



Revision Number: 004.0 Issue date: 06/10/2011

1. PRODUCT AND COMPANY IDENTIFICATION

Product name: LOCTITE® 1 GASKET SEALANT

Product type: Sealant

Company address: Henkel Corporation One Henkel Way

Rocky Hill, Connecticut 06067

IDH number: 234887 Item number: 30512 Region: United States

Contact information: Telephone: 860.571.5100

MEDICAL EMERGENCY Phone: Poison Control Center 1-877-671-4608 (toll free) or 1-303-592-1711 TRANSPORT EMERGENCY Phone: CHEMTREC 1-800-424-9300 (toll free) or 1-703-527-3887

Internet: www.henkelna.com

2. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

HMIS:

Physical state:PasteHEALTH:*2Color:Red-brownFLAMMABILITY:1Odor:Ester-likePHYSICAL HAZARD:0

Personal Protection: See MSDS Section 8

WARNING: MAY CAUSE EYE, SKIN AND RESPIRATORY TRACT IRRITATION.

MAY CAUSE ALLERGIC SKIN REACTION.

Relevant routes of exposure: Skin, Inhalation, Eyes

Potential Health Effects

Inhalation: May cause irritation to nose and throat. May cause respiratory tract irritation. Vapor

overexposure may cause drowsiness.

Skin contact: May cause skin irritation. May cause allergic skin reaction. Repeated or prolonged contact can

result in drying of skin.

Eye contact: Vapors may irritate eyes. Contact with eyes will cause irritation.

Ingestion: Ingestion may cause gastrointestinal irritation, nausea, vomiting and diarrhea.

Existing conditions aggravated by

exposure:

Eye, skin, and respiratory disorders.

This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR

1910.1200).

See Section 11 for additional toxicological information.

3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous components	CAS NUMBER	%	-
Kaolin	1332-58-7	30 - 60	
Rosin	8050-09-7	10 - 30	
Methyl acetate	79-20-9	10 - 30	
Castor oil, oxidized	68187-84-8	5 - 10	
Titanium dioxide	13463-67-7	1 - 5	
Lecithins, soybean	8030-76-0	1 - 5	
Quartz (SiO2)	14808-60-7	0.1 - 1	

4. FIRST AID MEASURES

Inhalation: If not breathing, give artificial respiration. Move to fresh air. If symptoms

develop and persist, get medical attention. If breathing is difficult, give oxygen.

Skin contact: If symptoms develop and persist, get medical attention. Immediately flush skin

with plenty of water (using soap, if available).

Eye contact: Get medical attention. Flush with copious amounts of water, preferably,

lukewarm water for at least 15 minutes, holding eyelids open all the time.

Ingestion: Get medical attention. Do not induce vomiting. Keep individual calm.

5. FIRE FIGHTING MEASURES

Flash point: Product is a solid. (ASTM D 4359)

Autoignition temperature:

Flammable/Explosive limits - lower:

Not determined

Flammable/Explosive limits - upper:

Not determined

Extinguishing media: Foam, dry chemical or carbon dioxide.

Special firefighting procedures: Wear self-contained breathing apparatus and full protective clothing, such as

turn-out gear.

Unusual fire or explosion hazards: Vapor accumulation can flash or explode if ignited.

Hazardous combustion products: Aldehydes. Oxides of carbon. Carboxylic acids.

6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

Environmental precautions: Do not allow product to enter sewer or waterways.

Clean-up methods: Scrape up spilled material and place in a closed container for disposal.

Remove all sources of ignition. Ensure adequate ventilation.

7. HANDLING AND STORAGE

Handling: For operations where eye or face contact could occur, provide safety shower

and eyewash fountain. Prevent contact with eyes, skin and clothing. Do not

breathe vapor and mist. Wash thoroughly after handling.

Storage: Keep in a cool, well ventilated area away from heat, sparks and open flame.

Keep container tightly closed until ready for use.

For information on product shelf life contact Henkel Customer Service at (800) 243-4874.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous components	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Kaolin	2 mg/m3 TWA Respirable fraction.	5 mg/m3 TWA Respirable fraction. 15 mg/m3 TWA Total dust.	None	None
Rosin	Included in the regulation but with no data values. See regulation for further details Exposure by all routes should be carefully controlled to levels as low as possible. (Sensitiser.)	None	None	None
Methyl acetate	200 ppm TWA 250 ppm STEL	200 ppm (610 mg/m3) TWA	None	None
Castor oil, oxidized	None	None	None	None
Titanium dioxide	10 mg/m3 TWA	15 mg/m3 TWA Total dust.	None	None
Lecithins, soybean	None	None	None	None
Quartz (SiO2)	0.025 mg/m3 TWA Respirable fraction.	2.4 MPPCF TWA Respirable. 0.1 mg/m3 TWA Respirable. 0.3 mg/m3 TWA Total dust.	None	None

Engineering controls: Provide adequate local exhaust ventilation to maintain worker exposure below

exposure limits.

Respiratory protection: Use NIOSH approved respirator if there is potential to exceed exposure

limit(s).

Eye/face protection: Safety goggles or safety glasses with side shields.

Skin protection: Use impermeable gloves and protective clothing as necessary to prevent skin

contact. Butyl rubber gloves. Neoprene gloves.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state: Paste Color: Red-brown Odor: Ester-like Odor threshold: Not available pH: Not available Vapor pressure: Not available Boiling point/range: Not available Melting point/ range: Not available Specific gravity: 1.6

Vapor density: Not available

Flash point: Product is a solid. (ASTM D 4359)

Flammable/Explosive limits - lower:

Flammable/Explosive limits - upper:

Autoignition temperature:

Evaporation rate:

Solubility in water:

Partition coefficient (n-octanol/water):

Not determined

Not available

partially soluble

Not available

VOC content: 0.51 % EPA Method 24

10. STABILITY AND REACTIVITY

Stability: Stable

Hazardous reactions: Will not occur.

Hazardous decomposition products: Oxides of carbon. Carboxylic acids. Aldehydes.

Incompatible materials: Nitric acid. Strong oxidizing agents. Amines. Ammonia. Sulfuric acid. Strong

acids.

Conditions to avoid: Store away from incompatible materials. Heat, flames, sparks and other

sources of ignition.

11. TOXICOLOGICAL INFORMATION

Acute oral product toxicity: LD50 (rat) > 5,000 mg/kg (Estimated)

Hazardous components	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Kaolin	No	No	No
Rosin	No	No	No
Methyl acetate	No	No	No
Castor oil, oxidized	No	No	No
Titanium dioxide	No	Group 2B	No
Lecithins, soybean	No	No	No
Quartz (SiO2)	Known carcinogen.	Group 1	No

Hazardous components	Health Effects/Target Organs
Kaolin	Nuisance dust
Rosin	Respiratory, Irritant, Allergen
Methyl acetate	Blood, Central nervous system, Eyes, Irritant
Castor oil, oxidized	No Records
Titanium dioxide	Irritant, Respiratory, Some evidence of carcinogenicity
Lecithins, soybean	No Target Organs
Quartz (SiO2)	Immune system, Lung, Some evidence of carcinogenicity

12. ECOLOGICAL INFORMATION

Ecological information: Not available

13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal: Follow all local, state, federal and provincial regulations for disposal.

Hazardous waste number:Not a RCRA hazardous waste.

14. TRANSPORT INFORMATION

U.S. Department of Transportation Ground (49 CFR)

Proper shipping name:Not regulatedHazard class or division:NoneIdentification number:NonePacking group:None

International Air Transportation (ICAO/IATA)

Proper shipping name:
Hazard class or division:
Identification number:
Packing group:
Not regulated
None
None
None

Water Transportation (IMO/IMDG)

Proper shipping name: Not regulated

Hazard class or division:
Identification number:
Packing group:
None

15. REGULATORY INFORMATION

United States Regulatory Information

TSCA 8 (b) Inventory Status: All components are listed or are exempt from listing on the Toxic Substances Control Act

Inventory.

TSCA 12(b) Export Notification: Methyl acetate (CAS# 79-20-9). Blown castor oil (CAS# 68187-84-8).

CERCLA/SARA Section 302 EHS:
CERCLA/SARA Section 311/312:
CERCLA/SARA 313:

None above reporting de minimus
Immediate Health, Delayed Health
None above reporting de minimus

California Proposition 65: This product contains a chemical known in the State of California to cause cancer.

Canada Regulatory Information

WHMIS hazard class:

CEPA DSL/NDSL Status: All components are listed on or are exempt from listing on the Canadian Domestic

Substances List. D.2.A, D.2.B

16. OTHER INFORMATION

This material safety data sheet contains changes from the previous version in sections: New Material Safety Data Sheet format

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