



Safety Data Sheet according to (EC) No 1907/2006

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LOCTITE 415 GAP FILLING known as 415 INSTANT ADH. 20 G EN/JP/CH.

SDS No. : 153533
V004.0

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SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

LOCTITE 415 GAP FILLING known as 415 INSTANT ADH. 20 G EN/JP/CH.

Contains:

Methyl 2-cyanoacrylate

1.2. Relevant identified uses of the substance or mixture and uses advised against

Intended use:

Adhesive

1.3. Details of the supplier of the safety data sheet

Henkel Limited
2 Bishop Square Business Park
AL109EY Herfordshire Hatfield

Great Britain

Phone: +44 1606 593933

Fax-no.: +44 1606 863762

ua-productsafety.uk@uk.henkel.com

1.4. Emergency telephone number

24 Hours Emergency Tel: +44 (0)1442 278497

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification (CLP):

Skin irritation Category 2

H315 Causes skin irritation.

Serious eye irritation Category 2

H319 Causes serious eye irritation.

Specific target organ toxicity - single exposure Category 3

H335 May cause respiratory irritation.

Target organ: respiratory tract irritation

Classification (DPD):

Xi - Irritant

R36/37/38 Irritating to eyes, respiratory system and skin.

2.2. Label elements

Label elements (CLP):

Hazard pictogram:



Signal word:

Warning

Hazard statement:

H315 Causes skin irritation.
H319 Causes serious eye irritation.
H335 May cause respiratory irritation.

Supplemental information

EUH202 Cyanoacrylate. Danger. Bonds skin and eyes in seconds. Keep out of the reach of children.

**Precautionary statement:
Prevention**

P261 Avoid breathing vapours.
P280 Wear protective gloves/eye protection.

**Precautionary statement:
Response**

P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to remove. Continue rinsing.
P337+P313 If eye irritation persists: Get medical advice/attention.

**Precautionary statement:
Disposal**

P501 Dispose of waste and residues in accordance with local authority requirements.

Label elements (DPD):

Xi - Irritant



Risk phrases:

R36/37/38 Irritating to eyes, respiratory system and skin.

Safety phrases:

S23 Do not breathe vapour.
S24/25 Avoid contact with skin and eyes.
S26 In case of contact with eyes, rinse immediately with plenty of water and seek medical advice.

Additional labeling:

Cyanoacrylate. Danger. Bonds skin and eyes in seconds. Keep out of the reach of children.

2.3. Other hazards

None if used properly.

SECTION 3: Composition/information on ingredients

3.2. Mixtures

General chemical description:

Cyanoacrylate Adhesive

Declaration of the ingredients according to CLP (EC) No 1272/2008:

Hazardous components CAS-No.	EC Number REACH-Reg No.	content	Classification
Methyl 2-cyanoacrylate 137-05-3	205-275-2	> 80- <= 100 %	Serious eye irritation 2 H319 Specific target organ toxicity - single exposure 3 H335 Skin irritation 2 H315
Bis(2-hydroxy-3-tert-butyl-5-methylphenyl)methane 119-47-1	204-327-1 01-2119496065-33	>= 0,1- < 0,9 %	Toxic to reproduction 2 H361 Chronic hazards to the aquatic environment 4 H413
Hydroquinone 123-31-9	204-617-8 01-2119524016-51	>= 0,01- < 0,1 %	Carcinogenicity 2 H351 Germ cell mutagenicity 2 H341 Acute toxicity 4; Oral H302 Serious eye damage 1 H318 Skin sensitizer 1 H317 Acute hazards to the aquatic environment 1 H400 M factor: 10 M factor (Chron Aquat Tox): 10
Dibenzoyl peroxide 94-36-0	202-327-6 01-2119511472-50	>= 0,01- < 0,1 %	Serious eye irritation 2 H319 Acute hazards to the aquatic environment 1 H400 Skin sensitizer 1 H317 Chronic hazards to the aquatic environment 2 H411 Organic peroxides B H241 M factor: 10

For full text of the H - statements and other abbreviations see section 16 "Other information".
Substances without classification may have community workplace exposure limits available.

Declaration of ingredients according to DPD (EC) No 1999/45:

Hazardous components CAS-No.	EC Number REACH-Reg No.	content	Classification
Methyl 2-cyanoacrylate 137-05-3	205-275-2	> 80- <= 100 %	Xi - Irritant; R36/37/38
Hydroquinone 123-31-9	204-617-8 01-2119524016-51	>= 0,01 - < 0,1 %	carcinogenic, category 3; R40 Mutagen category 3.; R68 Xn - Harmful; R22 Xi - Irritant; R41 R43 N - Dangerous for the environment; R50
Dibenzoyl peroxide 94-36-0	202-327-6 01-2119511472-50	>= 0,01 - < 0,1 %	E - Explosive; R3 Xi - Irritant; R36 O - Oxidizing; R7 R43 N - Dangerous for the environment; R50

For full text of the R-Phrases indicated by codes see section 16 'Other Information'.
Substances without classification may have community workplace exposure limits available.

SECTION 4: First aid measures**4.1. Description of first aid measures**

Inhalation:

Move to fresh air, consult doctor if complaint persists.

Skin contact:

Do not pull bonded skin apart. It may be gently peeled apart using a blunt object such as a spoon, preferably after soaking in warm soapy water.

Cyanoacrylates give off heat on solidification. In rare cases a large drop will generate enough heat to cause a burn.

Burns should be treated normally after the adhesive has been removed from the skin.

If lips are accidentally stuck together apply warm water to the lips and encourage maximum wetting and pressure from saliva inside the mouth.

Peel or roll lips apart. Do not try to pull the lips apart with direct opposing action.

Eye contact:

If the eye is bonded closed, release eyelashes with warm water by covering with wet pad.

Cyanoacrylate will bond to eye protein and will cause periods of weeping which will help to debond the adhesive.

Keep eye covered until debonding is complete, usually within 1-3 days.

Do not force eye open. Medical advice should be sought in case solid particles of cyanoacrylate trapped behind the eyelid cause any abrasive damage.

Ingestion:

Ensure that breathing passages are not obstructed. The product will polymerise immediately in the mouth making it almost impossible to swallow. Saliva will slowly separate the solidified product from the mouth (several hours).

4.2. Most important symptoms and effects, both acute and delayed

EYE: Irritation, conjunctivitis.

SKIN: Redness, inflammation.

RESPIRATORY: Irritation, coughing, shortness of breath, chest tightness.

4.3. Indication of any immediate medical attention and special treatment needed

See section: Description of first aid measures

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media:

Foam, extinguishing powder, carbon dioxide.

Fine water spray

5.2. Special hazards arising from the substance or mixture

Oxides of carbon, oxides of nitrogen, irritating organic vapors.

5.3. Advice for firefighters

Fire fighters should wear positive pressure self-contained breathing apparatus (SCBA).

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Ensure adequate ventilation.

6.2. Environmental precautions

Do not let product enter drains.

6.3. Methods and material for containment and cleaning up

Do not use cloths for mopping up. Flood with water to complete polymerization and scrape off the floor. Cured material can be disposed of as non-hazardous waste.

6.4. Reference to other sections

See advice in section 8

SECTION 7: Handling and storage**7.1. Precautions for safe handling**

Ventilation (low level) is recommended when using large volumes

Use of dispensing equipment is recommended to minimise the risk of skin or eye contact

Hygiene measures:

Wash hands before work breaks and after finishing work.

Do not eat, drink or smoke while working.

Good industrial hygiene practices should be observed.

7.2. Conditions for safe storage, including any incompatibilities

For optimum shelf life store in original containers under refrigerated conditions at 2 - 8°C (35.6 - 46.4 °F)

7.3. Specific end use(s)

Adhesive

SECTION 8: Exposure controls/personal protection**8.1. Control parameters****Occupational Exposure Limits**

Valid for

Great Britain

Ingredient	ppm	mg/m ³	Type	Category	Remarks
METHYL CYANOACRYLATE 137-05-3	0,3	1,4	Short Term Exposure Limit (STEL):		EH40 WEL
DIBENZOYL PEROXIDE 94-36-0		5	Time Weighted Average (TWA):		EH40 WEL
HYDROQUINONE 123-31-9		0,5	Time Weighted Average (TWA):		EH40 WEL

Predicted No-Effect Concentration (PNEC):

Name on list	Environmental Compartment	Exposure period	Value				Remarks
			mg/l	ppm	mg/kg	others	
Hydroquinone 123-31-9	aqua (freshwater)					0,114 µg/L	
Hydroquinone 123-31-9	aqua (marine water)					0,0114 µg/L	
Hydroquinone 123-31-9	sediment (freshwater)					0,98 µg/kg	
Hydroquinone 123-31-9	sediment (marine water)					0,097 µg/kg	
Hydroquinone 123-31-9	aqua (intermittent releases)					0,00134 mg/L	
Hydroquinone 123-31-9	soil					0,129 µg/kg	
Hydroquinone 123-31-9	STP					0,71 mg/L	
Dibenzoyl peroxide 94-36-0	aqua (freshwater)					0,602 µg/L	
Dibenzoyl peroxide 94-36-0	aqua (marine water)					0,0602 µg/L	
Dibenzoyl peroxide 94-36-0	aqua (intermittent releases)					0,602 µg/L	
Dibenzoyl peroxide 94-36-0	STP					0,35 mg/L	
Dibenzoyl peroxide 94-36-0	sediment (freshwater)					0,338 mg/kg	
Dibenzoyl peroxide 94-36-0	soil					0,0758 mg/kg	
Dibenzoyl peroxide 94-36-0	oral					6,67 mg/kg food	

Derived No-Effect Level (DNEL):

Name on list	Application Area	Route of Exposure	Health Effect	Exposure Time	Value	Remarks
Hydroquinone 123-31-9	Workers	Dermal	Long term exposure - systemic effects		128 mg/kg bw/day	
Hydroquinone 123-31-9	Workers	Inhalation	Long term exposure - systemic effects		7 mg/m ³	
Hydroquinone 123-31-9	Workers	Inhalation	Long term exposure - local effects		1 mg/m ³	
Hydroquinone 123-31-9	general population	Dermal	Long term exposure - systemic effects		64 mg/kg bw/day	
Hydroquinone 123-31-9	general population	Inhalation	Long term exposure - systemic effects		1,74 mg/m ³	
Hydroquinone 123-31-9	general population	Inhalation	Long term exposure - local effects		0,5 mg/m ³	
Dibenzoyl peroxide 94-36-0	Workers	Inhalation	Long term exposure - systemic effects		11,75 mg/m ³	
Dibenzoyl peroxide 94-36-0	Workers	Dermal	Long term exposure - systemic effects		6,6 mg/kg bw/day	
Dibenzoyl peroxide 94-36-0	general population	Inhalation	Long term exposure - systemic effects		2,9 mg/m ³	
Dibenzoyl peroxide 94-36-0	general population	Dermal	Long term exposure - systemic effects		3,3 mg/kg bw/day	
Dibenzoyl peroxide 94-36-0	general population	oral	Long term exposure - systemic effects		1,65 mg/kg bw/day	

Biological Exposure Indices:

None

8.2. Exposure controls:

Respiratory protection:

Ensure adequate ventilation.

An approved mask or respirator fitted with an organic vapour cartridge should be worn if the product is used in a poorly ventilated area

Filter type: A

Hand protection:

Chemical-resistant protective gloves (EN 374).

Suitable materials for short-term contact or splashes (recommended: at least protection index 2, corresponding to > 30 minutes permeation time as per EN 374):

nitrile rubber (NBR; \geq 0.4 mm thickness)

Suitable materials for longer, direct contact (recommended: protection index 6, corresponding to > 480 minutes permeation time as per EN 374):

nitrile rubber (NBR; \geq 0.4 mm thickness)

This information is based on literature references and on information provided by glove manufacturers, or is derived by analogy with similar substances. Please note that in practice the working life of chemical-resistant protective gloves may be considerably shorter than the permeation time determined in accordance with EN 374 as a result of the many influencing factors (e.g. temperature). If signs of wear and tear are noticed then the gloves should be replaced.

Eye protection:

Wear protective glasses.

Skin protection:
Suitable protective clothing

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Appearance	liquid Liquid Colorless to light yellow
Odor	Irritating
Odour threshold	No data available / Not applicable
pH	No data available / Not applicable
Initial boiling point	> 149 °C (> 300.2 °F)
Flash point	80 - 93 °C (176 - 199.4 °F)
Decomposition temperature	No data available / Not applicable
Vapour pressure	0,27 mbar
Vapour pressure (50 °C (122 °F))	< 700 mbar
Density (ρ)	1,0900 g/cm ³
Bulk density	No data available / Not applicable
Viscosity	No data available / Not applicable
Viscosity (kinematic)	No data available / Not applicable
Explosive properties	No data available / Not applicable
Solubility (qualitative) (Solvent: Water)	Polymerises in presence of water.
Solidification temperature	No data available / Not applicable
Melting point	No data available / Not applicable
Flammability	No data available / Not applicable
Auto-ignition temperature	No data available / Not applicable
Explosive limits	No data available / Not applicable
Partition coefficient: n-octanol/water	No data available / Not applicable
Evaporation rate	No data available / Not applicable
Vapor density	No data available / Not applicable
Oxidising properties	No data available / Not applicable

9.2. Other information

No data available / Not applicable

SECTION 10: Stability and reactivity

10.1. Reactivity

Rapid exothermic polymerization will occur in the presence of water, amines, alkalis and alcohols.

10.2. Chemical stability

Stable under recommended storage conditions.

10.3. Possibility of hazardous reactions

See section reactivity

10.4. Conditions to avoid

No decomposition if used according to specifications.

10.5. Incompatible materials

See section reactivity

10.6. Hazardous decomposition products

None known.

SECTION 11: Toxicological information**11.1. Information on toxicological effects****General toxicological information:**

The mixture is classified based on the available hazard information for the ingredients as defined in the classification criteria for mixtures for each hazard class or differentiation in Annex I to Regulation 1272/2008/EC. Relevant available health/ecological information for the substances listed under Section 3 is provided in the following.

STOT-single exposure:

May cause respiratory irritation.

Oral toxicity:

Cyanoacrylates are considered to have relatively low toxicity. Acute oral LD50 is >5000mg/kg (rat). It is almost impossible to swallow as it rapidly polymerises in the mouth.

Inhalative toxicity:

Prolonged exposure to high concentrations of vapours may lead to chronic effects in sensitive individuals
In dry atmosphere with < 50% humidity, vapours may irritate the eyes and respiratory system

Skin irritation:

Causes skin irritation.

Bonds skin in seconds. Considered to be of low toxicity: acute dermal LD50 (rabbit)>2000mg/kg

Due to polymerisation at the skin surface allergic reaction is unlikely to occur

Eye irritation:

Causes serious eye irritation.

Liquid product will bond eyelids. In a dry atmosphere (RH<50%) vapours may cause irritation and lachrymatory effect

Acute oral toxicity:

Hazardous components CAS-No.	Value type	Value	Route of application	Exposure time	Species	Method
Methyl 2-cyanoacrylate 137-05-3	LD50	> 4.440 mg/kg	oral		rat	OECD Guideline 423 (Acute Oral toxicity)
Hydroquinone 123-31-9	LD50	367 mg/kg	oral		rat	OECD Guideline 401 (Acute Oral Toxicity)
Dibenzoyl peroxide 94-36-0	LD50	> 5.000 mg/kg	oral		rat	

Acute dermal toxicity:

Hazardous components CAS-No.	Value type	Value	Route of application	Exposure time	Species	Method
Methyl 2-cyanoacrylate 137-05-3	LD50	> 2.000 mg/kg	dermal		rabbit	OECD Guideline 402 (Acute Dermal Toxicity)

Respiratory or skin sensitization:

Hazardous components CAS-No.	Result	Test type	Species	Method
Hydroquinone 123-31-9	sensitising	Guinea pig maximisation test	guinea pig	
Dibenzoyl peroxide 94-36-0	sensitising	Mouse local lymphnode assay (LLNA)	mouse	OECD Guideline 429 (Skin Sensitisation: Local Lymph Node Assay)

Germ cell mutagenicity:

Hazardous components CAS-No.	Result	Type of study / Route of administration	Metabolic activation / Exposure time	Species	Method
Methyl 2-cyanoacrylate 137-05-3	ambiguous	bacterial reverse mutation assay (e.g Ames test)	with and without		
Bis(2-hydroxy-3-tert-butyl-5-methylphenyl)methane 119-47-1	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		OECD Guideline 471 (Bacterial Reverse Mutation Assay)
Hydroquinone 123-31-9	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		EU Method B.13/14 (Mutagenicity)

Repeated dose toxicity

Hazardous components CAS-No.	Result	Route of application	Exposure time / Frequency of treatment	Species	Method
Methyl 2-cyanoacrylate 137-05-3	NOAEL=> 200 mg/kg	oral: feed	90 d daily	rat	
Hydroquinone 123-31-9	LOAEL=<= 500 mg/kg	oral: gavage	14 days 5 days/week. 12 doses	rat	OECD Guideline 407 (Repeated Dose 28-Day Oral Toxicity in Rodents)
Hydroquinone 123-31-9	NOAEL=>= 250 mg/kg	oral: gavage	14 days 5 days/week. 12 doses	rat	OECD Guideline 407 (Repeated Dose 28-Day Oral Toxicity in Rodents)

SECTION 12: Ecological information**General ecological information:**

The mixture is classified based on the available hazard information for the ingredients as defined in the classification criteria for mixtures for each hazard class or differentiation in Annex I to Regulation 1272/2008/EC. Relevant available health/ecological information for the substances listed under Section 3 is provided in the following.

12.1. Toxicity**Ecotoxicity:**

Do not empty into drains / surface water / ground water.

Hazardous components CAS-No.	Value type	Value	Acute Toxicity Study	Exposure time	Species	Method
Hydroquinone 123-31-9	LC50	0,17 mg/l	Fish	96 h	Brachydanio rerio (new name: Danio rerio)	OECD Guideline 203 (Fish, Acute Toxicity Test)
Hydroquinone 123-31-9	EC50	0,29 mg/l	Daphnia	48 h	Daphnia magna	
Hydroquinone 123-31-9	EC50	0,335 mg/l	Algae	3 d	Selenastrum capricornutum (new name: Pseudokirchnerella subcapitata)	OECD Guideline 201 (Alga, Growth Inhibition Test)
Dibenzoyl peroxide 94-36-0	LC50	0,06 mg/l	Fish	96 h		OECD Guideline 203 (Fish, Acute Toxicity Test)
Dibenzoyl peroxide 94-36-0	EC50	0,11 mg/l	Daphnia	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
Dibenzoyl peroxide 94-36-0	NOEC	0,02 mg/l	Algae	72 h	Pseudokirchnerella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)
	EC50	0,07 mg/l	Algae	72 h	Pseudokirchnerella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)

12.2. Persistence and degradability

Persistence and Biodegradability:

The product is not biodegradable.

Hazardous components CAS-No.	Result	Route of application	Degradability	Method
Bis(2-hydroxy-3-tert-butyl-5-methylphenyl)methane 119-47-1	under test conditions no biodegradation observ		0 %	OECD Guideline 301 F (Ready Biodegradability: Manometric Respirometry Test)
Hydroquinone 123-31-9	readily biodegradable	aerobic	75 - 81 %	EU Method C.4-E (Determination of the "Ready" Biodegradability Closed Bottle Test)
Dibenzoyl peroxide 94-36-0	readily biodegradable	aerobic	> 60 %	OECD Guideline 301 D (Ready Biodegradability: Closed Bottle Test)

12.3. Bioaccumulative potential / 12.4. Mobility in soil

Mobility:

Cured adhesives are immobile.

Bioaccumulative potential:

No data available.

12.5. Results of PBT and vPvB assessment

Hazardous components CAS-No.	PBT/vPvB
Bis(2-hydroxy-3-tert-butyl-5-methylphenyl)methane 119-47-1	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.
Hydroquinone 123-31-9	Not fulfilling PBT (persistent/bioaccumulative/toxic) criteria
Dibenzoyl peroxide 94-36-0	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.

12.6. Other adverse effects

No data available.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Product disposal:

Cured adhesive: Dispose of as water insoluble non-toxic solid chemical in authorised landfill or incinerate under controlled conditions.

Dispose of in accordance with local and national regulations.

Contribution of this product to waste is very insignificant in comparison to article in which it is used

Disposal of uncleaned packages:

After use, tubes, cartons and bottles containing residual product should be disposed of as chemically contaminated waste in an authorised legal land fill site or incinerated.

Disposal must be made according to official regulations.

Waste code

08 04 09 waste adhesives and sealants containing organic solvents and other dangerous substances

SECTION 14: Transport information**14.1. UN number**

ADR	Not dangerous goods
RID	Not dangerous goods
ADNR	Not dangerous goods
IMDG	Not dangerous goods
IATA	3334

14.2. UN proper shipping name

ADR	Not dangerous goods
RID	Not dangerous goods
ADNR	Not dangerous goods
IMDG	Not dangerous goods
IATA	Aviation regulated liquid, n.o.s. (Cyanoacrylate ester)

14.3. Transport hazard class(es)

ADR	Not dangerous goods
RID	Not dangerous goods
ADNR	Not dangerous goods
IMDG	Not dangerous goods
IATA	9

14.4. Packaging group

ADR	Not dangerous goods
RID	Not dangerous goods
ADNR	Not dangerous goods
IMDG	Not dangerous goods
IATA	III

14.5. Environmental hazards

ADR	not applicable
RID	not applicable
ADNR	not applicable
IMDG	not applicable
IATA	not applicable

14.6. Special precautions for user

ADR	not applicable
RID	not applicable
ADNR	not applicable
IMDG	not applicable
IATA	Primary packs containing less than 500ml are unregulated by this mode of transport and may be shipped unrestricted.

14.7. Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

not applicable

SECTION 15: Regulatory information**15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture**

VOC content < 3,00 %
(1999/13/EC)

15.2. Chemical safety assessment

A chemical safety assessment has not been carried out.

SECTION 16: Other information

The labelling of the product is indicated in Section 2. The full text of all abbreviations indicated by codes in this safety data sheet are as follows:

- R22 Harmful if swallowed.
- R3 Extreme risk of explosion by shock, friction, fire or other sources of ignition.
- R36 Irritating to eyes.
- R36/37/38 Irritating to eyes, respiratory system and skin.
- R40 Limited evidence of a carcinogenic effect.
- R41 Risk of serious damage to eyes.
- R43 May cause sensitisation by skin contact.
- R50 Very toxic to aquatic organisms.
- R68 Possible risk of irreversible effects.
- R7 May cause fire.
- H241 Heating may cause a fire or explosion.
- H302 Harmful if swallowed.
- H315 Causes skin irritation.
- H317 May cause an allergic skin reaction.
- H318 Causes serious eye damage.
- H319 Causes serious eye irritation.
- H335 May cause respiratory irritation.
- H341 Suspected of causing genetic defects.
- H351 Suspected of causing cancer.
- H361 Suspected of damaging fertility or the unborn child.
- H400 Very toxic to aquatic life.
- H411 Toxic to aquatic life with long lasting effects.
- H413 May cause long lasting harmful effects to aquatic life.

Further information:

This information is based on our current level of knowledge and relates to the product in the state in which it is delivered. It is intended to describe our products from the point of view of safety requirements and is not intended to guarantee any particular properties.

Relevant changes in this safety data sheet are indicated by vertical lines at the left margin in the body of this document. Corresponding text is displayed in a different color on shadowed fields.