



Revision Number: 005.5

Issue date: 12/22/2010

1. PRODUCT AND COMPANY IDENTIFICATION

Product name:	LOCTITE® 242™ THREADLOCKER MEDIUM STRENGTH	IDH number:	135354
Product type:	Anaerobic Sealant	Item number:	24221
Company address:	Henkel Corporation One Henkel Way Rocky Hill, Connecticut 06067	Region:	United States
		Contact information:	Telephone: 860.571.5100 MEDICAL EMERGENCY Phone: Poison Control Center 1-877-671-4608 (toll free) or 1-303-592-1711 TRANSPORT EMERGENCY Phone: CHEMTREC 1-800-424-9300 (toll free) or 1-703-527-3887 Internet: www.henkelna.com

2. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

Physical state:	Liquid	HEALTH:	*2
Color:	Blue	FLAMMABILITY:	1
Odor:	Mild	PHYSICAL HAZARD:	1
		Personal Protection:	See MSDS Section 8

WARNING: CAUSES EYE IRRITATION.
MAY CAUSE SKIN IRRITATION.
MAY CAUSE ALLERGIC SKIN REACTION.
MAY CAUSE RESPIRATORY TRACT IRRITATION.

Relevant routes of exposure: Skin, Inhalation, Eyes

Potential Health Effects

Inhalation:	May cause respiratory tract irritation.
Skin contact:	May cause allergic skin reaction. May cause skin irritation.
Eye contact:	Contact with eyes will cause irritation.
Ingestion:	Not expected to be harmful by ingestion.

Existing conditions aggravated by exposure: Eye, skin, and respiratory disorders.

This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).

See Section 11 for additional toxicological information.

3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous components	CAS NUMBER	%
Polyglycol dimethacrylate	25852-47-5	60 - 100
Oleic acid 5.5EO	9004-96-0	10 - 30
Saccharin	81-07-2	1 - 5
Silica, amorphous, fumed, crystal-free	112945-52-5	1 - 5
Cumene hydroperoxide	80-15-9	1 - 5
Propanediol-1,2	57-55-6	1 - 5
Titanium dioxide	13463-67-7	0.1 - 1

4. FIRST AID MEASURES

Inhalation:	Move to fresh air. If breathing is difficult, give oxygen. If breathing has stopped, give artificial respiration. Keep warm and quiet. Get medical attention.
Skin contact:	Wash with soap and water. Remove contaminated clothing and footwear. Wash clothing before reuse. If symptoms develop and persist, get medical attention.
Eye contact:	Flush with copious amounts of water, preferably, lukewarm water for at least 15 minutes, holding eyelids open all the time. Get medical attention.
Ingestion:	Do not induce vomiting. Keep individual calm. Get medical attention.

5. FIRE FIGHTING MEASURES

Flash point:	> 93.3 °C (> 199.94 °F) Tagliabue closed cup
Flame projection:	Not applicable
Autoignition temperature:	Not determined
Flammable/Explosive limits - lower:	2.6 % (propylene glycol)
Flammable/Explosive limits - upper:	12.5 % (propylene glycol)
Extinguishing media:	Foam, dry chemical or carbon dioxide.
Special firefighting procedures:	None
Unusual fire or explosion hazards:	None
Hazardous combustion products:	Oxides of carbon. Oxides of sulfur. Oxides of nitrogen. Irritating organic vapours.

6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

Environmental precautions:	Do not allow product to enter sewer or waterways.
Clean-up methods:	Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Store in a partly filled, closed container until disposal.

7. HANDLING AND STORAGE

Handling:	Prevent contact with eyes, skin and clothing. Do not breathe vapor and mist. Wash thoroughly after handling.
Storage:	For safe storage, store at or below 38 °C (100.4 °F) Keep in a cool, well ventilated area away from heat, sparks and open flame. Keep container tightly closed until ready for use.

For information on product shelf life contact Henkel Customer Service at (800) 243-4874.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous components	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Polyglycol dimethacrylate	None	None	None	None
Oleic acid 5.5EO	None	None	None	None
Saccharin	None	None	None	None
Silica, amorphous, fumed, crystal-free	10 mg/m3 TWA Inhalable dust. 3 mg/m3 TWA Respirable fraction.	20 MPPCF TWA 0.8 mg/m3 TWA	None	None
Cumene hydroperoxide	None	None	1 ppm (6 mg/m3) TWA (SKIN)	None
Propanediol-1,2	None	None	10 mg/m3 TWA Aerosol.	None
Titanium dioxide	10 mg/m3 TWA	15 mg/m3 TWA Total dust.	None	None

Engineering controls:	No specific ventilation requirements noted, but forced ventilation may still be required if concentrations exceed occupational exposure limits.
Respiratory protection:	Use NIOSH approved respirator if there is potential to exceed exposure limit(s).
Eye/face protection:	Safety goggles or safety glasses with side shields.
Skin protection:	Use impermeable gloves and protective clothing as necessary to prevent skin contact. Neoprene gloves. Butyl rubber gloves. Natural rubber gloves.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state:	Liquid
Color:	Blue
Odor:	Mild
Odor threshold:	Not available
pH:	Not applicable
Vapor pressure:	< 5 mm hg (27 °C (80.6 °F))
Boiling point/range:	> 149 °C (> 300.2 °F)
Melting point/ range:	Not available
Specific gravity:	1.1 at 23.9 °C (75.02 °F)
Vapor density:	Not available
Flash point:	> 93.3 °C (> 199.94 °F) Tagliabue closed cup
Flame projection:	Not applicable
Flammable/Explosive limits - lower:	2.6 % (propylene glycol)
Flammable/Explosive limits - upper:	12.5 % (propylene glycol)
Autoignition temperature:	Not determined
Evaporation rate:	Not available
Solubility in water:	Slight
Partition coefficient (n-octanol/water):	Not available
VOC content:	4.48 %; 49.3 g/l EPA Method 24

10. STABILITY AND REACTIVITY

Stability:	Stable
Hazardous reactions:	Will not occur.
Hazardous decomposition products:	Oxides of carbon. Oxides of sulfur. Oxides of nitrogen. Irritating organic vapours.
Incompatible materials:	Strong oxidizing agents. Free radical initiators. Strong reducing agents. Alkalis. Oxygen scavengers. Other polymerization initiators. Copper. Iron. Zinc. Aluminum. Rust.
Conditions to avoid:	See "Handling and Storage" (Section 7) and "Incompatibility" (Section 10).

11. TOXICOLOGICAL INFORMATION

Acute oral product toxicity: LD50 (rat) > 10,000 mg/kg

Acute dermal product toxicity: LD50 (rabbit) > 5,000 mg/kg

Hazardous components	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Polyglycol dimethacrylate	No	No	No
Oleic acid 5.5EO	No	No	No
Saccharin	No	No	No
Silica, amorphous, fumed, crystal-free	No	No	No
Cumene hydroperoxide	No	No	No
Propanediol-1,2	No	No	No
Titanium dioxide	No	Group 2B	No

Hazardous components	Health Effects/Target Organs
Polyglycol dimethacrylate	Irritant, Allergen
Oleic acid 5.5EO	Irritant
Saccharin	No Target Organs
Silica, amorphous, fumed, crystal-free	Nuisance dust
Cumene hydroperoxide	Allergen, Central nervous system, Corrosive, Irritant, Mutagen
Propanediol-1,2	Irritant
Titanium dioxide	Irritant, Respiratory, Some evidence of carcinogenicity

12. ECOLOGICAL INFORMATION

Ecological information: Not available

13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal: Follow all local, state, federal and provincial regulations for disposal.

Hazardous waste number: Not a RCRA hazardous waste.

14. TRANSPORT INFORMATION

The shipping classifications in this sections are for non-bulk packaging only (unless otherwise specified). Shipping classification may be different for bulk packaging.

U.S. Department of Transportation Ground (49 CFR)

Proper shipping name: Not regulated
Hazard class or division: None
Identification number: None
Packing group: None

International Air Transportation (ICAO/IATA)

Proper shipping name: Not regulated
Hazard class or division: None
Identification number: None
Packing group: None

Water Transportation (IMO/IMDG)

Proper shipping name: Not regulated
Hazard class or division: None
Identification number: None
Packing group: None

15. REGULATORY INFORMATION

United States Regulatory Information

TSCA 8 (b) Inventory Status:	All components are listed or are exempt from listing on the Toxic Substances Control Act Inventory.
TSCA 12(b) Export Notification:	None above reporting de minimus
CERCLA/SARA Section 302 EHS:	None above reporting de minimus
CERCLA/SARA Section 311/312:	Immediate Health, Delayed Health
CERCLA/SARA 313:	This product contains the following toxic chemicals subject to the reporting requirements of section 313 of the Emergency Planning and Community Right-To-Know Act of 1986 (40 CFR 372). Cumene hydroperoxide (CAS# 80-15-9).
California Proposition 65:	This product contains a chemical known in the State of California to cause cancer. This product contains a chemical known to the State of California to cause birth defects or other reproductive harm.

Canada Regulatory Information

CEPA DSL/NDL Status:	All components are listed on or are exempt from listing on the Canadian Domestic Substances List.
WHMIS hazard class:	D.2.A, D.2.B

16. OTHER INFORMATION

This material safety data sheet contains changes from the previous version in sections: New Material Safety Data Sheet format.

Prepared by: Kyra Kozak Woods, Manager, Regulatory Affairs

DISCLAIMER: The data contained herein are furnished for information only and are believed to be reliable. However, Henkel Corporation does not assume responsibility for any results obtained by persons over whose methods Henkel Corporation has no control. It is the user's responsibility to determine the suitability of Henkel's products or any production methods mentioned herein for a particular purpose, and to adopt such precautions as may be advisable for the protection of property and persons against any hazards that may be involved in the handling and use of any of Henkel Corporation's products. In light of the foregoing, Henkel Corporation specifically disclaims all warranties, express or implied, including warranties of merchantability and fitness for a particular purpose, arising from sale or use of Henkel Corporation's products. Henkel Corporation further disclaims any liability for consequential or incidental damages of any kind, including lost profits.



Revision Number: 006.0

Issue date: 01/26/2011

1. PRODUCT AND COMPANY IDENTIFICATION

Product name:	LOCTITE® 518™ GASKET ELIMINATOR ® FLANGE SEALANT	IDH number:	135481
Product type:	Anaerobic Adhesive	Item number:	51831
Company address:	Henkel Corporation One Henkel Way Rocky Hill, Connecticut 06067	Region:	United States
		Contact information:	Telephone: 860.571.5100 MEDICAL EMERGENCY Phone: Poison Control Center 1-877-671-4608 (toll free) or 1-303-592-1711 TRANSPORT EMERGENCY Phone: CHEMTREC 1-800-424-9300 (toll free) or 1-703-527-3887 Internet: www.henkelna.com

2. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

Physical state:	Gel	HEALTH:	*2
Color:	Red	FLAMMABILITY:	1
Odor:	Mild	PHYSICAL HAZARD:	1
		Personal Protection:	See MSDS Section 8

WARNING: CAUSES EYE AND SKIN IRRITATION.
MAY CAUSE ALLERGIC SKIN REACTION.
MAY CAUSE RESPIRATORY TRACT IRRITATION.
MAY BE HARMFUL IF SWALLOWED.

Relevant routes of exposure: Skin, Lungs, Eyes

Potential Health Effects

Inhalation:	May cause irritation to nose and throat.
Skin contact:	May cause allergic skin reaction. Causes skin irritation.
Eye contact:	Vapors may irritate eyes. Contact with eyes will cause irritation.
Ingestion:	May cause gastrointestinal tract irritation if swallowed.

Existing conditions aggravated by exposure: Eye, skin, and respiratory disorders. Acrylic acid: Respiratory disorders. Lung disease.

This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).

See Section 11 for additional toxicological information.

3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous components	CAS NUMBER	%
Polyurethane methacrylate resin	Proprietary	60 - 100
Polyglycol dimethacrylate	25852-47-5	5 - 10
Silica, amorphous, fumed, crystal-free	112945-52-5	5 - 10
Acrylic acid	79-10-7	1 - 5
Cumene hydroperoxide	80-15-9	1 - 5
Ethylene glycol	107-21-1	1 - 5
1-Acetyl-2-phenylhydrazine	114-83-0	0.1 - 1

4. FIRST AID MEASURES

Inhalation:	If symptoms develop and persist, get medical attention. Move to fresh air.
Skin contact:	Wash with soap and water. Remove contaminated clothing and footwear. Wash clothing before reuse. If symptoms develop and persist, get medical attention.
Eye contact:	Flush with copious amounts of water, preferably, lukewarm water for at least 15 minutes, holding eyelids open all the time. Get medical attention.
Ingestion:	Keep individual calm. Do not induce vomiting. Get medical attention.

5. FIRE FIGHTING MEASURES

Flash point:	> 100.00 °C (> 212°F) None
Autoignition temperature:	Not available
Flammable/Explosive limits - lower:	2 % (Acrylic Acid)
Flammable/Explosive limits - upper:	8 % (Acrylic Acid)
Extinguishing media:	Foam, dry chemical or carbon dioxide.
Special firefighting procedures:	Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear.
Unusual fire or explosion hazards:	None
Hazardous combustion products:	Irritating organic vapours. Oxides of nitrogen. Oxides of sulfur. Oxides of carbon.

6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

Environmental precautions:	Do not allow product to enter sewer or waterways.
Clean-up methods:	Ensure adequate ventilation. Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Store in a partly filled, closed container until disposal.

7. HANDLING AND STORAGE

Handling:	Prevent contact with eyes, skin and clothing. Do not breathe vapor and mist. Wash thoroughly after handling.
Storage:	For safe storage, store at or below 38 °C (100.4 °F) Keep in a cool, well ventilated area away from heat, sparks and open flame. Keep container tightly closed until ready for use.

For information on product shelf life contact Henkel Customer Service at (800) 243-4874.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous components	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Polyurethane methacrylate resin	None	None	None	None
Polyglycol dimethacrylate	None	None	None	None
Silica, amorphous, fumed, crystal-free	10 mg/m ³ TWA Inhalable dust. 3 mg/m ³ TWA Respirable fraction.	20 MPPCF TWA 0.8 mg/m ³ TWA	None	None
Acrylic acid	2 ppm TWA (SKIN)	None	None	1 ppm TWA 3 ppm STEL (SKIN)
Cumene hydroperoxide	None	None	1 ppm (6 mg/m ³) TWA (SKIN)	None
Ethylene glycol	100 mg/m ³ Ceiling Aerosol.	None	None	None
1-Acetyl-2-phenylhydrazine	None	None	None	None

Engineering controls:	Provide adequate local exhaust ventilation to maintain worker exposure below exposure limits.
Respiratory protection:	Use NIOSH approved respirator if there is potential to exceed exposure limit(s).
Eye/face protection:	Safety goggles or safety glasses with side shields.
Skin protection:	Use impermeable gloves and protective clothing as necessary to prevent skin contact. Neoprene gloves. Butyl rubber gloves. Natural rubber gloves.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state:	Gel
Color:	Red
Odor:	Mild
Odor threshold:	Not available
pH:	Not applicable
Vapor pressure:	< 10 mm hg (80 °F (26.7 °C))
Boiling point/range:	> 300 °F (> 148.9 °C) None
Melting point/ range:	Not available
Specific gravity:	1.1 at 26.60 °C (79.88 °F)
Vapor density:	Not available
Flash point:	> 100.00 °C (> 212°F) None
Flammable/Explosive limits - lower:	2 % (Acrylic Acid)
Flammable/Explosive limits - upper:	8 % (Acrylic Acid)
Autoignition temperature:	Not available
Evaporation rate:	Not available
Solubility in water:	Slight
Partition coefficient (n-octanol/water):	Not available
VOC content:	< 4 %; 19.44 g/l (calculated)

10. STABILITY AND REACTIVITY

Stability:	Stable
Hazardous reactions:	Will not occur.
Hazardous decomposition products:	Oxides of sulfur. Oxides of nitrogen. Irritating organic vapours. Phenolics. Oxides of carbon.
Incompatible materials:	Iron. Acids and bases. Rust. Reducing agents. Aluminum. Strong oxidizing agents. Free radical initiators. Aldehydes. Oxygen scavengers. Strong alkalis. Zinc. copper
Conditions to avoid:	See "Handling and Storage" (Section 7) and "Incompatibility" (Section 10).

11. TOXICOLOGICAL INFORMATION

Acute oral product toxicity: LD50 (rat) > 5,000 mg/kg (Estimated)

Acute dermal product toxicity: LD50 (rabbit) > 2,000 mg/kg

Hazardous components	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Polyurethane methacrylate resin	No	No	No
Polyglycol dimethacrylate	No	No	No
Silica, amorphous, fumed, crystal-free	No	No	No
Acrylic acid	No	No	No
Cumene hydroperoxide	No	No	No
Ethylene glycol	No	No	No
1-Acetyl-2-phenylhydrazine	No	No	No

Hazardous components	Health Effects/Target Organs
Polyurethane methacrylate resin	Irritant, Allergen
Polyglycol dimethacrylate	Irritant, Allergen
Silica, amorphous, fumed, crystal-free	Nuisance dust
Acrylic acid	Allergen, Corrosive, Irritant, Kidney, Liver
Cumene hydroperoxide	Allergen, Central nervous system, Corrosive, Irritant, Mutagen
Ethylene glycol	Blood, Bone Marrow, Central nervous system, Developmental, Eyes, Irritant, Kidney, Liver, Metabolic
1-Acetyl-2-phenylhydrazine	Allergen, Blood, Kidney, Mutagen, Some evidence of carcinogenicity

12. ECOLOGICAL INFORMATION

Ecological information: Not available

13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal: Follow all local, state, federal and provincial regulations for disposal.

Hazardous waste number: Not a RCRA hazardous waste.

14. TRANSPORT INFORMATION

The shipping classifications in this sections are for non-bulk packaging only (unless otherwise specified). Shipping classification may be different for bulk packaging.

U.S. Department of Transportation Ground (49 CFR)

Proper shipping name: Not regulated
Hazard class or division: None
Identification number: None
Packing group: None

International Air Transportation (ICAO/IATA)

Proper shipping name: Not regulated
Hazard class or division: None
Identification number: None
Packing group: None

Water Transportation (IMO/IMDG)

Proper shipping name: Not regulated
Hazard class or division: None
Identification number: None
Packing group: None

15. REGULATORY INFORMATION

United States Regulatory Information

TSCA 8 (b) Inventory Status:	All components are listed or are exempt from listing on the Toxic Substances Control Act Inventory.
TSCA 12(b) Export Notification:	None above reporting de minimus
CERCLA/SARA Section 302 EHS:	None above reporting de minimus
CERCLA/SARA Section 311/312:	Delayed Health, Immediate Health
CERCLA/SARA 313:	This product contains the following toxic chemicals subject to the reporting requirements of section 313 of the Emergency Planning and Community Right-To-Know Act of 1986 (40 CFR 372). Acrylic acid (CAS# 79-10-7). Cumene hydroperoxide (CAS# 80-15-9). Ethylene glycol (CAS# 107-21-1).
California Proposition 65:	This product contains a chemical known in the State of California to cause cancer. This product contains a chemical known to the State of California to cause birth defects or other reproductive harm.

Canada Regulatory Information

CEPA DSL/NDL Status:	All components are listed on or are exempt from listing on the Canadian Domestic Substances List.
WHMIS hazard class:	D.2.A, D.2.B

16. OTHER INFORMATION

This material safety data sheet contains changes from the previous version in sections: New Material Safety Data Sheet format.

Prepared by: Kyra Kozak Woods, Manager, Regulatory Affairs

DISCLAIMER: The data contained herein are furnished for information only and are believed to be reliable. However, Henkel Corporation does not assume responsibility for any results obtained by persons over whose methods Henkel Corporation has no control. It is the user's responsibility to determine the suitability of Henkel's products or any production methods mentioned herein for a particular purpose, and to adopt such precautions as may be advisable for the protection of property and persons against any hazards that may be involved in the handling and use of any of Henkel Corporation's products. In light of the foregoing, Henkel Corporation specifically disclaims all warranties, express or implied, including warranties of merchantability and fitness for a particular purpose, arising from sale or use of Henkel Corporation's products. Henkel Corporation further disclaims any liability for consequential or incidental damages of any kind, including lost profits.



Revision Number: 005.1

Issue date: 09/29/2009

1. PRODUCT AND COMPANY IDENTIFICATION

Product name:	Loctite(R) 587 Blue High Performance RTV Silicone Gasket Maker	IDH number:	135504
Product type:	Silicone Sealant	Item number:	58730
Company address:	Henkel Corporation One Henkel Way Rocky Hill, Connecticut 06067	Region:	United States
		Contact information:	Telephone: 860.571.5100 Emergency telephone: 860.571.5100 Internet: www.henkelna.com

2. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

Physical state:	Paste	HMIS:	
Color:	Blue	HEALTH:	*2
Odor:	Mild, Petroleum	FLAMMABILITY:	1
		PHYSICAL HAZARD:	0
		Personal Protection:	See MSDS Section 8

WARNING: PROLONGED OR REPEATED CONTACT WITH UNCURED SEALANT MAY CAUSE EYE, SKIN AND RESPIRATORY TRACT IRRITATION. PROLONGED OR REPEATED CONTACT WITH UNCURED SEALANT MAY CAUSE BURNS TO SKIN AND EYES. REPEATED OR PROLONGED CONTACT MAY CAUSE ALLERGIC SKIN REACTION.

Relevant routes of exposure: Skin, Inhalation, Eyes

Potential Health Effects

Inhalation: The silane is a skin and eye irritant and prolonged contact may cause eye and skin burns. The low concentration makes such overexposure unlikely and minimizes its affect on health and safety. When heated to temperatures exceeding 300° F (150° C) in the presence of air, silicones may form formaldehyde vapors. Formaldehyde is a potential cancer hazard and a known skin and respiratory sensitizer. Vapors irritate the eyes, nose and throat. Safe handling conditions may be maintained by keeping formaldehyde vapor concentrations below the OSHA permissible limit.

Skin contact: Prolonged or repeated skin contact may cause skin irritation or allergic skin sensitization reaction. Possible burns to skin.

Eye contact: Vapors may irritate eyes. Contact with eyes will cause irritation.

Ingestion: Not expected under normal conditions of use. May be harmful if swallowed.

Existing conditions aggravated by exposure: Skin disorders.

This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).

See Section 11 for additional toxicological information.

3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous components	CAS NUMBER	%
Siloxanes and Silicones, di-Me, hydroxy-terminated	70131-67-8	30 - 60
Limestone	1317-65-3	30 - 60
Butan-2-one O,O',O''-(vinylsilyldiyl)trioxime	2224-33-1	1 - 5
Aluminum	7429-90-5	0.1 - 1
3-(Trimethoxysilyl)propylamine	13822-56-5	0.1 - 1
White mineral oil (petroleum), highly refined	8042-47-5	0.1 - 1
Butanone oxime	96-29-7	0.1 - 1
Quartz (SiO ₂)	14808-60-7	0.1 - 1

4. FIRST AID MEASURES

Inhalation:	Move to fresh air. If symptoms persist, seek medical advice.
Skin contact:	Wipe off paste with paper towel or cloth. Wash with soap and water. If skin irritation persists, call a physician.
Eye contact:	Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. If eye irritation persists, consult a specialist.
Ingestion:	Do not induce vomiting. If symptoms develop and persist, get medical attention.

5. FIRE FIGHTING MEASURES

Flash point:	> 93 °C (> 199.4 °F) Tagliabue closed cup
Autoignition temperature:	Not available
Flammable/Explosive limits - lower:	Not available
Flammable/Explosive limits - upper:	Not available
Extinguishing media:	Dry chemical. Foam. Carbon dioxide.
Special firefighting procedures:	None
Unusual fire or explosion hazards:	None
Hazardous combustion products:	Oxides of carbon. Oxides of silicon. Formaldehyde.

6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

Environmental precautions:	Do not allow product to enter sewer or waterways.
Clean-up methods:	Scrape up as much material as possible. Maintain good ventilation for large spills. Place scrap material in a well ventilated area and allow to cure to rubber.

7. HANDLING AND STORAGE

Handling:	Prevent contact with eyes, skin and clothing. Do not breathe vapor and mist. Wash thoroughly after handling. Do not handle contact lenses until all sealant has been removed from hands. Residual sealant may transfer to lenses and cause eye irritation.
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Storage:

For safe storage, store at or below 32 °C (89.6 °F)
Keep container closed.

For information on product shelf life contact Henkel Customer Service at (800) 243-4874.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous components	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Siloxanes and Silicones, di-Me, hydroxy-terminated	None	None	None	None
Limestone	10 mg/m3 TWA Total dust.	5 mg/m3 TWA Respirable fraction. 15 mg/m3 TWA Total dust.	None	None
Butan-2-one O,O',O''-(vinylsilyldiyl)trioxime	None	None	None	None
Aluminum	1 mg/m3 TWA Respirable fraction.	15 mg/m3 TWA (as Al) Total dust. 5 mg/m3 TWA (as Al) Respirable dust.	None	None
3-(Trimethoxysilyl)propylamine	None	None	None	None
White mineral oil (petroleum), highly refined	5 mg/m3 TWA Mist. 10 mg/m3 STEL Mist.	5 mg/m3 TWA mist	None	None
Butanone oxime	None	None	10 ppm (36 mg/m3) TWA (Skin sensitizer)	None
Quartz (SiO ₂)	0.025 mg/m3 TWA Respirable fraction.	2.4 MPPCF TWA Respirable. 0.1 mg/m3 TWA Respirable. 0.3 mg/m3 TWA Total dust.	None	None

Engineering controls:

Provide adequate local exhaust ventilation to maintain worker exposure below exposure limits.

Respiratory protection:

Use a NIOSH approved air-purifying respirator if the potential to exceed established exposure limits exists. Use a NIOSH approved air-purifying respirator if the potential to exceed established exposure limits exists.

Eye/face protection:

Safety goggles or safety glasses with side shields. Safety goggles or safety glasses with side shields.

Skin protection:

Chemical resistant, impermeable gloves. Impervious clothing. Chemical resistant, impermeable gloves. Impervious clothing.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state:	Paste
Color:	Blue
Odor:	Mild, Petroleum
Odor threshold:	Not available
pH:	Not applicable
Vapor pressure:	< 5 mm hg (20 °C (68°F))
Boiling point/range:	Not available
Melting point/ range:	Not available
Specific gravity:	1.31 at 20 °C (68°F)
Vapor density:	Not available
Flash point:	> 93 °C (> 199.4 °F) Tagliabue closed cup
Flammable/Explosive limits - lower:	Not available
Flammable/Explosive limits - upper:	Not available

Autoignition temperature: Not available
Evaporation rate: Not available
Solubility in water: Polymerises in presence of water.
Partition coefficient (n-octanol/water): Not available
VOC content: 3.33 %; 43.09 g/l

10. STABILITY AND REACTIVITY

Stability: Stable
Hazardous reactions: Will not occur.
Hazardous decomposition products: Oxides of carbon. Oxides of silicon. Formaldehyde Methyl ethyl ketoxime formed during cure.
Incompatible materials: Acids. Bases. Oxidizing agents. Polymerizes on contact with water.
Conditions to avoid: Moisture.

11. TOXICOLOGICAL INFORMATION

Hazardous components	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Siloxanes and Silicones, di-Me, hydroxy-terminated	No	No	No
Limestone	No	No	No
Butan-2-one O,O',O''-(vinylsilyldiyl)trioxime	No	No	No
Aluminum	No	No	No
3-(Trimethoxysilyl)propylamine	No	No	No
White mineral oil (petroleum), highly refined	No	No	No
Butanone oxime	No	No	No
Quartz (SiO ₂)	Known carcinogen.	Group 1	No

Hazardous components	Health Effects/Target Organs
Siloxanes and Silicones, di-Me, hydroxy-terminated	No Target Organs
Limestone	Nuisance dust
Butan-2-one O,O',O''-(vinylsilyldiyl)trioxime	Irritant, Allergen
Aluminum	Central nervous system, Irritant, Lung
3-(Trimethoxysilyl)propylamine	Irritant, Allergen
White mineral oil (petroleum), highly refined	Irritant
Butanone oxime	Allergen, Blood, Central nervous system, Eyes, Irritant, Some evidence of carcinogenicity
Quartz (SiO ₂)	Immune system, Lung, Some evidence of carcinogenicity

12. ECOLOGICAL INFORMATION

Ecological information: No specific studies have been conducted by Henkel on the ecotoxicity or environmental fate of this material; however, commonly available data on the material indicate that uncontrolled releases to soil, ground water, or surface waters could entail acute and/or chronic ecological effects, depending on the quantity and concentration of such releases. Releases of volatile components to the atmosphere are not believed to entail significant ecological consequences provided such releases are within the exposure levels set forth in this document. Accordingly, all appropriate measures should be taken to avoid uncontrolled releases to the environment, and any spills or other uncontrolled releases which may occur should be contained and cleaned up immediately in accordance with Section 6.

13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal: Cured rubber can be incinerated or landfilled following EPA and local regulations.

Hazardous waste number: Not a RCRA hazardous waste.

14. TRANSPORT INFORMATION

U.S. Department of Transportation Ground (49 CFR)

Proper shipping name: Not regulated
Hazard class or division: None
Identification number: None
Packing group: None

International Air Transportation (ICAO/IATA)

Proper shipping name: Not regulated
Hazard class or division: None
Identification number: None
Packing group: None

Water Transportation (IMO/MDG)

Proper shipping name: Not regulated
Hazard class or division: None
Identification number: None
Packing group: None
Exceptions: None

15. REGULATORY INFORMATION

United States Regulatory Information

TSCA 8 (b) Inventory Status: All components are listed or are exempt from listing on the Toxic Substances Control Act Inventory.

TSCA 12(b) Export Notification: None above reporting de minimus

CERCLA/SARA Section 302 EHS: None above reporting de minimus
CERCLA/SARA Section 311/312: Immediate Health, Delayed Health
CERCLA/SARA 313: None above reporting de minimus

California Proposition 65: No California Proposition 65 listed chemicals are known to be present.

Canada Regulatory Information

CEPA DSL/NDL Status: All components are listed on or are exempt from listing on the Canadian Domestic Substances List.

WHMIS hazard class: D.2.A, D.2.B

16. OTHER INFORMATION

This material safety data sheet contains changes from the previous version in sections: New Material Safety Data Sheet format.

Prepared by: Lou Fabrizio, Regulatory Affairs Specialist

DISCLAIMER: The data contained herein are furnished for information only and are believed to be reliable. However, Henkel Corporation does not assume responsibility for any results obtained by persons over whose methods Henkel Corporation has no control. It is the user's responsibility to determine the suitability of Henkel's products or any production methods mentioned herein for a particular purpose, and to adopt such precautions as may be advisable for the protection of property and persons against any hazards that may be involved in the handling and use of any of Henkel Corporation's products. In light of the foregoing, Henkel Corporation specifically disclaims all warranties, express or implied, including warranties of merchantability and fitness for a particular purpose, arising from sale or use of Henkel Corporation's products. Henkel Corporation further disclaims any liability for consequential or incidental damages of any kind, including lost profits.



Revision Number: 003.1

Issue date: 12/10/2009

1. PRODUCT AND COMPANY IDENTIFICATION

Product name: LOCTITE® 7649™ PRIMER
Product type: Accelerator
Company address: Henkel Corporation
 One Henkel Way
 Rocky Hill, Connecticut 06067
IDH number: 209715
Item number: 21348
Region: United States
Contact information:
 Telephone: 860.571.5100
 Emergency telephone: 860.571.5100
 Internet: www.henkelna.com

2. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

Physical state:	Liquid	HEALTH:	*2
Color:	Green	FLAMMABILITY:	3
Odor:	Acetone	PHYSICAL HAZARD:	0
		Personal Protection:	See MSDS Section 8

DANGER: CAUSES EYE AND SKIN IRRITATION.
 MAY CAUSE RESPIRATORY TRACT IRRITATION.
 FLAMMABLE LIQUID AND VAPOR.

Relevant routes of exposure: Inhalation, Skin, Eye contact, Ingestion

Potential Health Effects

Inhalation: Vapors and mists will irritate nose and throat and possibly eyes. May cause respiratory tract irritation. Excessive inhalation of this material causes headache, dizziness, nausea and incoordination. Harmful by inhalation.
Skin contact: May cause skin irritation. Solvent action can dry and defat the skin, causing the skin to crack, leading to dermatitis.
Eye contact: Vapors may irritate eyes. Contact with eyes will cause irritation.
Ingestion: Harmful if swallowed.

Existing conditions aggravated by exposure: Eye, skin, and respiratory disorders.

This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).

See Section 11 for additional toxicological information.

3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous components	CAS NUMBER	%
Acetone	67-64-1	60 - 100
Isobutane	75-28-5	10 - 30
2-Ethylhexanoic acid	149-57-5	0.1 - 1

4. FIRST AID MEASURES

Inhalation: Move to fresh air. If symptoms persist, seek medical advice.
Skin contact: Wash with soap and water. If symptoms develop and persist, get medical attention.

Eye contact: Flush with copious amounts of water, preferably, lukewarm water for at least 15 minutes, holding eyelids open all the time. Get medical attention.

Ingestion: If conscious, drink plenty of water. Do not induce vomiting. Keep individual calm. Get medical attention.

5. FIRE FIGHTING MEASURES

Flash point: -20 °C (-4°F) Estimated

Autoignition temperature: Not available

Flammable/Explosive limits - lower: Not available

Flammable/Explosive limits - upper: Not available

Extinguishing media: Foam, dry chemical or carbon dioxide.

Special firefighting procedures: Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear.

Unusual fire or explosion hazards: Vapors may accumulate in low or confined areas, travel considerable distance to source of ignition, and flash back.

Hazardous combustion products: Oxides of carbon. Oxides of nitrogen. Irritating organic vapours.

6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

Environmental precautions: Do not allow product to enter sewer or waterways.

Clean-up methods: Remove all sources of ignition. Ensure adequate ventilation. Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Store in a partly filled, closed container until disposal.

7. HANDLING AND STORAGE

Handling: Prevent contact with eyes, skin and clothing. Do not breathe vapor and mist. Wash thoroughly after handling. During use and until all vapors are gone: Keep area ventilated - do not smoke; extinguish all flames, pilot lights, and heaters; turn off stoves, electrical tools and appliances, and any other sources of ignition.

Storage: For safe storage, store at or below 49 °C (120.2 °F)
Store away from heat, sparks, flames, or other sources of ignition.

For information on product shelf life contact Henkel Customer Service at (800) 243-4874.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous components	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Acetone	500 ppm TWA 750 ppm STEL	1,000 ppm (2,400 mg/m3) TWA	None	None
Isobutane	1,000 ppm TWA	None	None	None
2-Ethylhexanoic acid	5 mg/m3 TWA Inhalable fraction and vapor.	None	None	None

Engineering controls:	Use local ventilation if general ventilation is insufficient to maintain vapor concentration below established exposure limits.
Respiratory protection:	Use NIOSH approved respirator if there is potential to exceed exposure limit(s).
Eye/face protection:	Safety goggles or safety glasses with side shields.
Skin protection:	Neoprene, Butyl-rubber, or nitrile-rubber gloves. Chemical resistant, impermeable gloves.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state:	Liquid
Color:	Green
Odor:	Acetone
Odor threshold:	Not available
pH:	Not available
Vapor pressure:	172 mm hg (68 °F (20°C))
Boiling point/range:	133 °F (56.1 °C)
Melting point/ range:	Not available
Specific gravity:	0.7936
Vapor density:	2.0
Flash point:	-20 °C (-4°F) Estimated
Flammable/Explosive limits - lower:	Not available
Flammable/Explosive limits - upper:	Not available
Autoignition temperature:	Not available
Evaporation rate:	1.9 (Ether = 1)
Solubility in water:	Soluble
Partition coefficient (n-octanol/water):	Not available
VOC content:	1.48 %; 11.7 g/l EPA Method 24

10. STABILITY AND REACTIVITY

Stability:	Stable
Hazardous reactions:	Will not occur.
Hazardous decomposition products:	Oxides of carbon. Oxides of nitrogen. Irritating organic vapours.
Incompatible materials:	Strong oxidizing agents. Acids.
Conditions to avoid:	See "Handling and Storage" (Section 7) and "Incompatibility" (Section 10).

11. TOXICOLOGICAL INFORMATION

Hazardous components	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Acetone	No	No	No
Isobutane	No	No	No
2-Ethylhexanoic acid	No	No	No

Hazardous components	Health Effects/Target Organs
Acetone	Blood, Central nervous system, Irritant, Reproductive
Isobutane	Cardiac, Central nervous system, Lung
2-Ethylhexanoic acid	Developmental, Eyes, Irritant, Liver, Reproductive

12. ECOLOGICAL INFORMATION

Ecological information:	Not available
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13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal: Follow all local, state, federal and provincial regulations for disposal.

Hazardous waste number: D001: Ignitable.

14. TRANSPORT INFORMATION

U.S. Department of Transportation Ground (49 CFR)

Proper shipping name: Aerosols
Hazard class or division: 2.1
Identification number: UN 1950
Packing group: None
Exceptions: Consumer Commodity, (Not more than 1 L), ORM-D

International Air Transportation (ICAO/IATA)

Proper shipping name: Aerosols, flammable
Hazard class or division: 2.1
Identification number: UN 1950
Packing group: None
Exceptions: (Not more than 30 kg), ID8000, May Qualify as Consumer Commodity

Water Transportation (IMO/IMDG)

Proper shipping name: AEROSOLS
Hazard class or division: 2.1
Identification number: UN 1950
Packing group: None
Exceptions: Limited quantity (Not more than 1 L).

15. REGULATORY INFORMATION

United States Regulatory Information

TSCA 8 (b) Inventory Status: All components are listed or are exempt from listing on the Toxic Substances Control Act Inventory.

TSCA 12(b) Export Notification: None above reporting de minimus

CERCLA/SARA Section 302 EHS: None above reporting de minimus

CERCLA/SARA Section 311/312: Delayed Health, Fire, Immediate Health

CERCLA/SARA 313: None above reporting de minimus

California Proposition 65: This product contains a chemical known in the State of California to cause cancer. This product contains a chemical known to the State of California to cause birth defects or other reproductive harm.

Canada Regulatory Information

CEPA DSL/NDL Status: All components are listed on or are exempt from listing on the Canadian Domestic Substances List.

WHMIS hazard class: A, B.5, D.2.A, D.2.B

16. OTHER INFORMATION

This material safety data sheet contains changes from the previous version in sections: New Material Safety Data Sheet format.

Prepared by: Kyra Kozak Woods, Manager, Regulatory Affairs

DISCLAIMER: The data contained herein are furnished for information only and are believed to be reliable. However, Henkel Corporation does not assume responsibility for any results obtained by persons over whose methods Henkel Corporation has no control. It is the user's responsibility to determine the suitability of Henkel's products or any production methods mentioned herein for a particular purpose, and to adopt such precautions as may be advisable for the protection of property and persons against any hazards that may be involved in the handling and use of any of Henkel Corporation's products. In light of the foregoing, Henkel Corporation specifically disclaims all warranties, express or implied, including warranties of merchantability and fitness for a particular purpose, arising from sale or use of Henkel Corporation's products. Henkel Corporation further disclaims any liability for consequential or incidental damages of any kind, including lost profits.



Revision Number: 002.2

Issue date: 04/17/2009

1. PRODUCT AND COMPANY IDENTIFICATION

Product name: Loctite(R) 660 Quick Metal(R) Press Fit Repair Retaining Compound
Product type: Anaerobic Adhesive
Company address: Henkel Corporation, 1001 Trout Brook Crossing, Rocky Hill, Connecticut 06067
IDH number: 209765
Item number: 66010
Region: United States
Contact information: Telephone: 860.571.5100, Emergency telephone: 860.571.5100, Internet: www.henkelna.com

2. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

Physical state:	Paste	HMIS:	
Color:	Silver	HEALTH:	*2
Odor:	Mild	FLAMMABILITY:	1
		PHYSICAL HAZARD:	1
		Personal Protection:	See MSDS Section 8

WARNING: CAUSES EYE AND SKIN IRRITATION.
MAY CAUSE ALLERGIC SKIN REACTION.
MAY CAUSE RESPIRATORY TRACT IRRITATION.
MAY BE HARMFUL IF SWALLOWED.

Relevant routes of exposure: Skin, Inhalation, Eyes, Ingestion

Potential Health Effects

Inhalation: May cause respiratory tract irritation.
Skin contact: Causes skin irritation. May cause allergic skin reaction.
Eye contact: Contact with eyes will cause irritation.
Ingestion: May be harmful if swallowed.

Existing conditions aggravated by exposure: Eye, skin, and respiratory disorders.

This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).

See Section 11 for additional toxicological information.

3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous components	CAS NUMBER	%
2-Propenoic acid, 2-methyl-, (1-methylethylidene)	24448-20-2	30 - 60
Hydroxyalkyl methacrylate	27813-02-1	30 - 60
Bisphenol A fumarate resin	39382-25-7	5 - 10
Silica, amorphous, fumed, crystal-free	112945-52-5	5 - 10
Cumene hydroperoxide	80-15-9	1 - 5
1-Acetyl-2-phenylhydrazine	114-83-0	0.1 - 1
Titanium dioxide	13463-67-7	0.1 - 1

4. FIRST AID MEASURES

Inhalation: Move to fresh air. If symptoms develop and persist, get medical attention.

Skin contact:	Wash with soap and water. Wash clothing before reuse. Remove contaminated clothing and footwear. If symptoms develop and persist, get medical attention.
Eye contact:	Flush with copious amounts of water, preferably, lukewarm water for at least 15 minutes, holding eyelids open all the time. Get medical attention.
Ingestion:	Do not induce vomiting. Keep individual calm. Get medical attention.

5. FIRE FIGHTING MEASURES

Flash point:	> 93 °C (> 199.4 °F) Tagliabue closed cup
Autoignition temperature:	Not available
Flammable/Explosive limits - lower:	Not available
Flammable/Explosive limits - upper:	Not available
Extinguishing media:	Foam, dry chemical or carbon dioxide.
Special firefighting procedures:	Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear.
Unusual fire or explosion hazards:	None
Hazardous combustion products:	Oxides of carbon. Oxides of sulfur. Oxides of nitrogen. Irritating organic vapours.

6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

Environmental precautions:	Do not allow product to enter sewer or waterways.
Clean-up methods:	Ensure adequate ventilation. Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Store in a partly filled, closed container until disposal.

7. HANDLING AND STORAGE

Handling:	Prevent contact with eyes, skin and clothing. Do not breathe vapor and mist. Wash thoroughly after handling. Use only with adequate ventilation.
Storage:	For safe storage, store at or below 38 °C (100.4 °F) Keep in a cool, well ventilated area away from heat, sparks and open flame. Keep container tightly closed until ready for use.

For information on product shelf life contact Henkel Customer Service at (800) 243-4874.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous components	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
2-Propenoic acid, 2-methyl-, (1-methylethylidene)	None	None	None	None
Hydroxyalkyl methacrylate	None	None	None	1 ppm TWA 3 ppm STEL
Bisphenol A fumarate resin	None	None	None	None
Silica, amorphous, fumed, crystal-free	10 mg/m3 TWA Inhalable dust. 3 mg/m3 TWA Respirable fraction. 6 mg/m3 TWA	20 MPPCF TWA 0.8 mg/m3 TWA	None	None
Cumene hydroperoxide	None	None	1 ppm (6 mg/m3) TWA (SKIN)	None
1-Acetyl-2-phenylhydrazine	None	None	None	None
Titanium dioxide	10 mg/m3 TWA	15 mg/m3 TWA Total dust.	None	None

Engineering controls:

Local exhaust ventilation is recommended when general ventilation is not sufficient to control airborne contamination below occupational exposure limits.

Respiratory protection:

Use an organic vapor respirator for concentrations exceeding the Occupational Exposure Limit.

Eye/face protection:

Safety goggles or safety glasses with side shields.

Skin protection:

Use impermeable gloves and protective clothing as necessary to prevent skin contact. Butyl rubber gloves. Neoprene gloves.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state:	Paste
Color:	Silver
Odor:	Mild
Odor threshold:	Not available
pH:	Not applicable
Vapor pressure:	< 5 mm hg (27 °C (80.6 °F))
Boiling point/range:	> 149 °C (> 300.2 °F)
Melting point/ range:	Not available
Specific gravity:	1.1
Vapor density:	Not available
Flash point:	> 93 °C (> 199.4 °F) Tagliabue closed cup
Flammable/Explosive limits - lower:	Not available
Flammable/Explosive limits - upper:	Not available
Autoignition temperature:	Not available
Evaporation rate:	Not available
Solubility in water:	Slight
Solubility in water:	Not miscible
Partition coefficient (n-octanol/water):	Not available
VOC content:	3.02 %; 30.15 g/l

10. STABILITY AND REACTIVITY

Stability:	Stable
Hazardous reactions:	Will not occur.
Hazardous decomposition products:	Oxides of carbon. Oxides of sulfur. Oxides of nitrogen. Irritating organic vapours.
Incompatible materials:	Strong oxidizing agents.
Conditions to avoid:	See "Handling and Storage" (Section 7) and "Incompatibility" (Section 10).

11. TOXICOLOGICAL INFORMATION

Acute oral product toxicity: LD50 (rat) > 5,000 mg/kg (Estimated)

Acute dermal product toxicity: LD50 (rabbit) > 2,000 mg/kg (Estimated)

Hazardous components	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
2-Propenoic acid, 2-methyl-, (1-methylethylidene)	No	No	No
Hydroxyalkyl methacrylate	No	No	No
Bisphenol A fumarate resin	No	No	No
Silica, amorphous, fumed, crystal-free	No	No	No
Cumene hydroperoxide	No	No	No
1-Acetyl-2-phenylhydrazine	No	No	No
Titanium dioxide	No	Group 2B	No

Hazardous components	Health Effects/Target Organs
2-Propenoic acid, 2-methyl-, (1-methylethylidene)	Irritant, Allergen
Hydroxyalkyl methacrylate	Irritant, Allergen
Bisphenol A fumarate resin	Irritant, Allergen
Silica, amorphous, fumed, crystal-free	Nuisance dust
Cumene hydroperoxide	Allergen, Central nervous system, Corrosive, Irritant, Mutagen
1-Acetyl-2-phenylhydrazine	Allergen, Blood, Kidney, Mutagen, Some evidence of carcinogenicity
Titanium dioxide	Irritant, Respiratory

12. ECOLOGICAL INFORMATION

Ecological information: Not available

13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal: Follow all local, state, federal and provincial regulations for disposal.

Hazardous waste number: Not a RCRA hazardous waste.

14. TRANSPORT INFORMATION

The shipping classifications in this sections are for non-bulk packaging only (unless otherwise specified). Shipping classification may be different for bulk packaging.

U.S. Department of Transportation Ground (49 CFR)

Proper shipping name: Not regulated
Hazard class or division: None
Identification number: None
Packing group: None

International Air Transportation (ICAO/IATA)

Proper shipping name: Not regulated
Hazard class or division: None
Identification number: None
Packing group: None

Water Transportation (IMO/IMDG)

Proper shipping name: Not regulated
Hazard class or division: None
Identification number: None
Packing group: None

15. REGULATORY INFORMATION

United States Regulatory Information

TSCA 8 (b) Inventory Status:	All components are listed or are exempt from listing on the Toxic Substances Control Act Inventory.
TSCA 12(b) Export Notification:	None above reporting de minimus
CERCLA/SARA Section 302 EHS:	None above reporting de minimus
CERCLA/SARA Section 311/312:	Immediate Health, Delayed Health
CERCLA/SARA 313:	This product contains the following toxic chemicals subject to the reporting requirements of section 313 of the Emergency Planning and Community Right-To-Know Act of 1986 (40 CFR 372). Cumene hydroperoxide (CAS# 80-15-9).
CERCLA Reportable quantity:	Cumene hydroperoxide (CAS# 80-15-9) 10 lbs. (4.54 kg)
California Proposition 65:	This product contains a chemical known in the State of California to cause cancer. This product contains a chemical known to the State of California to cause birth defects or other reproductive harm.

Canada Regulatory Information

CEPA DSL/NDL Status:	All components are listed on or are exempt from listing on the Canadian Domestic Substances List.
WHMIS hazard class:	D.2.A, D.2.B

16. OTHER INFORMATION

This material safety data sheet contains changes from the previous version in sections: 3

Prepared by: Kyra Kozak Woods, Manager, Regulatory Affairs

DISCLAIMER: The data contained herein are furnished for information only and are believed to be reliable. However, Henkel Corporation does not assume responsibility for any results obtained by persons over whose methods Henkel Corporation has no control. It is the user's responsibility to determine the suitability of Henkel's products or any production methods mentioned herein for a particular purpose, and to adopt such precautions as may be advisable for the protection of property and persons against any hazards that may be involved in the handling and use of any of Henkel Corporation's products. In light of the foregoing, Henkel Corporation specifically disclaims all warranties, express or implied, including warranties of merchantability and fitness for a particular purpose, arising from sale or use of Henkel Corporation's products. Henkel Corporation further disclaims any liability for consequential or incidental damages of any kind, including lost profits.



Revision Number: 007.0

Issue date: 01/04/2011

1. PRODUCT AND COMPANY IDENTIFICATION

Product name:	LOCTITE® 262™ THREADLOCKER HIGH STRENGTH	IDH number:	231926
Product type:	Anaerobic Sealant	Item number:	26221
Company address:	Henkel Corporation One Henkel Way Rocky Hill, Connecticut 06067	Region:	United States
		Contact information:	Telephone: 860.571.5100 MEDICAL EMERGENCY Phone: Poison Control Center 1-877-671-4608 (toll free) or 1-303-592-1711 TRANSPORT EMERGENCY Phone: CHEMTREC 1-800-424-9300 (toll free) or 1-703-527-3887 Internet: www.henkelna.com

2. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

Physical state:	Liquid	HEALTH:	*2
Color:	Red	FLAMMABILITY:	1
Odor:	Mild	PHYSICAL HAZARD:	1
		Personal Protection:	See MSDS Section 8

WARNING: CAUSES EYE IRRITATION.
MAY CAUSE ALLERGIC SKIN REACTION.
MAY CAUSE RESPIRATORY TRACT IRRITATION.
MAY CAUSE SKIN IRRITATION.

Relevant routes of exposure: Skin, Inhalation, Eyes, Respiratory system

Potential Health Effects

Inhalation:	May cause respiratory tract irritation.
Skin contact:	May cause allergic skin reaction. May cause skin irritation with discomfort or rash.
Eye contact:	Contact with eyes will cause irritation.
Ingestion:	May be harmful if swallowed.

Existing conditions aggravated by exposure: Eye, skin, and respiratory disorders.

This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).

See Section 11 for additional toxicological information.

3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous components	CAS NUMBER	%
Polyglycol dimethacrylate	25852-47-5	60 - 100
Bisphenol A fumarate resin	39382-25-7	10 - 30
Saccharin	81-07-2	1 - 5
Cumene hydroperoxide	80-15-9	1 - 5
N,N-Diethyl-p-toluidine	613-48-9	1 - 5

4. FIRST AID MEASURES

Inhalation:	Move to fresh air. If symptoms develop and persist, get medical attention.
Skin contact:	Wash with soap and water. Remove contaminated clothing and footwear. Wash clothing before reuse. If symptoms develop and persist, get medical attention.
Eye contact:	Flush with copious amounts of water, preferably, lukewarm water for at least 15 minutes, holding eyelids open all the time. Get medical attention.
Ingestion:	Do not induce vomiting. Keep individual calm. Get medical attention.

5. FIRE FIGHTING MEASURES

Flash point:	> 93.3 °C (> 199.94 °F) Tagliabue closed cup
Autoignition temperature:	Not available
Flammable/Explosive limits - lower:	Not available
Flammable/Explosive limits - upper:	Not available
Extinguishing media:	If product is involved in fire extinguish with dry powder, foam or carbon dioxide.
Special firefighting procedures:	Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear.
Unusual fire or explosion hazards:	None
Hazardous combustion products:	Thermal decomposition can lead to release of irritating gases and vapors. Oxides of carbon. Oxides of nitrogen.

6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

Environmental precautions:	Do not allow product to enter sewer or waterways. Do not allow product to enter sewer or waterways.
Clean-up methods:	Ensure adequate ventilation. Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Scrape up spilled material and place in a closed container for disposal. Ensure adequate ventilation. Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Scrape up spilled material and place in a closed container for disposal.

7. HANDLING AND STORAGE

Handling:	Avoid contact with eyes, skin and clothing. Avoid breathing vapors or mists of this product. Wash thoroughly after handling.
Storage:	For safe storage, store at or below 38 °C (100.4 °F) Keep in a cool, well ventilated area away from heat, sparks and open flame. Keep container tightly closed until ready for use.

For information on product shelf life contact Henkel Customer Service at (800) 243-4874.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous components	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Polyglycol dimethacrylate	None	None	None	None
Bisphenol A fumarate resin	None	None	None	None
Saccharin	None	None	None	None
Cumene hydroperoxide	None	None	1 ppm (6 mg/m ³) TWA (SKIN)	None
N,N-Diethyl-p-toluidine	None	None	None	None

Engineering controls:	No specific ventilation requirements noted, but forced ventilation may still be required if concentrations exceed occupational exposure limits.
Respiratory protection:	Use a NIOSH approved supplied air respirator with an organic cartridge if the potential to exceed established exposure limits exists.
Eye/face protection:	Safety goggles or safety glasses with side shields.
Skin protection:	Use impermeable gloves and protective clothing as necessary to prevent skin contact. Natural rubber gloves. Neoprene gloves. Butyl rubber gloves.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state:	Liquid
Color:	Red
Odor:	Mild
Odor threshold:	Not available
pH:	Not applicable
Vapor pressure:	< 5 mm hg (27 °C (80.6 °F))
Boiling point/range:	> 149 °C (> 300.2 °F)
Melting point/ range:	Not available
Specific gravity:	1.05
Vapor density:	Not available
Flash point:	> 93.3 °C (> 199.94 °F) Tagliabue closed cup
Flammable/Explosive limits - lower:	Not available
Flammable/Explosive limits - upper:	Not available
Autoignition temperature:	Not available
Evaporation rate:	Not available
Solubility in water:	Slight
Partition coefficient (n-octanol/water):	Not available
VOC content:	0 %; 0 g/l

10. STABILITY AND REACTIVITY

Stability:	Stable
Hazardous reactions:	Will not occur.
Hazardous decomposition products:	Oxides of carbon. Oxides of sulfur. Oxides of nitrogen. Phenolics. Irritating organic vapours.
Incompatible materials:	Iron. Copper. Rust. Aluminum. Zinc. Reducing agents. Strong acids and oxidizing agents. Oxygen scavengers. Strong alkalis.
Conditions to avoid:	See "Handling and Storage" (Section 7) and "Incompatibility" (Section 10).

11. TOXICOLOGICAL INFORMATION

Acute oral product toxicity:	LD50 (rat) > 10,000 mg/kg
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Acute dermal product toxicity:

LD50 (rabbit) > 5,000 mg/kg

Hazardous components	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Polyglycol dimethacrylate	No	No	No
Bisphenol A fumarate resin	No	No	No
Saccharin	No	No	No
Cumene hydroperoxide	No	No	No
N,N-Diethyl-p-toluidine	No	No	No

Hazardous components	Health Effects/Target Organs
Polyglycol dimethacrylate	Irritant, Allergen
Bisphenol A fumarate resin	No Target Organs
Saccharin	No Target Organs
Cumene hydroperoxide	Allergen, Central nervous system, Corrosive, Irritant, Mutagen
N,N-Diethyl-p-toluidine	No Target Organs

12. ECOLOGICAL INFORMATION

Ecological information:

Not available

13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal:

Follow all local, state, federal and provincial regulations for disposal.

Hazardous waste number:

Not a RCRA hazardous waste.

14. TRANSPORT INFORMATION

The shipping classifications in this sections are for non-bulk packaging only (unless otherwise specified). Shipping classification may be different for bulk packaging.

U.S. Department of Transportation Ground (49 CFR)

Proper shipping name: Not regulated
Hazard class or division: None
Identification number: None
Packing group: None

International Air Transportation (ICAO/IATA)

Proper shipping name: Not regulated
Hazard class or division: None
Identification number: None
Packing group: None

Water Transportation (IMO/IMDG)

Proper shipping name: Not regulated
Hazard class or division: None
Identification number: None
Packing group: None

15. REGULATORY INFORMATION

United States Regulatory Information

TSCA 8 (b) Inventory Status:

All components are listed or are exempt from listing on the Toxic Substances Control Act Inventory.

TSCA 12(b) Export Notification:

None above reporting de minimus

CERCLA/SARA Section 302 EHS: None above reporting de minimus
CERCLA/SARA Section 311/312: Immediate Health, Delayed Health
CERCLA/SARA 313: This product contains the following toxic chemicals subject to the reporting requirements of section 313 of the Emergency Planning and Community Right-To-Know Act of 1986 (40 CFR 372). Cumene hydroperoxide (CAS# 80-15-9).
CERCLA Reportable quantity: Cumene hydroperoxide (CAS# 80-15-9) 10 lbs. (4.54 kg)
Saccharin (CAS# 81-07-2) 100 lbs. (45.4 kg)
California Proposition 65: This product contains a chemical known in the State of California to cause cancer.

Canada Regulatory Information

CEPA DSL/NDL Status: All components are listed on or are exempt from listing on the Canadian Domestic Substances List.
WHMIS hazard class: D.2.B

16. OTHER INFORMATION

This material safety data sheet contains changes from the previous version in sections: New Material Safety Data Sheet format. 2, 8, 11

Prepared by: Kyra Kozak Woods, Manager, Regulatory Affairs

DISCLAIMER: The data contained herein are furnished for information only and are believed to be reliable. However, Henkel Corporation does not assume responsibility for any results obtained by persons over whose methods Henkel Corporation has no control. It is the user's responsibility to determine the suitability of Henkel's products or any production methods mentioned herein for a particular purpose, and to adopt such precautions as may be advisable for the protection of property and persons against any hazards that may be involved in the handling and use of any of Henkel Corporation's products. In light of the foregoing, Henkel Corporation specifically disclaims all warranties, express or implied, including warranties of merchantability and fitness for a particular purpose, arising from sale or use of Henkel Corporation's products. Henkel Corporation further disclaims any liability for consequential or incidental damages of any kind, including lost profits.



Revision Number: 004.2

Issue date: 05/07/2009

1. PRODUCT AND COMPANY IDENTIFICATION

Product name: 454 Prism® Surface Insensitive Instant Adhesive Gel **IDH number:** 233998
Product type: Cyanoacrylate **Item number:** 45404
Region: United States
Company address: **Contact information:**
 Henkel Corporation Telephone: 860.571.5100
 1001 Trout Brook Crossing Emergency telephone: 860.571.5100
 Rocky Hill, Connecticut 06067 Internet: www.henkelna.com

2. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

Physical state:	Gel	HMIS:	
Color:	Clear	HEALTH:	2
Odor:	Irritating	FLAMMABILITY:	2
		PHYSICAL HAZARD:	1
		Personal Protection:	See MSDS Section 8

WARNING: BONDS SKIN IN SECONDS.
 MAY CAUSE EYE AND RESPIRATORY TRACT IRRITATION.
 COMBUSTIBLE LIQUID AND VAPOR.

Relevant routes of exposure: Skin, Inhalation, Eyes

Potential Health Effects

Inhalation: Exposure to vapors above the established exposure limit results in respiratory irritation, which may lead to difficulty in breathing and tightness in the chest.

Skin contact: Bonds skin in seconds. May cause skin irritation. Cyanoacrylates have been reported to cause allergic reaction but due to rapid polymerization at the skin surface, an allergic response is rare. Cyanoacrylates generate heat on solidification. In rare circumstances a large drop will burn the skin. Cured adhesive does not present a health hazard even if bonded to the skin.

Eye contact: Irritating to eyes. Causes excessive tearing. Eyelids may bond.

Ingestion: Not expected to be harmful by ingestion. Rapidly polymerizes (solidifies) and bonds in mouth. It is almost impossible to swallow.

Existing conditions aggravated by exposure: Eye, skin, and respiratory disorders.

This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).

See Section 11 for additional toxicological information.

3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous components	CAS NUMBER	%
Ethyl 2-cyanoacrylate	7085-85-0	60 - 100
Treated fumed silica	67762-90-7	5 - 10

4. FIRST AID MEASURES

Inhalation: Move to fresh air. If symptoms persist, seek medical advice.

Skin contact:	Do not pull bonded skin apart. Soak in warm soapy water. Gently peel apart using a blunt instrument. If skin is burned due to the rapid generation of heat by a large drop, seek medical attention. If lips are bonded, apply warm water to the lips and encourage wetting and pressure from saliva in mouth. Peel or roll lips apart. Do not pull lips apart with direct opposing force.
Eye contact:	Immediately flush with plenty of water for at least 15 minutes. Get medical attention. If eyelids are bonded closed, release eyelashes with warm water by covering with a wet pad. Do not force eye open. Cyanoacrylate will bond to eye protein and will cause a lachrymatory effect which will help to debond the adhesive. Keep eye covered until debonding is complete, usually within 1-3 days. Medical attention should be sought in case solid particles of polymerized cyanoacrylate trapped behind the eyelid caused abrasive damage.
Ingestion:	Ensure breathing passages are not obstructed. The product will polymerize rapidly and bond to the mouth making it almost impossible to swallow. Saliva will separate any solidified product in several hours. Prevent the patient from swallowing any separated mass.
Notes to physician:	Surgery is not necessary to separate accidentally bonded tissues. Experience has shown that bonded tissues are best treated by passive, non-surgical first aid. If rapid curing has caused thermal burns they should be treated symptomatically after adhesive is removed.

5. FIRE FIGHTING MEASURES

Flash point:	80 - 93.4 °C (176°F - 200.12 °F) Tagliabue closed cup
Autoignition temperature:	485 °C (905°F)
Flammable/Explosive limits - lower:	Not determined
Flammable/Explosive limits - upper:	Not determined
Extinguishing media:	Foam. Carbon dioxide. Dry powder.
Special firefighting procedures:	Wear a self-contained breathing apparatus with a full face piece operated in pressure-demand or other positive pressure mode.
Unusual fire or explosion hazards:	None
Hazardous combustion products:	Trace amounts of toxic and/or irritating fumes may be released and the use of breathing apparatus is recommended.

6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

Environmental precautions:	Ventilate area. Do not allow product to enter sewer or waterways.
Clean-up methods:	Do not use cloths for mopping up. Flood with water to complete polymerization and scrape off the floor. Cured material can be disposed of as non-hazardous waste.

7. HANDLING AND STORAGE

Handling:	Prevent contact with eyes, skin and clothing. Do not breathe vapor and mist. Wash thoroughly after handling. Avoid contact with fabric or paper goods. Contact with these materials may cause rapid polymerization which can generate smoke and strong irritating vapors, and cause thermal burns.
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Storage: Keep in a cool, well ventilated area away from heat, sparks and open flame.
Keep container tightly closed until ready for use.

For information on product shelf life contact Henkel Customer Service at (800) 243-4874.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous components	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Ethyl 2-cyanoacrylate	0.2 ppm TWA	None	None	None
Treated fumed silica	10 mg/m3 TWA Inhalable dust. 3 mg/m3 TWA Respirable fraction.	15 mg/m3 TWA Total dust. 5 mg/m3 TWA Respirable fraction.	None	None

Engineering controls: Use positive down-draft exhaust ventilation if general ventilation is insufficient to maintain vapor concentration below established exposure limits.

Respiratory protection: Use NIOSH approved respirator if there is potential to exceed exposure limit(s).

Eye/face protection: Safety goggles or safety glasses with side shields.

Skin protection: Use nitrile gloves and aprons as necessary to prevent contact. Do not use PVC, nylon or cotton.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state: Gel
Color: Clear
Odor: Irritating
Odor threshold: 1 - 2 ppm
pH: Not applicable
Vapor pressure: < 0.2 mm hg
Boiling point/range: > 300 °F (> 148.9 °C) none
Melting point/ range: Not determined
Specific gravity: 1.05
Vapor density: 3 Approximately
Flash point: 80 - 93.4 °C (176°F - 200.12 °F) Tagliabue closed cup
Flammable/Explosive limits - lower: Not determined
Flammable/Explosive limits - upper: Not determined
Autoignition temperature: 485 °C (905°F)
Evaporation rate: Not available
Solubility in water: Miscible
Solubility in water: Polymerises in presence of water.
Partition coefficient (n-octanol/water): Not applicable
VOC content: < 2 %; < 20 g/l (California SCAQMD Method 316B) (Estimated)

10. STABILITY AND REACTIVITY

Stability: Stable under recommended storage conditions.

Hazardous reactions: Rapid exothermic polymerization will occur in the presence of water, amines, alkalis and alcohols.

Hazardous decomposition products: None

Incompatible materials: Water, amines, alkalis and alcohols.

Conditions to avoid: Spontaneous polymerization.

11. TOXICOLOGICAL INFORMATION

Acute oral product toxicity: LD50 (rat) > 5,000 mg/kg (Estimated)

Acute dermal product toxicity: LD50 (rabbit) > 2,000 mg/kg (Estimated)

Hazardous components	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Ethyl 2-cyanoacrylate	No	No	No
Treated fumed silica	No	No	No

Hazardous components	Health Effects/Target Organs
Ethyl 2-cyanoacrylate	Irritant, Allergen, Respiratory
Treated fumed silica	Irritant

12. ECOLOGICAL INFORMATION

Ecological information: Not known.

13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal: Follow all local, state, federal and provincial regulations for disposal.

Hazardous waste number: Not a RCRA hazardous waste.

14. TRANSPORT INFORMATION

U.S. Department of Transportation Ground (49 CFR)

Proper shipping name: Combustible liquid, n.o.s. (Cyanoacrylate ester)
Hazard class or division: Combustible Liquid
Identification number: NA 1993
Packing group: III
Exceptions: Unrestricted, (Not more than 450 Liters)

International Air Transportation (ICAO/IATA)

Proper shipping name: Aviation regulated liquid, n.o.s. (Cyanoacrylate ester)
Hazard class or division: 9
Identification number: UN 3334
Packing group: None
Exceptions: Primary packs containing less than 500ml are unregulated by this mode of transport and may be shipped unrestricted.

Water Transportation (IMO/IMDG)

Proper shipping name: Not regulated
Hazard class or division: None
Identification number: None
Packing group: None

15. REGULATORY INFORMATION

United States Regulatory Information

TSCA 8 (b) Inventory Status: All components are listed or are exempt from listing on the Toxic Substances Control Act Inventory.

TSCA 12(b) Export Notification: None above reporting de minimus

CERCLA/SARA Section 302 EHS: None above reporting de minimus
CERCLA/SARA Section 311/312: Immediate Health, Delayed Health, Fire, Reactive
CERCLA/SARA 313: None above reporting de minimus

California Proposition 65:

No California Proposition 65 listed chemicals are known to be present.

Canada Regulatory Information

CEPA DSL/NDSL Status:

Contains one or more components listed on the Non-Domestic Substances List. All other components are listed on or are exempt from listing on the Domestic Substances List. Components listed on the NDSL must be tracked by all Canadian Importers of Record as required by Environment Canada. They may be imported into Canada in limited quantities. Please contact Regulatory Affairs for additional details.

WHMIS hazard class:

B.3, D.2.B

16. OTHER INFORMATION

This material safety data sheet contains changes from the previous version in sections: New Material Safety Data Sheet format. 3

Prepared by: Kyra Kozak Woods, Manager, Regulatory Affairs

DISCLAIMER: The data contained herein are furnished for information only and are believed to be reliable. However, Henkel Corporation does not assume responsibility for any results obtained by persons over whose methods Henkel Corporation has no control. It is the user's responsibility to determine the suitability of Henkel's products or any production methods mentioned herein for a particular purpose, and to adopt such precautions as may be advisable for the protection of property and persons against any hazards that may be involved in the handling and use of any of Henkel Corporation's products. In light of the foregoing, Henkel Corporation specifically disclaims all warranties, express or implied, including warranties of merchantability and fitness for a particular purpose, arising from sale or use of Henkel Corporation's products. Henkel Corporation further disclaims any liability for consequential or incidental damages of any kind, including lost profits.



Revision Number: 005.1

Issue date: 10/12/2009

1. PRODUCT AND COMPANY IDENTIFICATION

Product name: LOCTITE® 565™ PST® PIPE SEALANT h PTFE THREAD SEALANT
Product type: Anaerobic Sealant
Company address: Henkel Corporation, One Henkel Way, Rocky Hill, Connecticut 06067
IDH number: 88551
Item number: 56531
Region: United States
Contact information: Telephone: 860.571.5100, Emergency telephone: 860.571.5100, Internet: www.henkeln.com

2. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

Physical state:	Paste	HMIS:	
Color:	White	HEALTH:	*2
Odor:	Mild	FLAMMABILITY:	1
		PHYSICAL HAZARD:	1
		Personal Protection:	See MSDS Section 8

WARNING: CAUSES EYE IRRITATION.
MAY CAUSE ALLERGIC SKIN REACTION.
MAY CAUSE SKIN IRRITATION.
MAY CAUSE RESPIRATORY TRACT IRRITATION.

Relevant routes of exposure: Skin, Inhalation, Eyes

Potential Health Effects

Inhalation: May cause respiratory tract irritation.
Skin contact: May cause allergic skin reaction. May cause skin irritation.
Eye contact: Contact with eyes will cause irritation.
Ingestion: Not expected to be harmful by ingestion.

Existing conditions aggravated by exposure: Eye, skin, and respiratory disorders.

This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).

See Section 11 for additional toxicological information.

3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous components	CAS NUMBER	%
Polyglycol dimethacrylate	25852-47-5	30 - 60
Hexanedioic acid, polymer with 1,4-butanediol and 1,2-propanediol, dodecanoate	68186-73-2	10 - 30
Cellulose ester	9004-36-8	10 - 30
Titanium dioxide	13463-67-7	1 - 5
Treated fumed silica	67762-90-7	1 - 5
Saccharin	81-07-2	1 - 5
Cumene hydroperoxide	80-15-9	1 - 5
Ethylene glycol	107-21-1	0.1 - 1

4. FIRST AID MEASURES

Inhalation:	Move to fresh air. If breathing is difficult, give oxygen. If not breathing, give artificial respiration. If symptoms develop and persist, get medical attention.
Skin contact:	Remove contaminated clothing and footwear. Wash clothing before reuse. Wash with soap and water. If symptoms develop and persist, get medical attention.
Eye contact:	Get medical attention. Flush with copious amounts of water, preferably, lukewarm water for at least 15 minutes, holding eyelids open all the time.
Ingestion:	Keep individual calm. Do not induce vomiting. Get medical attention.

5. FIRE FIGHTING MEASURES

Flash point:	> 93.3 °C (> 199.94 °F)
Autoignition temperature:	Not available
Flammable/Explosive limits - lower:	Not available
Flammable/Explosive limits - upper:	Not available
Extinguishing media:	Foam, dry chemical or carbon dioxide.
Special firefighting procedures:	Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear.
Unusual fire or explosion hazards:	None
Hazardous combustion products:	Oxides of carbon. Oxides of sulfur. Oxides of nitrogen. Toxic fluorine compounds. Irritating organic vapours.

6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

Environmental precautions:	Do not allow product to enter sewer or waterways.
Clean-up methods:	Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Store in a partly filled, closed container until disposal.

7. HANDLING AND STORAGE

Handling:	Avoid contact with eyes, skin and clothing.
Storage:	For safe storage, store at or below 38 °C (100.4 °F) Keep in a cool, well ventilated area.

For information on product shelf life contact Henkel Customer Service at (800) 243-4874.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous components	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Polyglycol dimethacrylate	None	None	None	None
Hexanedioic acid, polymer with 1,4-butanediol and 1,2-propanediol, dodecanoate	None	None	None	None
Cellulose ester	None	None	None	None
Titanium dioxide	10 mg/m3 TWA	15 mg/m3 TWA Total dust.	None	None
Treated fumed silica	10 mg/m3 TWA Inhalable dust. 3 mg/m3 TWA Respirable fraction.	15 mg/m3 TWA Total dust. 5 mg/m3 TWA Respirable fraction.	None	None
Saccharin	None	None	None	None
Cumene hydroperoxide	None	None	1 ppm (6 mg/m3) TWA (SKIN)	None
Ethylene glycol	100 mg/m3 Ceiling Aerosol.	None	None	None

Engineering controls:	No specific ventilation requirements noted, but forced ventilation may still be required if concentrations exceed occupational exposure limits.
Respiratory protection:	Use a NIOSH approved supplied air respirator with an organic cartridge if the potential to exceed established exposure limits exists.
Eye/face protection:	Safety goggles or safety glasses with side shields.
Skin protection:	Use impermeable gloves and protective clothing as necessary to prevent skin contact. Neoprene, Butyl-rubber, or nitrile-rubber gloves.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state:	Paste
Color:	White
Odor:	Mild
Odor threshold:	Not available
pH:	Not applicable
Vapor pressure:	< 5 mm hg (27 °C (80.6 °F))
Boiling point/range:	> 149 °C (> 300.2 °F)
Melting point/ range:	Not available
Specific gravity:	1.1
Vapor density:	Not available
Flash point:	> 93.3 °C (> 199.94 °F)
Flammable/Explosive limits - lower:	Not available
Flammable/Explosive limits - upper:	Not available
Autoignition temperature:	Not available
Evaporation rate:	Not available
Solubility in water:	Slight
Partition coefficient (n-octanol/water):	Not available
VOC content:	0.11 %; 1.06 g/l

10. STABILITY AND REACTIVITY

Stability:	Stable
Hazardous reactions:	Will not occur.
Hazardous decomposition products:	Oxides of carbon. Toxic fluorine compounds. Oxides of nitrogen. Oxides of sulfur. Irritating organic vapours.
Incompatible materials:	Strong oxidizing agents.
Conditions to avoid:	See "Handling and Storage" (Section 7) and "Incompatibility" (Section 10).

11. TOXICOLOGICAL INFORMATION

Acute oral product toxicity: LD50 (rat) > 5,000 mg/kg (Estimated)

Acute dermal product toxicity: LD50 (rabbit) > 2,000 mg/kg (Estimated)

Hazardous components	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Polyglycol dimethacrylate	No	No	No
Hexanedioic acid, polymer with 1,4-butanediol and 1,2-propanediol, dodecanoate	No	No	No
Cellulose ester	No	No	No
Titanium dioxide	No	Group 2B	No
Treated fumed silica	No	No	No
Saccharin	No	No	No
Cumene hydroperoxide	No	No	No
Ethylene glycol	No	No	No

Hazardous components	Health Effects/Target Organs
Polyglycol dimethacrylate	Irritant, Allergen
Hexanedioic acid, polymer with 1,4-butanediol and 1,2-propanediol, dodecanoate	No Records
Cellulose ester	No Target Organs
Titanium dioxide	Irritant, Respiratory, Some evidence of carcinogenicity
Treated fumed silica	Irritant
Saccharin	No Target Organs
Cumene hydroperoxide	Allergen, Central nervous system, Corrosive, Irritant, Mutagen
Ethylene glycol	Blood, Bone Marrow, Central nervous system, Developmental, Eyes, Irritant, Kidney, Liver, Metabolic

12. ECOLOGICAL INFORMATION

Ecological information: Not available

13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal: Follow all local, state, federal and provincial regulations for disposal.

Hazardous waste number: Not a RCRA hazardous waste.

14. TRANSPORT INFORMATION

The shipping classifications in this sections are for non-bulk packaging only (unless otherwise specified). Shipping classification may be different for bulk packaging.

U.S. Department of Transportation Ground (49 CFR)

Proper shipping name: Not regulated
Hazard class or division: None
Identification number: None
Packing group: None

International Air Transportation (ICAO/IATA)

Proper shipping name: Not regulated
Hazard class or division: None
Identification number: None
Packing group: None

Water Transportation (IMO/IMDG)

Proper shipping name: Not regulated
Hazard class or division: None
Identification number: None
Packing group: None

15. REGULATORY INFORMATION

United States Regulatory Information

TSCA 8 (b) Inventory Status: All components are listed or are exempt from listing on the Toxic Substances Control Act Inventory.
TSCA 12(b) Export Notification: None above reporting de minimus
CERCLA/SARA Section 302 EHS: None above reporting de minimus
CERCLA/SARA Section 311/312: Immediate Health, Delayed Health
CERCLA/SARA 313: This product contains the following toxic chemicals subject to the reporting requirements of section 313 of the Emergency Planning and Community Right-To-Know Act of 1986 (40 CFR 372). Cumene hydroperoxide (CAS# 80-15-9).
CERCLA Reportable quantity: Saccharin (CAS# 81-07-2) 100 lbs. (45.4 kg)
Cumene hydroperoxide (CAS# 80-15-9) 10 lbs. (4.54 kg)
California Proposition 65: This product contains a chemical known in the State of California to cause cancer. This product contains a chemical known to the State of California to cause birth defects or other reproductive harm.

Canada Regulatory Information

CEPA DSL/NDL Status: All components are listed on or are exempt from listing on the Canadian Domestic Substances List.
WHMIS hazard class: D.2.A, D.2.B

16. OTHER INFORMATION

This material safety data sheet contains changes from the previous version in sections: New Material Safety Data Sheet format.

Prepared by: Kyra Kozak Woods, Manager, Regulatory Affairs

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