Air-to-Air Thermoelectric Cooling Assembly

The Air-to-Air Thermoelectric cooling assemblies are compact devices that can be used to cool down objects through convection. Heat is pumped from one side of the thermoelectric assembly (i.e. cold side) by Peltier thermoelectric modules and dissipated from the other side of the assembly (i.e. hot side) to the environment through the use of bespoke heat sinks and highly efficient DC fans. The thermoelectric modules, whose reliability and maintenance-free operation has been proven by the years, are carefully selected for each assembly in order to ensure the best cooling performance and minimise power consumption.

Air-to-air assemblies are available in a variety of cooling power outputs and either in 12V or 24V, as indicated by the part number (i.e. AR-AR-XXX-12 or AR-AR-XXX-24).

Bespoke solutions/configurations are offered, as well as moisture protection options, however these are only available for large order quantities (minimum order quantities apply).

CHARACTERISTICS
- Reliability
- Compact design
- Excellent Control over Temperature
- DC operation (12V or 24V nominal voltage input)
- Thermoelectric modules with high Coefficient of Performance (COP)
- RoHS compliant

MAIN APPLICATIONS
- Electronics’ cabinets
- Medical instrumentation
- Analytical diagnostics
- Industrial automation
- Food and beverage cooling
- Laser systems’ cooling
### AR-AR-024-12 – Assembly Specifications

<table>
<thead>
<tr>
<th>Parameter</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Maximum Cooling Power $P_{\text{cmax}}$ (W)</td>
<td>23.8</td>
</tr>
<tr>
<td>Nominal Voltage (V)</td>
<td>12</td>
</tr>
<tr>
<td>Maximum Voltage (V)</td>
<td>15</td>
</tr>
<tr>
<td>Nominal Current (A)</td>
<td>2.93</td>
</tr>
<tr>
<td>Start-up Current (A)</td>
<td>3.825</td>
</tr>
<tr>
<td>Power Input (W)</td>
<td>35.16</td>
</tr>
<tr>
<td>Operating Temperature (°C)</td>
<td>-10 to 51</td>
</tr>
<tr>
<td>Weight (kg)</td>
<td>0.6</td>
</tr>
<tr>
<td>Performance Tolerance (%)</td>
<td>±10</td>
</tr>
<tr>
<td>L10 of fans at 70°C (hrs)</td>
<td>33418 (hot side)/19281 (cold side)</td>
</tr>
</tbody>
</table>

**PERFORMANCE CURVE**

![Net Cooling Power Graph](image-url)
TECHNICAL DRAWINGS

LOCATION AND DIMENSIONS OF MOUNTING HOLES

Notes:
1. All dimensions are in mm.
2. Thermally conductive interface material is applied on thermoelectric modules’ surfaces for more efficient heat transfer.
3. The assembly, with its current configuration, is for indoor use only.

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