2mm FLAT TOP LED LAMP

Part Number: L-13HD  Bright Red

Features
- Mounts flush with panel.
- Low power consumption.
- Suitable for audio panel indicator.
- Fits 2mm hole in panel up to 3.5mm (.138").
- Long life - solid state reliability.
- RoHS compliant.

Description
The Bright Red source color devices are made with Gallium Phosphide Red Light Emitting Diode.

Package Dimensions

Notes:
1. All dimensions are in millimeters (inches).
2. Tolerance is ±0.25(0.01") unless otherwise noted.
3. Lead spacing is measured where the leads emerge from the package.
4. The specifications, characteristics and technical data described in the datasheet are subject to change without prior notice.
Selection Guide

<table>
<thead>
<tr>
<th>Part No.</th>
<th>Dice</th>
<th>Lens Type</th>
<th>Iv (mcd) [2] @ 10mA</th>
<th>Viewing Angle [1]</th>
</tr>
</thead>
<tbody>
<tr>
<td>L-13HD</td>
<td>Bright Red (GaP)</td>
<td>RED DIFFUSED</td>
<td>0.4</td>
<td>1.5</td>
</tr>
</tbody>
</table>

Notes:
1. θ1/2 is the angle from optical centerline where the luminous intensity is 1/2 of the optical peak value.
2. Luminous intensity/ luminous Flux: +/-15%.

Electrical / Optical Characteristics at TA=25°C

<table>
<thead>
<tr>
<th>Symbol</th>
<th>Parameter</th>
<th>Device</th>
<th>Typ.</th>
<th>Max.</th>
<th>Units</th>
<th>Test Conditions</th>
</tr>
</thead>
<tbody>
<tr>
<td>λpeak</td>
<td>Peak Wavelength</td>
<td>Bright Red</td>
<td>700</td>
<td>nm</td>
<td>IF=20mA</td>
<td></td>
</tr>
<tr>
<td>λD [1]</td>
<td>Dominant Wavelength</td>
<td>Bright Red</td>
<td>660</td>
<td>nm</td>
<td>IF=20mA</td>
<td></td>
</tr>
<tr>
<td>Δλ1/2</td>
<td>Spectral Line Half-width</td>
<td>Bright Red</td>
<td>45</td>
<td>nm</td>
<td>IF=20mA</td>
<td></td>
</tr>
<tr>
<td>C</td>
<td>Capacitance</td>
<td>Bright Red</td>
<td>40</td>
<td>pF</td>
<td>VF=0V;f=1MHz</td>
<td></td>
</tr>
<tr>
<td>Vf [2]</td>
<td>Forward Voltage</td>
<td>Bright Red</td>
<td>2.25</td>
<td>2.5</td>
<td>V</td>
<td>IF=20mA</td>
</tr>
<tr>
<td>Ir</td>
<td>Reverse Current</td>
<td>Bright Red</td>
<td>10</td>
<td>uA</td>
<td>VR = 5V</td>
<td></td>
</tr>
</tbody>
</table>

Notes:
1. Wavelength: +/-1nm.
2. Forward Voltage: +/-0.1V.

Absolute Maximum Ratings at TA=25°C

<table>
<thead>
<tr>
<th>Parameter</th>
<th>Bright Red</th>
<th>Units</th>
</tr>
</thead>
<tbody>
<tr>
<td>Power dissipation</td>
<td>62.5</td>
<td>mW</td>
</tr>
<tr>
<td>DC Forward Current</td>
<td>25</td>
<td>mA</td>
</tr>
<tr>
<td>Peak Forward Current [1]</td>
<td>130</td>
<td>mA</td>
</tr>
<tr>
<td>Reverse Voltage</td>
<td>5</td>
<td>V</td>
</tr>
<tr>
<td>Operating/Storage Temperature</td>
<td>-40°C To +85°C</td>
<td></td>
</tr>
<tr>
<td>Lead Solder Temperature [2]</td>
<td>260°C For 3 Seconds</td>
<td></td>
</tr>
<tr>
<td>Lead Solder Temperature [3]</td>
<td>260°C For 5 Seconds</td>
<td></td>
</tr>
</tbody>
</table>

Notes:
1. 1/10 Duty Cycle, 0.1ms Pulse Width.
2. 2mm below package base.
3. 5mm below package base.
PACKING & LABEL SPECIFICATIONS

L-13HD

Kingbright

OUTSIDE LABEL

40K / 9# BOX

OUTSIDE LABEL

20K / 5# BOX

1000PCS / BAG

LABEL

Kingbright

P/N: L-13xxx

QTY: 1000 pcs  Q.C.

S/N: XXXX

CODE: XXX

LOT NO:

RoHS Compliant
LED MOUNTING METHOD

1. The lead pitch of the LED must match the pitch of the mounting holes on the PCB during component placement. Lead-forming may be required to insure the lead pitch matches the hole pitch. Refer to the figure below for proper lead forming procedures.

   (Fig. 1)

   ![Correct and Incorrect Mounting Methods](image)

   “○” Correct mounting method “×” Incorrect mounting method

   Note 1-2: Do not route PCB trace in the contact area between the leadframe and the PCB to prevent short-circuits.

2. When soldering wire to the LED, use individual heat-shrink tubing to insulate the exposed leads to prevent accidental contact short-circuit.

   (Fig. 2)

   ![Correct and Incorrect Soldering](image)

3. Use stand-offs (Fig. 3) or spacers (Fig. 4) to securely position the LED above the PCB.

   ![Correct and Incorrect Positioning](image)
LEAD FORMING PROCEDURES

1. Maintain a minimum of 2mm clearance between the base of the LED lens and the first lead bend. (Fig. 5 and 6)

![Fig. 5](image1)

![Fig. 6](image2)

2. Lead forming or bending must be performed before soldering, never during or after soldering.

3. Do not stress the LED lens during lead-forming in order to fractures in the lens epoxy and damage the internal structures.

4. During lead forming, use tools or jigs to hold the leads securely so that the bending force will not be transmitted to the LED lens and its internal structures. Do not perform lead forming once the component has been mounted onto the PCB. (Fig. 7)

5. Do not bend the leads more than twice. (Fig. 8)

![Fig. 7](image3)

![Fig. 8](image4)

6. After soldering or other high-temperature assembly, allow the LED to cool down to 50°C before applying outside force (Fig. 9). In general, avoid placing excess force on the LED to avoid damage. For any questions please consult with Kingbright representative for proper handling procedures.

![Fig. 9](image5)