

DO NOT SCALE FROM THIS PRINT

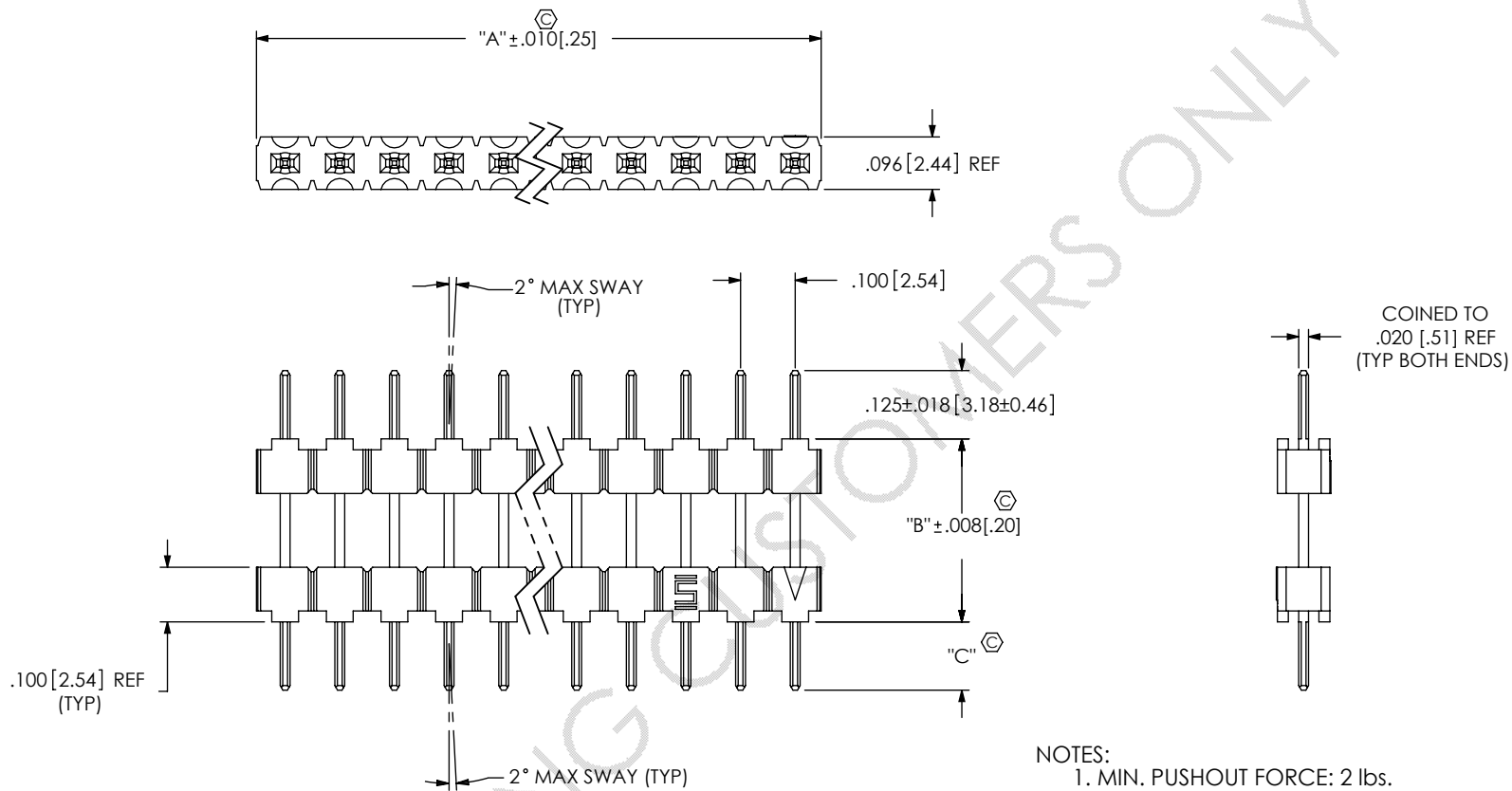
LBS-1XX-X-X-S

POSITION SPECIFICATION
-01 THRU -36
"A" = No. of POS. x .100

ROW SPECIFICATION
USE LBS-36-S

LEAD STYLE SPECIFICATION
(SEE TABLE 1)

PLATING SPECIFICATION
-T: MATTE TIN CONTACT AND TAIL
-F: 3μ" FLASH GOLD IN CONTACT AREA, MATTE TIN ON TAIL
-H: 30μ" HEAVY GOLD IN CONTACT AREA, 3μ" ON TAIL



NOTES:

1. MIN. PUSHOUT FORCE: 2 lbs.
2. MAX. ALLOWABLE BOW AFTER ASSEMBLY: $.003 [.08]$ in./in.
3. MAX. VARIATION BETWEEN ANY TWO PINS TO BE $.010 [.25]$ MAX.
4. Ⓢ REPRESENTS A CRITICAL DIMENSION.
5. MAX CUT FLASH: $.005 [.13]$

TABLE 1

STYLE	"B"	"C"	TERMINAL	COMMENTS
A	.210 [5.33]	.125 [3.18]	T-1M7-01-X	FOR USE WITH STANDARD "SS" SOCKET STRIP
B	.335 [8.51]	.125 [3.18]	T-1M7-02-X	
C	.585 [14.86]	.125 [3.18]	T-1M7-03-X	
D	.835 [21.21]	.125 [3.18]	T-1M7-04-X	

UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES.

TOLERANCES ARE:

DECIMALS ANGLES
.XX: $\pm .01 [.3]$ 2°
.XXX: $\pm .005 [.13]$
.XXXX: $\pm .0020 [.051]$

PROPRIETARY NOTE

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MATERIAL: DO NOT SCALE DRAWING SHEET SCALE: 3:1

INSULATOR: ZYTEL HTNFR52G30BL
CONTACT OR TERMINAL:

MAX FLASH ALLOWED: $.002$
MAX GATE VESTIGE: $.002$

F:\DWG\SW\Exisprod\Assembly\100\LBS-1XX-X-X-S.SLDDRW

DESCRIPTION:

LBS ASSEMBLY

DWG. NO.

LBS-1XX-X-X-S

BY: T.WERNE 08/27/02

SHEET 1 OF 1