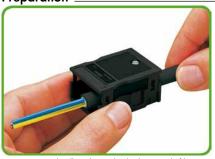
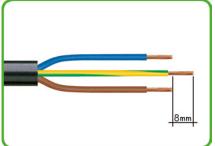
# 3 Handling WINSTA® MIDI, 770 Series

### **Preparation**



We recommend pulling the pre-latched strain relief housing over the cable prior to termination. However, the strain relief can be mounted at a later time as well.



- 1. Strip length, outer insulation
- 2. Strip length
- 3. Extended ground conductor
- = 9 mm = 8 mm
- x mm 🕕

### Conductor termination with CAGE CLAMP® S



To terminate fine-stranded conductors, open clamping unit via 2.5mm screwdriver and insert stripped conductor until it hits backstop.

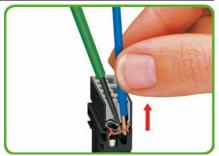
# Conductor termination with CAGE CLAMP® S



Insert stripped solid conductor until it hits backstop.



To terminate fine-stranded conductors, open clamping unit via 2.5mm screwdriver and insert stripped conductor until



To remove the conductor, actuate the clamp via  $2.5\,\mathrm{m}$ screwdriver and pull out the conductor.

## Strain relief installation



Latch the strain relief housing on the plug/socket. Note the "TOP" inscription.



Prepare strain relief housing by snapping together upper and bottom part.



Tighten strain relief screw using a 2.5 mm screwdriver.

### Variable coding



Simply break or cut off the coding pin from the socket.



Insert coding pin into plug (break first) until it engages.

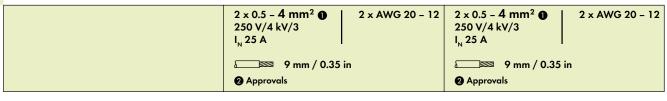
### Marking



Marking strain relief housing via WSB quick marking

# WINSTA® MIDI

# Sockets and Plugs, 3-Pole





ription	Color	Item No.		Pack. Unit	Color	Item No.	F	ack. Unit
able connectors, 3-pole,	Socket with strain relief housing,				Plug with strain relief housing,			
AGE CLAMP® S connection	for 2 cables, 8 - 11.5 mm diameter 3				for 2 cables, 8 – 11.5 mm diameter 3			
	<ul><li>black</li></ul>	770-103		25	black	770-113		25
		770-103		25	white	770-113		25
	O			20	O			20
Specific Accessories								
Specific Accessories								
	Lockout cap, for socket, separable, 12-pole			Lockout cap, for plug, separable, 5-pole				
	1	black	770-201	100	10000	yellow	770-360	100
			770-221	1 1		70		
					Coding pin, for plug (A and B coding)			
					-			
					1	gray	770-401	100
ssories, 770 Series								
	Locking lever, for "flying leads,"				Locking lever, for "flying leads,"			
		manually o				tool ope		
	4/6	black white		100 (4x25)		black white		100 (4x25
	Marker, for manua		//0-121	100 (4x25)		wnite	//0-131	100 (4×25
	marker, for marioc	ar marking						
	Ser.	white	770-450	50				
	4							
	Dimensions							
	Dimensions							



