

CONN,MICRO-EDGE,.050,TIN PL,W/METAL LATCH

1. PURPOSE 目的

Define the packaging specifiction and packaging method of CONN,MICRO-EDGE,.050,TIN PL,W/METAL LATCH.

订定 CONN,MICRO-EDGE,.050,TIN PL,W/METAL LATCH 产品之包装规格及包装方式。

2. APPLICABLE PRODUCT 适用范围

Type	Part No.	Description
Type A	5822330-3	CONN,MICRO-EDGE,.050,TIN PL,W/METAL LATCH
	822330-3	CONN,MICRO-EDGE,.050,TIN PL,W/METAL LATCH
	5822330-4	CONN,MICRO-EDGE,.050,TIN PL,W/METAL LATCH
	822330-4	CONN,MICRO-EDGE,.050,TIN PL,W/METAL LATCH
	822134-3	CONN.MICRO-EDGE,.050,LP,TIN PK,W/METAL LATCH
	5822134-3	CONN.MICRO-EDGE,.050,LP,TIN PK,W/METAL LATCH
	5822097-3	CONN.MICRO-EDGE,.050,LP,GOLD PL,W/METAL LATCH
	822097-3	CONN.MICRO-EDGE,.050,LP,GOLD PL,W/METAL LATCH
	5822110-3	CONN.MICRO-EDGE,.050,LP,TIN PK,W/METAL LATCH
	822110-3	CONN.MICRO-EDGE,.050,LP,TIN PK,W/METAL LATCH
	5822137-3	CONN.MICRO-EDGE,.050,LP,GOLD PK,W/METAL LATCH
	822137-3	CONN.MICRO-EDGE,.050,LP,GOLD PK,W/METAL LATCH
	5822138-3	CONN.MICRO-EDGE,.050,LP,GOLD PL,W/METAL LATCH
	822138-3	CONN.MICRO-EDGE,.050,LP,GOLD PL,W/METAL LATCH
	822469-3	CONN.MICRO-EDGE,.050,LP,TIN PLATE,WITH METAL LATCH
	5822469-3	CONN.MICRO-EDGE,.050,LP,TIN PLATE,WITH METAL LATCH
TYPE B	5821997-3	CONN.MICRO-EDGE,.050,VERT,TIN PLATE,W/METAL LATCH
	821997-3	CONN.MICRO-EDGE,.050,VERT,TIN PLATE,W/METAL LATCH
	5822019-4	CONN.MICRO-EDGE,.050,VERT,TIN PLATE,W/METAL LATCH
	822019-4	CONN.MICRO-EDGE,.050,VERT,TIN PLATE,W/METAL LATCH
	5822021-4	CONN.MICRO-EDGE,.050,VERT,TIN PLATE,W/METAL LATCH
	822021-4	CONN.MICRO-EDGE,.050,VERT,TIN PLATE,W/METAL LATCH
	5822030-3	CONN.MICRO-EDGE,.050,VERT,TIN PLATE,W/METAL LATCH
	822030-3	CONN.MICRO-EDGE,.050,VERT,TIN PLATE,W/METAL LATCH
	5822031-4	CONN.MICRO-EDGE,.050,GOLD PLATE,W/METAL LATCH
	822031-4	CONN.MICRO-EDGE,.050,GOLD PLATE,W/METAL LATCH

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2. APPLICABLE PRODUCT 适用范围

Type	Part No.	Description
TYPE B	5822032-4	CONN.MICRO-EDGE,.050.VERT,GOLD PLATE,W/METAL LATCH
	822032-4	CONN.MICRO-EDGE,.050.VERT,GOLD PLATE,W/METAL LATCH
	822513-1	CONN.MICRO-EDGE,.ASSY 72 ME VERT .050 SNG ML AU
	5822513-1	CONN.MICRO-EDGE,.ASSY 72 ME VERT .050,ML,AU,PB-FR
TYPE C	5822134-4	CONN.MICRO-EDGE,.050,LP,TIN PK,W/METAL LATCH
	822134-4	CONN.MICRO-EDGE,.050,LP,TIN PK,W/METAL LATCH
	822136-4	CONN.MICRO-EDGE,.050.LP,TIN PL,W/METAL LATCH
	822137-4	CONN.MICRO-EDGE,.050,LP,GOLD PK,W/METAL LATCH
	5822137-4	CONN.MICRO-EDGE,.050,LP,GOLD PK,W/METAL LATCH
	5822138-4	CONN.MICRO-EDGE,.050.LP,GOLD PL,W/METAL LATCH
	822138-4	CONN.MICRO-EDGE,.050.LP,GOLD PL,W/METAL LATCH
	5822469-4	CONN.MICRO-EDGE,.050,LP,TIN PLATE,WITH METAL LATCH
	822469-4	CONN.MICRO-EDGE,.050,LP,TIN PLATE,WITH METAL LATCH
TYPE D	5822021-5	CONN.MICRO-EDGE,.050.VERT,TIN PLATE,W/METAL LATCH
	822021-5	CONN.MICRO-EDGE,.050.VERT,TIN PLATE,W/METAL LATCH
	822030-4	CONN.MICRO-EDGE,.050.VERT,TIN PLATE,W/METAL LATCH
	5822030-4	CONN.MICRO-EDGE,.050.VERT,TIN PLATE,W/METAL LATCH
	5822417-1	CONN.MICRO-EDGE,.050.VERT GOLD W/METAL LATCH & RETENTION POSTS
	822417-1	CONN.MICRO-EDGE,.050.VERT GOLD W/METAL LATCH & RETENTION POSTS
TYPE E	821950-7	CONN.MICRO-EDGE,.050.LP,GOLD PLATE
	5821950-7	CONN.MICRO-EDGE,.050.LP,GOLD PLATE

3. PACKAGING MATERIAL 包装材料

Package	Part No.	Description	Usage				
			TYPE A	TYPE B	TYPE C	TYPE D	TYPE E
INNER	498106-1	TUBE	1/26	-	-	-	-
	498106-5	TUBE	-	-	1/26	-	-
	498080-4	TUBE	-	1/45	-	-	-
	498080-5	TUBE	-	-	-	1/45	-
	498154-1	PLUG	4/26	-	4/26	-	-
	498142-1	PLUG	-	4/45	-	4/45	-
	1533356-1	TAPE	0.2 MR/26	0.2 MR/45	0.2 MR/26	0.2 MR/45	-
	822037-4	SHIPPING TUBE	-	-	-	-	1/20
	623224-8	Paper pad	-	-	-	-	3/400
	1-623845-2	FOAM, BLOCK	2/26	2/45	2/26	2/45	-
	1-623845-3	EPE foam	-	-	-	-	8/400
	623865-4	INNER LABEL	1/26	1/45	1/26	1/45	1/20

3. PACKAGING MATERIAL 包装材料

Package	Part No.	Description	Usage				
			TYPE A	TYPE B	TYPE C	TYPE D	TYPE E
MIDDLE	-	-	-	-	-	-	-
OUTER	1533040-7	SHIPPING BOX	1/182	1/315	1/182	1/315	-
	8-912066-8	AIR CAP	1/182	1/315	1/182	1/315	-
	623845-8	SHEETING	2/182	2/315	2/182	2/315	-
	1533040-8	SHIPPING BOX	-	-	-	-	1/400
	110455-2	AIR CAP	-	-	-	-	6/400
	623865-5	OUTER LABEL	1/182	1/315	1/182	1/315	1/400

	Inner	Middle	Outer
LABEL	623865-4	-	623865-5
SEALING	-	-	Tape

4. PACKAGING QUANTITY 包装数量

	Inner	Middle	Outer
Type A	26 pcs/tube	-	182 pcs/shipping box
Type B	45 pcs/tube	-	315 pcs/shipping box
Type C	26 pcs/tube	-	182 pcs/shipping box
Type D	45 pcs/tube	-	315 pcs/shipping box
Type E	20 pcs/tube	-	400 pcs/shipping box

5. PACKING METHOD 包装方法

For TYPE A&B&C&D:

5.1. Place one end plug & seal with tape in one end of tube.

如图1所示，用软塞塞住TUBE的一端，并用胶布贴好。

注：胶布P/N: 1533356-1，裁剪成约10cm每条的长度，

图1仅作包装示意图，其软塞或胶管的形状及颜色等以实物为准。

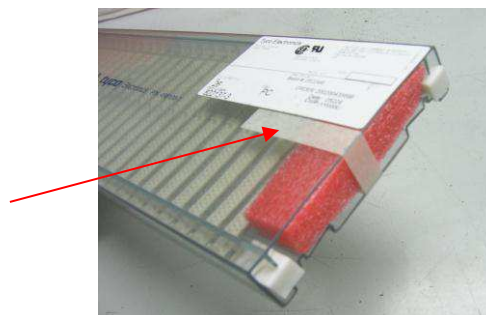


图1

5.2. Load connectors all oriented same way into tube.

将产品朝同一方向放入 TUBE 中。

5.3. Place two end plug into other end of tube.

用两个塞子塞住TUBE的另一端(两个塞子的页尾朝向内侧)。

注：对 TYPE A&C, 四个塞子的页尾朝向TUBE 反面的一侧。

对 TYPE B&D, 四个塞子的页尾朝向内侧。

5. PACKING METHOD 包装方法

5.4. Place one piece of foam block in each end of tube & seal with one piece of tape(see: figure 1).

如图1所示在TUBE的两端各塞入一块珍珠块并用一条胶布(1533356-1)贴住其开口。

5.5. Place an inner label on the top right corner of tube(see: figure 1).

如图1所示在 TUBE 的正面的右上角贴上内标签。

注：其中对于5822021-5;5822030-3;5822110-3;5822469-4;5822137-3;5822330-3/4;5822138-4, 5822134-3/4

需在tube内标签左边位置上加贴一客户标签623868-1 (格式如图2示)。

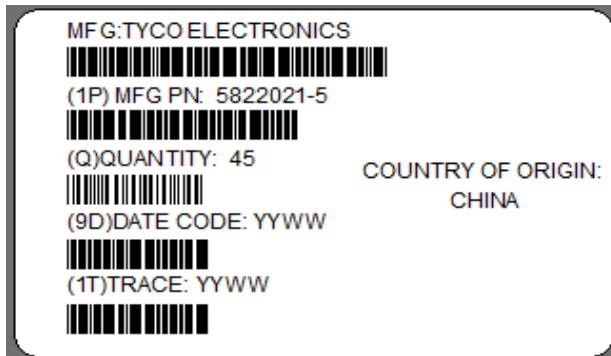


图 2 (例如5822021-5).

(SAP标签格式: CL623868-1)

图 2 (only for 5822021-5;5822030-3;5822110-3;5822469-4

5822137-3;5822330-3/4;5822138-4;5822134-3/4) ---标签PN 623868-1,

其中(9D)Date code及(1T)trace都是指日期, 格式是YYWW.

5.6. Set up one shipping box and close the bottom of the box with tape.

折叠好一个外箱, 并用胶带封好箱底。

5.7. Place one piece of air cap into the shipping box, bubble facing outer.

将一块气泡垫放入外箱中, 气泡面朝外。

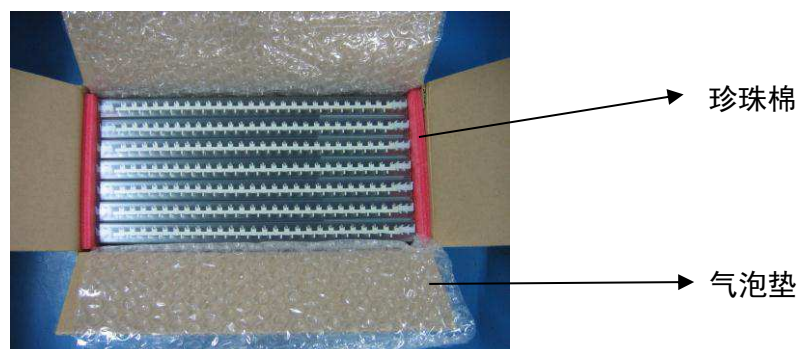
5.8. Place package 7 tubes with conn. into the shipping box(see: figure 3).

如图3所示将七个装满产品的 TUBE 侧放入外箱中。

5.9. Place one piece of pe sheeting in two sided of width of shipping box(see: figure 3).

如图3所示在箱子的宽边两侧各放一块珍珠棉。

Figure 3



5. PACKING METHOD 包装方法

5.10. Fold up air cap to fill the void of the top of shipping box.

折叠好气泡垫以填充箱顶的空隙。

5.11. Seal the box with tape. And place product identification label in "product id" marked on box.

用胶带封箱，在箱外印有“PRODUCT ID”标识处贴上外标签。

For TYPE E:

5.1. Load connectors all oriented same way into tube and buckle clasp.

如下图所示，将产品朝同一方向放入 TUBE 中并用胶布封好扣子。

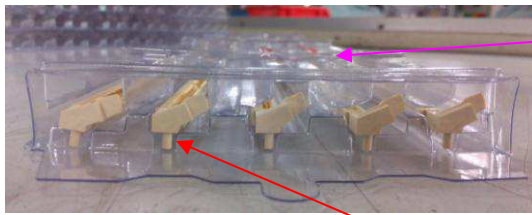
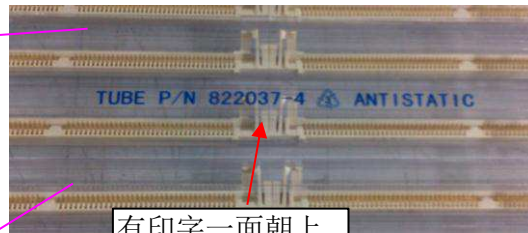


图4

产品端子及HSG小柱一边朝下



有印字一面朝上

图6

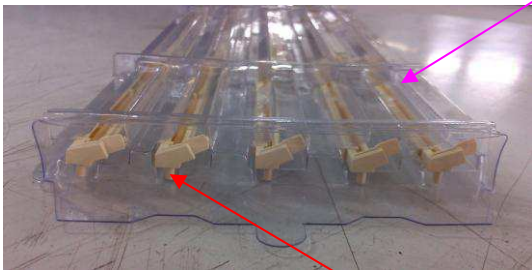
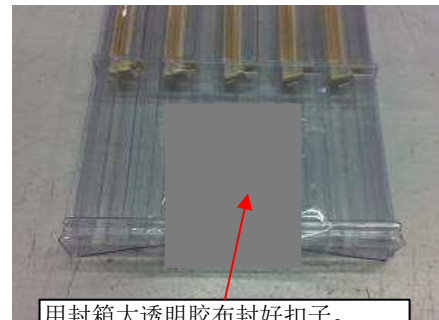


图5

产品端子及HSG小柱一边朝下

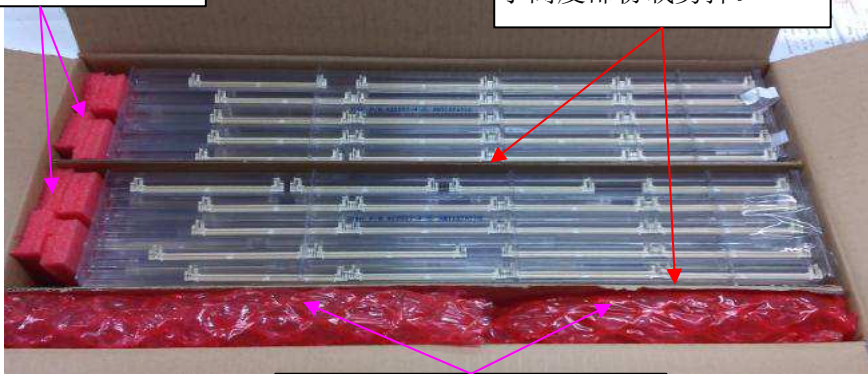


用封箱大透明胶布封好扣子。

图7

珍珠绵1-623845-3，共放8条，超出箱子高度部份裁剪掉。

纸板623224-8，2块，超出箱子高度部份裁剪掉。



气泡垫110455-2，6块，折叠好塞在箱子侧边。

图8

5. PACKING METHOD 包装方法

5.2. Place an inner label on the middle of tube.

在TUBE有印字一面的中间位置上贴一内标签(可以用标签覆盖其印字)。

5.3. Set up a box and secure bottom flaps with tape.

折叠好一个纸箱，并用胶带封好箱底。

5.4. Place one piece of paper pad on the bottom of box.

在箱底放一块纸板623224-8。

5.5. Place 20pcs tubes with conn. into the box(2row/box, 10tubes/row).

如图8所示，将二十个装满产品的 TUBE 放入外箱中。(分两排放，每排放10个TUBE)。

5.6. Place one piece of paper pad between two row tubes.

如图8所示，在两排TUBE之间隔一块纸板（纸板623224-8，需裁剪成适当大小）。

5.7. Place another piece of paper pad on the other side of trays.

如图8所示，在其中一排TUBE的侧边放一块纸板（纸板623224-8，需裁剪成适当大小）。

5.8. Place some bubble cushion and EPE foam to fill the void of box.

如图8所示，用适当的气泡垫及珍珠绵填充箱中空隙(气泡垫110455-2，珍珠绵1-623845-3)。

5.9. Seal the box with tape. And place product identification label in "product id" marked on box.

用胶带封箱，在箱外印有“PRODUCT ID”标识处贴上外标签。