

Low-Power Long Range LoRaTM Technology Transceiver Module

General Features

- On-board LoRaWAN™ Class A protocol stack
- · ASCII command interface over UART
- Compact form factor: 17.8 x 26.7 x 3 mm
- Castellated SMT pads for easy and reliable PCB mounting
- · Environmentally friendly, RoHS compliant
- European R&TTE Directive Assessed Radio Module
- Device Firmware Upgrade (DFU) over UART, see "RN2483 LoRa™ Technology Module Command Reference User's Guide" (DS40001784A)

Operational

- Single operating voltage: 2.1V to 3.6V (3.3V typical)
- Temperature range: -40°C to +85°C
- · Low-power consumption
- Programmable RF Communication Bit Rate up to 300 kbps with FSK modulation, 5468 bps with LoRa™ Technology modulation
- Integrated MCU, Crystal, EUI-64 Node Identity Serial EEPROM, Radio Transceiver with Analog Front End, Matching Circuitry
- · 14 GPIOs for control and status

RF/Analog Features

- Low-Power Long Range Transceiver operating in the 433 MHz and 868 MHz frequency bands
- High Receiver Sensitivity: down to -148 dBm
- TX Power: adjustable up to +14 dBm high efficiency PA
- · FSK, GFSK, and LoRa Technology modulation
- IIP3 = -11 dBm
- >15 km coverage at suburban and >5 km coverage at urban area



Description

Microchip's RN2483 Low-Power Long Range LoRa Technology Transceiver module provides an easy to use, low-power solution for long range wireless data transmission. The advanced command interface offers rapid time to market.

The RN2483 module complies with the LoRaWAN Class A protocol specifications. It integrates RF, a baseband controller, command Application Programming Interface (API) processor, making it a complete long range Solution.

The RN2483 module is suitable for simple long range sensor applications with external host MCU.

Applications

- · Automated Meter Reading
- · Home and Building Automation
- · Wireless Alarm and Security Systems
- · Industrial Monitoring and Control
- · Machine to Machine
- Internet of Things (IoT)

Table of Contents

1.0	Device Overview	3
	General Specifications	
3.0	Typical Hardware Connections	8
4.0	Physical Dimensions	9
	Application Information	
6.0	Regulatory Approval	12
Appe	pendix A: Revision History	13
The	Microchip Web Site	
Cust	stomer Change Notification Service	
Cust	stomer Support	
Prod	duct Identification System	17

TO OUR VALUED CUSTOMERS

It is our intention to provide our valued customers with the best documentation possible to ensure successful use of your Microchip products. To this end, we will continue to improve our publications to better suit your needs. Our publications will be refined and enhanced as new volumes and updates are introduced.

If you have any questions or comments regarding this publication, please contact the Marketing Communications Department via E-mail at docerrors@microchip.com. We welcome your feedback.

Most Current Data Sheet

To obtain the most up-to-date version of this data sheet, please register at our Worldwide Web site at:

http://www.microchip.com

You can determine the version of a data sheet by examining its literature number found on the bottom outside corner of any page. The last character of the literature number is the version number, (e.g., DS30000000A is version A of document DS30000000).

Errata

An errata sheet, describing minor operational differences from the data sheet and recommended workarounds, may exist for current devices. As device/documentation issues become known to us, we will publish an errata sheet. The errata will specify the revision of silicon and revision of document to which it applies.

To determine if an errata sheet exists for a particular device, please check with one of the following:

- Microchip's Worldwide Web site; http://www.microchip.com
- · Your local Microchip sales office (see last page)

When contacting a sales office, please specify which device, revision of silicon and data sheet (include literature number) you are using.

Customer Notification System

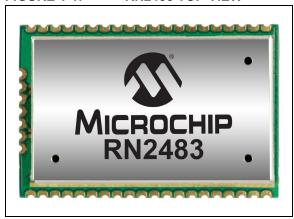
Register on our web site at www.microchip.com to receive the most current information on all of our products.

1.0 DEVICE OVERVIEW

The RN2483 Transceiver module features LoRa Technology RF modulation, which provides long range spread spectrum communication with high interference immunity.

Using LoRa Technology modulation technique, RN2483 can achieve a receiver sensitivity of -148 dBm. The high sensitivity combined with the integrated +14 dBm power amplifier yields industry leading link budget, which makes it optimal for applications requiring extended range and robustness.

FIGURE 1-1: RN2483 TOP VIEW



LoRa Technology modulation also provides significant advantages in both blocking and selectivity compared to the conventional modulation techniques, solving the traditional design compromise between extended range, interference immunity, and low-power consumption.

The RN2483 module delivers exceptional phase noise, selectivity, receiver linearity, and IIP3 for significantly lower power consumption. Figure 1-1, Figure 1-2, and Figure 1-3 show the module's top view, the pinout, and the block diagram.

FIGURE 1-2: RN2483 PIN DIAGRAM

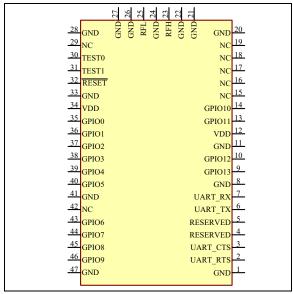


FIGURE 1-3: RN2483 BLOCK DIAGRAM

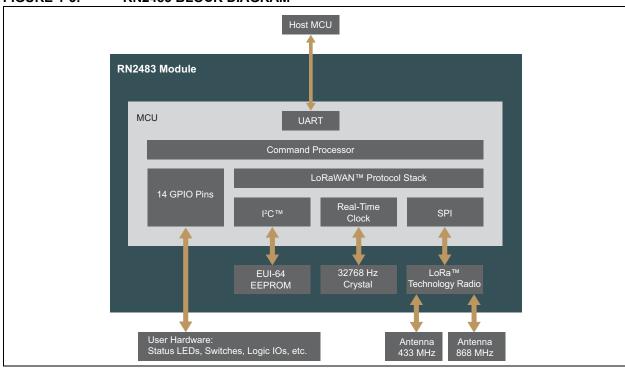


Table 1-1 describes the module's pins.

TABLE 1-1: PIN DESCRIPTION

Pin	Symbol	Туре	Description			
1	GND	Power	Ground supply terminal			
2	UART_RTS	Output	Communication UART RTS signal ⁽¹⁾			
3	UART_CTS	Input	Communication UART CTS signal ⁽¹⁾			
4	RESERVED	_	Do not connect			
5	RESERVED	_	Do not connect			
6	UART_TX	Output	Communication UART Transmit (TX)			
7	UART_RX	Input	Communication UART Receive (RX)			
8	GND	Power	Ground supply terminal			
9	GPIO13	Input/Output	General purpose I/O pin			
10	GPIO12	Input/Output	General purpose I/O pin			
11	GND	Power	Ground supply terminal			
12	VDD	Power	Positive supply terminal			
13	GPIO11	Input/Output	General purpose I/O pin			
14	GPIO10	Input/Output	General purpose I/O pin			
15	NC	_	Not connected			
16	NC	_	Not connected			
17	NC	_	Not connected			
18	NC	_	Not connected			
19	NC	_	Not connected			
20	GND	Power	Ground supply terminal			
21	GND	Power	Ground supply terminal			
22	GND	Power	Ground supply terminal			
23	RFH	RF analog	RF signal pin for high band			
24	GND	Power	Ground supply terminal			
25	RFL	RF analog	RF signal pin for low band			
26	GND	Power	Ground supply terminal			
27	GND	Power	Ground supply terminal			
28	GND	Power	Ground supply terminal			
29	NC	_	Not connected			
30	TEST0	_	Do not connect			
31	TEST1	_	Do not connect			
32	RESET	Input	Active-low device Reset input			
33	GND	Power	Ground supply terminal			
34	VDD	Power	Positive supply terminal			
35	GPIO0	Input/Output	General purpose I/O pin			
36	GPIO1	Input/Output	General purpose I/O pin			
37	GPIO2	Input/Output	General purpose I/O pin			
38	GPIO3	Input/Output	General purpose I/O pin			
39	GPIO4	Input/Output	General purpose I/O pin			
40	GPIO5	Input/Output	General purpose I/O pin			
41	GND	Power	Ground supply terminal			
42	NC	_	Not connected			
43	GPIO6	Input/Output	General purpose I/O pin			

TABLE 1-1: PIN DESCRIPTION (CONTINUED)

Pin	Symbol	Туре	Description	
44	GPIO7	Input/Output	General purpose I/O pin	
45	GPIO8	Input/Output	General purpose I/O pin	
46	GPIO9	Input/Output	General purpose I/O pin	
47	GND	Power	Ground supply terminal	

Note 1: Optional handshake lines are supported in future firmware releases.

2.0 GENERAL SPECIFICATIONS

Table 2-1 provides the general specifications for the module. Table 2-2 and Table 2-3 provide the module's electrical characteristics and current consumption. Table 2-4 and Table 2-5 show the module's dimensions and the RF output power calibration data.

TABLE 2-1: GENERAL SPECIFICATIONS

Specification	Description		
Frequency Band	863.000 MHz to 870.000 MHz; 433.050 MHz to 434.790 MHz		
Modulation Method	FSK, GFSK, and LoRa™ Technology modulation		
Maximum Over-the-Air Data Rate	300 kbps with FSK modulation; 5468 bps with LoRa Technology modulation		
RF connection	Board edge connection		
Interface	UART		
Operation Range	>15 km coverage at suburban; >5 km coverage at urban area		
Sensitivity at 0.1% BER	-148 dBm ⁽¹⁾		
RF TX Power	Adjustable up to max. 10 dBm on 433 MHz band (limited to meet regulations); max. 14 dBm on the 868 MHz band ⁽²⁾		
Temperature (operating)	-40°C to +85°C		
Temperature (storage)	-40°C to +115°C		
Humidity	10% ~ 90% non-condensing		

Note 1: Depends on modulation. Expand Spreading Factor (SF).

TABLE 2-2: ELECTRICAL CHARACTERISTICS

Parameter	Min.	Тур.	Max.	Units
Supply Voltage	2.1	_	3.6	V
Voltage on any pin with respect to VSS (except VDD)	-0.3		VDD + 0.3	V
Voltage on VDD with respect to VSS	-0.3	_	3.9	V
Input Clamp Current (IIK) (VI < 0 or VI > VDD)	_	_	+/-20	mA
Output Camp Current (IOK) (VO < 0 or VO > VDD)	_		+/-20	mA
GPIO sink/source current each	_	_	25/25	mA
Total GPIO sink/source current	_		200/185	mA
RAM Data Retention Voltage (in Sleep mode or Reset state)	1.5	l	_	V
VDD Start Voltage to ensure internal Power-on Reset signal	_		0.7	V
VDD Rise Rate to ensure internal Power-on Reset signal	0.05	1	_	V/ms
Brown-out Reset Voltage	1.75	1.9	2.05	V
Logic Input Low Voltage	_		0.15 x VDD	V
Logic Input High Voltage	0.8 x VDD	1	_	V
Input Leakage at <25°C (VSS <vpin<vdd, at="" high-impedance)<="" pin="" td=""><td>_</td><td>0.1</td><td>50</td><td>nA</td></vpin<vdd,>	_	0.1	50	nA
Input Leakage at +60°C (VSS <vpin<vdd, at="" high-impedance)<="" pin="" td=""><td>_</td><td>0.7</td><td>100</td><td>nA</td></vpin<vdd,>	_	0.7	100	nA
Input Leakage at +85°C (VSS <vpin<vdd, at="" high-impedance)<="" pin="" td=""><td>_</td><td>4</td><td>200</td><td>nA</td></vpin<vdd,>	_	4	200	nA
RF Input Level	_	_	+10	dBm

^{2:} TX power is adjustable. For more information, refer to the "RN2483 LoRa™ Technology Module Command Reference User's Guide" (DS40001784A).

TABLE 2-3: CURRENT CONSUMPTION

Mode	Typical Current at 3V (mA)			
Idle	2.8			
RX	14.2			
Deep Sleep	0.0099			

TABLE 2-4: MODULE DIMENSIONS

Parameter	Value		
Dimensions	17.8 x 26.7 x 3 mm		
Weight	2.05g		

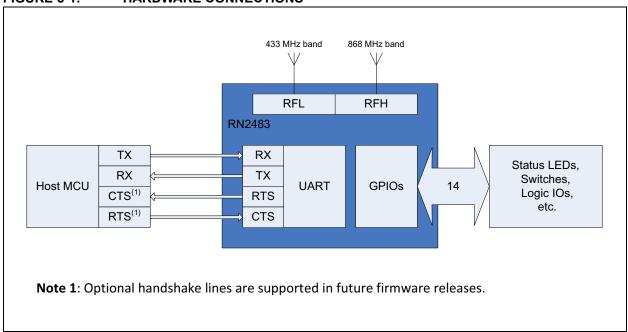
TABLE 2-5: OUTPUT POWER OF TX POWER SETTING

Band	TX Power Setting	Output Power (dBm)	Typical Supply Current at 3V (mA)
	-3	-4.0	17.3
	-2	-2.9	18.0
	-1	-1.9	18.7
	0	-1.7	20.2
	1	-0.6	21.2
	2	0.4	22.3
	3	1.4	23.5
	4	2.5	24.7
000 1411	5	3.6	26.1
868 MHz	6	4.7	27.5
	7	5.8	28.8
	8	6.9	30.0
	9	8.1	31.2
	10	9.3	32.4
	11	10.4	33.7
	12	11.6	35.1
	13	12.5	36.5
	14	13.5	38.0
	15	14.1	38.9
	-3	-3.5	14.7
	-2	-2.3	15.1
	-1	-1.3	15.6
	0	-2.3	15.8
	1	-1.2	16.4
	2	-0.1	17.0
	3	1.0	17.7
	4	2.1	18.5
	5	3.2	19.4
433 MHz	6	4.3	20.3
	7	5.4	21.4
	8	6.5	22.3
	9	7.6	23.3
	10	8.8	24.5
	11	9.9	25.8
	12	10.9	27.3
	13	11.9	28.8
	14	12.9	30.7
	15	13.6	32.9

3.0 TYPICAL HARDWARE CONNECTIONS

Figure 3-1 shows the typical hardware connections.

FIGURE 3-1: HARDWARE CONNECTIONS



3.1 INTERFACE TO HOST MCU

The RN2483 module has a dedicated UART interface to communicate with a host controller. Optional handshake lines are supported in future firmware releases. The "RN2483 LoRa™ Technology Module Command Reference User's Guide" (DS40001784A) provides a detailed UART command description. Table 3-1 shows the default settings for the UART communication.

TABLE 3-1: DEFAULT UART SETTINGS

Specification	Description
Baud Rate	57600 bps
Packet Length	8 bit
Parity Bit	No
Stop Bits	1 bit
Hardware Flow Control	No

3.2 GPIO PINS (GPIO0-GPIO13)

The module has 14 GPIO pins. These lines can be connected to switches, LEDs, and relay outputs. The pins are either logic inputs or outputs that can be accessed via the module firmware. These pins have limited sink and source capabilities. Electrical characteristics are described in Table 2-2.

3.3 RF CONNECTIONS (RFL, RFH)

RFL is the RF analog port for the lower frequency band (433 MHz) while RFH is for the higher frequency band (868 MHz). When routing RF paths, use proper strip lines with an impedance of 50 Ohm.

3.4 RESET PIN

The module's reset pin is an active-low logic input.

3.5 POWER PINS

It is recommended to connect power pins (Pin 12 and 34) to a stable supply voltage with sufficient source current. Table 2-2 shows the current consumption.

Additional filtering capacitors are not required but can be used to ensure stable supply voltage in noisy environment.

4.0 PHYSICAL DIMENSIONS

Figure 4-1 and Figure 4-2 illustrate the physical dimensions and the recommended PCB layout for the RN2483 module.

FIGURE 4-1: RN2483 PHYSICAL DIMENSIONS

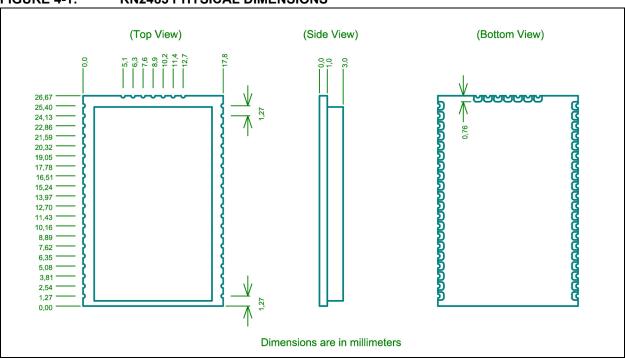
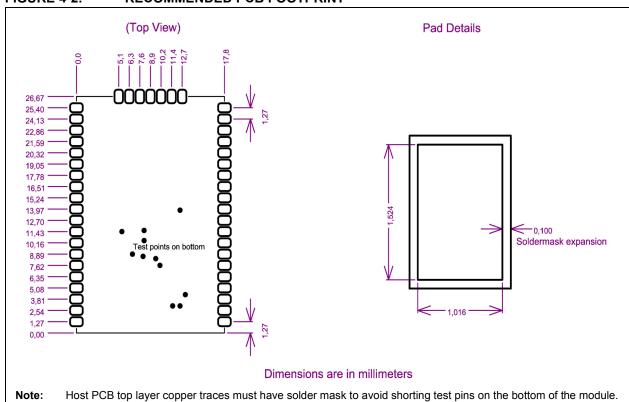


FIGURE 4-2: RECOMMENDED PCB FOOTPRINT

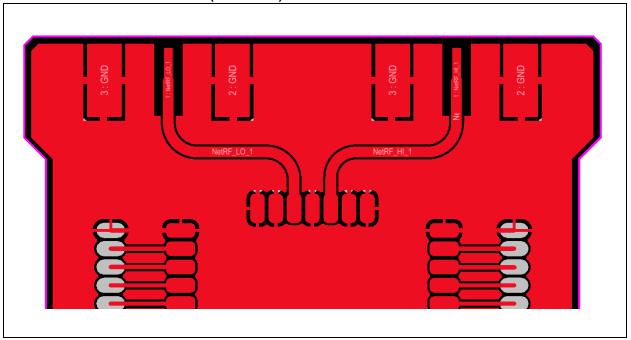


5.0 APPLICATION INFORMATION

5.1 RF pins and strip line

The RF signals must be routed with properly terminated 50 Ohm strip lines. Use curves instead of sharp corners. Keep the routing path as short as possible. When routing the RF paths, use proper strip lines with an impedance of 50 Ohm. Figure 5-1 shows a routing example.

FIGURE 5-1: RF ROUTING (EXAMPLE)

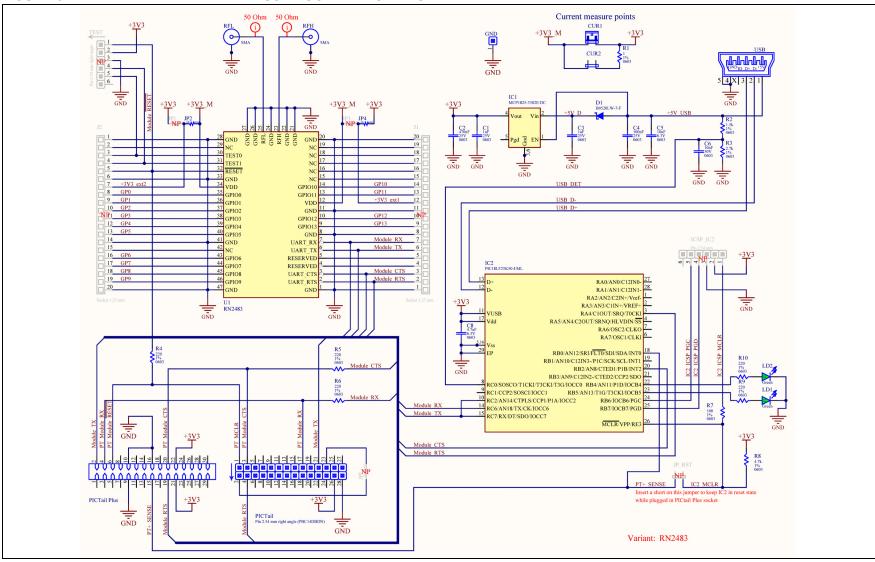


DS50002346A-page

5.2 APPLICATION SCHEMATIC

Figure 5-2 shows the schematic for the RN2483 PICtail™/PICtail Plus Daughter Board.

FIGURE 5-2: PICTAIL™/PICTAIL PLUS DAUGHTER BOARD SCHEMATIC



6.0 REGULATORY APPROVAL

This section outlines the regulatory information for the RN2483 module for Europe.

6.1 Europe

The RN2483 module is an R&TTE Directive assessed radio module that is CE marked and has been manufactured and tested with the intention of being integrated into a final product.

The RN2483 module has been tested to R&TTE Directive 1999/5/EC Essential Requirements for Health and Safety (Article 3.1a), Electromagnetic Compatibility (EMC) (Article 3.1b), and Radio (Article 3.2) and are summarized in Table 6-1: European Compliance Testing. A Notified Body Opinion has also been issued. All test reports are available on the product web page at

http://www.microchip.com.

The R&TTE Compliance Association provides guidance on modular devices in document **Technical Guidance Note 01** available at

http://www.rtteca.com/html/download_area.htm.

Note:

To maintain conformance to the testing listed in Table 6-1: European Compliance Testing, the module shall be installed in accordance with the installation instructions in this data sheet and shall not be modified.

When integrating a radio module into a completed product the integrator becomes the manufacturer of the final product and is therefore responsible for demonstrating compliance of the final product with the essential requirements of the R&TTE Directive.

6.1.1 LABELING AND USER INFORMATION REQUIREMENTS

The label on the final product which contains the RN2483 module must follow CE marking requirements. The "R&TTE Compliance Association Technical Guidance Note 01" provides guidance on final product CE marking.

6.1.2 EXTERNAL ANTENNA REQUIREMENTS

From R&TTE Compliance Association document **Technical Guidance Note 01**:

Provided the integrator installing an assessed radio module with an integral or specific antenna and installed in conformance with the radio module manufacturer's installation instructions requires no further evaluation under Article 3.2 of the R&TTE Directive and does not require further involvement of an R&TTE Directive Notified Body for the final product (Section 2.2.4).

6.1.3 HELPFUL WEB SITES

A document that can be used as a starting point in understanding the use of Short Range Devices (SRD) in Europe is the European Radio Communications Committee (ERC) Recommendation 70-03 E, which can be downloaded from the European Radio Communications Office (ERO) at: http://www.ero.dk/.

Additional helpful web sites are:

- Radio and Telecommunications Terminal Equipment (R&TTE): http://ec.europa.eu/enterprise/sectors/rtte/ regulatory-framework/index en.htm
- European Conference of Postal and Telecommunications Administrations (CEPT): http://www.cept.org
- European Telecommunications Standards Institute (ETSI): http://www.etsi.org
- European Radio Communications Office (ERO): http://www.ero.dk/
- The Radio and Telecommunications Terminal Equipment Compliance Association (R&TTE CA): http://www.rtteca.com/

TABLE 6-1: EUROPEAN COMPLIANCE TESTING

Certification	Standards	Article	Laboratory	Report Number	Date
Safety	IEC 60950-1:2005 (2nd Ed: A1:2009)	(3.1a)	TRaC Global Ltd.	TRA-025134-43-00A	2/12/2015
Health	EN 62479	_	TRaC Global Ltd.	TRA-025134-01-47-03A	2/12/2015
EMC	EN 301 489-3 v1.6.1	(3.1b)	TRaC Global Ltd.	TRA-025134-43-00A	2/12/2015
Radio	EN 300 220-2 v2.4.1	(3.2)	TRaC Global Ltd.	TRA-025134-01-47-00A (433 MHz) TRA-025134- 01-47-01A(868MHz)	2/12/2015

APPENDIX A: REVISION HISTORY

Revision A (March 2015)

This is the initial release of this document.

NOTES:

THE MICROCHIP WEB SITE

Microchip provides online support via our WWW site at www.microchip.com. This web site is used as a means to make files and information easily available to customers. Accessible by using your favorite Internet browser, the web site contains the following information:

- Product Support Data sheets and errata, application notes and sample programs, design resources, user's guides and hardware support documents, latest software releases and archived software
- General Technical Support Frequently Asked Questions (FAQ), technical support requests, online discussion groups, Microchip consultant program member listing
- Business of Microchip Product selector and ordering guides, latest Microchip press releases, listing of seminars and events, listings of Microchip sales offices, distributors and factory representatives

CUSTOMER CHANGE NOTIFICATION SERVICE

Microchip's customer notification service helps keep customers current on Microchip products. Subscribers will receive e-mail notification whenever there are changes, updates, revisions or errata related to a specified product family or development tool of interest.

To register, access the Microchip web site at www.microchip.com. Under "Support", click on "Customer Change Notification" and follow the registration instructions.

CUSTOMER SUPPORT

Users of Microchip products can receive assistance through several channels:

- · Distributor or Representative
- · Local Sales Office
- Field Application Engineer (FAE)
- · Technical Support

Customers should contact their distributor, representative or Field Application Engineer (FAE) for support. Local sales offices are also available to help customers. A listing of sales offices and locations is included in the back of this document.

Technical support is available through the web site at: http://microchip.com/support

NOTES:

PRODUCT IDENTIFICATION SYSTEM

 $\underline{\text{To order or obtain information, e.g., on pricing or delivery, refer to the factory or the listed sales office.}\\$

PART NO.	ļ	<u>RM</u>	XXX	Examples:	
Device	Temperature Range	Package	Firmware Revision Number	RN2483-I/RM:	Industrial temperature
Device:		w-Power Long Range ansceiver module	LoRa™ Technology		
Temperature Range:	I = -40	0°C to +85°C (Industria	al)		
Package:	RM = Ra	dio Module			

NOTES:

Note the following details of the code protection feature on Microchip devices:

- · Microchip products meet the specification contained in their particular Microchip Data Sheet.
- Microchip believes that its family of products is one of the most secure families of its kind on the market today, when used in the intended manner and under normal conditions.
- There are dishonest and possibly illegal methods used to breach the code protection feature. All of these methods, to our knowledge, require using the Microchip products in a manner outside the operating specifications contained in Microchip's Data Sheets. Most likely, the person doing so is engaged in theft of intellectual property.
- Microchip is willing to work with the customer who is concerned about the integrity of their code.
- Neither Microchip nor any other semiconductor manufacturer can guarantee the security of their code. Code protection does not mean that we are guaranteeing the product as "unbreakable."

Code protection is constantly evolving. We at Microchip are committed to continuously improving the code protection features of our products. Attempts to break Microchip's code protection feature may be a violation of the Digital Millennium Copyright Act. If such acts allow unauthorized access to your software or other copyrighted work, you may have a right to sue for relief under that Act.

Information contained in this publication regarding device applications and the like is provided only for your convenience and may be superseded by updates. It is your responsibility to ensure that your application meets with your specifications. MICROCHIP MAKES NO REPRESENTATIONS OR WARRANTIES OF ANY KIND WHETHER EXPRESS OR IMPLIED, WRITTEN OR ORAL, STATUTORY OR OTHERWISE, RELATED TO THE INFORMATION, INCLUDING BUT NOT LIMITED TO ITS CONDITION, QUALITY, PERFORMANCE, MERCHANTABILITY OR FITNESS FOR PURPOSE. Microchip disclaims all liability arising from this information and its use. Use of Microchip devices in life support and/or safety applications is entirely at the buyer's risk, and the buyer agrees to defend, indemnify and hold harmless Microchip from any and all damages, claims, suits, or expenses resulting from such use. No licenses are conveyed, implicitly or otherwise, under any Microchip intellectual property rights.

Trademarks

The Microchip name and logo, the Microchip logo, dsPIC, FlashFlex, flexPWR, JukeBlox, KEELOQ, KEELOQ logo, Kleer, LANCheck, MediaLB, MOST, MOST logo, MPLAB, OptoLyzer, PIC, PICSTART, PIC³² logo, RightTouch, SpyNIC, SST, SST Logo, SuperFlash and UNI/O are registered trademarks of Microchip Technology Incorporated in the U.S.A. and other countries.

The Embedded Control Solutions Company and mTouch are registered trademarks of Microchip Technology Incorporated in the U.S.A.

Analog-for-the-Digital Age, BodyCom, chipKIT, chipKIT logo, CodeGuard, dsPICDEM, dsPICDEM.net, ECAN, In-Circuit Serial Programming, ICSP, Inter-Chip Connectivity, KleerNet, KleerNet logo, MiWi, MPASM, MPF, MPLAB Certified logo, MPLIB, MPLINK, MultiTRAK, NetDetach, Omniscient Code Generation, PICDEM, PICDEM.net, PICkit, PICtail, RightTouch logo, REAL ICE, SQI, Serial Quad I/O, Total Endurance, TSHARC, USBCheck, VariSense, ViewSpan, WiperLock, Wireless DNA, and ZENA are trademarks of Microchip Technology Incorporated in the U.S.A. and other countries.

SQTP is a service mark of Microchip Technology Incorporated in the U.S.A.

Silicon Storage Technology is a registered trademark of Microchip Technology Inc. in other countries.

GestIC is a registered trademarks of Microchip Technology Germany II GmbH & Co. KG, a subsidiary of Microchip Technology Inc., in other countries.

All other trademarks mentioned herein are property of their respective companies.

© 2015, Microchip Technology Incorporated, Printed in the U.S.A., All Rights Reserved.

ISBN: 978-1-63277-123-0

QUALITY MANAGEMENT SYSTEM CERTIFIED BY DNV = ISO/TS 16949=

Microchip received ISO/TS-16949:2009 certification for its worldwide headquarters, design and wafer fabrication facilities in Chandler and Tempe, Arizona; Gresham, Oregon and design centers in California and India. The Company's quality system processes and procedures are for its PIC® MCUs and dsPIC® DSCs, KEELOQ® code hopping devices, Serial EEPROMs, microperipherals, nonvolatile memory and analog products. In addition, Microchip's quality system for the design and manufacture of development systems is ISO 9001:2000 certified.



Worldwide Sales and Service

AMERICAS

Corporate Office 2355 West Chandler Blvd. Chandler, AZ 85224-6199

Tel: 480-792-7200 Fax: 480-792-7277 Technical Support:

http://www.microchip.com/

support Web Address:

www.microchip.com

Atlanta

Duluth, GA Tel: 678-957-9614 Fax: 678-957-1455

Austin, TX Tel: 512-257-3370

Boston

Westborough, MA Tel: 774-760-0087 Fax: 774-760-0088

Chicago Itasca, IL

Tel: 630-285-0071 Fax: 630-285-0075

Cleveland

Independence, OH Tel: 216-447-0464 Fax: 216-447-0643

Dallas

Addison, TX Tel: 972-818-7423 Fax: 972-818-2924

Detroit Novi. MI

Tel: 248-848-4000

Houston, TX Tel: 281-894-5983

Indianapolis

Noblesville, IN Tel: 317-773-8323 Fax: 317-773-5453

Los Angeles

Mission Viejo, CA Tel: 949-462-9523 Fax: 949-462-9608

New York, NY Tel: 631-435-6000

San Jose, CA Tel: 408-735-9110

Canada - Toronto Tel: 905-673-0699 Fax: 905-673-6509

ASIA/PACIFIC

Asia Pacific Office

Suites 3707-14, 37th Floor Tower 6, The Gateway Harbour City, Kowloon Hong Kong

Tel: 852-2943-5100 Fax: 852-2401-3431

Australia - Sydney Tel: 61-2-9868-6733 Fax: 61-2-9868-6755

China - Beijing Tel: 86-10-8569-7000 Fax: 86-10-8528-2104

China - Chengdu Tel: 86-28-8665-5511 Fax: 86-28-8665-7889

China - Chongqing Tel: 86-23-8980-9588 Fax: 86-23-8980-9500

China - Dongguan

Tel: 86-769-8702-9880

China - Hangzhou Tel: 86-571-8792-8115 Fax: 86-571-8792-8116

China - Hong Kong SAR Tel: 852-2943-5100

Fax: 852-2401-3431
China - Nanjing

Tel: 86-25-8473-2460 Fax: 86-25-8473-2470

China - Qingdao Tel: 86-532-8502-7355 Fax: 86-532-8502-7205

China - Shanghai Tel: 86-21-5407-5533

Fax: 86-21-5407-5066 China - Shenyang

Tel: 86-24-2334-2829 Fax: 86-24-2334-2393

China - Shenzhen Tel: 86-755-8864-2200

Tel: 86-755-8864-2200 Fax: 86-755-8203-1760

China - Wuhan Tel: 86-27-5980-5300 Fax: 86-27-5980-5118

China - Xian Tel: 86-29-8833-7252 Fax: 86-29-8833-7256

ASIA/PACIFIC

China - Xiamen

Tel: 86-592-2388138 Fax: 86-592-2388130

China - Zhuhai

Tel: 86-756-3210040 Fax: 86-756-3210049

India - Bangalore Tel: 91-80-3090-4444 Fax: 91-80-3090-4123

India - New Delhi Tel: 91-11-4160-8631 Fax: 91-11-4160-8632

India - Pune Tel: 91-20-3019-1500

Japan - Osaka Tel: 81-6-6152-7160 Fax: 81-6-6152-9310

Japan - Tokyo Tel: 81-3-6880- 3770 Fax: 81-3-6880-3771

Korea - Daegu Tel: 82-53-744-4301 Fax: 82-53-744-4302

Korea - Seoul Tel: 82-2-554-7200 Fax: 82-2-558-5932 or 82-2-558-5934

Malaysia - Kuala Lumpur Tel: 60-3-6201-9857

Fax: 60-3-6201-9859 **Malaysia - Penang** Tel: 60-4-227-8870

Fax: 60-4-227-4068 **Philippines - Manila**Tel: 63-2-634-9065

Tel: 63-2-634-9065 Fax: 63-2-634-9069

Tel: 65-6334-8870 Fax: 65-6334-8850

Singapore

Taiwan - Hsin Chu Tel: 886-3-5778-366 Fax: 886-3-5770-955

Taiwan - Kaohsiung Tel: 886-7-213-7828

Taiwan - Taipei Tel: 886-2-2508-8600 Fax: 886-2-2508-0102

Thailand - Bangkok Tel: 66-2-694-1351 Fax: 66-2-694-1350

EUROPE

Austria - Wels

Tel: 43-7242-2244-39 Fax: 43-7242-2244-393

Denmark - Copenhagen Tel: 45-4450-2828

Fax: 45-4485-2829

France - Paris

Tel: 33-1-69-53-63-20 Fax: 33-1-69-30-90-79

Germany - Dusseldorf Tel: 49-2129-3766400

Germany - Munich Tel: 49-89-627-144-0 Fax: 49-89-627-144-44

Germany - Pforzheim Tel: 49-7231-424750

Italy - Milan

Tel: 39-0331-742611 Fax: 39-0331-466781

Italy - Venice Tel: 39-049-7625286

Netherlands - Drunen Tel: 31-416-690399

Fax: 31-416-690340

Poland - Warsaw Tel: 48-22-3325737

Spain - Madrid Tel: 34-91-708-08-90 Fax: 34-91-708-08-91

Sweden - Stockholm Tel: 46-8-5090-4654

UK - Wokingham Tel: 44-118-921-5800 Fax: 44-118-921-5820

01/27/15