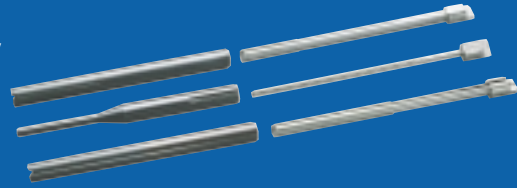


# WIRE WRAPPING BITS & SLEEVES

Fully compatible with any make or model wire wrapping tool, except G100 and G200 manual tools, which are obsolete and require special bits and sleeves.



## BITS AND SLEEVES CHART (AWG) INCHES

Wire Gauge (AWG)	Regular	Modified	Bit Part No.	Sleeve Part No.	Maximum Insulation Diameter Inches	Minimum Terminal Diagonal Inches	Maximum Terminal Diagonal Inches	Terminal Hole Depth Inches	Effective Radius Inches	Terminal Hole Diameter Inches
18	●		KB18	P194	-	.060	.073	1.00	.150	.075
20		●	WB20M	P194LN	.059	.042	.073	1.000	.150	.075
20-22	●		KB2075	P2224	-	.042	.073	1.000	.123	.075
22	●		KB22LT	P2224	-	.061	.085	1.000	.125	.086
22	●		KB22	P2224	-	.054	.073	.750	.117	.075
22		●	WB2275M	P2224	.052	.049	.074	1.000	.132	.075
22-24	●		KB224LH	P2224	-	.061	.085	1.000	.117	.086
22-24	●		KB224-1	P2224	-	.054	.073	1.000	.111	.075
22-24	●		KB224	P2224	-	.054	.073	.807	.111	.075
22-24		●	WB224M	P2224	.050	.049	.074	1.250	.121	.075
24	●		*KB2444	P3032LN	-	.024	.043	1.000	.083	.044
24		●	WB24DH	P2224	.046	.054	.073	1.750	.117	.075
24	●		KB24	P2426	-	.055	.074	.750	.100	.075
24		●	*WB245M	P3032LN	.044	.024	.043	.750	.098	.044
24		●	WB24DHM	P2224	.050	.049	.068	1.125	.118	.069
24-26		●	WB2426M	P2224	.046	.054	.073	.750	.118	.075
24-26	●		KB2466	OK8519	-	.054	.065	1.000	.098	.066
26	●		*KB2639	P26LN	-	.023	.038	.750	.068	.040
26	●		KB26	P2426	-	.058	.073	1.000	.100	.075
26		●	*WB265M	P26LN	.031	.023	.038	.750	.075	.040
26		●	WB26M	P2224	.046	.054	.073	1.000	.118	.075
26		●	*WB2644M	P3032LN	.046	.024	.043	.750	.098	.044
26		●	WB2669M	P2426	.041	.053	.068	1.000	.109	.069
28		●	WB2870M	P2426	.034	.053	.068	1.000	.103	.070
28-29		●	*WB2829M	P3032L	.036	.033	.038	.750	.091	.040
30		●	*SB30MSH-B	P3032	.027	.031	.035	.750	.064	.036
30		●	*SB30MMK	P3032	.023	.031	.035	.750	.064	.036
30-32		●	*WB3032M	P3032	.027	.034	.038	.750	.064	.040

\*These tools are recommended for .025" square terminals on .100 centres

## BITS AND SLEEVES CHART MILLIMETRES

Wire Gauge mm	Regular	Modified	Bit Part No.	Sleeve Part No.	Maximum Insulation Diameter mm	Minimum Terminal Diagonal mm	Maximum Terminal Diagonal mm	Terminal Hole Depth mm	Effective Radius mm	Terminal Hole Diameter mm
1.00	●		KB18	P194	-	1.52	1.85	25.40	3.81	1.90
0.80		●	WB20M	P194LN	1.50	1.07	1.85	25.40	3.81	1.90
0.65-0.80	●		KB2075	P2224	-	1.07	1.85	25.40	3.12	1.90
0.65	●		KB22LT	P2224	-	1.54	2.15	25.40	3.17	2.18
0.65	●		KB22	P2224	-	1.37	1.85	19.05	2.97	1.90
0.65		●	WB2275M	P2224	1.32	1.24	1.87	25.40	3.35	1.90
0.50-0.65	●		KB224LH	P2224	-	1.54	2.15	25.40	2.97	2.18
0.50-0.65	●		KB224-1	P2224	-	1.37	1.85	25.40	2.82	1.90
0.50-0.65	●		KB224	P2224	-	1.37	1.85	20.50	2.82	1.90
0.50-0.65		●	WB224M	P2224	1.27	1.24	1.87	31.75	3.07	1.90
0.50	●		*KB2444	P3032LN	-	0.60	1.09	25.40	2.10	1.11
0.50		●	WB24DH	P2224	1.17	1.37	1.85	44.50	2.97	1.90
0.50	●		KB24	P2426	-	1.39	1.87	19.05	2.54	1.90
0.50		●	*WB245M	P3032LN	1.11	0.60	1.09	19.05	2.48	1.11
0.50		●	WB24DHM	P2224	1.27	1.24	1.72	28.50	2.99	1.75
0.40-0.50		●	WB2426M	P2224	1.17	1.37	1.85	19.05	2.99	1.90
0.40-0.50	●		KB2466	OK8519	-	1.37	1.65	25.40	2.48	1.67
0.40	●		*KB2639	P26LN	-	0.58	0.96	19.05	1.72	1.02
0.40	●		KB26	P2426	-	1.47	1.85	25.40	2.54	1.90
0.40		●	*WB265M	P26LN	0.79	0.58	0.96	19.05	1.70	1.02
0.40		●	WB26M	P2224	1.17	1.37	1.85	25.40	2.99	1.90
0.40		●	*WB2644M	P3032LN	1.17	0.60	1.09	19.05	2.48	1.11
0.40		●	WB2669M	P2426	1.04	1.34	1.72	25.40	2.77	1.75
0.32		●	*WB28SHM	P3032	0.76	0.79	0.89	19.05	1.67	0.91
0.29-0.32		●	*WB2829M	P3032L	0.91	0.83	0.96	19.05	2.31	1.02
0.25		●	*SB30MSH-B	P3032	0.69	0.79	0.89	19.05	1.62	0.91
0.25		●	*SB30MMK	P3032	0.58	0.79	0.89	19.05	1.62	0.91
0.20-0.25		●	*WB3032M	P3032	0.69	0.86	0.96	19.05	1.62	1.02

\* These tools are recommended for 0.63mm terminals on 2.54mm centres