MATERIAL SAFETY DATA SHEET Cortec, Spray Technologies Division 1300 South River Street Spooner, WI 54801

PHONE: 715-635-8711 TOLL FREE 1-800-826-6791 FAX: 715-635-2200

EMERGENCY PHONE NO.: (FOR SPILL, LEAK, FIRE, EXPOSURE OR ACCIDENT): 1-800-535-5053

SECTION I - PRODUCT IDENTIFICATION

PRODUCT NAME: Super Glue (liquid)

PRODUCT DESCRIPTION: Versatile, premium grade cyanoacrylate adhesive; used in bonding, attaching and fixturing. Forms quick, strong, lasting bonds between similar or dissimilar non-porous materials having smooth, close tolerance surfaces (metal, porcelain, plastic, glass, most rubbers, most hardwoods, etc.). Bond resists softening to approximately 306 degrees F. (153 degrees C.) - gaps .003" to .004" are filled with no shrinkage occurring during curing. Cures to strength of 4700+ psi. with no outgassing.

RESTRICTIONS: Non-restricted

SECTION II - HAZARDOUS INGREDIENTS

INGREDIENT NAME(S)	CAS#	OCCUPATIONAL EXPOSURE LIMITS	
		TLV OR PEL	ORAL LD-50
Ethyl-2 Cyanoacrylate	7085-85-0	2 ppm	(See below*)
Hydroquinone	123-31-9	2 mg/m3	(See below*)
Methyl Methacrylate	9011-14-7	N.E.	(See below*)

*Oral LD50 = 12.2 cc/kg (Mice)

Carcinogenic: OSHA = No NTP = No IARC = No

SECTION III - PHYSICAL DATA

APPEARANCE: Transparent, colorless liquid

ODOR: Mild, sweet odor

BOILING POINT: Estimated at 149 degrees F. (65 degrees C.)

VAPOR DENSITY: Nil

VAPOR PRESSURE: 1 mmHg @ 20 C. (68 degrees F.)

SOLUBILITY IN WATER: Insoluble in water

SPECIFIC GRAVITY: 1.05 EVARORATION RATE: N.E.

SECTION IV - FIRE AND EXPLOSION DATA

HMIS RATING: Health – 1, Fire – 2, Reactivity - 1 FLASH POINT: 176 degrees F. (80 degrees C.)

FLAMMABLE LIMITS: LEL: N.E. UEL: N.E. EXTINGUISHING MEDIA: Flush with large amounts of water or apply dry chemical.

UNUSUAL FIRE AND EXPLOSION HAZARDS: Combustible – no other known hazards.

SPECIAL FIRE FIGHTING PROCEDURES: Fumes may be irritating to eyes and respiratory tract. Fire fighters should wear self-contained breathing apparatus and protective clothing. Cool fire exposed containers with water fog.

SECTION V - HEALTH HAZARD DATA

EMERGENCY AND FIRST AID PROCEDURES:

<u>Eye Contact:</u> Flush eyes with water for at least 15 minutes. Consult a physician. <u>Skin Contact:</u> Immerse affected bodily parts in warm, soapy water. If irritation develops, consult a

physician. <u>Inhalation:</u> Remove to fresh air, administer oxygen if necessary. If victim has stopped breathing, begin CPR, get immediate medical attention. <u>Ingestion:</u> Adhesive solidifies upon contact with saliva; avoid swallowing cured/hardened adhesive.

MEDICAL CONDITIONS PRONE TO AGGRAVATION BY EXPOSURE: Pre-existing skin, eye and respiratory disorders. PRIMARY ROUTES OF ENTRY: Inhalation, skin and eye contact

HEALTH HAZARDS (acute and chronic) / EFFECTS OF OVEREXPOSURE: Excessive inhalation of vapor concentrations may cause dizziness, coughing, wheezing or other asthma-like symptoms.

SECTION VI - REACTIVITY DATA

STABILITY: Stable under normal use and storage conditions to temperatures of 122 degrees F.; avoid temperatures >176 degrees F., moisture and alkalines.

HAZARDOUS POLYMERIZATION: Will not occur.

HAZARDOUS DECOMPOSITION PRODUCTS (under fire conditions): Combustible by-products of carbon monoxide/dioxide.

INCOMPATIBILITY: Polymerized by water, alcohol, amines, alkaline materials and direct UV.

CONDITIONS TO AVOID: None known.

SECTION VII - SPILL OR LEAK PROCEDURES

STEPS TO BE TAKEN IN CASE MATERIAL IS RELEASED OR SPILLED: Polymerize with water. Solid material may be scraped from surface.

WASTE DISPOSAL: Comply with all existing Federal, State and Local environmental regulations.

SECTION VIII - SAFE HANDLING AND USE INFORMATION
RESPIRATORY PROTECTION: A NIOSH approved respirator
for organic vapors is recommended if TLV or PEL is exceeded.
PROTECTIVE GLOVES: Chemical resistant rubber or vinyl
EYE PROTECTION: Safety glasses with side shields
OTHER PROTECTIVE EQUIPMENT: Eye wash station.

SECTION IX - SPECIAL PRECAUTIONS AND STORAGE DATA

PRECAUTIONS TO BE TAKEN IN HANDLING: Avoid eye and skin contact with liquid. Avoid excessive inhalation of vapors. Use in a well-ventilated environment. Intentional inhalation of contents is harmful and may be fatal.

PRECAUTIONS TO BE TAKEN IN STORING: Store containers below 122°F (50°C), away from heat sources, open flame and out of direct sunlight. Storage in cool, dry areas may extend shelf life.

SECTION X - SHIPPING DATA

DOT SHIPPING NAME: N.A. (Non-regulated material)

U.N./N.A. NUMBER: N.A. DOT HAZARD CLASS: N.A. DOT REQUIRED LABEL: N.A. DOT EXCEPTION: N.A.

FREIGHT CLASS: NMFC 4620, Sub 5

LTL: 60 TL: 35 MW: 30 T.S.C.A. STATUS: Components listed

PREPARED BY: Roger Hanson

DATE PREPARED: 01-26-00 SUPERSEDES: 01-13-00

DISCLAIMER: This information is furnished without warranty, expressed, or implied, except that it is accurate to the best knowledge of Cortec, Spray Technologies Division. The data on this sheet relates only to the specific material designated herein. Cortec, Spray Technologies Division assumes no legal responsibility for use or reliance upon this data.

N.E. = NOT ESTABLISHED

N.A. = NOT APPLICABLE