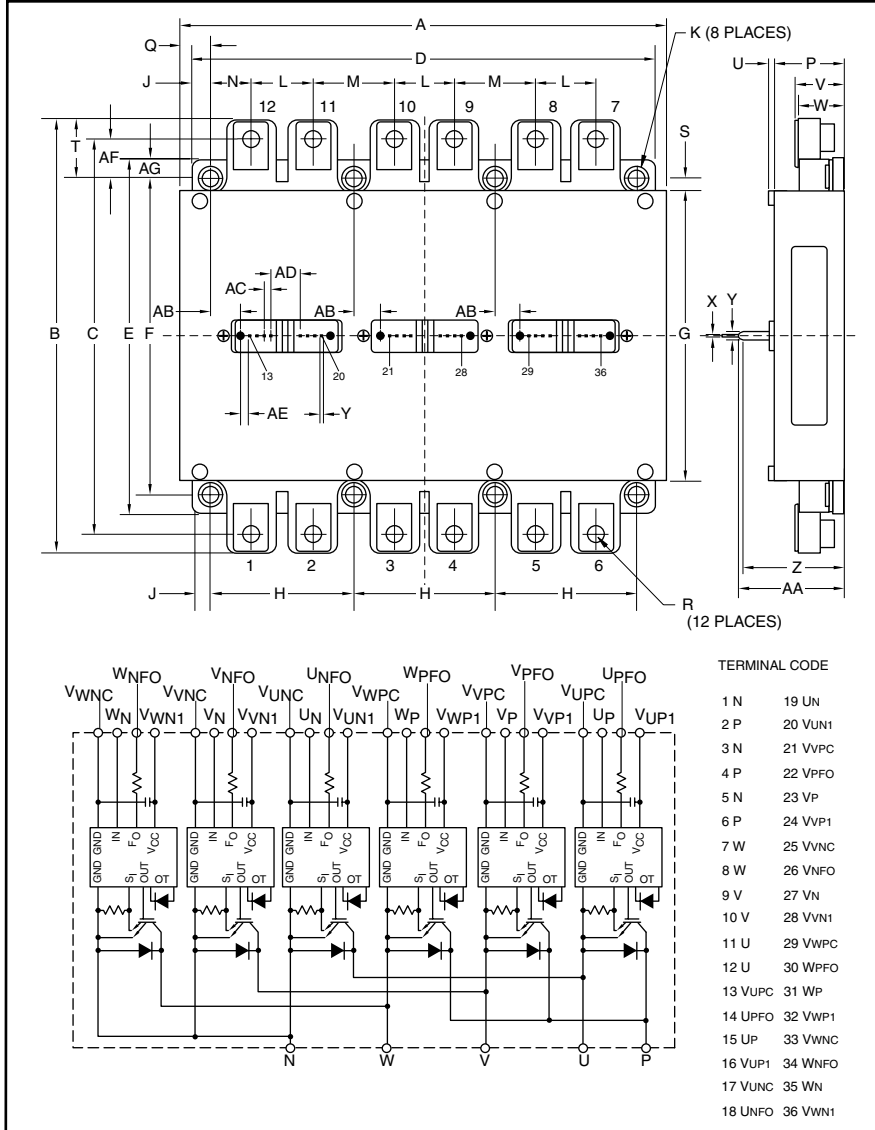


Intellimod™ L-Series Three Phase IGBT Inverter 450 Amperes/600 Volts



Outline Drawing and Circuit Diagram

Dimensions	Inches	Millimeters
A	6.77	172.0
B	5.90	150.0
C	5.39	137.0
D	6.38	162.0
E	4.84	123.0
F	4.33	110.0
G	3.90	99.0
H	1.97	50.0
J	0.236	6.0
K	5.5 Metric	M5.5
L	0.866	22.0
M	1.10	28.0
N	0.55	14.0
P	0.945	24.0
Q	0.43	11.0
R	M6 Metric	M6

Dimensions	Inches	Millimeters
S	0.217	5.5
T	0.79	20.0
U	0.08	2.0
V	0.67	17.0
W	0.62	15.8
X	0.025 Sq.	Sq. 0.64
Y	0.1 Dia	Dia. 2.5
Z	1.40	35.5
AA	1.44	36.6
AB	0.36	9.08
AC	0.10	2.54
AD	0.40	10.16
AE	0.127	3.22
AF	0.53	13.5
AG	0.256	6.5

Description:

Powerex Intellimod™ Intelligent Power Modules are isolated base modules designed for power switching applications operating at frequencies to 20kHz. Built-in control circuits provide optimum gate drive and protection for the IGBT and free-wheel diode power devices.

Features:

- Complete Output Power Circuit
- Gate Drive Circuit
- Protection Logic
 - Short Circuit
 - Over Temperature
 - Using On-chip Temperature Sensing
 - Under Voltage
- Low Loss Using 5th Generation IGBT Chip
- Low EMI/RFI

Applications:

- Inverters
- UPS
- Motion/Servo Control
- Power Supplies

Ordering Information:

Example: Select the complete part number from the table below -i.e. PM450CLA060 is a 600V, 450 Ampere Intellimod™ Intelligent Power Module.

Type	Current Rating Amperes	V _{CES} Volts (x 10)
PM	450	60



Powerex, Inc., 200 E. Hillis Street, Youngwood, Pennsylvania 15697-1800 (724) 925-7272

PM450CLA060
Intellimod™ L-Series
Three Phase IGBT Inverter
450 Amperes/600 Volts

Absolute Maximum Ratings, $T_j = 25^\circ\text{C}$ unless otherwise specified

Characteristics	Symbol	PM450CLA060	Units
Power Device Junction Temperature	T_j	-20 to 150	$^\circ\text{C}$
Storage Temperature	T_{stg}	-40 to 125	$^\circ\text{C}$
Mounting Torque, M5 Mounting Screws	—	31	in-lb
Mounting Torque, M6 Main Terminal Screws	—	40	in-lb
Module Weight (Typical)	—	1250	Grams
Supply Voltage, Surge (Applied between P - N)	$V_{\text{CC(surge)}}$	500	Volts
Self-protection Supply Voltage Limit (Short Circuit protection Capability)*	$V_{\text{CC(prot.)}}$	400	Volts
Isolation Voltage, AC 1 minute, 60Hz Sinusoidal	V_{ISO}	2500	Volts

* $V_D = 13.5 - 16.5\text{V}$, Inverter Part, $T_j = 125^\circ\text{C}$

IGBT Inverter Sector

Collector-Emitter Voltage ($V_D = 15\text{V}$, $V_{\text{CIN}} = 15\text{V}$)	V_{CES}	600	Volts
Collector Current ($T_C = 25^\circ\text{C}$)	$\pm I_C$	450	Amperes
Peak Collector Current ($T_C = 25^\circ\text{C}$)	$\pm I_{\text{CP}}$	900	Amperes
Collector Dissipation ($T_C = 25^\circ\text{C}$)	P_C	1041	Watts

Control Sector

Supply Voltage (Applied between $V_{\text{UP1}}-V_{\text{U1PC}}$, $V_{\text{VP1}}-V_{\text{V1PC}}$, $V_{\text{WP1}}-V_{\text{W1PC}}$, $V_{\text{UN1}}-V_{\text{UN1C}}$, $V_{\text{WN1}}-V_{\text{WN1C}}$, $V_{\text{N1}}-V_{\text{N1C}}$)	V_D	20	Volts
Input Voltage (Applied between U_P-V_{U1PC} , V_P-V_{V1PC} , W_P-V_{W1PC} , U_N-V_{UN1C} , V_N-V_{VN1C} , W_N-V_{WN1C})	V_{CIN}	20	Volts
Fault Output Supply Voltage (Applied between $U_{\text{PFO}}-V_{\text{U1PC}}$, $V_{\text{PFO}}-V_{\text{V1PC}}$, $W_{\text{PFO}}-V_{\text{W1PC}}$, $U_{\text{NFO}}-V_{\text{UN1C}}$, $V_{\text{NFO}}-V_{\text{VN1C}}$, $W_{\text{NFO}}-V_{\text{WN1C}}$)	V_{FO}	20	Volts
Fault Output Sink Current at U_{PFO} , V_{PFO} , W_{PFO} , U_{NFO} , V_{NFO} , W_{NFO} Terminals	I_{FO}	20	mA

PM450CLA060
Intellimod™ L-Series
Three Phase IGBT Inverter
450 Amperes/600 Volts

Electrical and Mechanical Characteristics, $T_j = 25^\circ\text{C}$ unless otherwise specified

Characteristics	Symbol	Test Conditions	Min.	Typ.	Max.	Units
IGBT Inverter Sector						
Collector-Emitter Cutoff Current	I_{CES}	$V_{CE} = V_{CES}, V_{CIN} = 15V, T_j = 25^\circ\text{C}$	—	—	1.0	mA
		$V_{CE} = V_{CES}, V_{CIN} = 15V, T_j = 125^\circ\text{C}$	—	—	10	mA
Diode Forward Voltage	V_{EC}	$-I_C = 450A, V_{CIN} = 15V, V_D = 15V$	—	2.6	3.7	Volts
Collector-Emitter Saturation Voltage	$V_{CE(sat)}$	$V_D = 15V, V_{CIN} = 0V, I_C = 450A, T_j = 25^\circ\text{C}$	—	1.7	2.2	Volts
		$V_D = 15V, V_{CIN} = 0V, I_C = 450A, T_j = 125^\circ\text{C}$	—	1.8	2.3	Volts
Inductive Load Switching Times	t_{on}		0.5	1.0	2.4	μs
	t_{rr}	$V_D = 15V, V_{CIN} = 0 \leftrightarrow 15V$	—	0.2	0.4	μs
	$t_{C(on)}$	$V_{CC} = 300V, I_C = 450A$	—	0.4	1.0	μs
	t_{off}	$T_j = 125^\circ\text{C}$	—	2.2	3.5	μs
	$t_{C(off)}$		—	0.6	1.1	μs
Control Sector						
Short Circuit Trip Level	SC	$-20^\circ\text{C} \leq T_j \leq 125^\circ\text{C}, V_D = 15V$	900	—	—	Amperes
Short Circuit Current Delay Time	$t_{off(SC)}$	$V_D = 15V$	—	0.2	—	μs
Over Temperature Protection	OT	Trip Level	135	145	—	$^\circ\text{C}$
(Detect T_j of IGBT Chip)	OT_R	Reset Level	—	125	—	$^\circ\text{C}$
Supply Circuit Under-voltage Protection ($-20 \leq T_j \leq 125^\circ\text{C}$)	UV	Trip Level	11.5	12.0	12.5	Volts
	UV_R	Reset Level	—	12.5	—	Volts
Circuit Current	I_D	Upper Arm $V_D = 15V, V_{CIN} = 15V$	—	11	18	mA
		Lower Arm $V_D = 15V, V_{CIN} = 15V$	—	11	18	mA
Input ON Threshold Voltage	$V_{th(on)}$	Applied between U_P-V_{UPC}, V_P-V_{VPC} ,	1.2	1.5	1.8	Volts
Input OFF Threshold Voltage	$V_{th(off)}$	$W_P-V_{WPC}, U_N-V_{UNC}, V_N-V_{VNC}, W_N-V_{WNC}$	1.7	2.0	2.3	Volts
Fault Output Current*	$I_{FO(H)}$	$V_D = 15V, V_{FO} = 15V$	—	—	0.01	mA
	$I_{FO(L)}$	$V_D = 15V, V_{FO} = 15V$	—	10	15	mA
Fault Output Pulse Width*	t_{FO}	$V_D = 15V$	1.0	1.8	—	ms

*Fault output is given only when the internal SC, OT and UV protection of either upper or lower arms is tripped.



Powerex, Inc., 200 E. Hillis Street, Youngwood, Pennsylvania 15697-1800 (724) 925-7272

PM450CLA060
Intellimod™ L-Series
Three Phase IGBT Inverter
450 Amperes/600 Volts

Thermal Characteristics

Characteristics	Symbol	Test Conditions	Min.	Typ.	Max.	Units
Junction to Case Thermal Resistance	$R_{th(j-c)Q}$	IGBT (Per 1/6 Module) (Note 1)	—	—	0.12	°C/Watt
	$R_{th(j-c)D}$	FWDi (Per 1/6 Module) (Note 1)	—	—	0.19	°C/Watt
Contact Thermal Resistance	$R_{th(c-f)}$	Case to Fin Per Module, Thermal Grease Applied	—	—	0.014	°C/Watt

Note 1: If you use this value, $R_{th(t-a)}$ should be measured just under the chips.

Recommended Conditions for Use

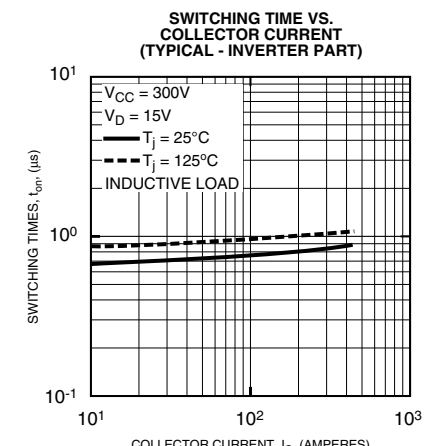
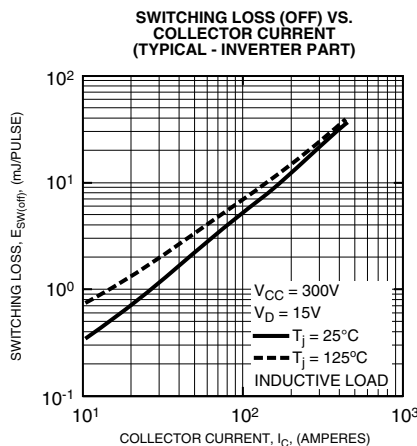
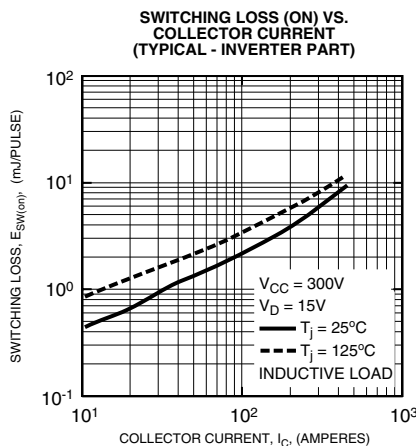
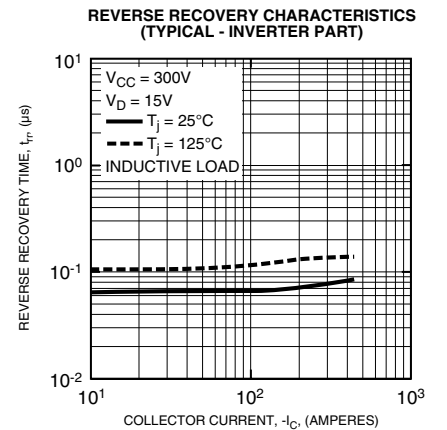
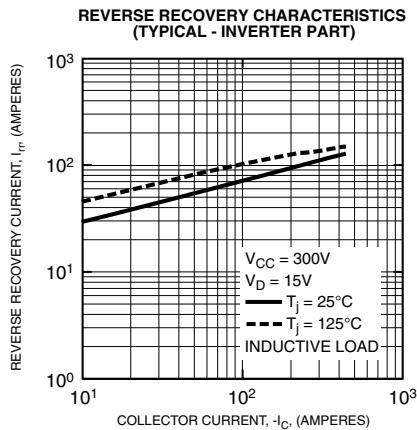
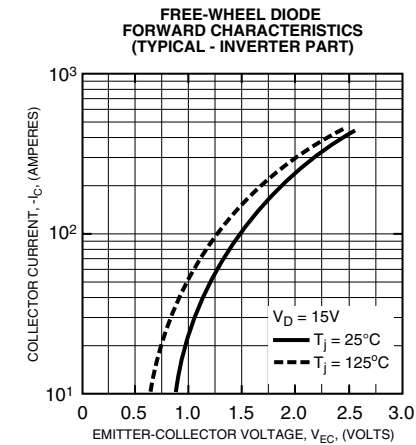
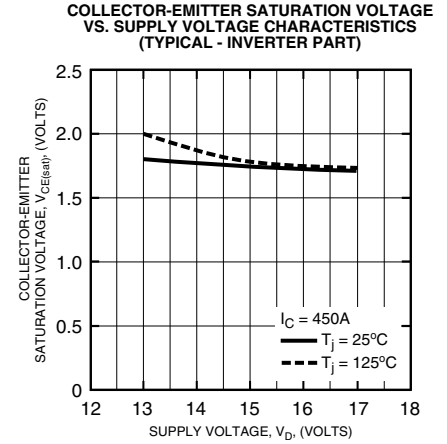
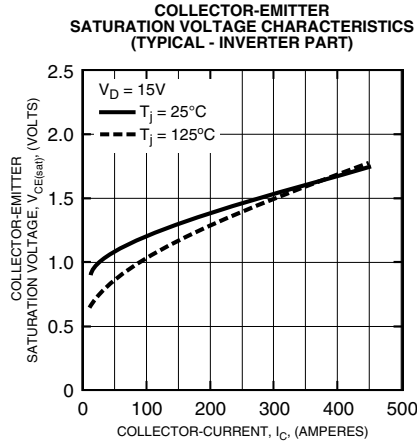
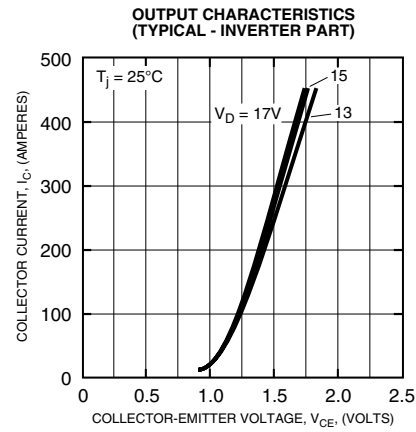
Characteristic	Symbol	Condition	Value	Units
Supply Voltage	V_{CC}	Applied across P-N Terminals	≤ 400	Volts
Control Supply Voltage*	V_D	Applied between $V_{UP1}-V_{UPC}$, $V_{VP1}-V_{VPC}$, $V_{WP1}-V_{WPC}$, $V_{UN1}-V_{UNC}$, $V_{VN1}-V_{VNC}$, $V_{WN1}-V_{WNC}$	15.0 ± 1.5	Volts
Input ON Voltage	$V_{CIN(on)}$	Applied between U_P-V_{UPC} , U_N-V_{UNC} ,	≤ 0.8	Volts
Input OFF Voltage	$V_{CIN(off)}$	V_N-V_{VNC} , V_P-V_{VPC} , W_N-V_{WNC} , W_P-V_{WPC}	≥ 9.0	Volts
PWM Input Frequency	f_{PWM}	—	≤ 20	kHz
Arm Shoot-through Blocking Time	t_{DEAD}	Input Signal	≥ 3.0	μs

*With ripple satisfying the following conditions: dv/dt swing $\leq \pm 5V/\mu s$, Variation $\leq 2V$ peak to peak.



Powerex, Inc., 200 E. Hillis Street, Youngwood, Pennsylvania 15697-1800 (724) 925-7272

PM450CLA060
Intellimod™ L-Series
Three Phase IGBT Inverter
450 Amperes/600 Volts



PM450CLA060
Intellimod™ L-Series
Three Phase IGBT Inverter
450 Amperes/600 Volts

