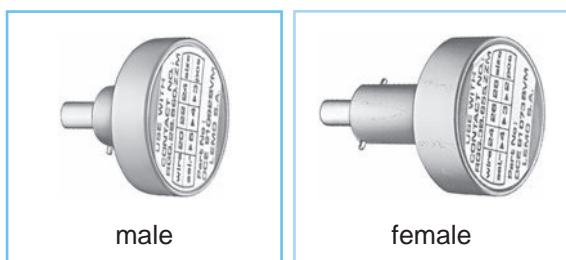
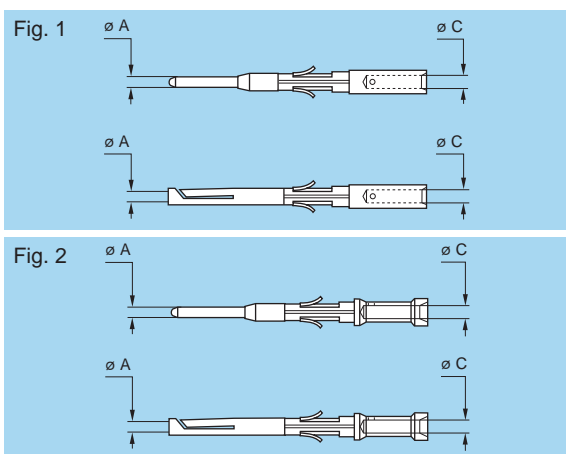


DCE Positioners for crimp contacts \varnothing 0.5-0.7-0.9 and 1.3 mm



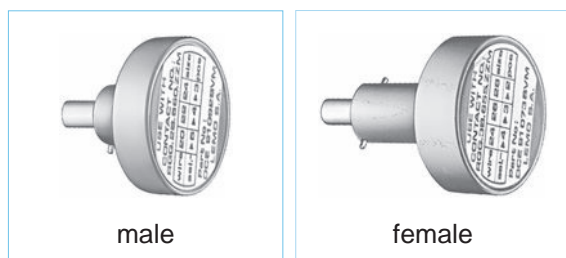
These positioners are suitable for use with both manual and pneumatic crimping tools according to the MIL-C-22520/7-01 standard.



Note: a wide variation of strand number and diameter combinations are quoted as being AWG, some of which do not have a large enough cross section to guarantee a crimp as per either MIL-C-22520/1-01 or /7-01. Our technical department is at your disposal to study and propose a solution to all your applications.

	Connector + Contact					Positioners part number	
	Type	\angle \varnothing A	\varnothing C	Leg	Conductor AWG	For male contact	For female contact
00	302	0.5	0.45	1	28-30-32	DCE.91.050.0VC	DCE.91.050.0VM
	303						
	304						
0B 0K 0S	302 ¹⁾	0				DCE.91.090.BVM	
	303	0.9	0.80	2	22-24-26	DCE.91.090.AVC	DCE.91.090.AVM
		0.9	0.45	2	28-30-32		
	304 ¹⁾	0.7	0.80	1	22-24-26	DCE.91.070.BVC	DCE.91.070.BVM
	305	0.7	0.45	2	28-30-32		
	306/307 309	0.5	0.45	1	28-30-32	DCE.91.050.BVC	DCE.91.050.BVM
1B 1K 1S	302 ¹⁾	1.3	1.40	1	18-20	DCE.91.131.BVC	DCE.91.131.BVM
	303	1.3	1.10	2	20-22-24		
	304 ¹⁾	0.9	1.10	1	20-22-24	DCE.91.091.BVC	DCE.91.091.BVM
	305	0.9	0.80	2	22-24-26		
	306/307 308	0.7	0.80	1	22-24-26	DCE.91.071.BVC	DCE.91.071.BVM
		0.7	0.45	2	28-30-32		
	310/314 316	0.5	0.45	1	28-30-32	DCE.91.051.BVC	DCE.91.051.BVM
2B 2K 2S	304/305	1.3	1.40	1	18-20	DCE.91.132.BVC	DCE.91.132.BVM
	306 ¹⁾	1.3	1.10	2	20-22-24		
	307	1.3	0.80	2	22-24-26	DCE.91.132.CVC	DCE.91.132.CVM
		0.9	1.10	1	20-22-24	DCE.91.092.BVC	DCE.91.092.BVM
	308/310	0.9	0.80	2	22-24-26		
		0.9	0.45	2	28-30-32	DCE.91.092.AVC	DCE.91.092.AVM
		312/314 316/318 319	0.7	0.80	1	22-24-26	DCE.91.072.BVC
		0.7	0.45	2	28-30-32		

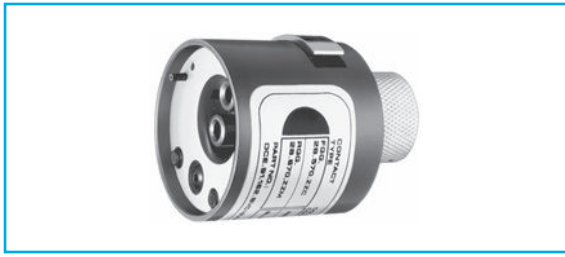
Note: ¹⁾ only these types are available in S series.



These positioners are suitable for use with both manual and pneumatic crimping tools according to the MIL-C-22520/7-01 standard.

DCE Positioners for crimp contacts 0.5-0.7-0.9 and 1.3 mm diameter

	Connector + Contact					Positioners part number	
	Type	\angle \varnothing A	\varnothing C	Leg	Conductor AWG	For male contact	For female contact
3B 3K	308/309 310	1.3	1.40	1	18-20	DCE.91.133.BVC	DCE.91.133.BVM
		1.3	1.10	2	20-22-24		
	312/314 316/318	0.9	1.10	1	20-22-24	DCE.91.093.BVC	DCE.91.093.BVM
		0.9	0.80	2	22-24-26		
	320/322 324/326 330	0.7	0.80	1	22-24-26	DCE.91.073.BVC	DCE.91.073.BVM
		0.7	0.45	2	28-30-32		
4B 4K	312	1.3	1.40	1	18-20	DCE.91.134.BVC	DCE.91.134.BVM
		1.3	1.10	2	20-22-24		
	316/320 324/330	0.9	1.10	1	20-22-24	DCE.91.094.BVC	DCE.91.094.BVM
		0.9	0.80	2	22-24-26		
	340/348	0.7	0.80	1	22-24-26	DCE.91.074.BVC	DCE.91.074.BVM
		0.7	0.45	2	28-30-32		
5B 5K	330/340 348	1.3	1.40	1	18-20	DCE.91.135.BVC	DCE.91.135.BVM
		0.9	1.10	1	20-22-24		
	350/354 364	0.9	0.80	2	22-24-26	DCE.91.095.BVC	DCE.91.095.BVM
		0.9	0.45	2	28-30-32		



Note: these turrets can be used with manual crimping tool according to MIL-C-22520/1-01 standard.

DCE Turret for crimp contacts 1.6-2.0-3.0 and 4.0 mm diameter

	Connector + Contact					Positioners
	Type	\angle °	C °	E _g	Conductor AWG	Part number
2B 2K	302	2.0	2.4	1	12-14-16	DCE.91.202.BVCM
		2.0	1.9	2	14-16-18	
	303	1.6	1.9	1	14-16-18	DCE.91.162.BVCM
		1.6	1.4	2	18-20-22	
3B 3K	302	3.0	2.9	1	10-12-14	DCE.91.303.BVCM
	303/304 309	2.0	2.4	1	12-14-16	DCE.91.203.BVCM
		2.0	1.9	2	14-16-18	
	305/306 307	1.6	1.9	1	14-16-18	DCE.91.163.BVCM
		1.6	1.4	2	18-20-22	
4B 4K	304	3.0	2.9	1	10-12-14	DCE.91.304.BVCM
	306/307	2.0	2.4	1	12-14-16	DCE.91.204.BVCM
		2.0	1.9	2	14-16-18	
	310	1.6	1.9	1	14-16-18	DCE.91.164.BVCM
		1.6	1.4	2	18-20-22	
	5B 5K	304	4.0	4.0	1	10-12
310		3.0	2.9	1	10-12-14	DCE.91.305.BVCM
314/316		2.0	2.4	1	12-14-16	DCE.91.205.BVCM
		2.0	1.9	2	14-16-18	
320		1.6	1.9	1	14-16-18	DCE.91.165.BVCM
		1.6	1.4	2	18-20-22	