#### **ITW CHEMTRONICS MSDS #2284L** SECTION 1: CHEMICAL PRODUCT AND COMPANY IDENTIFICATION **Company Address:** 8125 Cobb Center Drive Kennesaw, GA 30152 Product Information: 800-TECH-401 (Chemtrec) 800-424-9300 Emergency: Revision Date: January 24, 2012 Customer Service: 800-645-5244 **Product Identification** Max-Kleen<sup>TM</sup> Xtreme<sup>TM</sup> liquid Product Code: ES184, ES584, ES5584 SECTION 2: COMPOSITION/INFORMATION ON INGREDIENTS For all products produced after February 1st, 2012 (date code 21032) Wt. % Range Chemical Name CAS# n-propyl bromide 106-94-5 90.0 - 99.0n-propanol 71-23-8 1.0 - 5.01,2 Epoxybutane 106-88-7 < 1.0For all products produced before February 1st, 2012 (date code 21032) CAS# **Chemical Name** Wt. % Range n-propyl bromide 106-94-5 >99.0 1,2 Epoxybutane 106-88-7 <1.0 SECTION 3: HAZARD IDENTIFICATION Physical state: Liquid. Odor: Sweetish OSHA/HCS status: This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200) Emergency Overview: CAUTION! MAY BE HARMFUL IF SWALLOWED. MAY CAUSE EYE AND SKIN IRRITATION. CONTAINS MATERIAL THAT MAY CAUSE TARGET ORGAN DAMAGE, BASED ON ANIMAL DATA. POSSIBLE CANCER HAZARD - CONTAINS MATERIAL WHICH MAY CAUSE CANCER, BASED ON ANIMAL DATA. May be harmful if swallowed. Moderately irritating to eyes. Slightly irritating to the skin. Avoid exposure - obtain special instructions before use. Do not breathe vapor or mist. Do not ingest. Avoid contact with eyes, skin and clothing. Contains material that may cause target organ damage, based on animal data. Contains material which may cause cancer, based on animal data. Risk of cancer depends on duration and level of exposure. Wash thoroughly after handling.. Potential Health Acute Health Effects: Moderately irritating to eyes .. Eyes: Slightly irritating to the skin. Ingestion: Harmful if swallowed. Skin: Inhalation: Exposure to decomposition products may cause a health hazard. Serious effects may be delayed following exposure. Potential chronic health effects Chronic effects : Contains material that may cause target organ damage, based on animal data. Carcinogenicity : Contains material which may cause cancer, based on animal data. Risk of cancer depends on duration and level of exposure. Mutagenicity : No known significant effects or critical hazards. Teratogenicity : No known significant effects or critical hazards. Developmental effects : No known significant effects or critical hazards. Fertility effects : No known significant effects or critical hazards. Target organs : Contains material which may cause damage to the following organs: gastrointestinal tract, upper respiratory tract, skin, central nervous system (CNS), eye, lens or cornea. Over-exposure signs/symptoms Inhalation: No specific data. Ingestion : No specific data. Skin : Adverse symptoms may include the following: irritation, redness Eyes: Adverse symptoms may include the following: pain or irritation, watering, redness Medical conditions aggravated by overexposure: Pre-existing disorders involving any target organs mentioned in this MSDS as being at risk may be aggravated by over-exposure to this product. SECTION 4: FIRST AID MEASURES Eye Contact: Check for and remove any contact lenses. Immediately flush eyes with plenty of water for at least 15 minutes, occasionally lifting the upper and lower eyelids. Get medical attention immediately. Skin Contact: In case of contact, immediately flush skin with plenty of water for at least 15 minutes while removing contaminated clothing and shoes. Wash clothing before reuse. Clean shoes thoroughly before reuse. Get medical attention immediately. Inhalation: Move exposed person to fresh air. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. Loosen tight clothing such as a collar, tie, belt or waistband. Get medical attention immediately. Ingestion: Wash out mouth with water. Do not induce vomiting unless directed to do so by medical personnel. Never give anything by mouth to an unconscious person. Get medical attention immediately.

Protection of first-aiders : No action shall be taken involving any personal risk or without suitable training. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

# Notes to physician: No specific treatment. Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled. SECTION 5: FIRE FIGHTING MEASURES

 Flammability of the product: In a fire or if heated, a pressure increase will occur and the container may burst.

 Flash Point: None to boiling (TCC)
 LEL/UEL:
 Lower: 3.8% / Upper: 9.5%
 (% by volume in air)

### **ITW CHEMTRONICS**

#### Extinguishing media:

Suitable: Use an extinguishing agent suitable for the surrounding fire.

Unsuitable: Not known.

Special Hazards: Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.

Hazardous thermal decomposition products: Decomposition products may include the following materials: carbon dioxide ,carbon monoxide, halogenated compounds carbonyl halides.

Special protective equipment for fire-fighters: Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

#### SECTION 6: ACCIDENTAL RELEASE MEASURES

Personal Precautions: No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Avoid breathing vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

Environmental precautions: Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

Methods for cleaning up

Large Spills: Stop leak if without risk. Move containers from spill area. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see section 1 for emergency contact information and section 13 for waste disposal.

Small Spills: Stop leak if without risk. Move containers from spill area. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

### SECTION 7: HANDLING AND STORAGE

Handling: Put on appropriate personal protective equipment (see Section 8). Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. Do not ingest. Avoid contact with eyes, skin and clothing. Avoid breathing vapor or mist. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container. Storage: Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. Keep container closed when not in use. Do not store in direct sunlight.

KEEP OUT OF REACH OF CHILDREN.

Ingredient

propan-1-ol

### SECTION 8: EXPOSURE CONTROLS, PERSONAL PROTECTION

United States & Canada: **Exposure limits** Propane, 1-bromo-ACGIH TLV (United States, 1/2009). TWA: 10 ppm 8 hour(s). BC 6/2008 TWA: 10 ppm 8 hour(s). ON 6/2008 TWA: 10 ppm 8 hour(s). ACGIH TLV (United States, 2/2010). TWA: 100 ppm 8 hour(s). NIOSH REL (United States, 6/2009). Absorbed through skin. STEL: 625 mg/m<sup>3</sup> 15 minute(s). STEL: 250 ppm 15 minute(s). TWA: 500 mg/m<sup>3</sup> 10 hour(s). TWA: 200 ppm 10 hour(s). OSHA PEL (United States, 6/2010). TWA: 500 mg/m<sup>3</sup> 8 hour(s). TWA: 200 ppm 8 hour(s). OSHA PEL 1989 (United States, 3/1989). STEL: 625 mg/m3 15 minute(s). STEL: 250 ppm 15 minute(s). TWA: 500 mg/m<sup>3</sup> 8 hour(s). TWA: 200 ppm 8 hour(s). AB 4/2009[3] STEL: 98 mg/m3 15 minute(s). STEL: 400 ppm 15 minute(s). TWA: 492 mg/m<sup>3</sup> 8 hour(s). TWA: 200 ppm 8 hour(s BC 6/2008 TWA: 100 ppm 8 hour(s). ON 6/2008 TWA: 100 ppm 8 hour(s). QB 6/2008[1] STEL: 614 mg/m<sup>3</sup> 15 minute(s). STEL: 250 ppm 15 minute(s).

TWA: 492 mg/m<sup>3</sup> 8 hour(s). TWA: 200 ppm 8 hour(s).

### 1,2-epoxybutane

AIHA WEEL (United States, 5/2010). TWA: 2 ppm 8 hour(s).

[1]Absorbed through skin. [3]Skin sensitization

<u>Recommended monitoring procedures:</u> If this product contains ingredients with exposure limits, personal, workplace atmosphere or biological monitoring may be required to determine the effectiveness of the ventilation or other control measures and/or the necessity to use respiratory protective equipment.

Engineering measures: No special ventilation requirements. Good general ventilation should be sufficient to control worker exposure to airborne contaminants. If this product contains ingredients with exposure limits, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure below any recommended or statutory limits.

Hygiene measures: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

### Personal protection

Respiratory: Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.

Hands: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.

Eyes: Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists or dusts.

Skin: Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Environmental exposure controls: Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

### SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

Physical State: Clear, colorless liquid	Solubility in Water: Negligible
Odor: Sweetish	Specific Gravity: 1.35
<u>pH:</u> NA	(Water =1)
Vapor Pressure: 14.8 kPa (110.8 mm Hg) [20°C]	Evaporation Rate: >1 (Butyl acetate=1)
Boiling Point: 70°C (158°F)	Percent Volatile: 100%
Auto-ignition temperature: 460°C (860°F)	<u>Vapor Density</u> : $>1$ [Air = 1]

# SECTION 10: STABILITY AND REACTIVITY

Stability - This product is stable.

1,2-epoxybutane

Possibility of hazardous reactions: Under normal conditions of storage and use, hazardous reactions will not occur.

Conditions to Avoid: No specific data.

Materials to avoid: Reactive or incompatible with the following materials: acids.

Skin - Mild irritant

Eyes - Moderate irritant

<u>Products of Decomposition:</u> Under normal conditions of storage and use, hazardous decomposition products should not be produced. Hazardous Polymerization: Will not occur

<u>mazardous i orymenzation.</u> wini not occur

#### SECTION 11: TOXICOLOGICAL INFORMATION United States, Canada and Mexico Acute toxicity

Acute toxicity							
Product/ingredient nam	e <u>Result</u>		Species		Dose	Exposure	
Propane, 1-bromo-	LD50 Intraperitonea	1	Rat		2950 mg/kg	-	
	LD50 Oral		Rat		3600 mg/kg	-	
	LDLo Oral		Rat		4 g/kg	-	
	LC50 Inhalation Va	por	Rat		253 g/m3	30 minute	8
propan-1-ol	LD50 Dermal	-	Rabbit		5040 mg/kg	-	
* *	LD50 Intraperitonea	ıl	Rat		2164 mg/kg	-	
	LD50 Intravenous		Rat		590 mg/kg	-	
	LD50 Oral		Rat		2200 mg/kg	-	
	LD50 Oral		Rat		1870 mg/kg	-	
1,2-epoxybutane	LD50 Dermal		Rabbit		2100 uL/kg	-	
	LD50 Oral		Rat		500 mg/kg	-	
	LC50 Inhalation Va	por	Rat		6300 mg/m3	4 hours	
Conclusion/Summary	: Not available.	-			•		
Chronic toxicity							
Conclusion/Summary	<u>z :</u> Not available.						
Irritation/Corrosion							
Product/ingredient name	Result	<b>Species</b>		Score	Exposure	<u>e</u>	<b>Observation</b>
propan-1-ol	Eyes – Moderate irritant	Rabbit		-	24 hours 2	20 milligrams	-
	Skin - Mild irritant	Human		-	47 hours	100 Percent	-
	Skin - Mild irritant	Human		-	24 hours	100 Percent	-

Rabbit

Rabbit

500 milligrams

24 hours 100 milligrams

Skin -	Mild irritant	Rabbit - 24 hours 500 milligrams -					
Conclusion/Summary : Not available.							
~							
Sensitizer							
<u>Conclusion/Summary</u> : Not a	available.						
Carcinogenicity							
Conclusion/Summary : Not a	available.						
Classification							
Product/ingredient name	ACGIH	IARC	EPA	NIOSH	NTP	OSHA	
propan-1-ol	A4	-	-	None.	-	-	
1,2-epoxybutane	-	2B	-	-	-	-	
Mutagenicity							
Conclusion/Summary : Not a	available.						
Teratogenicity							
Conclusion/Summary : Not a	available.						
Reproductive toxicity							
Conclusion/Summary : Not available.							

# SECTION 12: ECOLOGICAL INFORMATION

Ecotoxicity : No known significant effects or critical hazards.

United States, Canada and Mexico

Product/ingredient name	Test	Result	Species	<b>Exposure</b>
Propane, 1-bromo-	-	Acute LC50 67300 ug/L Freshwater	Fish – Fathead minnow – Pimephales promelas –	96 hours
propan-1-ol	-	Acute EC50 4620000 ug/L Fresh water	30 days - 21 mm - 0.139 g Daphnia – Water flea – Daphnia	48 hours
	-	Acute EC50 4480000 ug/L Fresh water	magna – Neonate - <24 hours Algae – Green algae – Selenastrum sp	96 hours
	-	Acute EC50 3644000 to 3977000 ug/L Fresh Water	Daphnia – Water flea – Daphnia magna - 6 to 24 hours	48 hours
	-	Acute EC50 3200000 to 5600000 ug/L Fresh water	Algae – Green algae - Selenastrum sp.	72 hours
	-	Acute LC50 7820000 ug/L Fresh water	Daphnia – Water flea – Daphnia magna - <1 days	48 hours
	-	Acute LC50 6980000 ug/L Fresh water	Daphnia – Water flea – Daphnia magna - <1 days	48 hours
	-	Acute LC50 6700000 ug/L Fresh water	Daphnia – Water flea – Daphnia magna - <1 days	48 hours
	-	Acute LC50 6540000 ug/L Fresh water	Daphnia – Water flea – Daphnia magna - <1 days	48 hours
	-	Acute LC50 6300000 ug/L Fresh water	Daphnia – Water flea – Daphnia magna - <1 days	48 hours
	-	Acute LC50 5820000 ug/L Fresh water	Daphnia – Water flea – Daphnia cucullata - 11 days	48 hours
	-	Acute LC50 4630000 to 5000000 ug/L Fresh water	Fish – Fathead minnow – Pimephales promelas – 29 days - 23.8 mm - 0.21 g	96 hours
	-	Acute LC50 4480000 to 4880000ug/L Fresh water	Fish – Fathead minnow – Pimephales promelas – 30 days - 21.3 mm - 0.16	96 hours
	-	Acute LC50 3800000 ug/L Marine water	Fish - Bleak – Alburnus alburnus - 8 to 10 c	cm 96
	-	Acute LC50 3100000 ug/L Fresh water	Daphnia – Water flea – Daphnia pulex - <1 days	48 hours
	-	Acute LC50 3000000 to 4000000 ug/L Marine water	Fish - Bleak – Alburnus alburnus - 8 cm	96 hours
		Acute LC50 2950000 ug/L Fresh water	Daphnia – Water flea – Daphnia pulex	48 hours

Conclusion/Summary : Not available. Biodegradability

Conclusion/Summary : Not available.

## Environmental Impact Information

Avoid runoff into storm sewers and ditches which lead to waterways. Water runoff can cause environmental damage.

## REPORTING

US regulations require reporting spills of this material that could reach any surface waters. The toll free number for the US Coast Guard National Response Center is: 1-800-424-8802

## SECTION 13: DISPOSAL CONSIDERATIONS

<u>Waste disposal</u>: The generation of waste should be avoided or minimized wherever possible. Significant quantities of waste product residues should not be disposed of via the foul sewer but processed in a suitable effluent treatment plant. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Disposal should be in accordance with applicable regional, national and local laws and regulations. Refer to Section 7: HANDLING AND STORAGE and Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION for additional handling information and protection of employees.

# SECTION 14: TRANSPORTATION INFORMATION

Proper Shipping Nar					
	ing Compound – Not regula ATORY INFORMATIO				
HCS Classification : . U.S. Federal regulations:		SCA 8b): No xtremely haz y planning ar azardous che trribution - cl ol: Fire hazar accidental re (b) Hazardou c Class I Sub c Class I Sub c class I Sub	ot determined. eardous substances: N nd notification: No pr emicals: Propane, 1-b nemical inventory - h d, Immediate (acute) elease prevention: No us Air Pollutants (HA stances : Not listed ostances : Not listed nicals) : Not listed	oducts were found. romo-; propan-1-ol azard identification: Propane, 1- health hazard, Delayed (chronic products were found.	bromo-: Fire hazard, Delayed (chronic) health ) health hazard
<u>SARA 313</u> Form R – Reporting requirements	Product name 1,2-epoxybutane	<u>CAS nur</u> 106-88-7		Concentration 0.1 – 1	
Supplier notification	1,2-epoxybutane	106-88-7	7	0.1 - 1	
	must not be detached from MSDS subsequently redistr		and any copying and	redistribution of the MSDS sha	ll include copying and redistribution of the notice
State regulations:	Louisiana Reporting: Non Louisiana Spill: None of t Massachusetts Spill: None Massachusetts Substances Michigan Critical Materia Minnesota Hazardous Sub New Jersey Hazardous Su BUTYLENE OXI New Jersey Spill: None of New Jersey Toxic Catastr New York Acutely Hazard New York Toxic Chemica	aterial Surve of the compo- cet: None of 1 Disclosure to e of the compo- he componer of the comp : The follow. I: None of th stances: Nor bstances: Th DE; 1,2- EPC C the compon ophe Prevent olous Substan I Release Re dous Substan RANE, ETH	y: None of the components are listed. the components are listed. the components are listed. the components are listed. the components are listed. ing components are listed. ing components are list the of the components e following components e following components XYBUTANE ents are listed. ion Act: None of the ces: The following components poprting: None of the ces: The following components is the following components of the ces: The following components is the following components is the following components is the following components is the following co	onents are listed. sted. e of the components are listed. isted: N-PROPYL BROMIDE; F ed. are listed. nts are listed. components are listed. pomponents are listed. components are listed. pomponents are listed. pomponents are listed. pomponents are listed.	IOL; 1-PROPANOL; 1,2- butane
California Prop. 65:	WARNING: This produ	ct contains a	a chemical known to	the State of California to caus	e birth defects or other reproductive harm.
	<b>Ingredient name</b> Propane, 1-bromo-	<b>Cancer</b> No.	<b>Reproductive</b> Yes.	<b>No significant risk level</b> No.	<b>Maximum acceptable dosage level</b> No.
United States inventory (TSCA 8b): Canada inventory : WHMIS: Canadian lists:	Not determined. Not determined Class D-2A: Material caus Class D-2B: Material caus CEPA Toxic substances: 7 Canadian ARET: None of	ting other tox The following the compone	kic effects (Toxic). g components are list ents are listed.		
	Canadian NPRI: None of Alberta Designated Substa Ontario Designated Substa	ances: None	of the components are	e listed.	

#### Quebec Designated Substances: None of the components are listed.

This product has been classified in accordance with the hazard criteria of the Controlled Products Regulations and the MSDS contains all the information required by the Controlled Products Regulations.

EU regulations



Hazard symbol or symbols:

<u>Risk phrases:</u>	R60- May impair fertility.
	R63- Possible risk of harm to the unborn child.
	R48/20- Also harmful: danger of serious damage to health by prolonged exposure through inhalation.
	R36/37/38- Irritating to eyes, respiratory system and skin.
	R67- Vapors may cause drowsiness and dizziness.
Safety phrases	S53- Avoid exposure - obtain special instructions before use.
	S23- Do not breathe
	S36/37- Wear suitable protective clothing and gloves.
International lists:	Australia inventory (AICS): All components are listed or exempted.
	China inventory (IECSC): All components are listed or exempted.
	Japan inventory: All components are listed or exempted.
	Korea inventory: All components are listed or exempted.
	New Zealand Inventory of Chemicals (NZIoC): All components are listed or exempted.
	Philippines inventory (PICCS): All components are listed or exempted.
Chamical Waamana Car	avantian List Schodyla I Chamicala, Not Listad

Chemical Weapons Convention List Schedule I Chemicals: Not Listed. Chemical Weapons Convention List Schedule II Chemicals: Not Listed.

Chemical Weapons Convention List Schedule III Chemicals: Not Listed.

# **SECTION 16: OTHER INFORMATION**

NFPA AND HMIS CODES: HEALTH	NFPA 2	HMIS
FLAMMABILITY	1	1
REACTIVITY PERSONAL PROTECTION	-	l B

Normal ventilation for standard manufacturing practices is usually adequate. Local exhaust should be used when large amounts are released.

To the best of our knowledge, the information contained herein is accurate. However, all materials may present unknown hazards and should be used with caution. In particular, improper use of our products and their inappropriate combination with other products and substances may produce harmful results which cannot be anticipated. Final determination of the suitability of any material is the sole responsibility of the user. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that may exist.