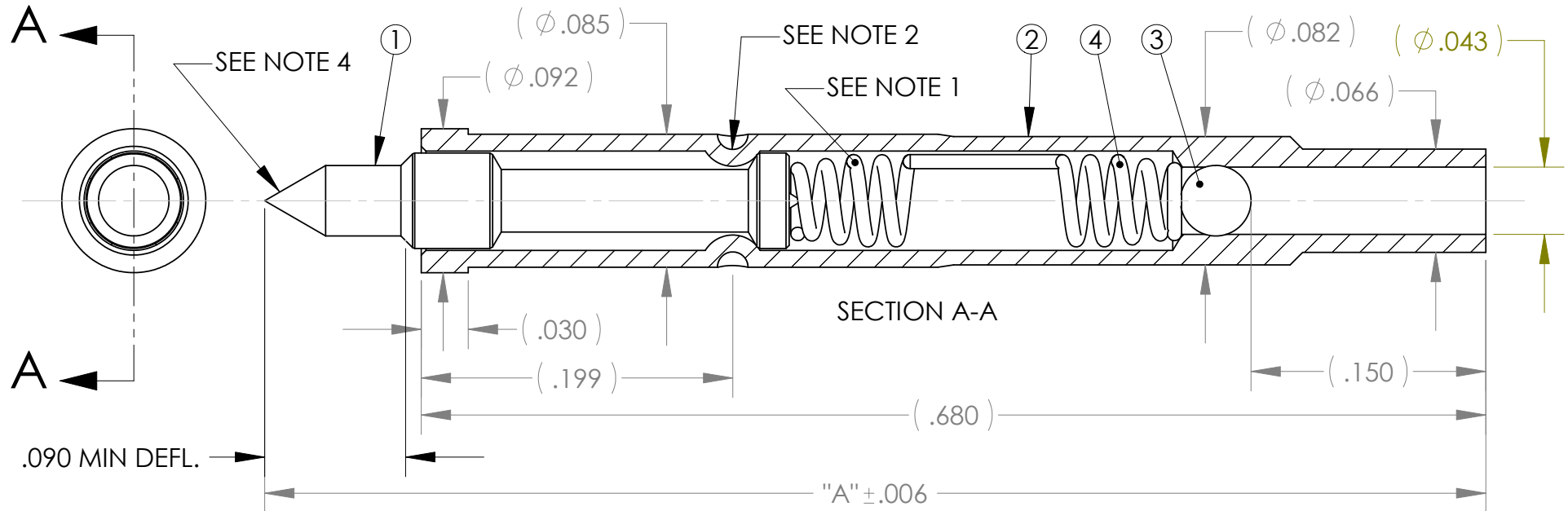


DISTR	FILE	ASSY	INSP	ENG	MATERIAL:	FINISH	MODEL NO. F-S	PART NO. F-S SERIES
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F-S-

EXAMPLE: F-S-C

TIP STYLE

PLUNGER P/N

"A"

ITEM 1

C	1829-4-G	.780
F	1829-1-G	.780
R	1829-0-G	.780
W	2282-0-G	.834

ITEM 2

BARREL P/N

165413

ITEM 3

BALL P/N

ITEM 4

SPRING P/N

2290-0-G

- △ 4. TIP STYLE SHOWN FOR REFERENCE ONLY, SEE PAGE 2 FOR TIP STYLES.
 △ 3. SPRING PRESSURE: 2.0 OZ INITIAL & 6.0 OZ @ .066 RECOMMENDED TRAVEL.
 △ 2. CRIMP PER PROCEDURE 2MA-B017.
 △ 1. LUBRICATE PER ENGINEERING SPECIFICATION NO. 10.

NOTES: UNLESS OTHERWISE SPECIFIED

UNLESS OTHERWISE SPECIFIED
ALL DIMENSIONS ARE INCHES

TOLERANCES ARE:

.X = +/- .03
 .XX = +/- .015
 .XXX = +/- .005
 .XXXX = +/- .0005

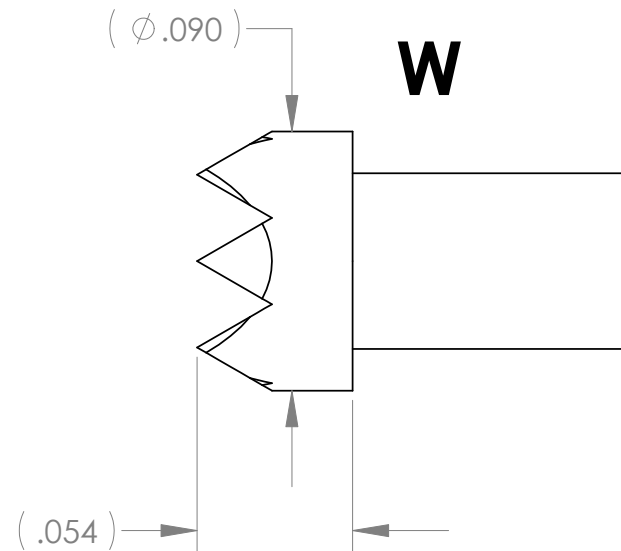
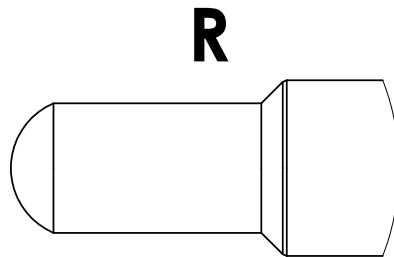
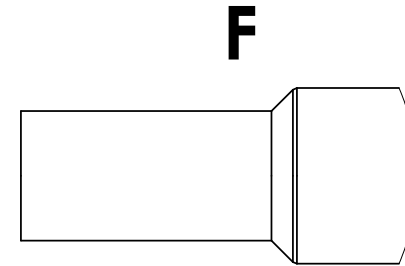
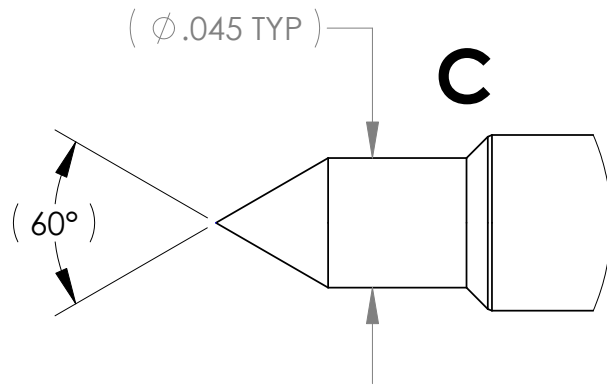
TAPER ON ANY DIA. = .002/IN. MAX
 ALL CORNER RADII = .005 MAX
 ANGLES = +/- 2 DEGREES

SIZE
 A 76918

SCALE:
 10:1

7	MULTIPLE CHANGES	7/5/01	GGY
TITLE	SIGNATURE	DATE	REV.
DR.	TD	6/20/89	
APP.			
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TITLE: F-S SERIES			
PART NO. F-S SERIES			REV. 7
DO NOT SCALE DRAWING			SHEET 1 OF 2

DISTR	FILE	ASSY	INSP	ENG	MATERIAL:	FINISH	MODEL NO. F-S	PART NO. F-S SERIES
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NOTES: UNLESS OTHERWISE SPECIFIED

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.X = +/- .03
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TAPER ON ANY DIA. = .002/IN. MAX
ALL CORNER RADII = .005 MAX
ANGLES = +/- 2 DEGREES

SIZE
A

CODE IDENT. NO.
76918

SCALE:
15:1

SEE SHEET 1					
TITLE	SIGNATURE	DATE	REV.	DESCRIPTION	DATE APP
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				PART NO.	REV.
				F-S SERIES	7
				DO NOT SCALE DRAWING	SHEET 2 OF 2