

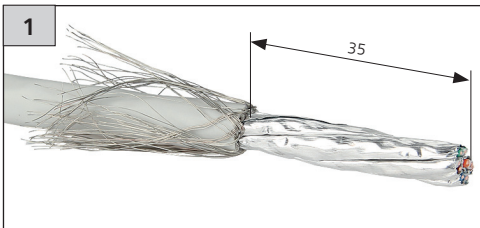
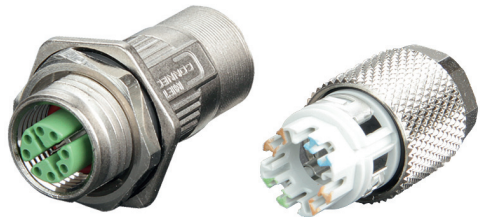
M12 Buchse X-kodiert IP67 feldkonfektionierbar

AWG 24/1-22/1, AWG 24/7-22/7
Montagehinweis

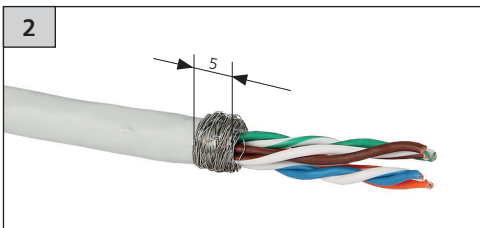
ohne Flansch
MMF881A315



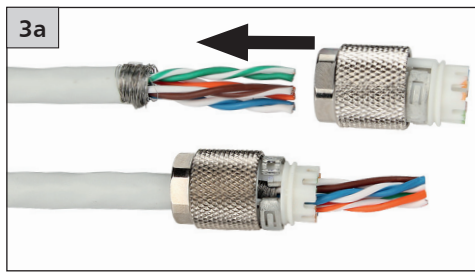
mit Flansch
MMF881A315-0001



Kunststoffmantel ca. 35 mm abisolieren und Geflechtschirm nach hinten legen.

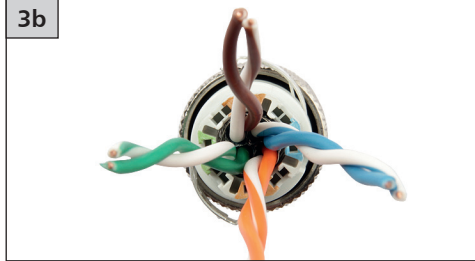


Geflechtschirm gleichmäßig um den Folienchirm drehen. Folienchirm einkerben und entfernen.

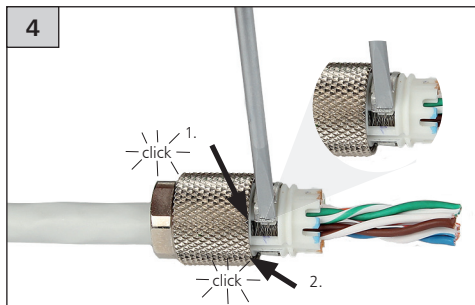


Kabel in das Ladestück einführen, bis das Schirmgeflecht auf der Höhe der Schirmklammern liegt.

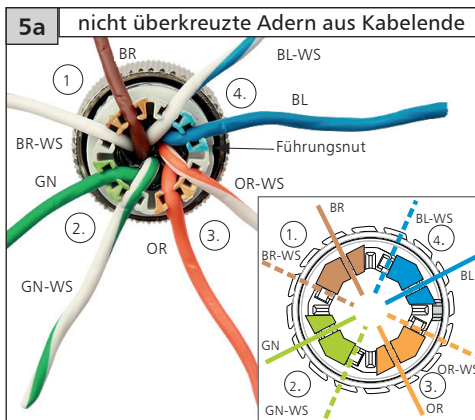
Auf die richtige Positionierung des Kabels im Ladestück achten!



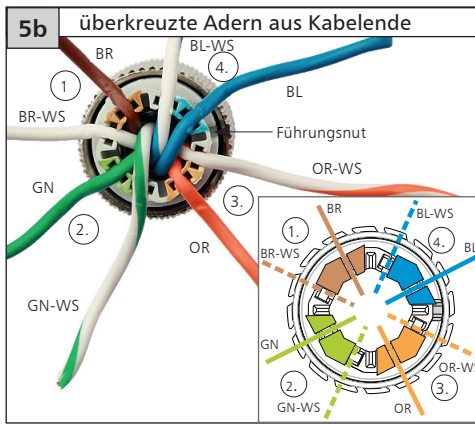
Das Kabel durch drehen so positionieren, dass das Adernpaar braun/weiß mit der Farbkodierung braun des Ladestücks übereinstimmt.



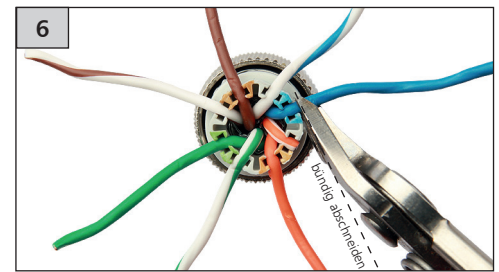
Die 2 Schirmklammern mit einem kleinen Schraubendreher in die Verrastung drücken.



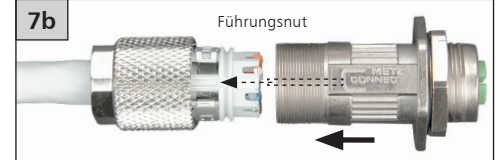
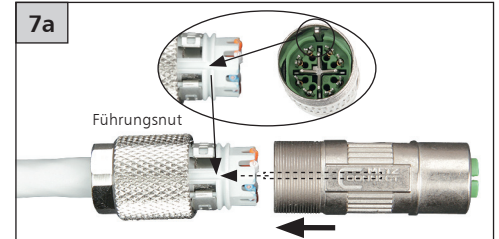
Adernpaare aufdrillen. Mit Paar braun beginnend die Drähte entsprechend der Farbkodierung in die Fugen des Ladestücks legen. Beim Einlegen der Drähte ist unbedingt die Reihenfolge einzuhalten: 1. braun, 2. grün, 3. orange, 4. blau



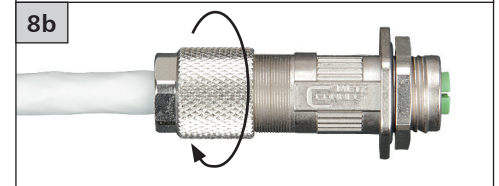
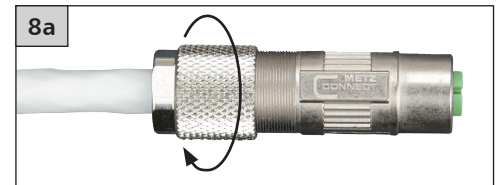
Adernpaare aufdrillen. Mit Paar braun beginnend die Drähte entsprechend der Farbkodierung in die Fugen des Ladestücks legen. Beim Einlegen der Drähte ist unbedingt die Reihenfolge einzuhalten: 1. braun, 2. grün, 3. orange, 4. blau



Adern bündig am Ladestück abschneiden.

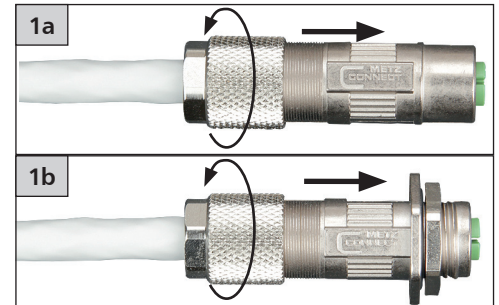


Beim Zusammenführen Führungsnut des Ladestücks und Steg des Buchsengehäuses aufeinander ausrichten...

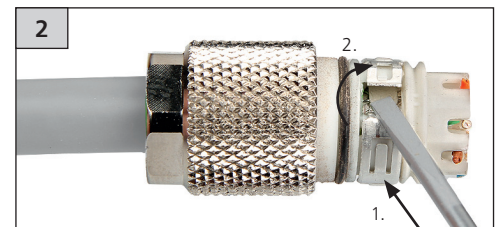


... und Ladestück mit Buchsengehäuse fest verschrauben.

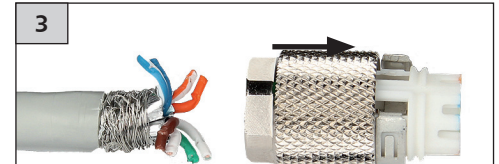
Demontage



Ladestück vom Buchsengehäuse abdrehen...



... die 2 Schirmklammern mit einem kleinen Schraubendreher lösen...

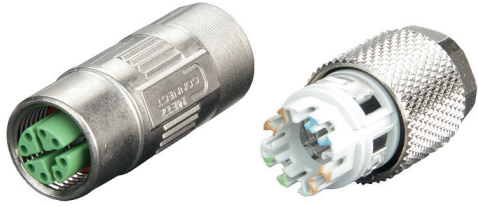


... und das Ladestück vom Kabel abziehen.

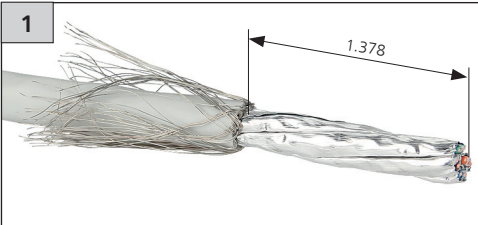
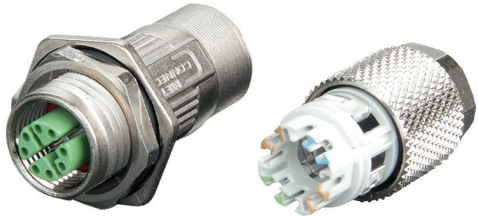
M12 Jack X-coded IP67 field assembly

AWG 24/1-22/1, AWG 24/7-22/7
Mounting information

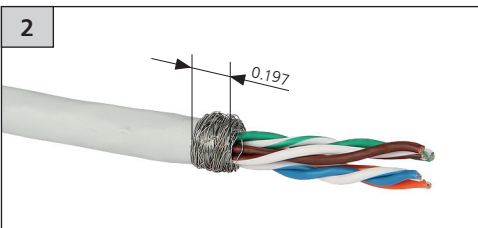
without flange
MMF881A315



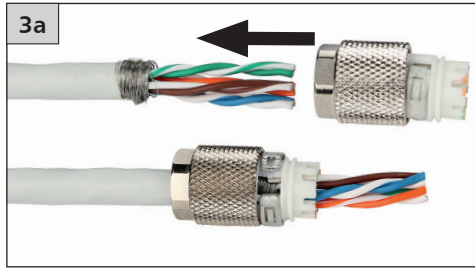
with flange
MMF881A315-0001



Remove about 1.378 inches of the plastic sheath and fold braided shield backwards.

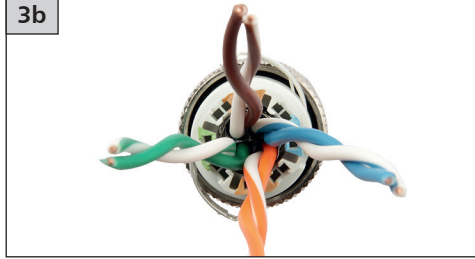


Wrap the braided shield evenly around the shield foil, cut and remove the shield foil.

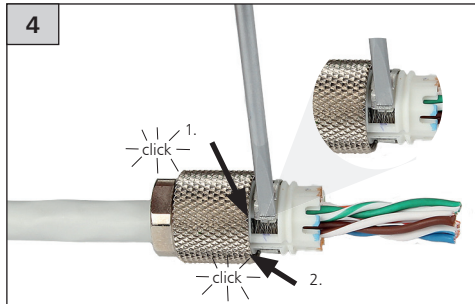


Insert the cable into the stuffer cap until the braid is at the same level as the shield clamps.

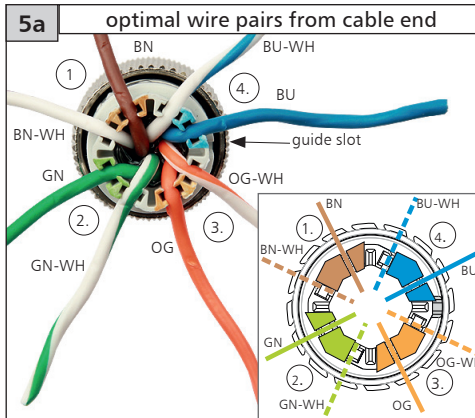
Make sure that the cable is correctly positioned in the stuffer cap!



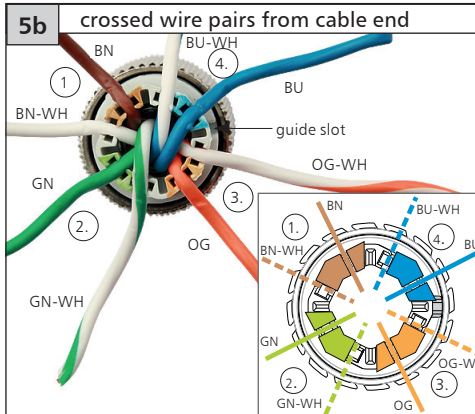
Turn the cable until the wire pair brown/white is exactly positioned at the brown color coding of the stuffer cap.



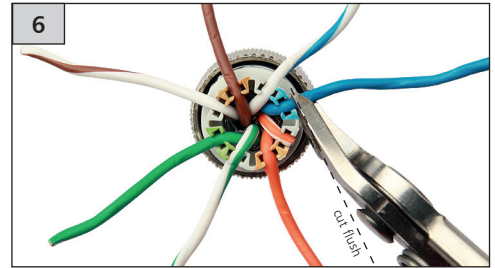
Take a small screwdriver to press the 2 shield clamps into the clip mechanism.



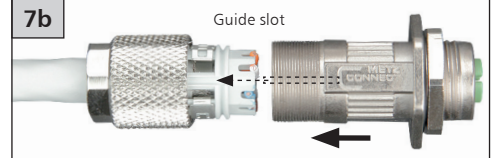
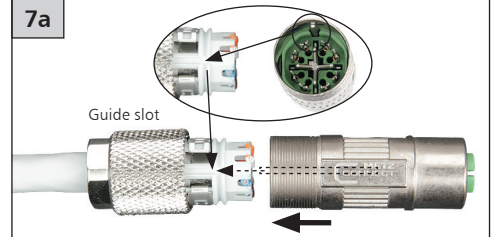
Untwist the wire pairs. Start with pair brown and insert the wires according to the color coding into the slots of the stuffer cap. When inserting the wires it is essential to respect the order: 1. brown, 2. green, 3. orange, 4. blue



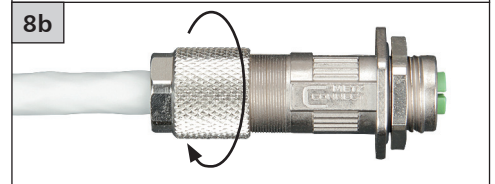
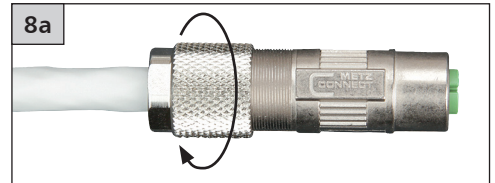
Untwist the wire pairs. Start with pair brown and insert the wires according to the color coding into the slots of the stuffer cap. When inserting the wires it is essential to respect the order: 1. brown, 2. green, 3. orange, 4. blue



Cut the wires flush with the housing edge.

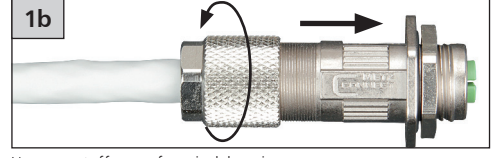
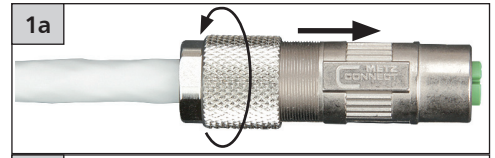


When combining the two parts align the guide slot of the stuffer cap with the ridge of the jack housing...

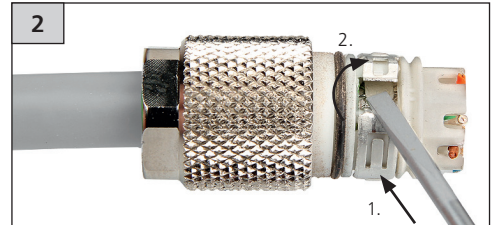


... and tightly screw stuffer cap with jack housing.

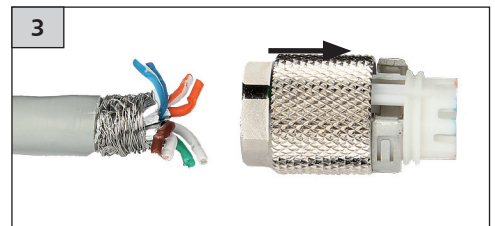
Disassembly



Unscrew stuffer cap from jack housing...



... and release the 2 shield clamps with a small screwdriver...



... and take off the stuffer cap from the cable.