# Safety Interlock Switch MKey5



Approvals: 

# Application:

- Gates
- Hatches

# Features:

- 2NC + 1NO (actuator in)
- 4 actuating positions
- Holding force 12 or 40N
- Up to PL e/Cat.4
- Plastic, Plastic with stainless steel head or stainless steel

#### Switch operational description

MKey5 Interlock switches are designed to provide position interlock detection for moving guards. They are designed to fit the leading edge of sliding, hinged or lift off machine guards. The actuator is fitted to the moving part of the guard and is aligned to the switch entry aperture.

The head can be rotated to provide four given actuator entry positions. When the actuator is inserted into the switch the safety contacts close and allow the machine start circuit to be enabled. MKey5 has two versions regarding holding force, 12N and 40N. MKey5 has several types of actuators as an option. A standard actuator key is always delivered with interlock switches.

#### Material

Depending on the environment where the switch will be used, different material can be chosen on the Mkey5. The basic version is in a full plastic body (polyester) and in cases where the demands are higher on the interlock switch head, there is a version with a plastic body and with a stainless steel head. Both these types give the MKey5 interlock switch a rating of IP67.

In harsh applications as for food processing and chemical industry there is a MKey5Z Interlock switch with a total rugged stainless steel 316 body. This version has IP69K enclosure protection (maintained by a double seal lid gasket) and can be high pressure hosed with detergent at high temperature.

## Positive forced disconnected contacts

A positive forced contact provides a forced disconnect of the safety contacts at the withdrawal of the actuator. The design of the MKey5 ensures that the contacts will not fail or be held in a normally closed position, due to failure of the spring mechanism or that welding/sticking of the contacts can occur.

## Safety level

The positive forced disconnect contacts gives a high safety level and the interlock switch has an anti-tamper mechanism. By combining the MKey5 with one of our suitable safety control module, for example a safety relay from the RT-series, Pluto safety-PLC or Vital module, the requirements for both hatch and gate switch supervision can be fulfilled. To obtain the highest level of safety, two switches per gate are required.

# Explosion Proof version (X)

MKey5 also exist in versions with certified explosion proof contact block (X-versions). MKey5ZX is in stainless steel and can be used in European Zone 1, 2, 21,22 environments (Gas and Dust). Preassembled with 3 meter cable.

#### **Regulations and Standards**

The MKey5 is designed and approved in accordance to relevant standards. Examples of relevant standards are EN 1088, IEC/EN 60947-5-1, EN 60204-1, EN ISO 13849-1, EN 62061 and UL 508.

# Technical data - MKey5 series

Article number Standard MKey5 - 12N			
MKey5 - 12N			
MILLER AONI	2TLA050003R0100		
Mkey5+ - 40N	2TLA050003R0101		
Stainless steel head			
MKey5 - 12N	2TLA050003R0110		
MKey5+ - 40N	2TLA050003R0111		
Full stainless steel			
MKey5Z - 12N	2TLA050003R0120		
MKey5+Z - 40N	2TLA050003R0121		
MKey5ZX (EX)	2TLA050003R0125		
Level of safety			
EN ISO 13849-1	Up to PL e/Cat. 4 depending upon		
	system architecture		
EN 62061	Up to SIL3 depending upon system		
	architecture		
Safety data			
Mechanical reliability B <sub>10d</sub>	2.5 x 10 <sup>6</sup> operations at 100mA load		
Proof test interval (life)			
MTTF <sub>d</sub>	35 years 356 years (8 cycles per hour/24		
NTT I F <sub>d</sub>	hours per day/365 days)		
Utilisation category	AC15 A300 3A		
Force/travel for positive opening	6 mm		
Acuator entry mini. radius	175 mm Standard Key		
	100 mm Flexible Key		
Max approached/withdrawal	600 mm/s		
Max. approached/withdrawal speed			
Actuator	Stainless steel		
Mechanical life	1 million switch operations		
	÷		
	IEC 68-2-6, 10-55Hz+1Hz,		
VIDIATION TESISTANCE			
	(NC are direct opening action)		
Thermal current (Ith)	10A		
Enclosure protection			
MKey5	IP67		
MKey5Z(X)	IP69K and IP67		
Operating temperature	-25°C to +80°C		
Conduit entries	3 x M20		
Material	Polvester or/and stainless steel 316		
Material MKey5	Stainless steel 316		
Material MKey5 MKey5Z(X)	Stainless steel 316 Bed or stainless steel		
Material MKey5 MKey5Z(X) Colour	Red or stainless steel		
Material MKey5 MKey5Z(X) Colour Mounting position	Red or stainless steel Any		
Material MKey5 MKey5Z(X) Colour Mounting position Mounting bolts	Red or stainless steel Any		
Material MKey5 MKey5Z(X) Colour Mounting position Mounting bolts Explosion Proof version (X)	Red or stainless steel Any Body 2 x M5, actuator 2 x M5		
Material MKey5 MKey5Z(X) Colour Mounting position Mounting bolts	Red or stainless steel Any Body 2 x M5, actuator 2 x M5 Ex d IIC T6		
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Material MKey5 MKey5Z(X) Colour Mounting position Mounting bolts Explosion Proof version (X)	Red or stainless steel Any Body 2 x M5, actuator 2 x M5 Ex d IIC T6 $(-20^{\circ}C \le Ta \le +60^{\circ}C)$ Gb		
Material MKey5 MKey5Z(X) Colour Mounting position Mounting bolts Explosion Proof version (X)	Red or stainless steel Any Body 2 x M5, actuator 2 x M5 Ex d IIC T6 (-20°C $\leq$ Ta $\leq$ +60°C) Gb Ex tb IIIC T85°C		
Material MKey5 MKey5Z(X) Colour Mounting position Mounting bolts Explosion Proof version (X) Classification	Red or stainless steel Any Body 2 x M5, actuator 2 x M5 Ex d IIC T6 (-20°C $\leq$ Ta $\leq$ +60°C) Gb Ex tb IIIC T85°C (-20°C $\leq$ Ta $\leq$ +60°C) Db		
Mechanical life Rated insulation/withstand voltage Vibration resistance Contacts (actuator key inserted) Thermal current (Ith) Enclosure protection MKey5 MKey5Z(X) Operating temperature	1 million switch operations 500VAC / 2500VAC IEC 68-2-6, 10-55Hz+1Hz, excursion: 0.35 mm, 1 octave/min 2NC + 1NO (NC are direct opening action) 10A IP67 IP69K and IP67 -25°C to +80°C		



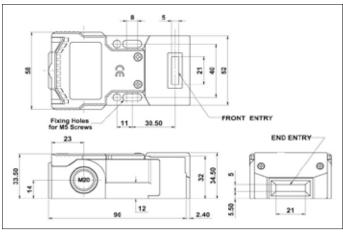
## Actuator

- 1. Standard Key for plastic head
- 2. Standard Key for SS head
- 3. Flat Key
- 4. Flexible Key with plastic housing
- 5. Flexible Key with metal housing

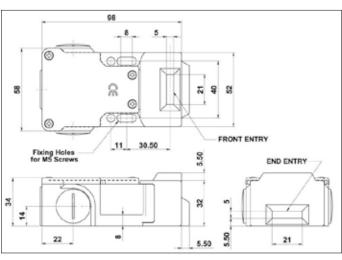
6. Flexible Key with SS housing

- (Key always in Stainless steel)
- 2TLA050040R0201 2TLA050040R0202 2TLA050040R0220 2TLA050040R0221 2TLA050040R0203 2TLA050040R0204

th SS housing 2T unless steel)

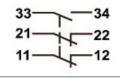


#### **Dimension MKey5**



#### Dimension MKey5Z

For all MKey the normally closed (NC) circuits are closed when the guard is closed (actuators inserted).



2	NC 1	NC 6.8	30	6	0 mm
	11/12	Open			
	21/22	Open			
	33/44		Open		ı
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Contact block configuration 2NC, 1NO

Contacts at withdrawal of actuator