. If vomiting occurs, keep head below hips to prevent aspiration into lungs. Call a physician immediately.

INHALATION: Remove to fresh air. If not breathing, give artificial respiration or give oxygen by trained personnel. Seek immediate medical attention.

5. FIRE FIGHTING MEASURES

FLASHPOINT AND METHOD: > 22°C TAG CC

FLAMMABLE LIMITS: 1.7 to 7.6

AUTOIGNITION TEMPERATURE: > 425°C

GENERAL HAZARD: Vapors can travel to a source of ignition and flash back.

EXTINGUISHING MEDIA: Use alcohol foam, carbon dioxide, or water spray when fighting fires involving this material.

HAZARDOUS COMBUSTION PRODUCTS: Smoke, fumes and oxides of carbon.

FIRE FIGHTING PROCEDURES: Evacuate area and fight fire from a safe distance.

FIRE FIGHTING EQUIPMENT: As in any fire, wear self-contained breathing apparatus pressure-demand, (MSHA/NIOSH approved or equivalent) and full protective gear.

6. ACCIDENTAL RELEASE MEASURES
Trace Technologies Conductive Pen

SMALL SPILL: Contain spill with dike to prevent entry into sewers.

LARGE SPILL: Clean up spills immediately, observing precautions in Protective Equipment section.

GENERAL PROCEDURES: Dike area to contain spill. Take precautions as necessary to prevent contamination of ground and surface waters. Recover spilled material on adsorbent, such as sawdust or vermiculite, and sweep into closed containers for disposal. After all visible traces, including vapors, have been removed thoroughly wet vacuum the area. Do not flush to sewer. If area of spill is porous, remove as much contaminated earth, gravel, etc. as necessary and place in closed containers for disposal.

SPECIAL PROTECTIVE EQUIPMENT: Only personnel equipped with proper respiratory and skin/eye protection should be permitted in area. See Section 8 for details.

7. HANDLING AND STORAGE

GENERAL PROCEDURES: Wash thoroughly after handling. Use only in a well ventilated area. Store in a cool dry place.

HANDLING: Use with sufficient ventilation to keep employee exposure below recommended limits. Provide adequate ventilation for storage, handling and use, especially for enclosed or low spaces. Avoid contact of liquid with eyes and prolonged skin exposure. Do not allow product to contact open flame or electrical heating elements because dangerous decomposition products may form.

STORAGE: Store away from heat.

STORAGE TEMPERATURE: Store in a cool place below (120) F (49) C.

STORAGE PRESSURE: Store at local atmospheric pressure.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

EXPOSURE GUIDELINES

<table>
<thead>
<tr>
<th>OSHA HAZARDOUS COMPONENTS (29 CFR1910.1200)</th>
<th>EXPOSURE LIMITS</th>
<th></th>
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</thead>
<tbody>
<tr>
<td></td>
<td>OSHA PEL</td>
<td>ACGIH TLV</td>
</tr>
<tr>
<td>Chemical Name</td>
<td>ppm</td>
<td>mg/m³</td>
</tr>
<tr>
<td>n-Butyl acetate</td>
<td>STEL</td>
<td>200 ppm</td>
</tr>
</tbody>
</table>

ENGINEERING CONTROLS: Use process enclosures, local exhaust ventilation, or other engineering controls to control airborne levels below recommended exposure limits.

PERSONAL PROTECTIVE EQUIPMENT

EYES AND FACE: For normal conditions, wear safety glasses. Where there is reasonable probability of liquid contact, wear splash-proof goggles.

SKIN: The glove(s) listed below may provide protection against permeation. Gloves of other chemically resistant materials may not provide adequate protection. Viton, Solvex, Butyl, Buna, Neoprene.
Trace Technologies Conductive Pen

RESPIRATORY: NIOSH/MSHA approved air purifying respirator with an organic vapor cartridge or canister may be permissible under certain circumstances where airborne concentrations are expected to exceed exposure limits. Protection provided by air purifying respirators is limited. Use a positive pressure air supplied respirator if there is any potential for an uncontrolled release, exposure levels are not known, or any other circumstances where air purifying respirators may not provide adequate protection.

WORK HYGIENIC PRACTICES: Wash hands before eating and wash before reuse.

OTHER USE PRECAUTIONS: Emergency shower and eyewash facility should be in close proximity.

9. PHYSICAL AND CHEMICAL PROPERTIES

PHYSICAL STATE: Liquid

ODOR: Sweet ester odor.

COLOR: Silver liquid.

PERCENT VOLATILE: 30

VAPOR DENSITY: > 1 (Air=1)

BOILING POINT: > 126°C

FLASHPOINT AND METHOD: > 22°C TAG CC

SOLUBILITY IN WATER: Insoluble

SPECIFIC GRAVITY: 1.740 (water=1)

(VOC): Not Established

10. STABILITY AND REACTIVITY

STABILITY: Stable.

POLYMERIZATION: Will not occur.

CONDITIONS TO AVOID: Heat, flames, ignition sources, and incompatables.

HAZARDOUS DECOMPOSITION PRODUCTS: Oxides of Carbon (CO and CO2) may form when heated to decomposition.

INCOMPATIBLE MATERIALS: Strong acids and alkalis, reactive metals and strong oxidizing agents.

11. TOXICOLOGICAL INFORMATION

ACUTE

DERMAL LD$_{50}$: > 5 g/kg (rabbit)

ORAL LD$_{50}$: 13100 mg/kg (rat)
Trace Technologies Conductive Pen

INHALATION LC₅₀: 2000 ppm, 4-hour
NOTES: Fumes/liquid -- Irritant

EYE EFFECTS: Mixture is a moderate eye irritant.

CARCINOGENICITY
IARC: NOT listed
NTP: NOT listed
OSHA: NOT listed

NEUROTOXICITY: Not Established

REPRODUCTIVE EFFECTS: NOT listed

TERATOGENIC EFFECTS: Not Available

MUTAGENICITY: Collective data indicate non-mutagenic.

12. ECOLOGICAL INFORMATION

ENVIRONMENTAL DATA: There is limited information available on the environmental fate and effects of this material. The primary environmental concern for release is the impact on aquatic and terrestrial species. Due care should be taken to avoid the accidental release of this material into the environment.

ECOTOXICOLOGICAL INFORMATION: Not Established

13. DISPOSAL CONSIDERATIONS

DISPOSAL METHOD: Federal, State, and Local laws governing disposal of materials can differ. Ensure compliance with proper authorities before disposal.

FOR LARGE SPILLS: Contaminated sawdust, vermiculite, or porous surfaces must be disposed of in a permitted hazardous waste management facility. Recovered liquids may be reprocessed or incinerated or must be treated in a permitted hazardous waste management facility.

GENERAL COMMENTS: Dispose of in a manner consistent with federal, state, and local regulations.

14. TRANSPORT INFORMATION

DOT (DEPARTMENT OF TRANSPORTATION)
PROPER SHIPPING NAME: Nonhazardous
UN/NA NUMBER: N/A
PACKING GROUP: N/A
OTHER SHIPPING INFORMATION: "THIS PACKAGE CONFORMS TO 49CFR 173.4." must be on package.

ROAD AND RAIL (ADR/RID)
MATERIAL SAFETY DATA SHEET
Finished Product

Trace Technologies Conductive Pen

KEMLER NUMBER: UN1993
HAZARD CLASS: 3

AIR (ICAO/IATA)
SHIPPING NAME: Nonhazardous
UN/NA NUMBER: NA
PACKING GROUP: N/A
NOTE: Domestic shipments only. When shipping International contact TechSpray shipping department.

VESSEL (IMO/IMDG)
SHIPPING NAME: Flammable Liquid, N.O.S. (n-butyl acetate)
UN/NA NUMBER: UN1993
PRIMARY HAZARD CLASS/DIVISION: 3.2
PACKING GROUP: II
NOTE: Page 3230

15. REGULATORY INFORMATION

UNITED STATES
SARA TITLE III (SUPERFUND AMENDMENTS AND REAUTHORIZATION ACT)
311/312 HAZARD CATEGORIES: IMMEDIATE / DELAYED
FIRE: No PRESSURE GENERATING: No REACTIVITY: No ACUTE: Yes CHRONIC: Yes
313 REPORTABLE INGREDIENTS: Not considered a SARA 313 "Toxic Chemical".
TITLE III NOTES: Not listed as an Extremely Hazardous Substance.

CERCLA (COMPREHENSIVE RESPONSE, COMPENSATION, AND LIABILITY ACT)
CERCLA REGULATORY: n-butyl acetate (CAS# 123-86-4)
CERCLA RQ: 5000 lbs

TSCA (TOXIC SUBSTANCE CONTROL ACT)
TSCA STATUS: All components of this product are either listed or exempt from listing in the TSCA inventory.

OCCUPATIONAL SAFETY AND HEALTH ADMINISTRATION (OSHA)
29 CFR1910.119---PROCESS SAFETY MANAGEMENT OF HIGHLY HAZARDOUS CHEMICALS: None of the chemicals in this product are considered highly hazardous by OSHA.

CALIFORNIA PROPOSITION 65: This product does not contain any chemicals known to the State of California to cause cancer.
RCRA STATUS: D001
EUROPEAN COMMUNITY

EEC LABEL SYMBOL AND CLASSIFICATION

"F" - Highly flammable
R11 - Highly flammable.

"Xi" - Irritant
R36/37/38 - Irritating to eyes, respiratory system and skin.

16. OTHER INFORMATION

APPROVED BY: Pierce A. Pillon TITLE: Chemist

REVISION SUMMARY: Revision #: 4. This MSDS replaces the May 15, 2008 MSDS. Any changes in information are as follows: In Section 8: Skin Protection

NFPA CODES


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