



LUXEON R

Freedom From Binning
Hot Tested
Superior Quality of Light

Technical Datasheet DS101

LUXEON
NEVER BEFORE POSSIBLE



LUXEON® R

Freedom From Binning

Introduction

LUXEON® R brings Illumination Grade LED light sources to outdoor and industrial lighting applications and makes it easier than ever to design LED solutions and bring them to market. With hot testing, every LUXEON R is tested and specified at real world operating conditions, $T_j = 85^\circ\text{C}$. *Freedom From Binning* means that every LUXEON R LED falls within a single 5 step MacAdam ellipse centered in ANSI defined standard color spaces and now, luminaire manufacturers can be confident in color consistency from LED to LED. The superior quality of light, volume of lumens, and real world efficacy enable leading performance and efficient solution development in a wide variety of lighting segments including streetlight, high bay, parking lot, low bay, industrial, under canopy, outdoor architectural, city beautification, and advertising/signage illumination

LUXEON R,

- *Freedom From Binning* for superior quality of light
- Hot tested at real world conditions of 700 mA and $T_j = 85^\circ\text{C}$
- Maximum light output and lowest cost of light
- Simplified design and accelerated time to market
- Specified typical 75 CRI and minimum 70 CRI at 700 mA, $T_j = 85^\circ\text{C}$.

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General Product Information

Product Nomenclature

LUXEON R emitters are tested and binned “hot” under conditions comparable to those found in “real-world” lighting products. The test conditions for LUXEON R are 700 mA D.C. with junction temperature at 85°C.

The part number designation for the LUXEON R emitters is explained as follows:

L X A 7 - P W x x

Where:

7 — designates minimum CRI performance (value 7 = 70 minimum)

P — designates radiation pattern (value P for Lambertian)

W — designates color (value W = White)

xx — designates nominal ANSI CCT (value 30 = 3000K, 40 = 4000K, 50 = 5000K, 57 = 5700K, and 65 = 6500K)

Lumen Maintenance

LUXEON R products are tested in compliance with LM-80. Please visit www.philipslumileds.com/support/documentation/lumen-maintenance or contact your local Philips Lumileds Technical Solutions Manager for TM-21 extrapolations or other support.

Environmental Compliance

Philips Lumileds is committed to providing environmentally friendly products to the solid-state lighting market. LUXEON R is compliant to the European Union directives on the restriction of hazardous substances in electronic equipment, namely the RoHS and REACH directives. Philips Lumileds will not intentionally add the following restricted materials to the LUXEON R: lead, mercury, cadmium, hexavalent chromium, polybrominated biphenyls (PBB) or polybrominated diphenyl ethers (PBDE).

Product Selection

Product Selection Guide for LUXEON R Emitters Junction Temperature = 85°C

Table I.

Typical Performance Characteristics at 350 mA, 700 mA, and 1000 mA for LUXEON R, Junction Temperature = 85°C														
Part Number	Nominal ANSI CCT	CRI		Lum Flux (lm)		Typ. Lum Flux (lm)			Typ. Forward Voltage (V _f)			Typ. Efficacy (lm/W)		
		@ 700 mA		Min. @		@	@	@	@	@	@	@	@	@
		Min.	Typ.	700 mA		350 mA	700 mA	1000 mA	350 mA	700 mA	1000 mA	350 mA	700 mA	1000 mA
LXA7-PW30	3000K	70	75	160		100	180	245	2.72	2.81	2.85	105	92	86
LXA7-PW40	4000K	70	75	200		119	215	292	2.72	2.81	2.85	125	109	103
LXA7-PW50	5000K	70	75	200		122	220	299	2.72	2.81	2.85	128	112	105
LXA7-PW57	5700K	70	75	200		122	220	299	2.72	2.81	2.85	128	112	105
LXA7-PW65	6500K	70	75	200		122	220	299	2.72	2.81	2.85	128	112	105

Notes for Table I:

1. Minimum luminous flux performance within published operating conditions. Philips Lumileds maintains a tolerance of $\pm 6.5\%$ on luminous flux measurements.
2. Philips Lumileds maintains a tolerance of $\pm 0.06\text{V}$ on forward voltage measurements.

Optical Characteristics

LUXEON R at Test Current ^[1] Junction Temperature = 85°C

Table 2.

Nominal ANSI CCT	Part Number	Color Temperature CCT Typical	Typical Total Included Angle ^[2] (degrees) $\theta_{0.90V}$	Typical Viewing Angle ^[3] (degrees) $2\theta_{1/2}$
3000K	LXA7-PW30	3045K	160	120
4000K	LXA7-PW40	3985K	160	120
5000K	LXA7-PW50	5028K	160	120
5700K	LXA7-PW57	5665K	160	120
6500K	LXA7-PW65	6530K	160	120

Notes for Table 2:

1. Test current is 700 mA D.C. for all LXA7-PWxx emitters.
2. Total angle at which 90% of total luminous flux is captured.
3. Viewing angle is the off axis angle from lamp centerline where the luminous intensity is $\frac{1}{2}$ of the peak value.

Electrical Characteristics

Electrical Characteristics at 700 mA for LUXEON R Junction Temperature = 85°C

Table 3.

Nominal ANSI CCT	Forward Voltage V_f ^[1] (V)		Typical Temperature Coefficient of Forward Voltage ^[2] (mV/°C) $\Delta V_F / \Delta T_J$	Typical Thermal Resistance Junction to Thermal Pad (°C/W) $R\theta_{j-c}$
	Min.	Max.		
3000K	2.5	3.25	-1.8 to -2.4	6
4000K	2.5	3.25	-1.8 to -2.4	6
5000K	2.5	3.25	-1.8 to -2.4	6
5700K	2.5	3.25	-1.8 to -2.4	6
6500K	2.5	3.25	-1.8 to -2.4	6

Notes for Table 3:

1. Philips Lumileds maintains a tolerance of $\pm 0.06V$ on forward voltage measurements.
2. Measured between $T_J = 25^\circ C$ and $T_J = 110^\circ C$ at $I_f = 700$ mA.

Absolute Maximum Ratings

Table 4.

Parameter	LUXEON R
DC Forward Current (mA)	1000 ^[2]
Peak Pulsed Forward Current (mA)	1200 ^[3]
ESD Sensitivity	< 8000V Human Body Model (HBM) Class 3A JESD22-A114-E
LED Junction Temperature ^[1]	150°C
Operating Case Temperature at 700 mA	-40°C - 135°C
Storage Temperature	-40°C - 135°C
Soldering Temperature	JEDEC 020c 260°C
Allowable Reflow Cycles	3
Reverse Voltage (Vr)	LUXEON R LEDs are not designed to be driven in reverse bias

Notes for Table 4:

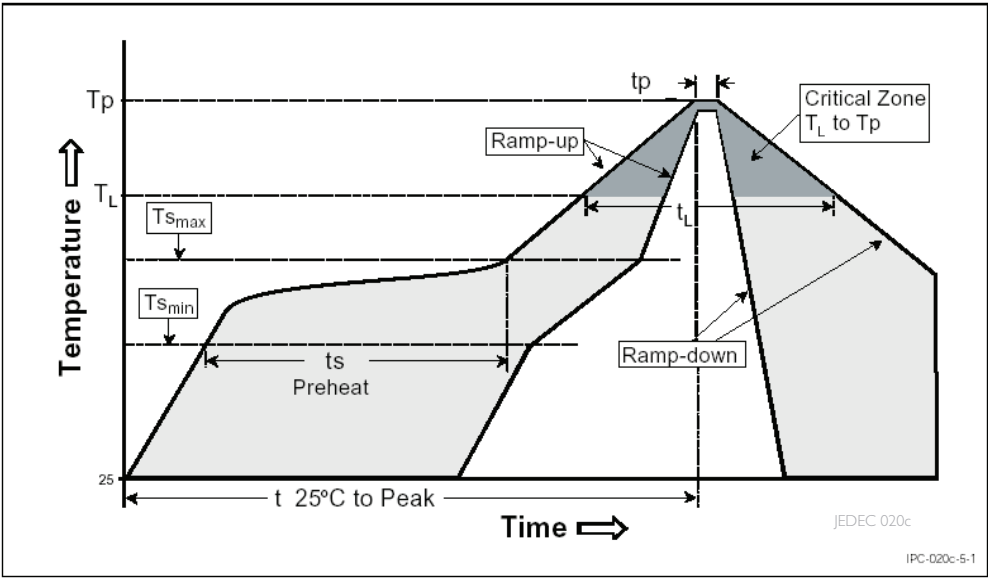
1. Proper current derating must be observed to maintain junction temperature below the maximum. For additional information on thermal measurement guidelines please refer to Application Brief AB33.
2. Residual periodic variations due to power conversion from alternating current (AC) to direct current (DC), also called ‘ripple’, with frequencies ≥ 100 Hz and amplitude ≤ 200 mA are acceptable, assuming the average current throughout each cycle does not exceed 1000 mA.
3. Pulsed operation with a peak drive current of 1200 MA is acceptable if the pulse on-time is ≤ 5 ms per cycle and the duty cycle is $\leq 50\%$.

JEDEC Moisture Sensitivity

Table 5.

Level	Floor Life		Soak Requirements	
	Standard		Standard	
	Time	Conditions	Time	Conditions
1	unlimited	$\leq 30^{\circ}\text{C}$ / 85% RH	168h + 5 / -0	85°C / 85% RH

Reflow Soldering Characteristics



Temperature Profile for Table 6.

Table 6.

Profile Feature	Lead Free Assembly
Average Ramp-Up Rate ($T_{s_{max}}$ to T_p)	3°C / second max
Preheat Temperature Min ($T_{s_{min}}$)	150°C
Preheat Temperature Max ($T_{s_{max}}$)	200°C
Preheat Time ($t_{s_{min}}$ to $t_{s_{max}}$)	60 - 180 seconds
Temperature (T_L)	217°C
Time Maintained Above Temperature (T_L)	60 - 150 seconds
Peak / Classification Temperature (T_p)	260°C
Time Within 5°C of Actual Peak Temperature (t_p)	20 - 40 seconds
Ramp - Down Rate	6°C / second max
Time 25°C to Peak Temperature	8 minutes max

Notes for Table 6:

- All temperatures refer to the application Printed Circuit Board (PCB), measured on the surface adjacent to the package body.

Mechanical Dimensions

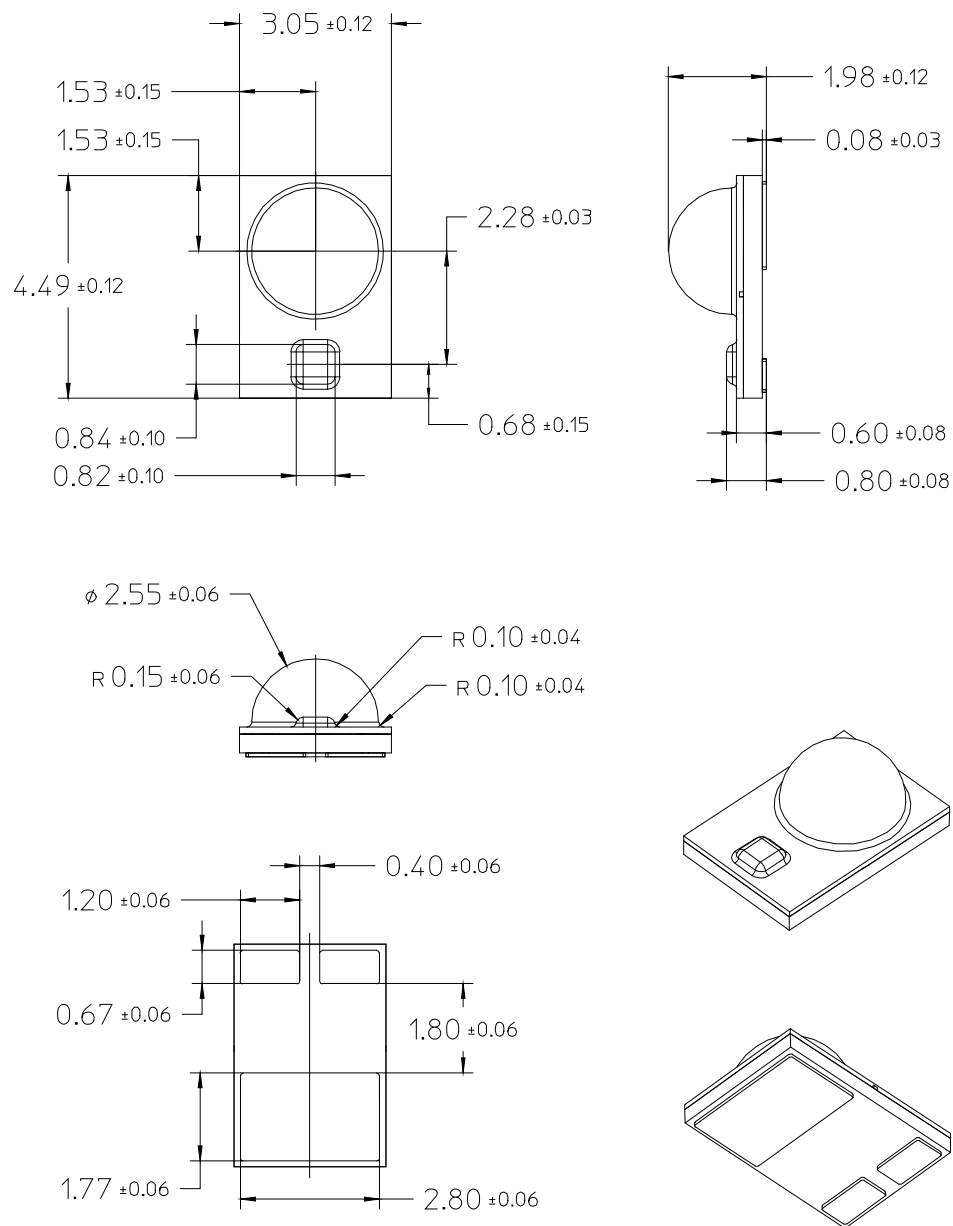


Figure 1. Package outline drawing.

Notes for Figure 1:

- Do not handle the device by the lens. Care must be taken to avoid damage to the lens or the interior of the device that can be damaged by excessive force to the lens.
- Drawings not to scale. All dimensions are in millimeters.
- The thermal pad is electrically isolated from the anode and cathode contact pads.

Pad Configuration

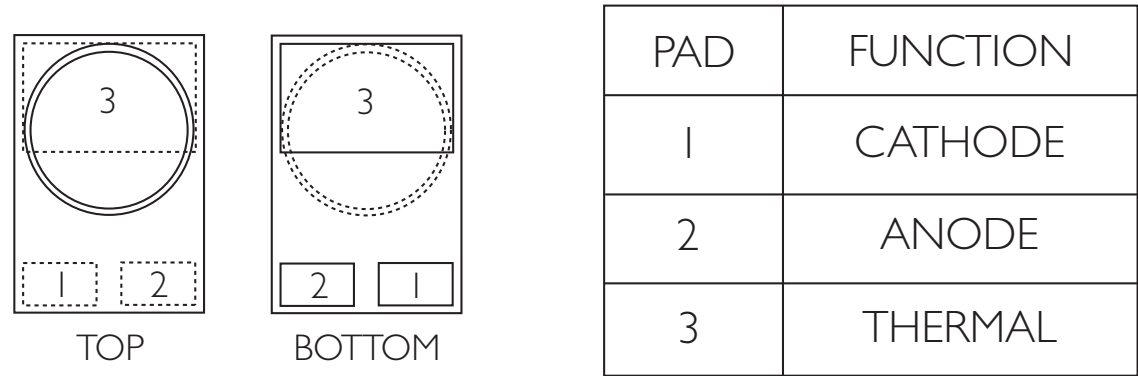


Figure 2. Pad configuration.

Note for Figure 2:

- The Thermal Pad is electrically isolated from the Anode and Cathode contact pads.

Solder Pad Design

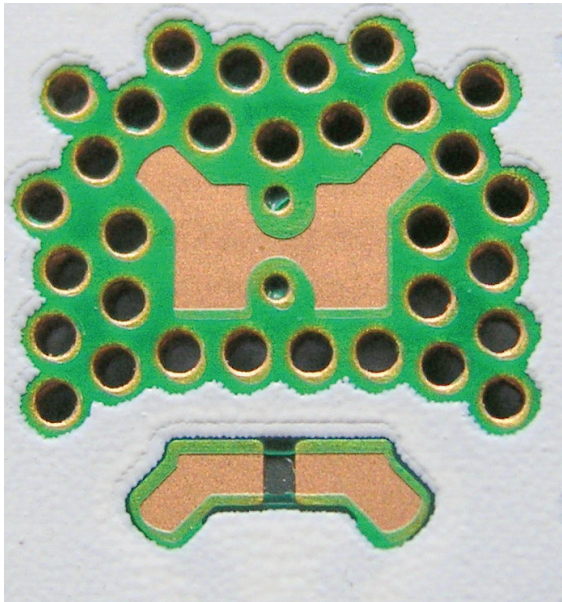


Figure 3. Solder pad layout.

Note for Figure 3:

- The photograph shows the recommended LUXEON R layout on Printed Circuit Board (PCB). This design easily achieves a thermal resistance of 7K/W.
- Application Brief AB32 provides extensive details for this layout. Printed Circuit Board layout files (.dwg) are available at www.philipslumileds.com and www.philipslumileds.cn.com.

Typical Light Output Characteristics over Temperature

All LUXEON R Emitters at Test Current

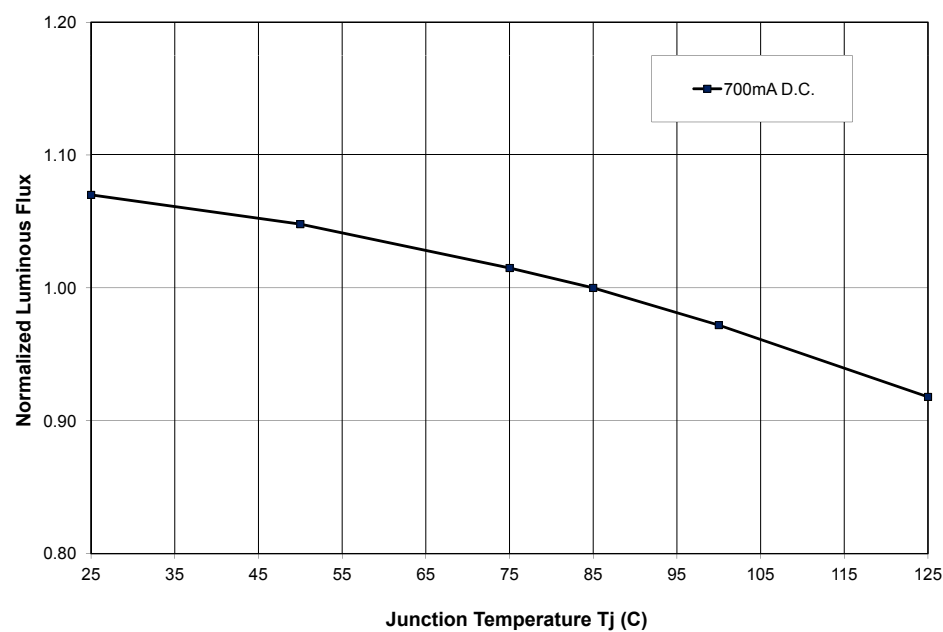


Figure 4. Relative light output vs. junction temperature.

Typical Forward Current Characteristics

All LUXEON R Emitters, Junction Temperature = 85°C

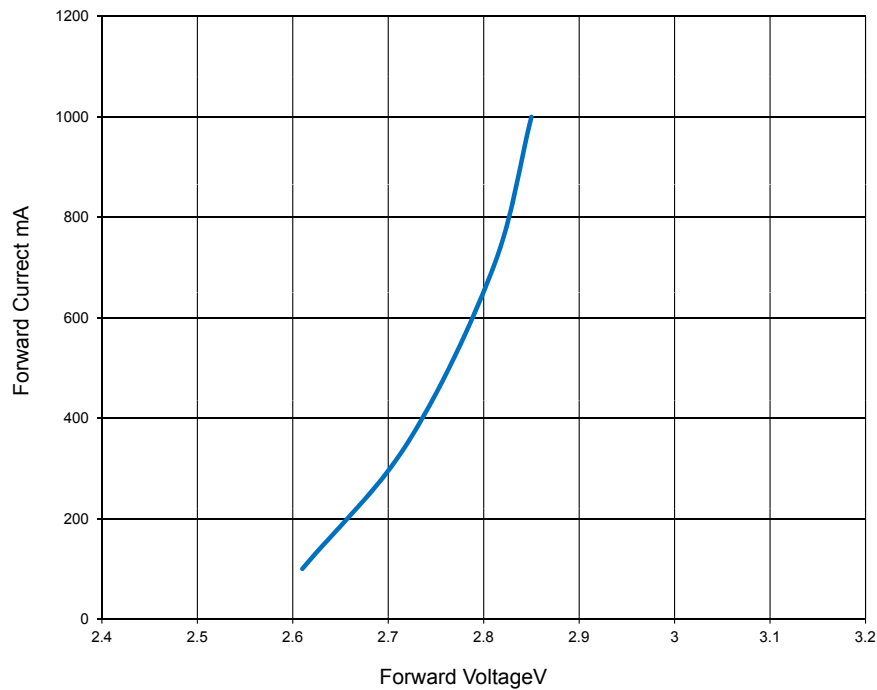


Figure 5. Forward current vs. forward voltage.

Typical Relative Luminous Flux vs. Forward Current for All LUXEON R Emitters, Junction Temperature = 85°C

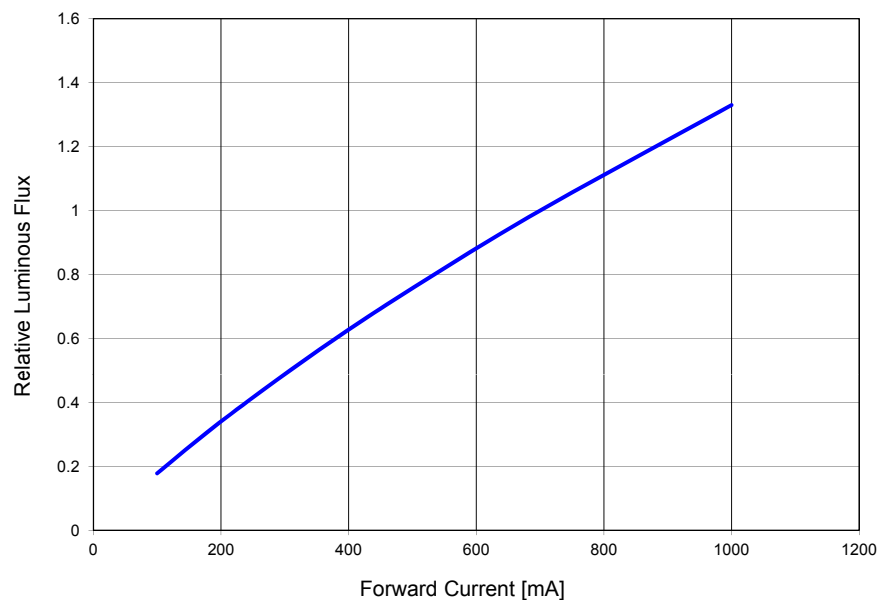


Figure 6. Typical relative luminous flux vs. forward current, junction temperature = 85°C.

Current Derating Curves

Current Derating Curve for 350 mA Drive Current All LUXEON R Emitters

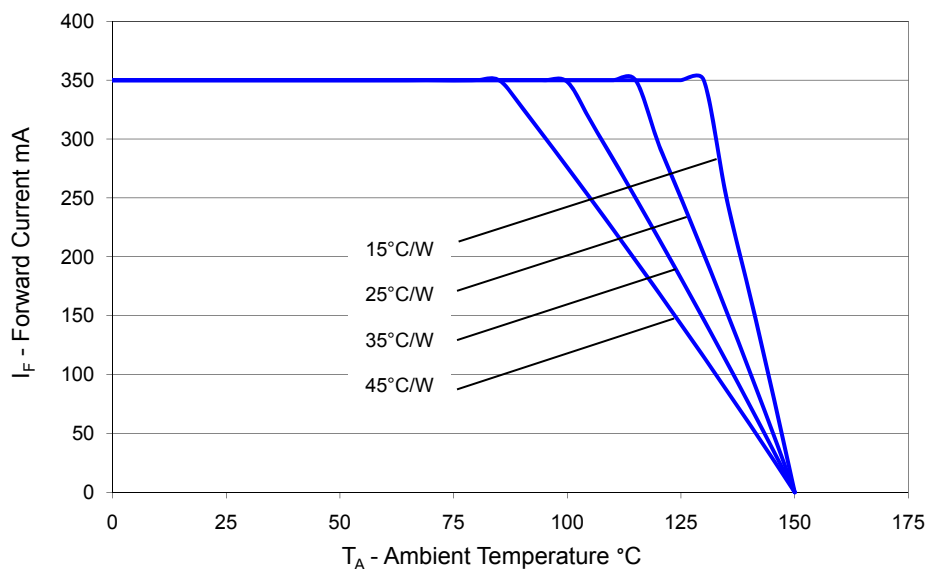


Figure 7. Maximum forward current vs. ambient temperature, based on $T_{JMAX} = 150^{\circ}\text{C}$.

Current Derating Curve for 700 mA Drive Current All LUXEON R Emitters

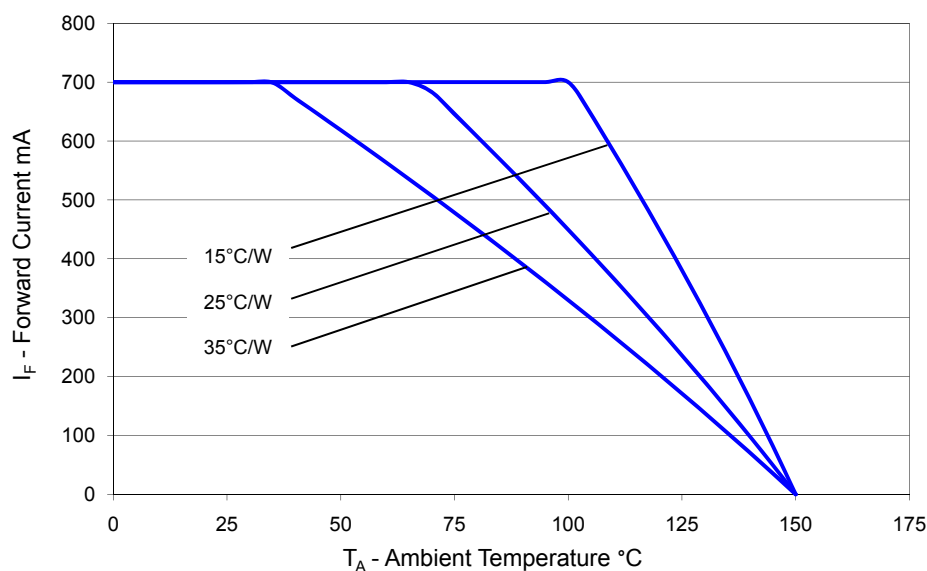


Figure 8. Maximum forward current vs. ambient temperature, based on $T_{JMAX} = 150^{\circ}\text{C}$.

Current Derating Curve for 1000 mA Drive Current All LUXEON R Emitters

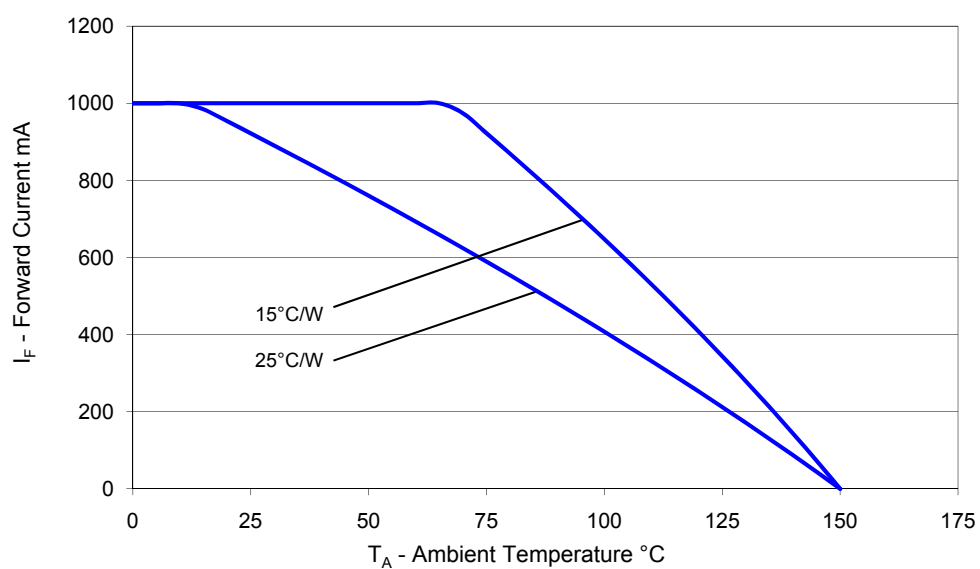


Figure 9. Maximum forward current vs. ambient temperature, based on $T_{JMAX} = 150^{\circ}\text{C}$.

Typical Radiation Patterns

Typical Luminous Intensity Distribution Pattern for LUXEON R Emitters

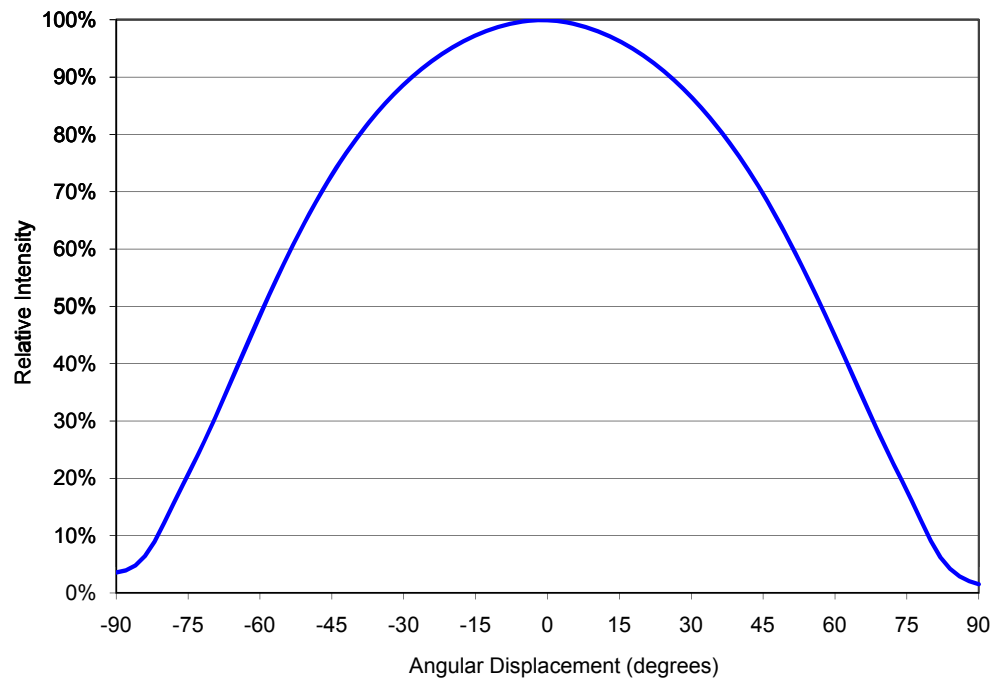
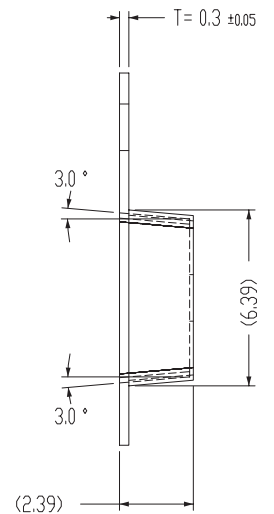
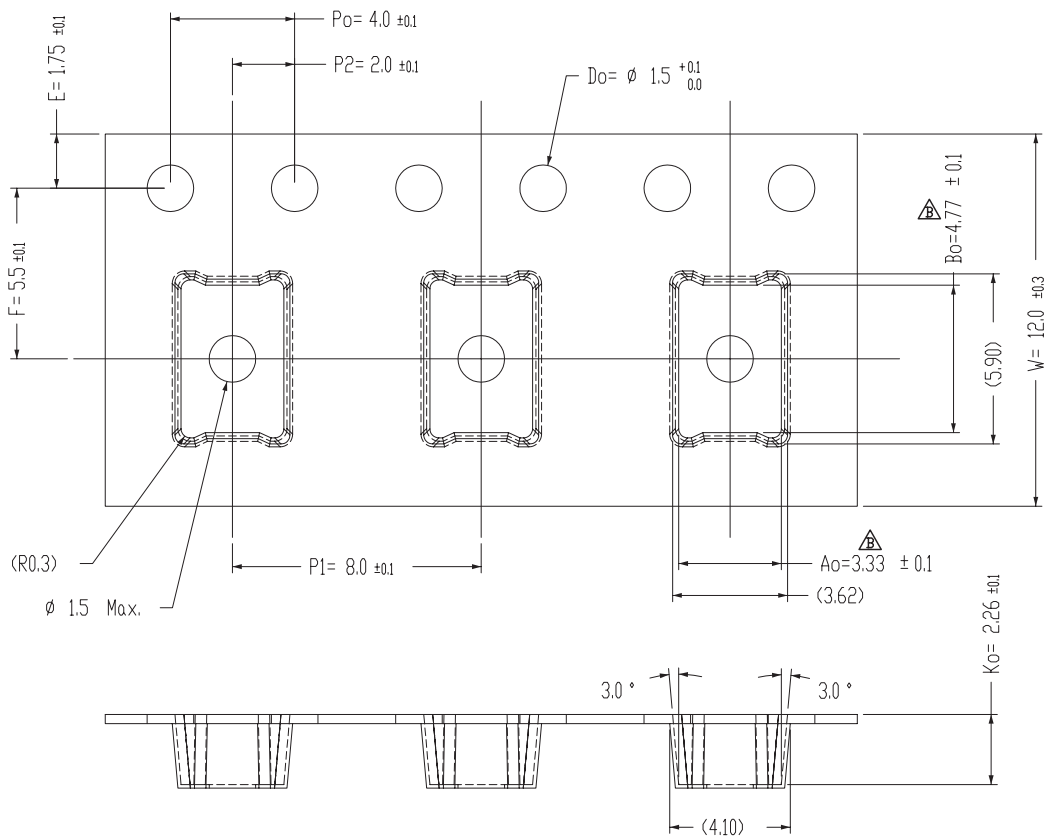
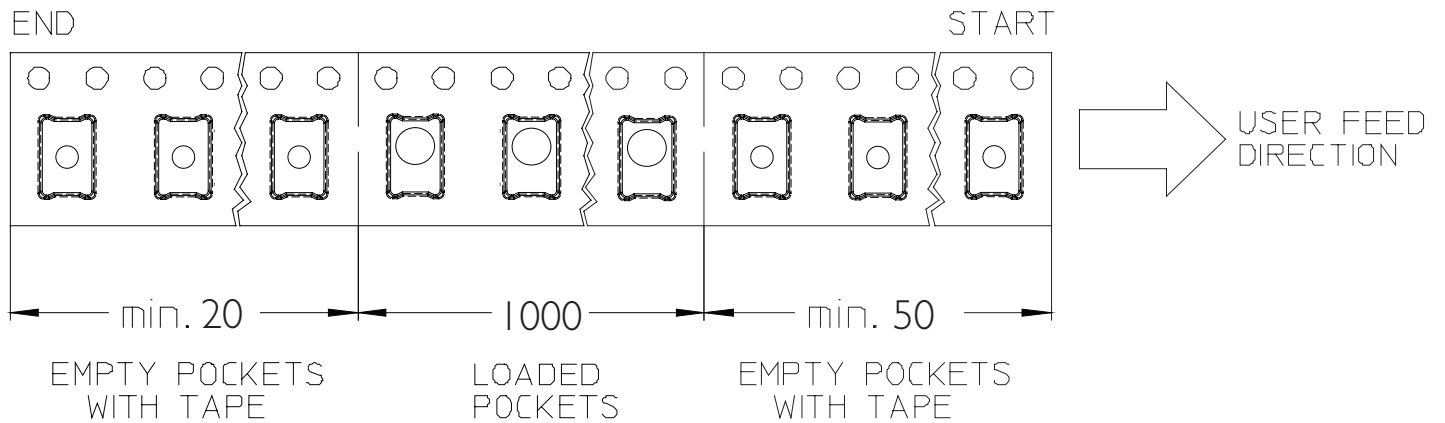
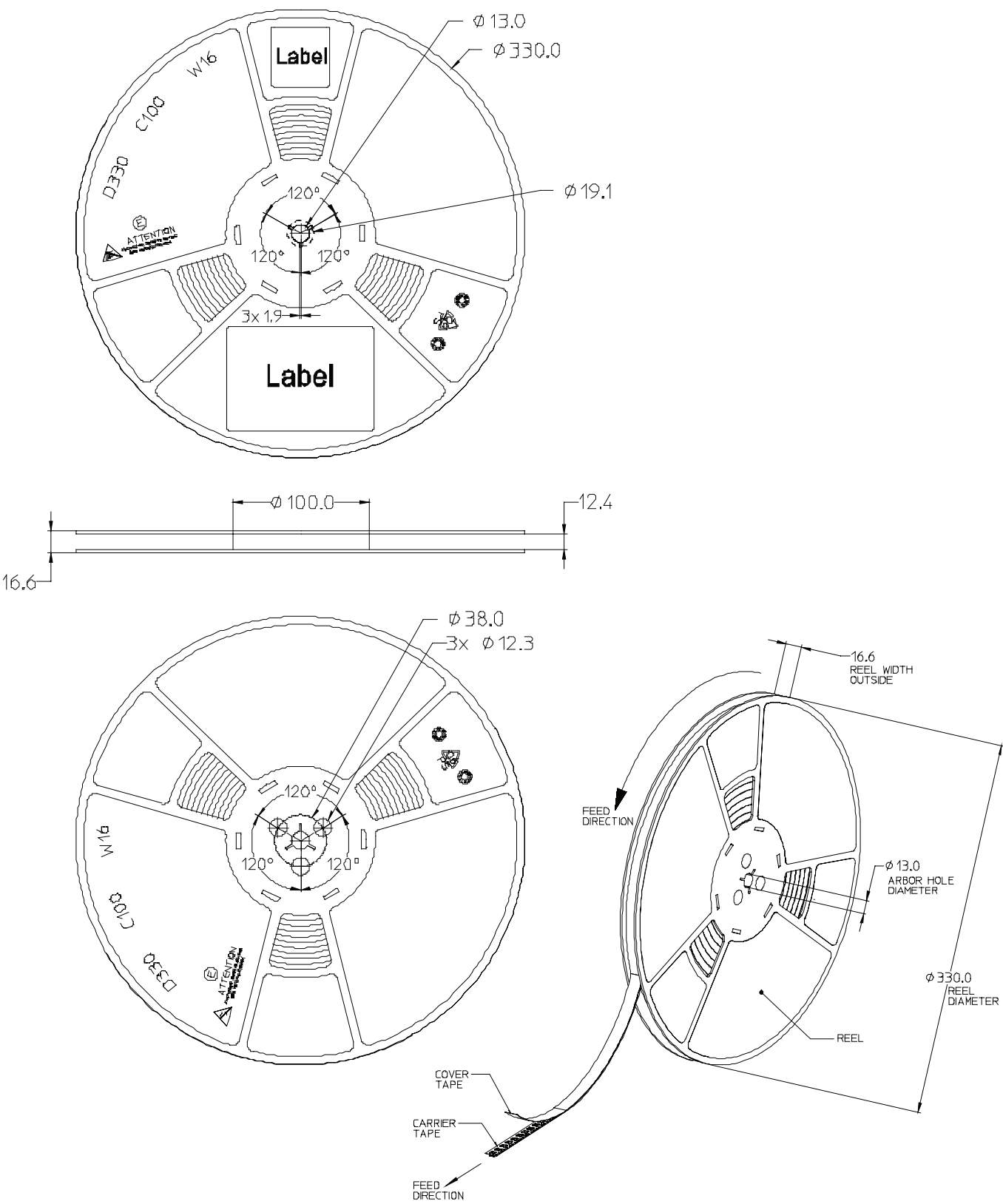


Figure 10. Cartesian plot of typical luminous intensity.

Emitter Pocket Tape Packaging



Emitter Reel Packaging



Product Binning and Labeling

Purpose of Product Binning

In the manufacturing of semiconductor products, there is a variation of performance around the average values given in the technical data sheets. For this reason, Philips Lumileds bins the LED components for luminous flux and forward voltage (V_f). Color is offered in a single 5-step MacAdam ellipse color space centered on the ANSI CCT color bins. For additional information please review the MacAdam ellipse technical definition section.

Decoding Product Bin Labeling

LUXEON R emitters are labeled using a two digit alphanumeric code (CAT code) depicting the bin values for emitters packaged on a single reel. All emitters packaged within a reel are of the same 2-variable bin combination. Using these codes, it is possible to determine optimum mixing and matching of products for consistency in a given application.

Reels of LUXEON R emitters are labeled with a two digit alphanumeric CAT code following the format below.

AB

A = Flux bin (J, K, L, M, N, P and Q)

B = V_f bin (P, R, and S)

Luminous Flux Bins

Table 7 lists the standard photometric luminous flux bins for LUXEON R emitters (tested and binned at 700 mA D.C., Junction Temperature = 85°C. Minimum luminous flux performance within published operating conditions. Philips Lumileds maintains a tolerance of $\pm 6.5\%$ on luminous flux measurements.

Although several bins are outlined, product availability in a particular bin varies by production run and by product performance. Not all bins are available in all CCT's.

Table 7.

Flux Bins

Bin Code	Minimum Photometric Flux (lm)	Maximum Photometric Flux (lm)
G	160	170
H	170	180
J	180	190
K	190	200
L	200	210
M	210	220
N	220	230
P	230	240
Q	240	250
R	250	260
S	260	270
T	270	280

Note for Table 7:

- I. Minimum luminous flux performance within published operating conditions. Philips Lumileds maintains a tolerance of $\pm 6.5\%$ on luminous flux measurements.

LUXEON R 5-step MacAdam Ellipse Color Definition

Tested at 700 mA D.C. & Junction Temperature = 85°C

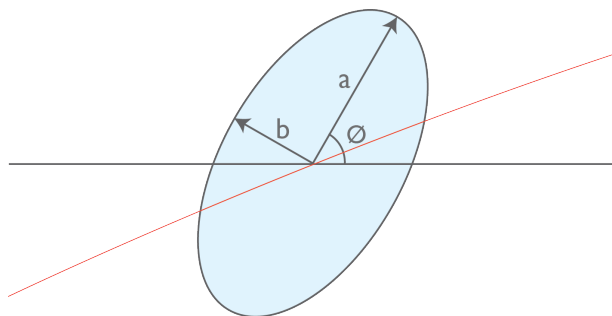


Table 8. LUXEON R Product Characteristics

Part Number	Nominal ANSI CCT	Color Space	Center Point (cx, cy)	Major Axis, a	Minor Axis, b	Ellipse Rotation Angle
LXA7-PW30	3000K	Single 5-step MacAdam ellipse	0.4338, 0.4030	0.01390	0.00680	53.22
LXA7-PW40	4000K	Single 5-step MacAdam ellipse	0.3818, 0.3797	0.01565	0.00670	53.72
LXA7-PW50	5000K	Single 5-step MacAdam ellipse	0.3447, 0.3553	0.01370	0.00590	59.62
LXA7-PW57	5700K	Single 5-step MacAdam ellipse	0.3287, 0.3417	0.01243	0.00533	59.09
LXA7-PW65	6500K	Single 5-step MacAdam ellipse	0.3123, 0.3282	0.01115	0.00475	58.57

Note for Table 8:

- Philips Lumileds maintains a tester tolerance of ± 0.005 on x, y color coordinates.

Forward Voltage Bins

Table 9 lists minimum and maximum V_f bin values per emitter (tested and binned at 700 mA). Although several bins are outlined, product availability in a particular bin varies by production run and by product performance.

Table 9.			
V_f Bins			
Bin Code	Minimum Forward Voltage (V)	Maximum Forward Voltage (V)	
P	2.50	2.75	
R	2.75	3.00	
S	3.00	3.25	

Company Information

Philips Lumileds is a leading provider of LEDs for everyday lighting applications. The company's records for light output, efficacy and thermal management are direct results of the ongoing commitment to advancing solid-state lighting technology and enabling lighting solutions that are more environmentally friendly, help reduce CO₂ emissions and reduce the need for power plant expansion. Philips Lumileds LUXEON® LEDs are enabling never before possible applications in outdoor lighting, shop lighting, home lighting, consumer electronics, and automotive lighting.

Philips Lumileds is a fully integrated supplier, producing core LED material in all three base colors, (Red, Green, Blue) and white. Philips Lumileds has R&D centers in San Jose, California and in the Netherlands, and production capabilities in San Jose, Singapore and Penang, Malaysia. Founded in 1999, Philips Lumileds is the high flux LED technology leader and is dedicated to bridging the gap between solid-state technology and the lighting world. More information about the company's LUXEON LED products and solid-state lighting technologies can be found at www.philipslumileds.com.