# Moisture Barrier Bag





#### **Features:**

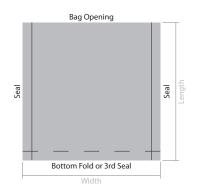
- Protects electronics from moisture and static damage
- Opaque and light tight ensuring the inside item can not been seen from outside
- Firm lamination and hot sealing offers superior resistance of vapour and oxygen
- Surface resistance of  $10^8$ - $10^{11}\Omega$
- Applicable to pack electronic products which are sensitive to moisture and static.
- Flexible structure & easy to vacuum seal



We recommend that all of our moisture barrier bags be used within 2 years from the date of manufacture. Store this product in its original packaging in a climate-controlled environment where temperature ranges from 21°C -23°C and relative humidity is 45 - 50%.



Aluminized Polyester Cast Polyethylene



#### **Standard Construction:**

Our moisture barrier bags are constructed in 3 layers. The bag features an anti static metallized polyester outer layer and an anti static inner layer. In between are layers of polyethylene, nylon and an aluminium foil shield.

## Configuration(s):

Bags are offered in a 3-seal configuration, with our standard flexographically printed artwork.

MOISTURE BARRIER BAG ANT018MBB



THIS BAG IS ROHS COMPLIANT **ATTENTION** 

THIS BAG CONTAINS MOISTURE & ELECTROSTATIC SENSITIVE DEVICES









CONFORMS TO IPC/JEDEC J-STD-033

### **Standard Bag Artwork:**

Our moisture barrier bags are produced with the following sample artwork as standard. For further information on bespoke/printed orders, please contact one of our sales team. Please note there is a MOQ of 20,000 bags on all printed bags. Note: All of our moisture barrier bags are batch coded for QC traceability.

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### **Test Conditions:**

The following results were taken under the following environmental test conditions: Temperature: 21.3°C / Humidity: 45.1%

### **Technical Parameters:**

| Item:   | Test Standard:              | Result:  |  |
|---|-----------------------------|--|--|
| Film Composition                              | N/A                         | PET-AL/NY/CPE                                  |  |
| Metal Layer Resistance                        | ASTMD-257                   | <0.1 Ω   |  |
| Inner and Outer Resistance                    | ASTMD-257                   | $10^8 - 10^{11} \Omega$                        |  |
| EMI Shielding                                 | MIL-B-81705-C               | >60db  |  |
| Static Shielding -<br>Capacitance Probe       | EIA541 (Voltage Difference) | <10V   |  |
| Moisture Vapour Transmission (at 90%RH, 23°C) | ASTMF1249-2005              | 0.0006 gm/100sq.in/24hrs                       |  |
| Tensile Strength                              | ASTM D882                   | MD/TD >24lbs/in                                |  |
| Puncture Resistance                           | ASTM F1306-90(2002)         | Inner to Outer: 54.7N<br>Outer to Inner: 51.3N |  |
| Tear Strength                                 | ASTM D1004                  | MD >3lbs/in<br>TD >3.8lbs/in                   |  |
| Heat Seal Temperature                         | -                           | 250-375 F                                      |  |
| Heat Seal Time                                | -                           | 0.5-3.5 sec                                    |  |
| Heat Seal Pressure                            | -                           | 30-70 PSI                                      |  |
| Seal Strength                                 | GB/96-04-10                 | >3kg/cm  |  |
| Contact Corrosivity                           | FTMS 101C Method 3005       | No visible spots detected                      |  |

### **Test Conclusion: (**Date of Issue: 2009-08-16)

The anti-static moisture barrier bag is tested accordant with the relevant test standard and requirements.

| Test Item:                             | Test Method:                | Measured Equipment(s): | MDL:   |
|--|-----------------------------|------------------------|--------|
| Lead (Pb)                              | IEC 62321:2008 Ed.1 Sec.8   | ICP-OES                | 2mg/kg |
| Cadmium (Cd)                           | IEC 62321:2008 Ed.1 Sec.8   | ICP-OES                | 2mg/kg |
| Mercury (Hg)                           | IEC 62321:2008 Ed.1 Sec.7   | ICP-OES                | 2mg/kg |
| Hexavalent Chromium (Cr(VI))           | IEC 62321:2008 Ed.1 Annex C | UV-Vis                 | 2mg/kg |
| Polybrominated Biphenyls (PBBs)        | IEC 62321:2008 Ed.1 Annex A | GC-MS                  | 5mg/kg |
| Polybrominated Diphenyl Ethers (PBDEs) | IEC 62321:2008 Ed.1 Annex A | GC-MS                  | 5mg/kg |

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| Description:         | Size (inches) | Size (mm)     | Additional Notes:        |
|----------------------|---------------|---------------|--------------------------|
| Moisture Barrier Bag | 4 x 6         | 101.6 x 152   | (Ref: 018-0130 )100 pack |
| Moisture Barrier Bag | 6 x 12        | 152 x 304.8   | (Ref: 018-0131 )100 pack |
| Moisture Barrier Bag | 10 x 12       | 254 x 304.8   | (Ref: 018-0132)100 pack  |
| Moisture Barrier Bag | 8 x 20        | 203.2 x 508   | (Ref: 018-0133 )100 pack |
| Moisture Barrier Bag | 6 x 26        | 152.4 x 660.4 | (Ref: 018-0134)100 pack  |

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