

Customer:

ALGE GERMAN DISTRIBUTER

Attention:

Your ref. No.:

Your Part No. : SDDFA32100*10 1026*

No. SW044550A

Date : 2004 - 05 - 20

SPECIFICATION

ALPS' ;

MODEL : SDDFA32100

Spec. No. : SDDF-S-501

Sample No. : F1498556M

RECEIPT STATUS

RECEIVED

By Date _____

Signature _____

Name _____

Title _____

ALPS[®]
ALPS ELECTRIC CO., LTD.

DSG' D

S. Takahashi

APP' D

K. ITO

ENG. DEPT. DIVISION

Sales

Head Office

1-7, Yukigaya-otsuka-cho, Ota-ku, Tokyo. 145-8501 Japan

Phone. +81(3)3726-1211

Test Certificate

Electronic components



Certificate No

6693

This is to certify that

Mains switch type as listed in the schedule to this certificate

Submitted by

Alps Electric Co Ltd
Mechatronic Devices Division
6-3-36 Nakazato
Furukawa-shi
Miyagi-ken 989-6181
Japan

have been tested and certified by BSI in accordance with
Test Leaflets 1 and 5 to BS EN 60065:1998 (BS 415:1998)
and IEC 60065 Sixth edition:1998
Sub-clauses 13.1.1 and 14.6.6 a)

Details of the scope of the certification are given in
BSI Report No 116901 and any addenda thereto.

Signed

A handwritten signature in black ink, appearing to read 'Houshler', enclosed within a hand-drawn oval.

Issue date

18 September 2002

Expiry Date

17 September 2004

Attention is drawn to the conditions under which this certificate is issued, namely:

1. The general conditions relating to acceptance of testing (Testing Leaflet No. TL1) and the specific conditions (Test Leaflet No. TL5 or TL22 as stated above) apply in all respects.
2. This certificate may not be published except in full including any schedule unless permission for the publication of an approved extract has been obtained in writing from the General Manager of BSI Product Services.
3. This certificate is valid until the expiry date shown above. It shall then be considered cancelled and withdrawn and shall not be used in any way whatsoever.
4. If the BSI is satisfied that the manufacturer is marketing what is purporting to be the same model of component but which has been altered or modified or is in any material aspect different from the item tested or is satisfied in respect of evidence discovered by or submitted to it that components purported to be identical to that originally certified are no longer meeting any part of the requirements of the original examination and tests then the certificate will be immediately withdrawn and shall not be used in any way whatsoever.



Prepared by: BSI Product Services Maylands Avenue Hemel Hempstead Hertfordshire HP2 4SQ

Schedule to Test Certificate No 6693
Schedule issue date 18 September 2002
Test Certificate expiry date 17 September 2004



Mains switch type SDDF series:

SDDF-2 SPST (single-pole, single-throw)
SDDF-3 DPST (double-pole, single-throw)
rated at 4 A/128 A 250 V a.c. and 8 A/128 A 250 V a.c.

The above SDDF series with added solenoid unit and extra low voltage switch.

The above SDDF series with alternative construction for solenoid unit and extra low voltage switch with a 35 % reduced load coil spring and a change of position of solenoid terminals.

In respect of BS EN 60065:1998 Sub-clause 14.6.6 a) the samples achieved a flammability category of FV 0 in accordance with Clause G.1.1 of Annex G

This schedule must be read in conjunction with the test certificate identified above and may not be published except in full including the certificate.

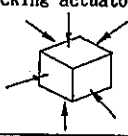
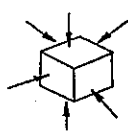
Prepared by: BSI Product Services Maylands Avenue Hemel Hempstead Hertfordshire HP2 4SQ

SDDF-S-501	SDDF PRODUCT SPECIFICATIONS	
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1. General
 1.1 Application This specification is applied to power switches used for electronic equipment.
 1.2 Operating temperature range : $-10 \sim 55$ °C
 1.3 Test conditions The standard test conditions shall be $5 \sim 35$ °C in temperature, 45~85% RH and 86~106kPa ~~880~1060mbar~~ Δ in atmospheric pressure. Should any doubt arise in judgement, tests shall be conducted at 20 ± 2 °C, $65 \pm 5\%$ RH and 86~106kPa ~~880~1060mbar~~ Δ
 2. Appearance, construction and dimensions
 2.1 Appearance Switch shall have good finishing, and shall have no rust, crack or plating failures.
 2.2 Construction and dimensions Per individual product drawing
 2.3 Markings Per individual product drawing
 3. Ratings 250V10A, 125V5A+E (According to Electrical Appliance and Material Control Law)
 TV-8 (UL, CSA) 4A/128A250V~ (CEE)
 4. Electrical performance (Micro gap)

Items	Test conditions	Criterion
4.1 Contact resistance	Shall be measured at 1A, 5V DC by voltage drop method.	100 mΩ MAX
4.2 Insulation resistance	Test voltage : 500 V DC, measured after 1 minute ± 5 seconds. Applied position : Between all terminals Between terminals and ground (frame)	500 MΩ MIN
4.3 Voltage proof	Following test voltages shall be applied for 1 minute. (cut-off current 2mA) Between terminals of open contacts : 2000 V AC (50~60Hz) Between terminals of opposite polarity : 2000 V AC (50~60Hz) Between terminals and ground (frame) : 4000 V AC (50~60Hz)	No dielectric breakdown shall occur.

Items	Test conditions	Criterion
5.1 Operating force	A static load shall be applied to the tip of actuator in operating direction.	As per individual product drawing.
5.2 Terminal strength	A static load of 10N 11.02N Δ shall be applied to the tip of terminal in a desired direction for 1 minute. The number of test shall be once per terminal.	Shall be free from terminal looseness and damage and breakage of terminal holding portion. Terminals may be bent after test, electrical performance requirement specified in item 4 shall be satisfied.
5.3 Mounting strength of thread portion	Thread shall be mounted at 0.6N·m 1.2N·m Δ by normal mounting method.	Shall be free from damage of thread portion.
5.4 Control strength	(1) A static load of 100N 110.2N Δ shall be applied in the operating direction of actuator for 15 seconds. (2) A static load of 20N 2.01N Δ shall be applied in the vertical direction of operation at the tip of actuator for 15 seconds. (3) A static load of 50N 5.1N Δ shall be applied in the pull direction of operation at the condition of releasing self-lock for 15 seconds.	Shall be free from pronounced wobble, bending and mechanical abnormalities.
5.4.1 Control strength		
5.4.2 locking strength (Applied to the self-lock mechanism)	(1) A static load of 5N 5.10N Δ shall be applied in the pull direction of operation at the condition of locking actuator.	Shall be locking actuator after test. Shall be free from pronounced wobble, and operational abnormalities.
5.5 Control Wobble	Run-out(P-P) shall be measured by applying a static load of 1N 1.02N Δ in the vertical direction of operation at the tip of actuator.	P-P : 1 mm MAX
5.6 Vibration-proof	Switch shall be secured to a testing machine by a regular mounting device and method. (1) Vibration frequency range : 10~55Hz (2) Total amplitude : 1.5mm (3) Sweep ratio : 10-55-10(Hz) Approx. 1 minute (4) Method of changing the sweep vibration frequency : Logarithmic or linear (5) Direction of vibration : Three vertical directions including actuator. (6) Time : 2 hours each (6 hours in total)	Contact resistance (Item 4.1) : 100 mΩ MAX Insulation resistance (Item 4.2) : 100 MΩ MIN Voltage proof (Item 4.3) : No dielectric breakdown shall occur. Operating force (Item 5.1) : As per individual product drawing. No abnormalities shall be recognized in appearance and construction.
5.7 Mechanical shock	(1) Acceleration : 490m/s ² 500 Δ (2) Duration : 11ms (3) Test direction : 6 directions (4) Number of shock : 3 times per direction (18 times in total)	Contact resistance (Item 4.1) : 100 mΩ MAX Operating force (Item 5.1) : As per individual product drawing. Shall be free from mechanical abnormalities.
5.7.1 Mechanical shock		
5.7.2 Shock in locking (Applied to the self-lock mechanism)	The test shall be conducted at the condition of locking actuator. (1) Acceleration : 147m/s ² 150 Δ (2) Duration : 11ms (3) Test direction : 6 directions (4) Number of shock : 3 times per direction (18 times in total)	Shall be locking actuator after test. Shall be free from operational abnormalities.



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SDDF-S-501	SDDF PRODUCT SPECIFICATIONS
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Items	Test conditions	Criterion									
5.8 Solderability	(1) Solder : H63A (JIS Z 3282) (2) Flux : Rosin flux (JIS K 5902) having a nominal composition of 25% solids by mass of water white rosin in methyl alcohol (JIS K 1501) solution. (3) Soldering temperature : 230±5°C Immersion time : 3±0.5 s Flux immersing time shall be 5~10 seconds in normal temperature. (4) Immersion depth : Immersion depth shall be at wiring portion of lead wire for lead wire terminal. Immersion depth shall be at copper plating portion for P.C.B. terminal after mounting. Thickness of P.C. board : 1.6 mm	More than 75% of immersed part shall be covered with solder. If frame is made of tin plate, cutting section shall not be applied.									
5.9 Soldering heat resistance	(1) Solder : H63A (JIS Z 3282) (2) Flux : Rosin flux (JIS K 5902) having a nominal composition of 10% solids by mass of water white rosin in methyl alcohol (JIS K 1501) solution. (3) Temperature and immersing time <table border="1" style="margin-left: 20px;"> <thead> <tr> <th></th> <th>Temperature (°C)</th> <th>Time (s)</th> </tr> </thead> <tbody> <tr> <td>Dip soldering</td> <td>260±5</td> <td>10±1</td> </tr> <tr> <td>Manual soldering</td> <td>350±10</td> <td>3±0.5</td> </tr> </tbody> </table> (4) Immersion depth : Immersion depth shall be at wiring portion of lead wire for lead wire terminal. Immersion depth shall be at copper plating portion for P.C.B. terminal after mounting. Thickness of P.C. board (Single sided copper clad P.C.B.) : 1.6mm		Temperature (°C)	Time (s)	Dip soldering	260±5	10±1	Manual soldering	350±10	3±0.5	No abnormalities shall be recognized in appearance and operation. The electrical performance requirements specified in item 4 shall be satisfied
	Temperature (°C)	Time (s)									
Dip soldering	260±5	10±1									
Manual soldering	350±10	3±0.5									

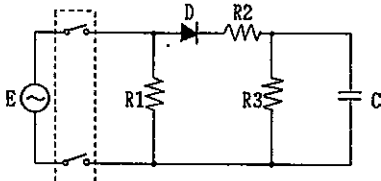
6. Durability

Items	Test conditions	Criterion																								
6.1 Endurance (A) According to Electrical Appliance and Material Control Law	250V 10 A # Switch shall be operated according to following sequence. Test 1, Test 2 and Test 3. <table border="1" style="margin-left: 20px;"> <thead> <tr> <th></th> <th>Voltage</th> <th>Current</th> <th>Power factor</th> <th>Operation rate</th> <th>Number of operation</th> </tr> </thead> <tbody> <tr> <td>Test 1</td> <td>250 V</td> <td>10 A</td> <td>0.75 MIN 0.8 MAX</td> <td>20 cycles /min</td> <td>5,000 cycles</td> </tr> <tr> <td>Test 2</td> <td>250 V</td> <td>10 A</td> <td>0.95 MIN 1 MAX</td> <td>3 cycles /min</td> <td>100 cycles</td> </tr> <tr> <td>Test 3</td> <td>250 V</td> <td>15 A</td> <td>0.75 MIN 0.8 MAX</td> <td>20 cycles /min</td> <td>100 cycles</td> </tr> </tbody> </table> <p>Temperature rise Difference between temperature rise and ambient temperature shall be measured at steady terminal temperature after conducting the rated current. Voltage proof Following test voltages shall be applied for 1 minute. (cut-off current 2mA) Between terminals of open contacts : 1500 V AC (50~60Hz) Between terminals of opposite polarity : 1500 V AC (50~60Hz) Between terminals and ground (frame) : 1500 V AC (50~60Hz)</p>		Voltage	Current	Power factor	Operation rate	Number of operation	Test 1	250 V	10 A	0.75 MIN 0.8 MAX	20 cycles /min	5,000 cycles	Test 2	250 V	10 A	0.95 MIN 1 MAX	3 cycles /min	100 cycles	Test 3	250 V	15 A	0.75 MIN 0.8 MAX	20 cycles /min	100 cycles	Switch shall function properly at rated current. Insulation resistance (Item 4.2) : 100 MΩ MIN Voltage proof: No electric breakdown shall occur. Operating force (Item 5.1): Within ±1% % of specified value. Shall be free from abnormalities in appearance and construction. Temperature rise: 60 °C MAX
		Voltage	Current	Power factor	Operation rate	Number of operation																				
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Test 2	250 V	10 A	0.95 MIN 1 MAX	3 cycles /min	100 cycles																					
Test 3	250 V	15 A	0.75 MIN 0.8 MAX	20 cycles /min	100 cycles																					
125V 5 A#E (Tungsten, filament electric lamp load) Switch shall be operated according to following sequence. Test 1 and Test 2. <table border="1" style="margin-left: 20px;"> <thead> <tr> <th></th> <th>Voltage</th> <th>Current</th> <th>Inrush current</th> <th>Operation rate</th> <th>Number of operation</th> </tr> </thead> <tbody> <tr> <td>Test 1</td> <td>125 V</td> <td>7.5 A</td> <td>111 A</td> <td>10 cycles /min</td> <td>100 cycles</td> </tr> <tr> <td>Test 2</td> <td>125 V</td> <td>5 A</td> <td>78 A</td> <td>10 cycles /min</td> <td>10,000 cycles</td> </tr> </tbody> </table>		Voltage	Current	Inrush current	Operation rate	Number of operation	Test 1	125 V	7.5 A	111 A	10 cycles /min	100 cycles	Test 2	125 V	5 A	78 A	10 cycles /min	10,000 cycles	Switch shall function properly at rated current. Insulation resistance (Item 4.2) : 100 MΩ MIN Voltage proof : No electric breakdown shall occur. Operating force (Item 5.1): Within ±1% % of specified value. Shall be free from abnormalities in appearance and construction. Temperature rise: 60 °C MAX							
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SDDF PRODUCT SPECIFICATIONS

Items	Test conditions	Criterion																								
	<p>Temperature rise Difference between temperature rise and ambient temperature shall be measured at steady terminal temperature after conducting the rated current.</p> <p>Voltage proof Following test voltages shall be applied for 1 minute. (cut-off current 2mA)</p> <p>Between terminals of open contacts : <u>1000</u> V AC (50~60Hz) Between terminals of opposite polarity : <u>1000</u> V AC (50~60Hz) Between terminals and ground (frame) : <u>1000</u> V AC (50~60Hz)</p>																									
<p>Endurance (B) According to CEE standards</p>	<p>4A/123A 250V~ Switch shall be operated 10,000 cycles at 7 cycles per minute with following test circuit.</p>  <p>E : <u>250</u> V R1 : <u>62.5</u> Ω R2 : <u>2.78</u> Ω R3 : <u>1562</u> Ω C : <u>905</u> μF</p> <p>Temperature rise Difference between temperature rise and ambient temperature shall be measured after conducting the rated current for 1 hour.</p> <p>Voltage proof Following test voltages shall be applied for 1 minute. (cut-off current 2mA)</p> <p>Between terminals of open contacts : <u>1500</u> V AC (50~60Hz) Between terminals of opposite polarity : <u>1500</u> V AC (50~60Hz) Between terminals and ground (frame) : <u>3000</u> V AC (50~60Hz)</p>	<p>Switch shall function properly at rated current. Insulation resistance (Item 4.2): <u>100</u> MΩ MIN</p> <p>Voltage proof : No electric breakdown shall occur. Operating force (Item 5.1): Within <u>±10</u> % of specified value. Shall be free from abnormalities in appearance and construction. Temperature rise: <u>55</u> °C MAX</p>																								
<p>Endurance (C) According to UL and CSA standards</p>	<p>TV-8 (Tungsten, filament electric lamp load) Switch shall be operated according to following sequence. Test 1, Test 2 and Test 3.</p> <table border="1" data-bbox="399 1176 1077 1444"> <thead> <tr> <th></th> <th>Voltage</th> <th>Current</th> <th>Inrush current</th> <th>Operation rate</th> <th>Number of operation</th> </tr> </thead> <tbody> <tr> <td>Test 1</td> <td><u>120</u> V</td> <td><u>12</u> A</td> <td><u>163</u> A</td> <td>6 to 10 cycles/min</td> <td>50 cycles</td> </tr> <tr> <td>Test 2</td> <td><u>120</u> V</td> <td><u>8</u> A</td> <td><u>117</u> A</td> <td>6 to 10 cycles/min</td> <td>10,000 cycles</td> </tr> <tr> <td>Test 3</td> <td><u>120</u> V</td> <td><u>8</u> A</td> <td><u>117</u> A</td> <td>6 to 10 cycles/min</td> <td>15,000 cycles</td> </tr> </tbody> </table> <p>Temperature rise Difference between temperature rise and ambient temperature shall be measured at steady terminal temperature after conducting the rated current.</p> <p>Voltage proof Following test voltages shall be applied for 1 minute. (cut-off current 2mA)</p> <p>Between terminals of open contacts : <u>1000</u> V AC (50~60Hz) Between terminals of opposite polarity : <u>1000</u> V AC (50~60Hz) Between terminals and ground (frame) : <u>1000</u> V AC (50~60Hz)</p>		Voltage	Current	Inrush current	Operation rate	Number of operation	Test 1	<u>120</u> V	<u>12</u> A	<u>163</u> A	6 to 10 cycles/min	50 cycles	Test 2	<u>120</u> V	<u>8</u> A	<u>117</u> A	6 to 10 cycles/min	10,000 cycles	Test 3	<u>120</u> V	<u>8</u> A	<u>117</u> A	6 to 10 cycles/min	15,000 cycles	<p>After test 2, Switch shall function properly at rated current. Insulation resistance (Item 4.2): <u>100</u> MΩ MIN</p> <p>Voltage proof : No electric breakdown shall occur. Operating force (Item 5.1): Within <u>±10</u> % of specified value. Shall be free from abnormalities in appearance and construction. Temperature rise: <u>30</u> °C MAX</p> <p>After test 3, Switch shall function properly at rated current. Insulation resistance (Item 4.2): <u>100</u> MΩ MIN</p> <p>Voltage proof : No electric breakdown shall occur. Operating force (Item 5.1): Within <u>±10</u> % of specified value. Shall be free from abnormalities in appearance and construction.</p>
	Voltage	Current	Inrush current	Operation rate	Number of operation																					
Test 1	<u>120</u> V	<u>12</u> A	<u>163</u> A	6 to 10 cycles/min	50 cycles																					
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Test 3	<u>120</u> V	<u>8</u> A	<u>117</u> A	6 to 10 cycles/min	15,000 cycles																					

7. Weather proof

Items	Test conditions	Criterion
<p>7.1 Cold proof</p>	<p>After testing at -20±2°C for 96 hours, the switch shall be allowed to stand under normal temperature and humidity conditions for 1 hour, and then measurement shall be made within 1 hour. Water drops shall be removed.</p>	<p>Contact resistance (Item 4.1) : <u>100</u> mΩ MAX Insulation resistance (Item 4.2) : <u>100</u> MΩ MIN Voltage proof (Item 4.3) : No dielectric breakdown shall occur. Operating force (Item 5.1) : Within <u>±10</u> % of specified value. No abnormalities shall be recognized in appearance and construction.</p>

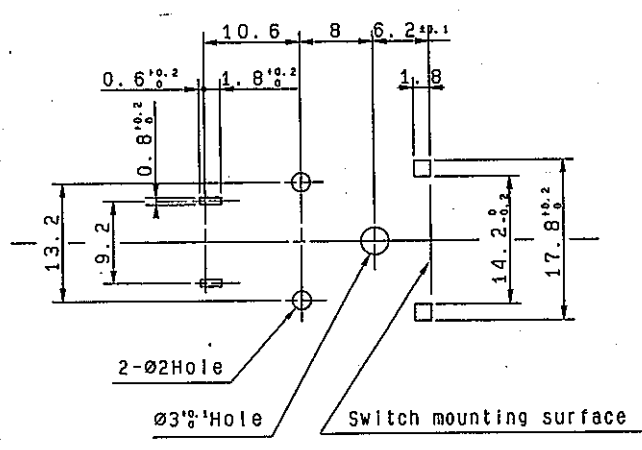
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Items	Test conditions	Criterion
7.2 Dry heat	After testing at 85±2°C for 96 hours, the switch shall be allowed to stand under normal temperature and humidity conditions for 1 hour, and then measurement shall be made within 1 hour.	Contact resistance (Item 4.1) : 100 mΩ MAX Insulation resistance (Item 4.2) : 100 MΩ MIN Voltage proof (Item 4.3) : No dielectric breakdown shall occur. Operating force (Item 5.1) : Within ±10% of specified value. No abnormalities shall be recognized in appearance and construction.
7.3 Damp heat	After testing at 40±2°C and 90~95%RH for 96 hours, the switch shall be allowed to stand under normal temperature and humidity conditions for 1 hour, and measurement shall be made within 1 hour after that. Water drops shall be removed.	Contact resistance (Item 4.1) : 100 mΩ MAX Insulation resistance (Item 4.2) : 100 MΩ MIN Voltage proof (Item 4.3) : No dielectric breakdown shall occur. Operating force (Item 5.1) : Within ±10% of specified value. No abnormalities shall be recognized in appearance and construction.
7.4 Salt mist	(1) Temperature : 35±2°C (2) Salt solution : 5±1% (mass) (3) Duration : 24±1 hours After the test, salt deposit shall be removed in running water.	No remarkable corrosion shall be recognized in metal part.
7.5 Temperature cycling	After 5 cycles of following conditions, the switch shall be allowed to stand under normal temperature and humidity conditions for 1 hour, and measurement shall be made within 1 hour after that. Water drops shall be removed. <div style="text-align: center;"> </div>	Contact resistance (Item 4.1) : 100 mΩ MAX Insulation resistance (Item 4.2) : 100 MΩ MIN Voltage proof (Item 4.3) : No dielectric breakdown shall occur. Operating force (Item 5.1) : Within ±10% of specified value. No abnormalities shall be recognized in appearance and construction.

- * Precaution in use
1. Unstable contact may occur if the switch current is lower than 500 mA. Please consult for special applications.
 2. Power switches are applied for alternating current. Please consult us if these are applied for direct current.
 3. Use of water-soluble soldering flux be avoided because it may cause corrosion of the switch.
 4. In case of Snap-in type frame, Please refer to following dimension of P.C.Board mounting hole.



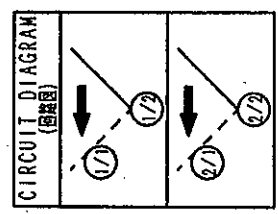
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THE FOLLOWING SAFETY STANDARD MARKS SHALL BE MARKED ON THE SWITCH BODY. BUT, THE UL, CSA AND OTHER MARKINGS SHALL BE MARKED ON DIFFERENT SURFACE, OR SEPARATE PORTION.

(スイッチ本体に以下の安全規格マークを表示する。
但し、UL、CSAとこれ以外の安全規格マークは異なる面、もしくは分業表示を行う。)

MODEL (認可型式)	SDDF-3	SDDF-3	SDDF-3
RATING (定格)	TV-8	4A/128A	250V ~ II
STANDARD (規格名)	UL	CSA	SEMKO BS
MARK (マーク)			

* BS REQUIREMENTS TO BE GUARANTEED BY THE APPROVAL SHEET.
(BSについては認定書で保証します。)



背 景
BACK GROUND
No. 1098AE019

MOUNTING SURFACE
(取付面)

KNOB SURFACE
(ツマミ当り面)

LATCHING
(セム7077)

TRAVEL (移動量)

TOTAL TRAVEL (全移動量)

SLIDER COLOR (MUDDY WHITE)
スライドの色 (白濁色)

RIB (2 PORTIONS)
(リブ 2ヶ所)

P. C. BOARD MOUNTING FACE
プリント基板取付面

TERMINAL NO. (1/2)
(ターミナル番号)

TERMINAL NO. (2/2)
(ターミナル番号)

P. C. BOARD MOUNTING FACE
(プリント基板取付面)

ADHESION
(接着)

4. THE ALPS MARK AND DATE CODE SHALL BE MARKED ON THE SWITCH BODY.
(スイッチ本体にALPSマーク、製造番号を表示すること。)

3. THIS SWITCH IS MICRO-GAP CONSTRUCTION IN IEEE STANDARDS.
(本スイッチはIEEE規格におけるマイクロギャップ構造とす。)

2. OPERATING FORCE: 4.5 ± 1.5 N (459 ± 153 gf)
(作動力)

1. THIS SWITCH IS AVAILABLE ONLY FOR 1.6mm THICK P.C. BOARD.
(本スイッチはプリント基板板厚1.6mm専用です。)

NOTES
(注記)

ALPS ELECTRIC CO., LTD.

MODEL NO. (型番)

SDDFA32100

TITLE

PRODUCT DRAWING (製品図)

DOCUMENT NO.

UNIT
mm

SCALE
%

APPRO. DATE

CHKD. DATE

DESIGNER

DATE

APPRO. DATE

CHKD. DATE

DESIGNER

DATE

Yoshizawa Kisei Chiba

APPRO. DATE

CHKD. DATE

Yoshizawa Kisei Chiba

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