1801 Morgan Street

GC Electronics

Rockford, IL 61102 Phone: (815) 968-9661 Fax: (815) 968-9731 www.gcelectronics.com Product Name: Graphite Lubricant MSDS Number: 216 Revision Date: 7-14-11 Supersedes Date: 2/5/07

MATERIAL SAFETY DATA SHEET

Complies with OSHA Hazard Communication Standard 29 CFR 1910.1200

Trade Name:	Natural Graphite: 85-98 Carbon		
Product Type:	Lubricant	Emergency Contact:	Chemtrec
Product Name:	Graphite Lubricant	Phone (24 hours):	(800) 424-9300
Part Number(s):	19-821		

Section 1 - Identification of Product					
NFPA Hazard Rat	ing:	HMIS:			
Health	1	Health	1	Least	0
Flammability	1	Flammability	0	Slight	1
Reactivity	0	Reactivity	0	Moderate	2
		Personal Protecti	ion E	High	3
				Extreme	E
		Sectio	on 2 - Hazardo	ous Ingredients	
Hazardous Compo			ACGIH	CONTROL	
(Specific Chemica COMMON NAM	•		<u>TWA</u>	<u>REFERENCES</u>	<u>%</u>
Natural Flake Gra Free Crystalline S	•	7782-42-5	2.0 mg/m ³	3mg/m ³ for nuisance dust	100
(as respirable dust		14808-60-7	0.025mg/m ³	ACGIH Threshold Limit Values	0.1 - 4.0%

*This product contains a chemical known to the State of California to cause cancer.

Note: Tests performed on natural graphites have shown quartz levels ranging from 2% to 10%.

Not Classified according EU regulations

Powder/air mixtures can cause dust explosion (see chapter 4)

Free Crystalline silica: Human Hazards: Free Crystalline Silica may be present. Silica is an inhalation hazard when present as respirable particulates. IARC Monograph Vol 68, 1997 conclude that there is sufficient evidence that inhaled Crystalline Silica causes cancer in humans. IARC Classification: Group 1

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Section 3 - Physical Data

Color:	Gray to Black
Odor:	None
Boiling Point:	4827C
Vapor Pressure (mm Hg):	N/A
Vapor Density (Air = 1):	N/A
Solubility in Water:	Insoluble
Specific Gravity ($H_2O = 1$):	2.26
Melting Point:	Sublimates at 3652C

Evaporation Rate:N/ApH6-8Decomposition Temp:Above 400CMaterial State:Solid free flowing flakes or
powder% Volatile (By Wt.):0 - 1%Auto Ignition:Above 500CDust Explosion Class:ST1=KST>0-200 bar.m/s

Section 4 - Fire & Explosion Hazard Data

Natural Graphite is not flammable under normal conditions.

Flash Point (Method Used):	Not Applicable. When exposed to extremely high energy ignition sources fine graphite and carbon powder can form explosive mixtures with air. Avoid contact between graphite or carbon dust clouds and high energy ignition sources.
Flammable Limits:	LEL: N/A UEL: N/A
Extinguishing Media:	Dry chemical extinguisher, water
Special Fire Fighting Procedures:	Self-contained air pack, gloves, safety goggles
Unusual Fire and Explosion Hazards:	None
NFP Rating:	010

Section 5 - Health Hazard Data		
Route(s) of Entry		
Inhalation:	Yes	
Skin:	No	
Ingestion:	Yes	
Health Hazards (acute and chronic):	Inhalation of dust may result in irritation of mucous membranes. Long term inhalation may result in silicosis or pneumoconiosis.	
Carcinogenicity		
NTP:	No	
IARC Monographs:	Yes (silica as quartz), animal sufficient evidence, human sufficient evidence.	
OSHA regulated:	No	
Signs and Symptoms of Exposure:	Not known other than that mentioned in the health hazards.	
Medical Conditions		
Generally aggravated by Exposure:	No medical conditions are known to be aggravated by this product.	
Emergency First Aid Procedures		
Eyes:	Rinse with tepid water until eyes are clear of particulates. Seek medical attention if irritation persists.	

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Skin:	Wash exposed skin with soap and water. If irritation persists get medical
Ingestion:	attention. Natural graphite is not known to be toxic by ingestion. However, ingestion may cause digestive-system blockage.
Inhalation:	Remove patient to particulate-free environment. Wear approved dust mask to avoid breathing dust. Seek medical attention.
Toxicological Information:	None available
	Section 6 - Reactivity Data
Stability: Conditions to Avoid: Incompatibility (Materials to avoid): Hazardous Decomposition Products:	Material is stable. Will not polymerize. Avoid contact with oxidizing agents. Oxidizing agents. Carbon Dioxide (CO ₂) and Carbon Monoxide (CO).
	Section 7 - Spill or Leak Procedures
Steps to be taken if material is released or spilled: Personal Precautions: Ecological Information: Disposal Considerations: Methods for Clean Up:	Graphite causes slippery conditions. Carefully sweep up material and wash floor with soap and water. Containerize for solid waste disposal. Dust mask, safety goggles, conventional gloves. None Available. Dispose of in accordance with local, state and federal regulations. Conventional sweep or vacuum. Avoid dusting conditions.
	Section 8 - Special Protection Information
Respiratory Protection (specify type):	Wear NIOSH/MSHA approved mask for chemical products if ACGIH, OSHA and/or TWA limits will be exceeded.
Engineering Measures:	Use adequate dust collections to maintain dust levels below the control or recommended values.
Ventilation:	Local Exhaust: Not necessary except to stay below exposure limits Special: None Mechanical (General) (Recommended) Necessary to keep down dust Other: None
Protective gloves: Eye/Face Protection:	Conventional work gloves and clothing. Safety glasses, goggles, or face shield. Eyewash station should be available.
Other Protective Clothing	
Or Equipment: Work/Hygienic Practices:	Safety shower should be available. Wash thoroughly with soap and water after handling this product.

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Section 9 – Special Precautions		
Handling:	Graphite causes slippery conditions. Graphite, being conductive, can cause short circuits and other electrical malfunctions. Avoid contact between natural graphite and electrical circuitry. Keep containers tightly closed when not in use. Handle carefully to avoid spills.	
Storage:	Store all carbonaceous materials in a dry location, away from oxidizing agents.	
Work/Hygienic Practices:	ork/Hygienic Practices: Wash exposed skin with soap and water after handling this product.	
Section 10 - Regulatory Information		
All components of this produ Warning: This product contai Free Crystalline Silica (Quart	a chemical known to the state of California to cause cancer:	
EEC Marketing and Labeling		
Risk Phases:	Graphite: R20 (harmful by inhalation)	
RISK I Hases.	Silica: R49 (may cause cancer by inhalation)	
Safety Phases:	S14 (keep away from oxidizers), S22 (do not breath dust),	
	S23 (avoid contact with eyes), S39 (wear eye protection)	
Ecological Assessment:	Natural graphite is inert and insoluble. To the best of our knowledge, natural graphite should not present any environmental hazards any more serious than any	

Section 11 - Other Information

inert, insoluble dust or granular substance.

Transport Information:	Not Regulated
Shipping Name:	Natural Graphite
Hazard Class:	Non-Hazardous
Subsidiary Class:	None
UN Number:	None
Packing Group:	None
Transport Label Required:	No label required
Additional Transport Information:	Technical Name (N.O.S.): Natural Graphite

Unk. = Unknown N/A = Not applicable Prop = Proprietary Nav = Not available

N/D = Not determined

N/E = Not established

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